

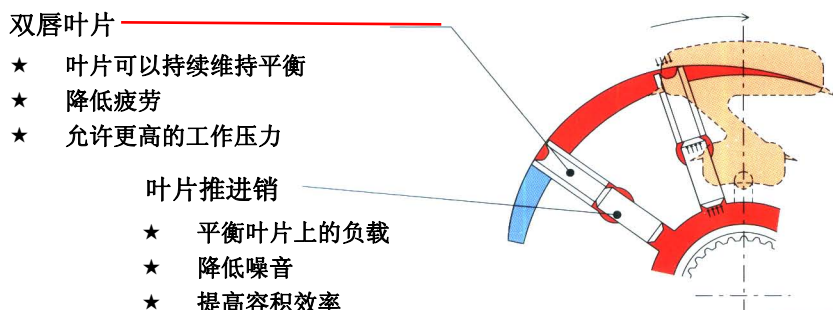
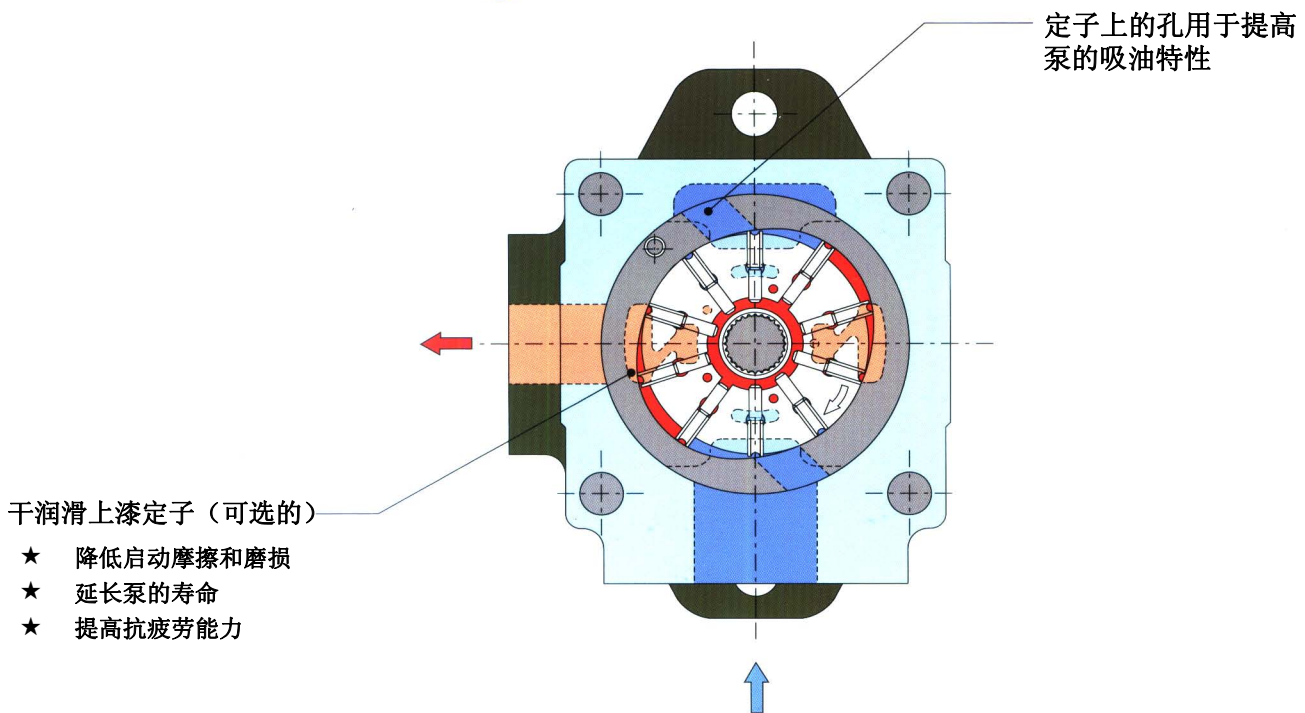
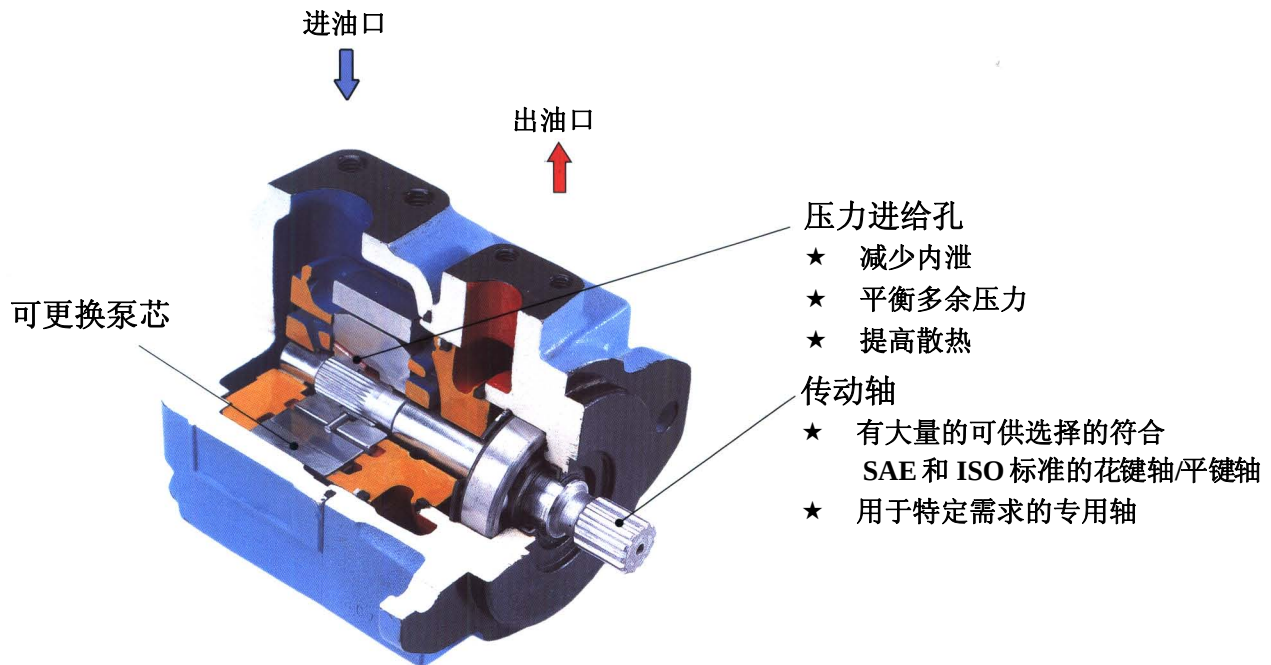


# 叶片泵 叶片马达



# VELJAN 叶片泵

固有的优点—近距离观察



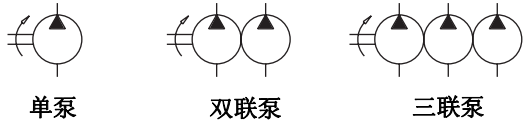
► 10 Vane design shown  
► 12 Vane design with higher pressure rating and lower noise levels also available

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**特征:**

Veljan VT 系列叶片泵是高性能定排量泵。采用有销式叶片设计，在单、双、三联叶片泵及传动链机构上均有应用。可以用定速或变速原动机驱动。

**工作寿命长:**

因采用静油压力补偿及刚性轴承，故使用 Veljan 叶片泵可以获得更好的工作寿命。

**耐高压:**

能够承受压力达到：4650psi (320bar)

**功率范围大:**

Veljan 叶片泵在泵的许多规格范围内提供了单联、双联、三联叶片泵的补偿区间，根据各个最大的工作压力，其功率变化范围相应的变化，另外还具有重量轻，设计紧凑，从而使具有突出的功率比。

**流量变化范围大:**

在泵的了提尺寸内，通过增加定子排量可增大流量。例如：

“B”-15gpm, “L”-31gpm, “D”-61gpm, “E”-85gpm.

**低噪音:**

降低了泵噪音的等级，使其完全在工业使用可接受范围内。在尺寸尽可能小的壳体内，使用大规格泵芯，可以使噪音达到最低。在使用中，单向泵芯比双向泵芯泵的噪音低。

**安装方便:**

灵活而高效的安装——进油口和出油口可按不同的结构安装，单叶片泵有 4 个安装位置，双叶片泵有 32 个安装位置，三联叶片泵有 128 个安装位置。

**可靠性高:**

优良的冷启动性能及良好的抗卡死能力使得 Veljan 叶片泵具有很高的可靠性和效率。

**最大的额定速度:**

速度受具体的重力、粘度、吸油力的影响。例如：泵最高的额定转速：3600rpm；车辆最小转速：400rpm, 工业用最小转速 600rpm。对每个系列的具体转速、流量、压力额定值请参照叶片泵总的特性表。

**泵芯设计:**

Veljan 叶片泵的特点：是事先装好泵芯，而该泵芯在无需任何大的拆卸动作条件下，能方便快速地更换。在同一系列中，通过更换定子或泵芯，能方便、快捷地改变泵的排量。

**高效率:**

高的容积效率（通常为 94%）降低了热量的产生在允许全压力下低速运转。高的机械效率通常（通常为 94%）降低了能耗。在承受负载时，高效率可以提高生产率。

**工作油液粘度范围大:**

油粘度从 2000—10cst。允许更低温度的冷启动和更高温度下的运行。平衡式设计补偿了因磨损和温度变化带来的损失。最佳工作油粘度应是在 16cst (80SUS-40cst(180SUS))

**用途广泛:**

Veljan 叶片泵可在所有的工业及车辆上使用。可以使用矿物油和耐高温油。

**耐高温油:**

磷酸脂油，氯化物，乙醇、反乳化油可以再高压下使用，具有更长的使用寿命。

**优点:**

- 低波压减低了排油噪音，延长了回路中其他部件的使用寿命。
- 使用双叶片泵，具有高抗油污能力，增强了泵的使用寿命。
- 有大量可供选择的例定子，主轴，油口的位置使其可以定制安装。
- 低速、低压和高粘度在其在低温条件下使用，能耗最小且无卡死危险。
- 涂漆定子的干润滑用于重负载场合。这种特殊涂层有助于定子表面的润滑，特备是工作时的冷启动，同时也降低了磨损，提高了泵的使用寿命。
- 侧面补给孔降低了内泄，有利于平衡泵内部压力，提高了润滑，具有冷却效果。
- 对销有作用的叶片使叶片紧贴定子。承载能力与泵的排油压力成正比，使得磨损最小，而且可以防止压力过大使叶片断裂。



## 总体特征

| 系列                    | 标准安装<br>(SAE J744c<br>ISO/3019-1) | 排量<br>(cm³/ rev)                                             | 速度                 |            | 最大压力                 |                   | 重量<br>(without connectors<br>and bracket) |       | SAE 4-bolt<br>J518-ISO/DIS 6162-1 |              |            |            | 转动惯量                   |      |
|-----------------------|-----------------------------------|--------------------------------------------------------------|--------------------|------------|----------------------|-------------------|-------------------------------------------|-------|-----------------------------------|--------------|------------|------------|------------------------|------|
|                       |                                   |                                                              | max                | min        | (psi)                | (bar)             | (lbs)                                     | (kg)  | 进油口                               | 出油口          |            | lb.in²     | Kg m²x10 <sup>-4</sup> |      |
|                       |                                   |                                                              |                    |            |                      |                   |                                           |       |                                   |              |            |            |                        |      |
| VTXB1                 | SAE - A                           | 6 - 46                                                       | 2500               | 600        | 3000                 | 210               | 21.34                                     | 9.7   | 1" or 1¼"                         | 3/4" or 5/8" | 1.1        | 3          |                        |      |
| VTXB2                 | SAE - B                           |                                                              |                    |            |                      |                   | 23.98                                     | 10.9  |                                   |              |            |            |                        |      |
| VT6B                  | SAE - A                           | 6.5 - 39.7                                                   | 2500               | 600        | 3500                 | 240               | 3.6                                       | 8.0   | 1¼"                               | ¾"           | 1.1        | 3          |                        |      |
| VT6C /<br>VT6CM       | SAE - B                           | 10.8 - 100.0                                                 | 2800 <sup>1)</sup> | 600<br>400 | 4000 <sup>4)</sup>   | 275 <sup>4)</sup> | 34.0                                      | 15.5  | 1½"                               | 1"           | 2.6        | 7.5        |                        |      |
| VT6CSH /<br>VT6CSHM   | SAE - B                           | 10.8 - 100.0                                                 | 2800 <sup>1)</sup> | 600<br>400 | 4000 <sup>4)</sup>   | 275 <sup>4)</sup> | 55.0                                      | 24.9  | 1½"                               | 1" or ¾"     | 2.6        | 7.5        |                        |      |
| VT6CP                 | SAE - C                           | 10.8 - 100.0                                                 | 2800 <sup>1)</sup> | 400        | 4000 <sup>4)</sup>   | 275 <sup>4)</sup> | 39.7                                      | 18.0  | 2"                                | 1¼"          | 2.7        | 7.8        |                        |      |
| VT6D /<br>VT6DM       | SAE - C                           | 47.6 - 190.5                                                 | 2500 <sup>2)</sup> | 600<br>400 | 3500 <sup>4)</sup>   | 240 <sup>4)</sup> | 52.9                                      | 24.0  | 2'                                | 1¼"          | 8.0        | 23.3       |                        |      |
| VT6E /<br>VT6EM       | SAE - C                           | 132.3 - 269.8                                                | 2200 <sup>3)</sup> | 600<br>400 | 3500 <sup>5)</sup>   | 240 <sup>5)</sup> | 95.5                                      | 43.3  | 3"                                | 1½"          | 17.7       | 51.5       |                        |      |
| VT6GC                 | R.17-102                          | 10.8 - 100.0                                                 | 2800 <sup>1)</sup> | 400        | 4000 <sup>4)</sup>   | 275 <sup>4)</sup> | 39.7                                      | 18.0  | 1½"                               | 1" SAE       |            | 3.1        | 9.1                    |      |
| VTXBB1                | SAE -A                            | 12 - 92                                                      | 2500               | 600        | 3000                 | 210               | 33                                        | 15.0  | 2"                                | P1           | P2         | 2.53       | 7.4                    |      |
| VTXBB2                | SAE -B                            |                                                              |                    |            |                      |                   |                                           |       |                                   | ¾ or 1⅙      | ¾ or 1⅙    |            |                        |      |
| VT6BB                 | SAE -B                            | 12 - 92                                                      | 2500               | 600        | 3500                 | 240               | 46.2                                      | 21.0  | 2"                                | ¾            | ¾"         | 2.53       | 7.4                    |      |
| VT6CB                 | SAE - B                           | 17 - 140                                                     | 2500               | 600        | 4000                 | 275               | 53.9                                      | 24.5  | 2½"                               | 1"           | ¼"         | 4.04       | 11.8                   |      |
| VT6CC /<br>VT6CCM     | SAE - B                           | P1 = 10.8 - 100.0<br>P2 = 10.8 - 100.0                       | 2800               | 600<br>400 | 4000                 | 275               | 57.4                                      | 26.0  | 2½" or 3"                         | 1"           | 1" or ¾"   | 5.1        | 14.9                   |      |
| VT6CCSH /<br>VT6CCSHM | SAE - B                           | P1 = 10.8 - 100.0<br>P2 = 10.8 - 100.0                       | 2800               | 600<br>400 | 4000                 | 275               | 75.0                                      | 34.0  | 2½" or 3"                         | 1"           | 1" or ¾"   | 5.1        | 14.9                   |      |
| VT6GCC                | R.17-102                          | P1 = 10.8 - 100.0<br>P2 = 10.8 - 100.0                       | 2800               | 400        | 4000                 | 275               | 60.0                                      | 27.2  | 2½" or 3"                         | 1"           | 1" or ¾"   | 5.5        | 15.9                   |      |
| VT6DC /<br>VT6DCM     | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 10.8 - 100.0                       | 2500               | 600<br>400 | 3500<br>4000         | 240<br>275        | 80.7                                      | 36.6  | 3"                                | 1¼"          | 1" or ¾"   | 10.4       | 30.4                   |      |
| VT6DDS                | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 47.6 - 190.5                       | 2500               | 600        | 3500                 | 240               | 123.4                                     | 56.0  | 4"                                | 1¼"          | 1¼"        | 12.4       | 35.9                   |      |
| VT6EC /<br>VT6ECM     | SAE - C                           | P1 = 132.3 - 269.8<br>P2 = 10.8 - 100.0                      | 2200               | 600<br>400 | 3500<br>4000         | 240<br>275        | 121.0                                     | 55.0  | 3½"                               | 1½"          | 1"         | 25.0       | 73.4                   |      |
| VT6ED /<br>VT6EDM     | SAE - C                           | P1 = 132.3 - 269.8<br>P2 = 47.6 - 190.5                      | 2200               | 600<br>400 | 3500<br>3500         | 240<br>240        | 145.5                                     | 66.0  | 4"                                | 1½"          | 1¼"        | 25.0       | 73.4                   |      |
| VT6EE                 | ISO-3019-2<br>250 B4 HW           | P1 = 132.3 - 269.8<br>P2 = 132.3 - 269.8                     | 2200               | 600        | 3500                 | 240               | 209.4                                     | 95.0  | 4"                                | 1½"          | 1¼"        | 33.2       | 96.0                   |      |
| VT6EES                | SAE - E                           |                                                              |                    |            |                      |                   |                                           |       |                                   |              |            |            |                        |      |
| VT6CBB                | SAE - B                           | P1 = 10.8 - 100.0<br>P2 = 6.5 - 39.7<br>P3 = 6.5 - 39.7      | 2500               | 600<br>400 | 4000<br>3500         | 275<br>240        | 70.4                                      | 32.0  | 2"                                | P1<br>1"     | P2<br>3/4" | P3<br>3/4" | --                     | --   |
| VT6CCB                | SAE - B                           | P1 = 10.8 - 100.0<br>P2 = 10.8 - 100.0<br>P3 = 6.5 - 39.7    | 2500               | 600<br>400 | 4000<br>3500         | 275<br>240        | 81.4                                      | 37.0  | 3"                                | 1"           | 1"         | 3/4"       | --                     | --   |
| VT6DCB                | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 10.8 - 100.0<br>P3 = 6.5 - 39.7    | 2500               | 600<br>400 | 4000<br>3500<br>3500 | 275<br>240<br>240 | 125.4                                     | 57.0  | 3"                                | 1¼"          | 1"         | 3/4"       | --                     | --   |
| VT6DCC /<br>VT6DCCM   | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 10.8 - 100.0<br>P3 = 10.8 - 100.0  | 2500               | 600<br>400 | 3500<br>4000         | 240<br>275        | 134.5                                     | 61.0  | 4"                                | 1¼"          | 1"         | 1" or ¾"   | 12.8                   | 37.3 |
| VT6DDCS               | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 47.6 - 190.5<br>P3 = 10.8 - 100.0  | 2500               | 600        | 3500<br>4000         | 240<br>275        | 145.2                                     | 66.0  | 4"                                | 1¼"          | 1¼"        | 1" or ¾"   | 14.6                   | 42.6 |
| VT6EDC                | ISO/3019-2<br>250 B4 HW           | P1 = 132.3 - 269.8                                           | 2200               | 600        | 3500                 | 240               |                                           |       |                                   |              |            |            |                        |      |
| VT6EDCS /<br>VT6EDCM  | SAE E                             | P2 = 47.6 - 190.5<br>P3 = 10.8 - 100.0                       |                    | 400        | 3500<br>3500         | 240<br>275        | 220.4                                     | 100.0 | 4"                                | 1½"          | 1¼"        | 1¾"        | 27.6                   | 80.2 |
| VT6CR /<br>VT6CRM     | SAE - B                           | 10.8 - 100.0                                                 | 2800               | 600<br>400 | 4000                 | 275               | 37.6                                      | 17.1  | 1½"                               | 1"           |            | 2.6        | 7.6                    |      |
| VT6DR /<br>VT6DRM     | SAE - C                           | 47.6 - 190.5                                                 | 2500               | 600<br>400 | 3500                 | 240               | 63.9                                      | 29.0  | 2'                                | 1¼"          |            | 8.16       | 23.4                   |      |
| VT6ER /<br>VT6ERM     | SAE - C                           | 132.3 - 269.8                                                | 2200               | 600<br>400 | 3500                 | 240               | 86.4                                      | 39.2  | 3"                                | 1½"          |            | 17.7       | 51.6                   |      |
| VT6DCCR               | SAE - C                           | P1 = 47.6 - 190.5<br>P2 = 10.8 - 100.0<br>P3 = 10.8 - 100.0  | 2500               | 600        | 3500<br>4000         | 240<br>275        | 136.7                                     | 62.0  | 4"                                | 1¼"          | 1"         | 1" or ¾"   | 12.8                   | 37.4 |
| VT6EDCR               | ISO/3019-2<br>250 B4 HW           | P1 = 132.3 - 269.8<br>P2 = 47.6 - 190.5<br>P3 = 10.8 - 100.0 | 2200               | 600        | 3500<br>3500<br>4000 | 240<br>240<br>275 | 220.4                                     | 100.0 | 4"                                | 1½"          | 1¼"        | 1" or ¾"   | 27.6                   | 80.3 |

1) Cartridges 025-028-031 = 2500 rpm max. 2) Cartridges 042-045-050-061 = 2200 rpm max. 3) Cartridges 085 = 2000 rpm max. 4) Cartridges 028-025-031-050(D) = 210 bar (3000 psi) max.int  
4) 061 (D) = 120 bar (1740 psi) max.int 061 = 80 bar (1160 psi) cont. 5) 085 (E) = 1232 psi (90 bar) max.int 085 (E) = 75 bar (1087 psi) cont.  
\* For operation with petroleum based fluids that contain additives which impart high anti-wear properties. (see page A0-8)

## 总体特征

| 系列       | 标准安装                    | 排量<br>( cm³/rev )                                      | 速度                 |     | 最大压力                 |                   | 重量<br>(without connectors<br>and bracket) |        | SAE 4-bolts<br>J518-ISO/DIS 6162-1 |          |            | 转动惯量     |                        |      |
|----------|-------------------------|--------------------------------------------------------|--------------------|-----|----------------------|-------------------|-------------------------------------------|--------|------------------------------------|----------|------------|----------|------------------------|------|
|          |                         |                                                        | max                | min | ( psi )              | ( bar )           | (without connectors<br>and bracket)       |        | 进油口                                | 出油口      |            | Lb.in²   | Kg m²x10 <sup>-4</sup> |      |
|          |                         |                                                        |                    |     |                      |                   | (lbs)                                     | ( kg ) |                                    |          |            |          |                        |      |
| VT7B     | ISO 3019-2<br>100 A2 HW | 5.7 - 50                                               | 3600 <sup>1)</sup> | 600 | 4640 <sup>4)</sup>   | 320 <sup>4)</sup> | 50.7                                      | 23.0   | 1½"                                | 1" or ¾" |            | 1.1      | 3.2                    |      |
| VT7BS    | SAE J744<br>SAE B       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7QC1   | SAE B                   | 10.8-100.0                                             | 3000 <sup>2)</sup> | 600 | 4350 <sup>5)</sup>   | 300 <sup>5)</sup> | 50.7                                      | 23.0   | 1½"                                | 1" or ¾" |            | 2.6      | 7.5                    |      |
| VT7QC2   | SAE C                   |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7D     | ISO 3019-2<br>125 A2 HW | 43.9 - 158.0                                           | 3000 <sup>2)</sup> | 600 | 4350 <sup>6)</sup>   | 300 <sup>6)</sup> | 57.3                                      | 26.1   | 2"                                 | 1¼"      |            | 5.7      | 19.5                   |      |
| VT7DS    | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7E     | ISO 3019-2<br>125 A2 HW | 132.2 - 268.7                                          | 2200 <sup>3)</sup> | 600 | 3500 <sup>7)</sup>   | 240 <sup>7)</sup> | 95.4                                      | 43.0   | 2"                                 | 1¼"      |            | 21.3     | 61.8                   |      |
| VT7ES    | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7BB    | ISO 3019-2<br>100 A2 HW | P1 = 5.7 - 50<br>P2 = 5.7 - 50                         | 2200               | 600 | 4640                 | 320               | 75.5                                      | 34.0   | 2½"                                | P1       | P2         | 2.3      | 6.75                   |      |
| VT7BBS   | SAE J744<br>SAE B       |                                                        |                    |     |                      |                   |                                           |        |                                    | 1" or ¾" | ¾"         |          |                        |      |
| VT7QCC1  | SAE B                   | P1 = 10.8-100.0<br>P2 = 10.8-100.0                     | 3000               | 600 | 4350                 | 300               | 75.5                                      | 34.0   | 2½"                                | 1"       | 1" or ¾"   | 5.8      | 14.9                   |      |
| VT7QCC2  | SAE C                   |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7DB    | ISO 3019-2<br>125 A2 HW | P1 = 43.9 - 158.0<br>P2 = 5.7 - 50                     | 2500               | 600 | 3630<br>4350         | 250<br>300        | 85.1                                      | 38.0   | 3"                                 | 1¼"      | 1" or ¾"   | 9.0      | 26.3                   |      |
| VT7DBS   | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7QDC   | SAE J744<br>SAE C       | P1 = 43.9-158.0<br>P2 = 10.8-100.0                     | 2500               | 600 | 3630<br>4350         | 250<br>300        | 115.0                                     | 52.3   | 3"                                 | 1¼"      | 1" or 3/4" | 10.4     | 30.4                   |      |
| VT7DD    | ISO 3019-2<br>125 B4 HW | P1 = 43.9 - 158.0<br>P2 = 43.9 - 158.0                 | 2500               | 600 | 3500                 | 250               | 123.4                                     | 56.0   | 4"                                 | 1¼"      | 1¼"        | 12.4     | 35.9                   |      |
| VT7DDS   | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7EB    | ISO 3019-2<br>125 A2 HW | P1 = 132.2 - 268.7<br>P2 = 5.7 - 50.0                  | 2200               | 600 | 3500<br>4350         | 240<br>300        | 121.2                                     | 55.0   | 4"                                 | 1½"      | 1¼"        | 22.5     | 65.8                   |      |
| VT7EBS   | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7QEC   | SAE J744<br>SAE C       | P1 = 132.2-268.7<br>P2 = 10.8-100.0                    | 2200               | 600 | 3500<br>4350         | 240<br>300        | 121.0                                     | 55.0   | 3½"                                | 1½"      | 1"         | 25.0     | 73.4                   |      |
| VT7ED    | ISO 3019-2<br>125 A2 HW | P1 = 132.2 - 268.7<br>P2 = 43.9 - 158.0                | 2200               | 600 | 3500<br>3630         | 240<br>250        | 145.5                                     | 66.0   | 4"                                 | 1½"      | 1¼"        | 27.2     | 78.9                   |      |
| VT7EDS   | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7EE    | ISO 3019-2<br>250 B4 HW | P1 = 132.2 - 268.7<br>P2 = 132.2 - 268.7               | 2200               | 600 | 3500                 | 240               | 209.4                                     | 95.2   | 4"                                 | 1½"      | 1¼"        | 33.2     | 90.0                   |      |
| VT7EES   | SAE J744<br>SAE E       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7DBB   | SAE C                   | P1 = 43.9-158.0<br>P2 = 5.7-50.0<br>P3 = 5.7-50.0      | 2500               | 600 | 3500<br>4350         | 240<br>300        | 134.5                                     | 61.0   | 4"                                 | P1       | P2         | P3       | 11.5                   | 33.7 |
| VT7QDCB  | SAE C                   | P1 = 43.9-158.0<br>P2 = 10.8-100.0<br>P3 = 5.7-50.0    |                    |     |                      |                   |                                           |        |                                    | 1¼"      | 1"         | 1" or ¾" |                        |      |
| VT7QDCC  | SAE C                   | P1 = 43.9-158.0<br>P2 = 10.8-100.0<br>P3 = 10.8-100.0  |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7DDB   | ISO 3019-2<br>125 B4 HW | P1 = 43.9-158.0<br>P2 = 43.9-158.0<br>P3 = 5.7-50.0    | 2500               | 600 | 3630<br>4350         | 250<br>300        | 145.5                                     | 66.0   | 4"                                 | 1¼"      | 1¼"        | 1" or ¾" | 13.5                   | 39.6 |
| VT7DDBS  | SAE J744<br>SAE C       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7EDB   | ISO 3019-2<br>250 B4 HW | P1 = 132.2-268.7<br>P2 = 43.9-158.0<br>P3 = 5.7-50.0   | 2200               | 600 | 3500<br>3630<br>4350 | 240<br>250<br>300 | 224.9                                     | 102.0  | 3"                                 | 1½"      | 1¼"        | 1" or ¾" | 26.1                   | 75.7 |
| VT7EDBS  | SAE J744<br>SAE E       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |
| VT7QEDC  | ISO 3019-2<br>250 B4 HW | P1 = 132.2-268.7<br>P2 = 43.9-158.0<br>P3 = 10.8-100.0 | 2200               | 600 | 3500<br>3630<br>4000 | 240<br>250<br>275 | 224.9                                     | 102.0  | 3"                                 | 1½"      | 1¼"        | 1" or ¾" | 27.6                   | 80.2 |
| VT7QEDCS | SAE J744<br>SAE F       |                                                        |                    |     |                      |                   |                                           |        |                                    |          |            |          |                        |      |

1) Cartridges B11-B12-B14-B15= 3000 rpm max.

3) Cartridges 085 = 2000 rpm max.

4) Cartridges B11-B12-B14 = 300 bar (4350 psi) max.int)

5) Cartridges 022 = 275 bar (4000 psi) max. int

6) Cartridges B35-B38 = 280 bar (4060 psi) max. int

7) Cartridges 085 = 90 bar (1300 psi) max. int

2) Cartridges 025-028-031 = 2500 rpm max.

Cartridge B15 = 280 bar (4060 psi) max.int

Cartridge 025 = 240 bar (3500 psi) max.int

Cartridge B42 = 260 bar (3770 psi) max.int

2) Cartridges 045-050 = 2200 rpm max.

Cartridge 028-031 = 210 bar (3000 psi) max.int

Cartridge 045 = 240 bar (3500 psi) max.int

B35-B38 = 2800 rpm max.

B42 = 2500 rpm max.

Cartridge 050 = 210 bar (3000 psi) max.int

## 总体特征

| 系列       | 标准安装                    | 排量<br>(cm³/rev)                                      | 速度   |     | 最大压力    |         | 重量<br>(without connectors<br>and bracket) |        | 进油口 | SAE 4-bolts<br>J518-ISO/DIS 6162-1 |     |        | 转动惯量   |                       |
|----------|-------------------------|------------------------------------------------------|------|-----|---------|---------|-------------------------------------------|--------|-----|------------------------------------|-----|--------|--------|-----------------------|
|          |                         |                                                      | max  | min | ( psi ) | ( bar ) | (lbs)                                     | ( kg ) |     | 出油口                                |     |        | Lb.in² | Kg m²x10 <sup>4</sup> |
|          |                         |                                                      |      |     |         |         |                                           |        |     | P1                                 | P2  |        |        |                       |
| VT67BB   | SAE B                   | 12 - 100                                             | 2800 | 600 | 4350    | 300     | 57.2                                      | 26.0   | 2½" | 1"                                 | ¾"  | 3.9    | 11.4   |                       |
| VT67CB   | SAE J744<br>SAE B       | P1 = 10.8-100.0<br>P2 = 5.7-50.0                     | 2800 | 600 | 4350    | 300     | 57.2                                      | 26.0   | 2½" | 1"                                 | ¾"  | 3.9    | 11.4   |                       |
| VT67DB   | SAE J744<br>SAE C       | P1 = 47.6-190.5<br>P2 = 5.7-50.0                     | 2500 | 600 | 4350    | 300     | 80.5                                      | 36.6   | 3"  | 1¼"                                | ¾"  | 9.1    | 26.7   |                       |
| VT67EB   | SAE J744<br>SAE C       | P1 = 132.2-269.8<br>P2 = 5.7-50.0                    | 2200 | 600 | 4350    | 300     | 122.1                                     | 55.0   | 3½" | 1½"                                | ¾"  | 23.8   | 69.8   |                       |
| VT67EC   | SAE J744<br>SAE C       | P1 = 132.2-268.7<br>P2 = 10.8 - 100                  | 2200 | 600 | 4000    | 275     | 121.2                                     | 55.0   | 3½" | 1½"                                | 1"  | 24.2   | 70.66  |                       |
| VT67DBB  | SAE J744<br>SAE C       | P1 = 47.6-190.5<br>P2,P3 = 5.7-50.0                  | 2500 | 600 | 4350    | 300     | 134.5                                     | 61.0   | 4"  | P1                                 | P2  | P3     | 11.5   | 33.7                  |
| VT67DCB  |                         | P1 = 47.6-190.5<br>P2 = 10.8-100.0<br>P3 = 5.7-50.0  |      |     |         |         |                                           |        |     | 1¼"                                | 1"  | ¾"     |        |                       |
| VT67DCC  | SAE J744<br>SAE C       | P1 = 43.9-158<br>P2,P3 = 10.8-100.0                  | 2200 | 600 | 4000    | 275     | 134.5                                     | 61.0   | 4"  | 1¼"                                | 1"  | 1"or¾" | 11.4   | 33.2                  |
| VT67DDCS | SAE J744<br>SAE C       | P1,P2 = 43.9-158<br>P3 = 10.8-100.0                  | 2200 | 600 | 4000    | 275     | 145.5                                     | 66.1   | 4"  | 1¼"                                | 1¼" | 1"or¾" | 14.7   | 42.9                  |
| VT67EDB  | ISO 3019-2<br>250 B4 HW | P1 = 132.2-269.8<br>P2 = 47.6-190.5<br>P3 = 5.7-50.0 | 2200 | 600 | 4350    | 300     | 220.4                                     | 100.0  | 4"  | 1½"                                | 1¼" | ¾"     | 26.1   | 76.6                  |
| VT67EDC  | ISO 2019-2              | P1 = 132.2-269.8<br>P2 = 43.9-158<br>P3 = 10.8-100.0 | 2200 | 600 | 4000    | 275     | 224.9                                     | 102.2  | 4"  | 1½"                                | 1¼" | 1"or¾" | 27.4   | 80.0                  |

## 计算

## 性能要求

|      |              |      |             |
|------|--------------|------|-------------|
| 体积   |              |      |             |
| 排量   | Vp [cm³/rev] | 需要流量 | Vp [l/min]  |
| 流量   | Q [l/min]    | 转速   | n [rev/min] |
| 输出功率 | P [kW]       | 压力   | p [bar]     |

## 公式

1. First calculation  $V_p = \frac{1000 Q}{n}$
  2. Choose  $V_p$  of pump immediatly greater ( see tabulation)
  3. Theoretical flow of this pump  $Q_{th} = \frac{V \times n}{1000}$
  4. Find  $Q_s$  leakage function of pressure  $Q_s = f(p)$  on curve at 10 or 24 cSt
  5. available flow  $Q_{th} = Q - Q_s$
  - 注意：如果这个流量太小或太大，其他泵的排量必须用其他的公式
  6. Theoretical Input power  $P_{th} = \frac{Q_{th} \times p}{600}$
  7. Find  $P_s$  hydrodynamic power loss on curve.
  8. Calculation of necessary Input Power  $P_{in} = P + P_s$
  9. Results
- These calculations steps must be followed for each application

## 范例

$Q = 60$   
 $n = 1500$   
 $p = 150$   
 $V_p = \frac{1000 \times 60}{1500} = 40 \text{ cm}^3/\text{rev}$   
 VT6C 014  $V_p = 46 \text{ cm}^3/\text{rev}$   
 $Q_{th} = \frac{46 \times 1500}{1000} = 69 \text{ l/min}$   
 VT6C (AI-1-3):  $Q_s = 5 \text{ l/min}$  at 150 bar, 24 cSt  
 $Q = 69 - 5 = 64 \text{ l/min}$   
 $P_{th} = \frac{69 \times 150}{600} = 17.3 \text{ kW}$   
 VT6C (AI-1-3):  $P_s$  at 1500 rev/min, 150 bar = 1.5 kW  
 $P = 17.3 + 1.5 = 18.8 \text{ kW}$   
 $V = 46 \text{ cm}^3/\text{rev}$   
 $Q = 64 \text{ l/min}$   
 $P = 18.8 \text{ kW}$

} VT6C 014

## 间断压力等级

VT6 系列间断工作压力比推荐的连续工作压力等级高，有时低于或达到重载连续压力等级的平均值。

如果尊重速度，流量，粘度，污染度和其他参数，这个间歇压力等级的计算才是正确的。

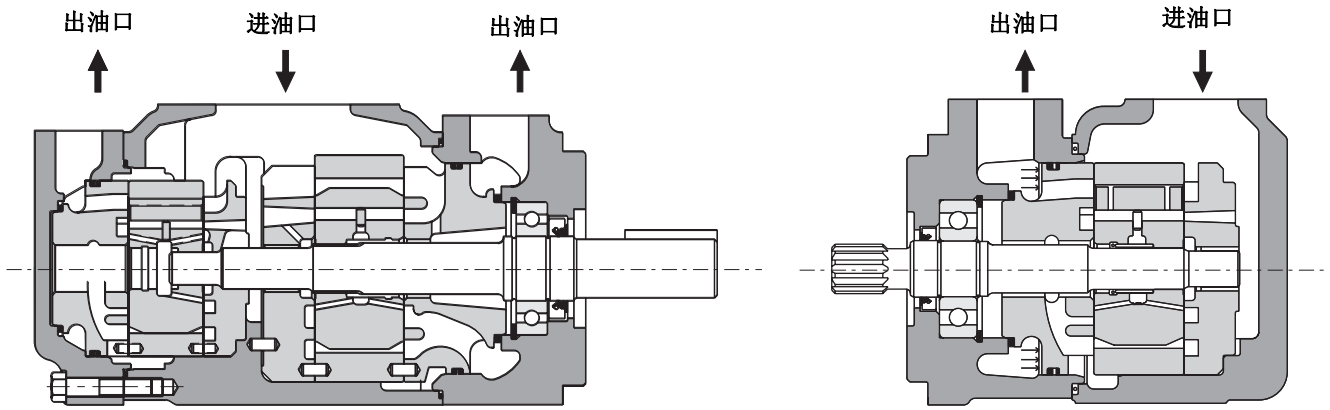
全部过程时间超过 15 分钟，请参考 veljan 的样本。

## 范例：VT6C-014

Duty cycle 4 min. at 275 bar  
 1 min. at 35 bar  
 5 min. at 160 bar

$$\frac{(4 \times 275) + (1 \times 35) + (5 \times 160)}{10} = 193.5 \text{ bar}$$

193.5 bar is lower than 240 bar allowed as continuous pressure for VT6C-014 with HF-O Fluid.



### 泵的描述

Veljan 叶片泵有一个静油压平衡泵芯，这样在一个单独的系列里使得泵的规格是可变的，销给叶片一个稳定而不大的作用力，使其紧贴着定子的轮廓，所有的泵都可在供货时带有法兰和底板安装。

### 特征

因为静油压平衡，转子不传输径向力，只传送由工作压力产生的力矩。由于浮动油口的挡板承受系统压力的作用，所以泄漏也降到了最小。

由于油的年度范围很宽，所以允许在极温条件下工作。但如果工作寿命要更长，就应遵循所推荐的油粘度，外界温度通常对叶片泵功能的安全性没有影响。

### 工作原理：

叶片泵的工作原理如上例图所示。带槽转子在定子内部由主轴驱动，且与动力源相接。当转子转动时，装在转子的径向槽里的叶片沿着定子内轮廓作动，并且每转形成了两个完整的吸油动作和压力循环。因为定子相对于转子中心线的偏心设计，使得转子在定子的内、外弧形腔上只受叶片作用。泵的排量取决于定子、转子的大小及允许叶片从转子表面的伸展距离。

泵的组件有一个椭圆形的定子、带槽转子、两个油口挡板、叶片和装在转子槽内的叶片销。进油是通过泵芯两侧的油口及吸油腔上经过定子的油口提供的。在这种系列泵里允许泵的排量再大一些，可降低磨损，允许更高速的运行。当达到输出部分时，内腔体积变小，油液被排除系统。在正常的运行中，只要确保它们同定子的连接处密封良好，叶片提供的压力就足够。

叶片上面区域内的压力被叶片上的径向孔平衡掉。作用在叶片上稳定而不大的力由叶片销提供，该销受稳定的销形腔内的压力影响。这个力确保由叶片形成光滑的定子轨迹。这样在轻而稳定的最用力下，叶片被向外推，紧贴油膜，而正是该油膜将叶片和定子分开。其径向位置顺着内腔改变以适应油液粘度、脏物及部件的磨损。

油膜把转子和侧端油口挡板分开，而侧端油口挡板在轴向被泵芯内压力的超平衡所夹紧，随着压力和温度的变化，它们可以调整尺寸的变化。轴向和径向运转清洁，同时转子和叶片上的润滑油膜也要干净，这样在整个压力范围内效果是最好的。

可靠的设计，优质材料的选择以及最少的转动件，有利于 Veljan 泵噪音的降低和有效工作寿命的延长。





## 双联叶片泵及三联叶片泵

VT\* 系列双联叶片泵是在单独的一个泵腔内相当于两个液压泵 而三联叶片泵相当于三个叶片泵. 每个泵由常用的主轴驱动, 从进油口进油. 从各个的出油口排油, 而且只有受压时才工作. 所有泵排都是从内部排油到进油口, 因而无须外部的排油管路。

该叶片泵有不同于通常工业用的设计特点, 如下图所示:

## 车辆用叶片泵

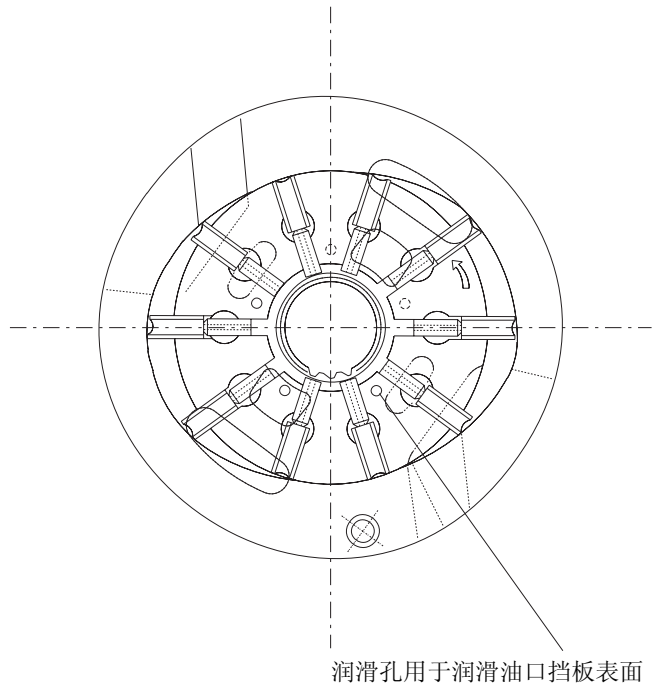
这些泵除了对一些部件的内部设计做了些修改外, 和工业用的泵的工作原理都是一样的。用于这种应用的泵芯是双向的, 在泵芯的型号中用“B”表示。在双向泵中, 通过改变双向泵上油口挡板处的暗销孔位置, 可以很容易改变泵的方向。

叶片在吸油腔受到销和离心力的作用被向外推

90° 剖视

空心叶片销

销形腔处的压力稍微比排油口压力高



## 一般应用说明

1. 检查一下速度范围，压力、温度、液体的质量，粘度，油泵旋向。
2. 如果能满足使用需求，检查泵的入口。
3. **主轴类型**：是否满足工作扭矩。
4. 联轴器必须选择减少泵的轴负荷。（不同轴度）
5. **过滤**：必须充分降低污染度。
6. **泵的环境**：避免噪声，和冲击。

## 启动状态

当泵第一次启动时，必须具备最低速度和压力。当使用溢流阀溢流时，应该将被压降到最低。  
当系统中有可能有气体时，要尽可能排出。

泵在没有完全启动时，泵轴不能以最高速度和高压运转

## 绝对输入压力 (bar)

| Speed<br>rev/min | Pump-cam<br>VT6B |      |      |      |      |      |      |  | Pump-cam<br>VT7B |      |      |      |      |      |      |      |      |      |      |      |      |      |  |  |
|------------------|------------------|------|------|------|------|------|------|--|------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|--|
|                  | B02              | B03  | B04  | B06  | B08  | B09  | B12  |  | B02              | B03  | B04  | B05  | B06  | B07  | B08  | B09  | B10  | B11  | B12  | B14  | B15  |      |  |  |
| 1200             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 1500             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 1800             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 2100             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 2200             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 2300             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |  |  |
| 2500             | 0.90             | 0.90 | 0.90 | 0.90 | 0.90 | 0.90 | 0.92 |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 |  |  |
| 2800             |                  |      |      |      |      |      |      |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.99 | 0.99 |  |  |
| 3000             |                  |      |      |      |      |      |      |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.82 | 0.82 | 0.85 | 0.85 | 0.90 | 0.90 | 0.90 | 1.13 | 1.13 |      |  |  |
| 3600             |                  |      |      |      |      |      |      |  | 0.80             | 0.80 | 0.80 | 0.80 | 0.98 | 0.98 | 1.04 | 1.04 | 1.15 |      |      |      |      |      |  |  |

| Speed | Pump-cam<br>VT6C |             |      |      |      |      |      |      |      |      |      | Pump-cam<br>VT6D |             |      |      |      |      |      |      |      |      |      | Pump-cam<br>VT6E |      |      |      |      |      |      |      |      |      |      |
|-------|------------------|-------------|------|------|------|------|------|------|------|------|------|------------------|-------------|------|------|------|------|------|------|------|------|------|------------------|------|------|------|------|------|------|------|------|------|------|
|       | rev/min          | 003/<br>008 | 010  | 012  | 014  | 015  | 017  | 022  | 025  | 028  | 031  |                  | 014/<br>020 | 024  | 028  | 031  | 035  | 038  | 042  | 045  | 050  | 061  |                  | 042  | 045  | 050  | 052  | 057  | 062  | 066  | 072  | 085  |      |
| 1200  | 0.80             | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |                  | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |                  | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |
| 1500  | 0.80             | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |                  | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |                  | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.80 | 0.85 | 0.85 |
| 1800  | 0.80             | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |                  | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.80 | 0.80 |                  | 0.85 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 | 0.95 | 0.85 | 0.95 | 0.95 |
| 2100  | 0.80             | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.90 | 0.90 | 0.90 |                  | 0.80        | 0.82 | 0.85 | 0.90 | 0.92 | 0.95 | 0.95 | 0.98 | 0.98 | 0.98 |                  | 0.98 | 0.90 | 0.90 | 0.90 | 0.95 | 0.95 | 1.00 | 0.95 |      |      |
| 2200  | 0.80             | 0.80        | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.90 | 0.95 | 0.98 | 0.98 |                  | 0.88        | 0.88 | 0.92 | 0.95 | 0.98 | 1.00 | 1.02 | 1.05 | 1.05 | 1.05 |                  | 1.02 | 1.00 | 1.05 | 1.00 | 1.00 | 1.00 | 1.09 | 1.00 |      |      |
| 2300  | 0.80             | 0.80        | 0.85 | 0.85 | 0.90 | 0.90 | 0.90 | 0.95 | 0.98 | 1.00 | 1.00 |                  | 0.95        | 0.95 | 1.00 | 1.00 | 1.02 | 1.05 | 1.08 |      |      |      |                  |      |      |      |      |      |      |      |      |      |      |
| 2500  | 0.90             | 0.90        | 0.92 | 0.95 | 0.95 | 0.95 | 0.95 | 0.98 | 1.05 | 1.08 | 1.11 |                  | 1.00        | 1.10 | 1.18 | 1.23 | 1.29 | 1.29 |      |      |      |      |                  |      |      |      |      |      |      |      |      |      |      |
| 2800  | 1.00             | 1.00        | 1.00 | 1.00 | 1.00 | 1.00 | 1.03 | 1.05 |      |      |      |                  |             |      |      |      |      |      |      |      |      |      |                  |      |      |      |      |      |      |      |      |      |      |

| Speed<br>rev/min | Pump-cam<br>VT7D |      |      |      |      |      |      |      |      |      |      | Pump-cam<br>VT7E |      |      |      |      |      |      |      |      |  |  |
|------------------|------------------|------|------|------|------|------|------|------|------|------|------|------------------|------|------|------|------|------|------|------|------|--|--|
|                  | B14              | B17  | B20  | B24  | B28  | B31  | B35  | B38  | B42  | 045  | 050  | 042              | 045  | 050  | 052  | 057  | 062  | 066  | 072  | 085  |  |  |
| 1200             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 | 0.90 |      |  |  |
| 1500             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 | 0.90 |      |  |  |
| 1800             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 | 0.85             | 0.80 | 0.80 | 0.80 | 0.85 | 0.85 | 0.95 | 0.85 | 1.00 |  |  |
| 2100             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.98 | 0.98 | 0.90             | 0.90 | 0.90 | 0.90 | 0.95 | 0.95 | 1.00 | 1.00 |      |  |  |
| 2200             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 1.05 | 1.08 | 1.00             | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.09 | 1.05 |      |  |  |
| 2300             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 |      |      |                  |      |      |      |      |      |      |      |      |  |  |
| 2500             | 0.80             | 0.80 | 0.80 | 0.80 | 0.80 | 0.80 | 0.85 | 0.86 | 0.90 |      |      |                  |      |      |      |      |      |      |      |      |  |  |
| 2800             | 0.80             | 0.82 | 0.83 | 0.86 | 0.88 | 0.90 | 0.97 | 1.00 |      |      |      |                  |      |      |      |      |      |      |      |      |  |  |
| 3000             | 0.80             | 0.86 | 0.88 | 0.95 | 1.00 | 1.05 |      |      |      |      |      |                  |      |      |      |      |      |      |      |      |  |  |

Inlet pressure is measured at inlet flange with petroleum base fluids at viscosity between 10 to 65 cSt.

The difference between inlet pressure at the pump flange and atmospheric pressure must not exceed 0.2 bar to prevent aeration.

Multiply Absolute Pressure by 1.25 for HF-3, HF-4 fluids.

by 1.35 for HF-5 fluids.

Use highest cartridge absolute pressure for double pump.

## 内泄

这些泵的设计均是为了获得高的容积效率，其内泄主要取决于负载、油液粘度和工作温度。其常用的内泄曲线如第 11 页所示

## 安装说明

1. 按泵体上箭头所示检查泵的转向；
2. 通过合适的连接使油泵主轴负载达到最小，来保证连接器与从动轴的连接。
3. 检查过滤器是否满足最低的油污等级要求。
4. 检查所有泵的进油口、吸油口状况，油液流动是否顺畅。尽可能避免油管弯曲，建议尽可能采用大规格油管。
5. 检查主轴是否能承受工作力矩。
6. 吸油管压力——建议在进油口保持一个 0-1.5bar 的压力。流量和能耗与转速成正比的。

## 马达——泵的连接

叶片泵可以安装在任何位置，但主轴不能承受轴向和径向负载，需按要求选用合适的连接器和壳体。

## 主轴扭力极限

带动泵所需的扭力值，在每种泵的安装尺寸上都有标明。

## 推荐使用的油液

抗磨损色 R&O 油。这些油建议给 VT\*系列泵用。目录中最大值和特性资料都是采用这种油液的。

## 可替换的油液

不只有抗磨损的 R&O 油液能降低泵的最大额定值。有些情况，必须增大最小补偿压力，要进一步了解详细情况，请联系 VELJAN 代理商。

## 粘度

|                                  |         |
|----------------------------------|---------|
| 最大值（冷启动，低速，低压时）                  | 3900SUS |
| 最小值（热启动，低速，低压时）                  | 7392SUS |
| 最大值（全速，满压时）                      | 500SUS  |
| 最佳值（最长使用寿命时）                     | 140SUS  |
| 最小值（全速，满压，使用 HF-1，HF-3, HF-5 号油） | 90SUS   |

最小值（全速，满压，使用

HF-0, HF-2 号油）60

60SUS

## 油粘度指数

最小工作油温 90°，更高的粘度值可以在更高的温度范围工作。

最小工作油温（0）°

HF-0, HF-1, HF-2 号油 +212°

HF-3, HF-4 号油 +122°

HF-5 号油可分解的油液

（脂类、菜籽油） +149°

最低温度（0）°

HF-0, HF-1, HF-5 号油 -0.4°

HF-3, HF-4 号 +50°

可分解的油（脂类、菜籽油） -4.4°

## 油的清洁

在工作之前必须清洁油液，保持其污染等级为 NAS1638 标准 8 级（或 ISO8/14 级）或更高额定等级。最小精度 25μ 的过滤器（或更好的 B10>100）。额定值可能已经够了，但是还不能保证达到所要求的清洁度。吸口滤网必须有足够的大小以提供指定的最小进油压力。100 号滤网（149μ）是我们建议的最小规格。在需要冷启动或使用耐耐高温的应用中，请使用打过个的滤油网，或将其省掉。人工合成油，曲轴箱油，可分解油：0.05%

## 工作温度和粘度

工作温度是油粘度、油类型及泵类型相关的一个函数。在正常的工作温度下，应选择合适的油液粘度，确保在通常工作范围内可提供最佳油粘度。对于冷启动，泵应一直在低速，低压下工作，知道油热起来达到全功率工作可接收的粘度。

## 油液总中的水污染

最大可接受的含水量为：矿物基油：0.10%

人工合成油，曲轴箱用油，生物可分解油 0.05%

如果含水量高于上面的值，则应拍数回路

### 主轴，联接器，内花键

- 1、泵是采用底座安装时，主轴可接受的最大偏心率为 0.002"，采用法兰安装时为 0.001"。两个花键轴的平行度必须小于 0.1° (0.002' / 1" )
- 2、联接器花键必须用里基油脂或相近的油润滑。
- 3、联接器必须进行硬化处理，使其硬度达到 27-45RC
- 4、内花键需达到 SAE-J4986（1971 年）标准中的 1 级匹配。在这里我们叙述为平齿根侧配合。

### 平键轴

VELJAN 所提供的 VT\*系列带销叶片泵，有平键和花键两种主轴可选择。平键轴配有高强度热处理键。因而当安装或替换这些泵时，为了确保运用中最大的工作寿命，需用经过热处理的键。若要替换键，其热处理硬度必须在 27-34RC 间，键倒成 0.03" 到 0.04"，或在键长方向的 45° 倒角。

平键轴的平行度必须在给定的花键轴公差内。

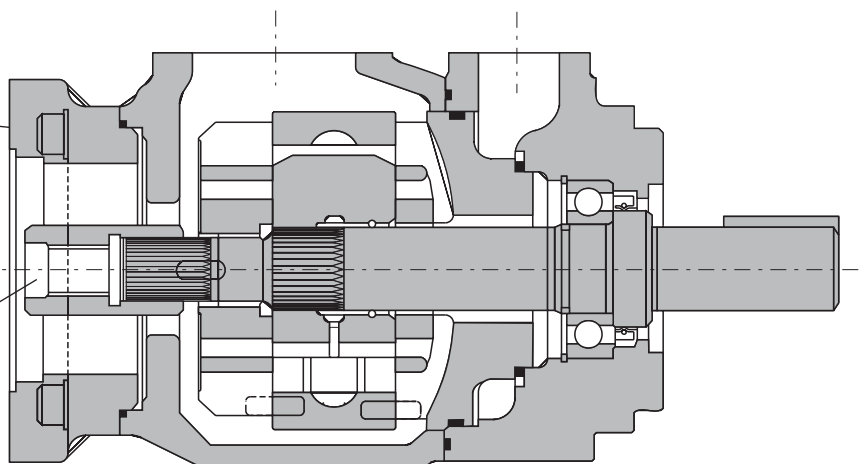
### 主轴上的负载

这些产品的设计主要是为了在同轴传动时不给轴上外加轴向或径向的负载，也许还包括不能有机器运行中的振动和冲击及作用在传动轴上的外部负载，详细情况请联系 VELJAN 代理商。

## VT\*R 系列驱动叶片泵

选择安装  
SAE A  
SAE B  
SAE C

选择联轴套满足  
SAE 标准  
SAE A  
SAE B  
SAE BB  
SAE C



### 概念

VELJAN VT6\*R 系列传动链叶片泵是指：泵有一个用于直接安装和带动附加泵的后置法兰。这样使多联泵呈不同的放置。这些叶片泵都带有一个用于带动一个附加的定量/变量齿轮/叶片/柱塞泵的安装法兰和内花键连接器。

### 后置的传动安装

- ★ 这个单元可装一个符合 SAE J744c 和 ISO 3019-1 标准安装规格的液压泵。
- ★ 单联叶片泵：SAE A/B/C 接头，SAE A/B/BB/C 连接器。
- ★ 三联叶片泵：SAE A 接头和连接器

### 使用的优点

- ★ 通过给多联泵只提供一个动力源，降低了安装成本。
- ★ 省去了外部传动连接器，降低了对双轴长度或多联电机的需求。
- ★ 这样的结构同时也提供了有益的回路,使用更加方便。
- ★ 使用通用电机，可获得的流量等级范围很大。
- ★ 使液压系统灵活、耐用、低噪音、节能。
- ★ 可用于车辆和工业上。



| 计算用途                        | 公式表达                                                                                    | 公式表示                                               |
|-----------------------------|-----------------------------------------------------------------------------------------|----------------------------------------------------|
| 压力 P (lbs/in <sup>2</sup> ) | 压力 = $\frac{\text{作用力 (lbs)}}{\text{面积 (in}^2\text{)}}$                                 | $P = \frac{F}{A}$                                  |
| 油缸面积 (in <sup>2</sup> )     | 面积 = $\frac{\pi}{4} \times \text{直径}^2 \text{ (in)}^2$ 或 $\pi r^2 \text{ (in)}^2$       | $A = \frac{\pi D^2}{4}$ or $.785 D^2$ or $\pi r^2$ |
| 作用力 (推力或拉力)                 | 作用力 = 压力 (psi) × 面积 (in <sup>2</sup> )                                                  | $F = P A$                                          |
| 泵输入功率 HP                    | 功率 = $\frac{\text{流量 (gpm)} \times \text{压力 (psi)}}{(1714 \times \text{总效率})}$          | $HP = \frac{Q \cdot P}{1714 \eta_o}$               |
| 流速(ft/sec)                  | 流速 = $\frac{231 \times \text{流量 (gpm)}}{(12 \times 60 \times \text{面积 (in}^2\text{)})}$ | $V = \frac{231 Q}{720 A}$                          |
| 容积 V (gpm)                  | 容积 = $\frac{\pi \times \text{半径}^2 \text{ (in)} \times \text{行程 (in)}}{231}$            | $V = \frac{\pi r^2 L}{720 A}$                      |
| 流量 Q                        | 流量 = $\frac{\text{排量 (in}^3\text{)} \times \text{转速 rpm}}{231}$                         | $Q = \frac{d \cdot n}{231}$                        |
| 容积效率 $\eta_v$               | 容积效率 = $\frac{\text{输出值 (gpm)}}{\text{输入值 (gpm)}} \times 100$                           |                                                    |
| 总效率 $\eta_o$                | 总效率 = $\frac{\text{输出功率}}{\text{输入功率}} \times 100$                                      |                                                    |
| 马达扭矩 T (inlbs/psi)          | = $\frac{\text{压力 (psi)} \times \text{马达排量}}{2 \pi}$                                    | $T = \frac{P d}{2 \pi}$                            |
| 马达扭矩                        | = $\frac{63025 \times \text{功率}}{\text{转速 (rpm)}}$                                      | $T = \frac{63025 HP}{n}$                           |
|                             | = $\frac{36.77 \times \text{流量 (gpm)} \times \text{压力 (psi)}}{\text{转速 (rpm)}}$         | $T = \frac{36.77 Q P}{n}$                          |
| 马达扭矩 T/100psi               | 扭矩 = $\frac{\text{马达排量 (in}^3\text{/rev)}}{0.0628}$                                     | $T/100 \text{ psi} = \frac{d}{0.0628}$             |
| 马达转速 n (rpm)                | 转速 = $\frac{231 \times \text{流量 (gpm)}}{\text{马达排量 (in}^3\text{/rev)}}$                 | $n = \frac{231 Q}{d}$                              |
| 马达功率: HP                    | 功率 = $\frac{\text{力矩输出 lbs} \times \text{转速 (rpm)}}{63025}$                             | $HP = \frac{T \cdot n}{63025}$                     |
| 马达的容积效率 $\eta_v$            | 容积效率 = $\frac{\text{理论值 (gpm)}}{\text{输入值 (gpm)}} \times 100$                           |                                                    |

管路的体积随着直径的平方变化, 体积(加仑)= $0.0034DL^3$

这里 D=管路的内径(in) L= 长度(in)

$$\text{速度(in/sec)} = \frac{0.408 \times \text{flow (gpm)}}{D}$$

这里 D=管路的内径(in)

具体油的比重大约是 0.85

油温每升高 10° F, 油的膨胀为 1in<sup>3</sup>/gallon.

转换系数:

1 HP = 0.746 kW hr    1 bar = 14.5053 psi    1 kg = 2.2045 lbs

1 US gallon = 231 cubic inches. 3.8 lpm 1 kg = 9.8066 N

## 叶片泵特性 运行转速

最大的额定转速是泵处于海平面位置, 进油口压力为 147psi, 温度为 40℃~80℃, 用 SAE 10W 的油而侧得的。

工业用泵通常所建议的最低转速 600rpm, 车辆用泵为 400rpm, 受泵的规格、工作压力和使用环境的影响, 其速度可大些或小些。

## 吸油压力

建议吸油口 (进油口) 压力在 0--5psi 之间, 不应超过 20psi (1.4bar)

## 压力的额定值

泵不能在额定压力下较长时间空转. 万一这样, 泵就会发生过热和损坏。

## 正压力

加压油箱系统不保证在泵的进油口有正压力 (增压), 在系统油没有热起来及泵的进油口确实存在正压力之前, 泵不应高速运转。

## 主轴的平行度

主轴的同心度和平行度对于泵的使用寿命很重要. 差的平行度会使轴承承受重负载, 进而导致泵过早失效. 这种情况下使用柔性连接器是可取的, 这种类型的连接器的使用应按照制造商的建议使用。

**确保泵的主轴不承受过大的力矩和侧负载。**

## 万向节

对于双万向节连接器, 主轴必须平行, 箍圈必须在同一条线上. 根据使用条件, 最大许可偏差应做到最小. 在泵的主轴和万向轴径向紧配合处, 不应有任何松动。

## 安装配件

用花键轴的泵建议用于需要把泵直接接变速箱的情况, 这种泵用在车辆上多些. 由于公差的累加, 主轴和与传动件匹配的花键之间存在干涉的可能, 这可以通过使用齿形花键配合来降低. 与大径配合花键和花键配合长度相比, 侧齿配合和短的啮合长度, 允许对侧负载有更大的灵活性, 而且降低了侧负载的趋势。

## 叶片马达特征: 工作转速

Veljan 叶片马达在最大额定压力下最大转速如下所示:

|                                          | 连接工作时 | 间歇工作时 |
|------------------------------------------|-------|-------|
| <b>VM3B/VM3B1</b>                        | 3000  | 3600  |
| <b>VM4C/VM4C1</b><br><b>VM4SC/VM4SC1</b> | 2500  | 3600  |
| <b>VM4D/VM4D1</b><br><b>VM4SD/VM4SD1</b> | 2500  | 3000  |
| <b>VM4E/VM4E1</b><br><b>VM4SE/VM4SE1</b> | 2500  | 3000  |

马达在断续运行时, 其工作时间每分钟不能超过 6 秒。

最低工作转速在 200~400rpm, 但因这些马达的等级定在高速性能上, 故在低速工作时效率不高. 根据力矩的需要和传动负载特性, 建议要用于低速转速情况下使用时, 请联系 Veljan 代理商。

## 倾覆力矩

对一个给定通过马达的压降, 在 1200rpm 转的运行力矩时, 马达的倾覆力矩在 60%~100%之间. 这取决于主轴的具体角度位置和给马达的供油量。

## 液压刹车

马达能被当作制动器使用, 但不能做液压刹车. 需要有正夹持力的系统必须用外部操作的机械式夹持装置。

当把马达用做制动器时, 最大的压力取决于转速. 在转速低于 1200rpm 时, 可获得的最大压力会与转速成比例的降低. 当马达做此用时, 在马达的进油口必须提供足够的压力, 否则会发生空蚀。

要了解进一步马达用作制动器的详情, 请与 Veljan 代理商联系。

## 传动资料

Veljan 叶片单元的设计是用于直接的同轴传动, 该传动轴采用花键或柔性连接器

## 安装要求

用于固定泵或马达的安装垫板,其尺寸控制要求如下:

内外引导直径间的间隙必须在+0.0005~0.0020 英寸(+0.01~0.05 毫米)之间.相对于内传动的有效轴来说,内引导直径的同心度必须在0.004 英寸(0.1 毫米)内.

泵或马达的安装面必须平整,对内传动轴来说,平面度必须在0.0015 英寸/英寸(0.038 毫米/毫米)以内.

平键轴接收端尺寸一定要在+0.0001~0.0010 英寸(+0.003~0.03 毫米)之间,如在叶片单元的安装尺寸中所示的最大轴径.

## 回路要求

万一出现驱动件和从动件的加速、减速、过载、系统漏油,回路的设计和控制在必须确保给泵和马达连续供油.供油应该充足,以防止出现空蚀.但也不能过量,过量会导致转速超出额定值.

溢流阀必须防止过压力对系统形成冲击.但不要认为溢流阀的设定值便是泵所能承受的最大压力.因超过回路和泵承压极限的情况是可能存在的.

## 管路

液压管路应用大内径而长度尽可能短的油管.应优先选用大容量管路,而不是具体单元的接口.吸油、出油、排油管路不应小于安装图上所表示的接口名义尺寸.Y 型进油口在使用上要避免给两个单独的泵供油,因为其中一个会因得不到油而发生空蚀.

油路中的弯管和配件要尽可能减少.特别是在吸油管路中应尽量避免用弯管.高压管路和配件受流量的限制,会导引起通过系统后,压降过大.它们只有在压力管路中需要时才使用.

## 软管

由于在工作过程中转向部件的运动,液压管路应主要由柔性软管组成.在长的油路中,部分用柔性软管,部分在不要求柔性时使用刚性油管.

在安装软管时,允许有足够的松弛,以避免缠绕,拉紧的软管不容许在有压力波动时移动.油管的松弛

可以对压力的波动进行补偿,缓解污染.在安装或工作时,软管不应缠绕.缠绕会削弱软管强度,使连接松动.

对于使用远程油箱的动力转向泵来说,连接软管的长度不应超过3 英尺,而最好对油箱进行设计,这样可以在泵的进油口一直有个静态液压源.

在油路中,我们应该通过使用额外的配件尽可能地缩短回路的长度.软管应拧紧以防止与运动件相摩擦,缠绕.当软管摩擦时,软管应套有金属防护物.

## 油的考量:

通常泵的额定工作情况是指温度在40~80℃范围内,使用SAE W 油液条件下工作.

## 油的许可粘度

当采用860~4cST(4000~180SUS)的SAE 10W 工作时(油温为-12~35℃),泵的转速和压力设定值应限定在50%或低于其各自额定值的值,直到系统热起来.在油粘度大于860cST(4000SUS)时起动系统,必须提高警惕.在这种情况下,我们必须使液压油热起来,而远的处部件,如马达,液压缸在加热过程中就应被激活.油粘度不能低于60SUS,温度不能超过90℃.否则,旋转件及油封的寿命会降低.

应考虑根据气候条件指定合适的油.

根据工作状况,有关其他油液应用的修改和压力额定值的降低,请咨询Veljan 的代理商.

## 油的清洁

选用适合的油是延长液压件及系统使用寿命的基本要素,液压油必须有一个能正确地调节油的清洁度抗磨剂,合适的粘度和空气含量等的平衡.

在通常条件下,所建议油液清洁度是建立在系统内部最高压力等级的基 上,如下所示:

| 产品                     | 系统压力                 |                       |                       |
|------------------------|----------------------|-----------------------|-----------------------|
|                        | 1000 psi<br>(70 bar) | 2000 psi<br>(140 bar) | 3000 psi<br>(210 bar) |
| 叶片泵*<br>叶片马达*<br>(*定量) | 20/18/15             | 19/17/14              | 18/16/13              |

不只是油液,严格的工作周期和温度的极限也是清洁度变化的原因.

## 漏气

回路的设计及油箱必须防止空气进入油中，适当的注意接头、油封、垫圈，确保不会泄漏、损坏。这一点在低压管路和吸油管路中是很重要的。连接要适当紧固以防止空气进入系统。

建议在油箱上安装观察孔，以确定油液中是否有大量空气存在。油箱表面的液泡可以是表明是否有过多空气存在。

注意：如果油是乳白色的，且不清洁，请不要工作。

## 油箱 油面

油箱的油面应尽可能地高于油管开启处。所有的回油管路都应在油箱底部附近回油，通常是在油面以下，远离泵的进油口。

油箱上应装有一些附件(如油标杆，油位计等)以便检查油面。如果缺少这些装置，就无法检查油面，万一发生泄漏，泵就会得不到供油，以及由于缺少适当的润滑而损坏。

最好把油箱放在泵的上方。这样就会使泵吸油充分，从而降低了发生空蚀的可能性。

## 吸油管路和回油管路

泵的进油口管路和油箱的回油管路应该用法兰将其固定在油箱上或焊一个连接器。如果进油管路(吸油管路)接到了油箱的底部，那么连接器就应该伸到油箱底部。这样可以防止在清洗油箱时，残余脏物进入吸油管路。在吸油管路中应适当地使用密封，以防止泄漏和磨损。

## 隔板

建议在油箱中使用隔板将吸油管路和回油管路分开。隔板有助于回流油液在重新进入泵里之前，先在油箱的外壁周围循环冷却。同时它也有助于把空气从油中分出。通过使用隔槽可以使串级效应达到最小。

## 磁铁

油箱中的磁铁能够分离出被滤器或滤网所不能滤掉的含铁微粒。磁铁应装在吸油和回油管路的支撑栏处，而且便于清洗。

## 过滤器与通气合成单元

油箱通过一个孔将气体排出到大气中，这个孔在油面升降时可使气体进出油液上方。过滤器与通气合成单元可以过滤掉空气，用在不管油箱是满是空而需要保持一个大气压的气流时。

### 泵的起动步骤：

#### 起动前的准备

在充油前，必须清洁油箱和油管。

#### 冲洗

油箱应加足量的经过过滤的液压油，以防止在与泵的进油口连接的吸油处形成涡流。建议用外部泵通过冲洗和过滤清洁系统。

**在把油加到系统之前，用户必须对油进行彻底清洁，建议以车辆用过滤单元给油箱加油。**

#### 加油和排气

如果油泵装在油面的上方，就应该通过出油口给其加油。如果油泵装在油面下方，可以通过松动油泵进油口配件使油液进入系统，排掉空气。放松油箱上的油盖，使油液可以流动顺畅。当不含

空气的纯液压油经过配件开始排出时，则油盖就应再次拧紧。

建议用系统的出油管路中的排气阀去除溶入气体。如果使用这个装置，泵在起动前应该加油。

**备注：泵在出油压力小于进油压力时，不应该工作。**

#### 泵的起动

油泵应该一直在无负载状况下起动。起动发动机使泵在空载的情况下大约运行 5 分钟。一旦泵被起动，就应该在几秒钟内得到供油。若没有，请检查油箱和泵进油口间是否存在阻碍，以及在进油管路和连接处是否存在泄漏。

在泵平稳运行之后，开始操作系统的控制部分，然后衔所有致动件打到最大极限，使系统完全供油。

确保油面不低于油面的“最底”要求。万一油面太低，那就要给油箱加油，提升油面。

## 冷起动

当泵使用粘度为 860~54cST(4000~2502SUS)范围内的 SAE 10W 号油时, 压力应限定在其额定压力的一半, 直到系统热起来为止. 对于车辆上和使用, 转速也应限定在其额定值的一半或更低. 当用粘度大于 860cST(4000SUS)的液压油时, 要特别注意, 应该让整个系统热起来, 包括油缸和液压马达.

## 工作温度

油粘度必须小于下表所示的最小值. 温度不应超过 90° C, 否则我们所希望的泵芯部件, 油封及垫片的寿命就会明显降低.

对于高温运行, 要了解进一步的讯息, 请向 Veljan 代理商咨询.

## 转向

我们的泵可以正转(右转)或反转(左转), 这个转向是从轴端看来定的. 若不考虑转向, 泵的进出口口径是一样.

## 油封

丁腈橡胶油封是标准型的, 适用于以石油, 乙醇, 水浮油及高水基油为介质的系统, 而磷酸脂油需要用特制的油封.

## 油液的选择:

液压系统的油有多种功能: 传递动力, 部件润滑和冷却. 选择合适的油是液压系统最基本的要求, 而且选择合适的油液对获得令人满意的工作和部件的寿命是很必要的.

## 对液压系统来说, 理想油液的基本要求是:

1. 含有足够的抗磨损添加剂.
2. 在工作温度下有合适的油粘度.
3. 含有足量的防锈剂和抗氧化剂.

提供符合国际标准的(如 APIM, VDMA2418, DIN 51524 和 51525)高品质油的代理商, 所提供的液压油就具有高的油粘度指数, 可以抗泡沫, 且具有抗氧化的特性.

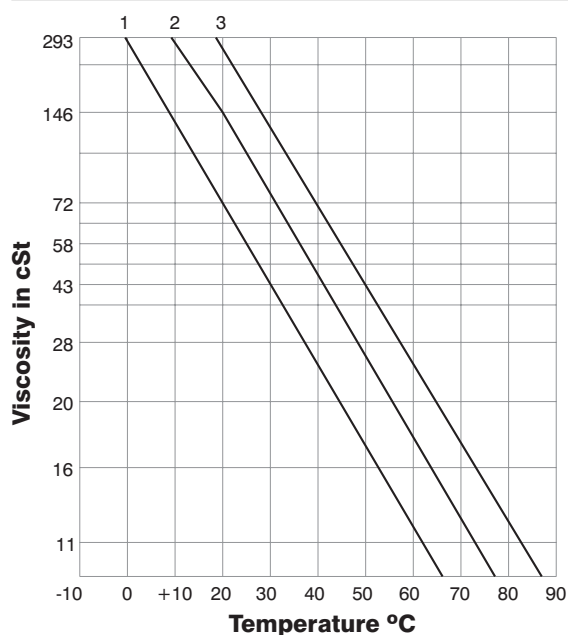
油的粘度应该适合所安装的泵和马达以及回路工作温度的要求.

## 吸油压力和工作温度的要求

| 应用  | 建议的吸油口工作压力<br>(测量值)<br>psi (bar) | 吸油口的最大正压力<br>(测量值)<br>psi (bar) | 吸油口的最小压力<br>(绝对值)<br>psi (bar) | 最高工作温度<br>°C |
|-----|----------------------------------|---------------------------------|--------------------------------|--------------|
| 工业用 | 0 to 5.0 (0 to 0.31)             | 20 (1.4)                        | 12.0 (0.83)                    | 66           |
| 车辆用 |                                  |                                 | 14.5 (1.0)                     | 90           |

## 粘度要求

| 应用  | 建议工作油粘度范围<br>cSt | 起动时, 最大油粘度<br>psi (bar) | 最小油粘度<br>cST |     |
|-----|------------------|-------------------------|--------------|-----|
|     |                  |                         | 连续           | 间断  |
| 工业用 | 15 to 54         | 865                     | 15           | 10  |
|     |                  |                         | 10           | 6.5 |



|                         | 1                      | 2                      | 3                      |
|-------------------------|------------------------|------------------------|------------------------|
| <b>DIN 51524 标准</b>     | H-LP 32                | H-LP 46                | H-LP 68                |
| <b>在 50° C 时油粘度 cSt</b> | 16-20                  | 24-28                  | 31-39                  |
| <b>IP</b>               | Hydrus 32              | Hydrus 46              | Hydrus 68              |
| <b>BP</b>               | Energol<br>HLP 32      | Energol<br>HLP 46      | Energol<br>HLP 68      |
| <b>CASTROL</b>          | Hyspin<br>AWS 32       | Hyspin<br>AWS 46       | Hyspin<br>AWS 32       |
| <b>ESSO</b>             | Nuto H 32              | Nuto H 46              | Nuto H 68              |
| <b>SHELL</b>            | Tellus 32              | Tellus 32              | Tellus 32              |
| <b>CHEVRON</b>          | EP Hydraulic<br>Oil 32 | EP Hydraulic<br>Oil 32 | EP Hydraulic<br>Oil 32 |
| <b>IOC</b>              | Servosystem<br>32      | Servosystem<br>46      | Servosystem<br>68      |

上图是常用油液的油粘度随温度变化曲线, 油可细分为三组, 每一组有不同的粘度值, 下表所示的是不同油液制造商所对应之油液编码。



总的说，大部分液压泵和马达在工作下，用粘度为 28cST 左右的油，其工作状况是令人满意的。因大部分液压系统通常的工作温度是在 50° C 左右，故而用得最多的是表中的 2 号曲线，即在 50° C 时，粘度为 24~28cST。

如果工作温度超过 50° C 时，对应的有 3 号曲线，如工作温度低于 50° C，油粘度应用 1 号曲线。

在实际应用中，工作温度为 50° C 时，低粘度的油 10cST 和高粘度的油 60~68cST 的油也可以使用，但要保证低粘度油用于低压(使压降最小)，高粘度油用于高压(使内泄最小)。请注意粘度太大的油在常温下启动较困难，而且会产生噪音，对泵产生空蚀。鉴于这一点，故在使用时应检查泵和马达制造商推荐的油粘度。

工作温度对污染和化学-物理性老化有一个催化作用，特别是这个温度允许氧化物形成，而这些氧化物会形成沉淀物后沉积在油中。

我们是建议工作温度范围在 40° C~50° C，并且应该避免超过 70° C，因超过这个极限，油封会快速磨损。

根据经验，应该每 3000 小时，换一次油。因为这个值只是一个大约值，而这只取决于工厂的情况，工作情况，气候条件，以及对油液的过滤和对系统维护的精心程度，因而分析油样，去检查其特性(化学和物理的)是非常可取的。

#### 耐高温油 (磷酸脂类)

矿物油的燃点和自燃的温度很低。当其点燃时，燃烧会迅速扩散，因而很危险。为了阻止这种油万一发生泄漏而也现火险，应加入有极大耐火性能的物质。

#### 对于磷酸脂类油液，其使用应遵循：

- 选用合适的油封和软管(最好是人造橡胶或 PTFE 聚四氟乙烯)
- 油箱内表面及与那些与油液接触的表面不要喷漆。
- 因于油液 粘度高，要对回路准确和不断地过滤。
- 对于较高运动粘度的油，其管路和部件尺寸要足够大。

这些油液允许在很高的温度下工作(甚至达到 100° C)。它们有有很高的阴燃性，故而除了经常检查含水量外，无需特别的维护。

对于乙醇(用 40%—50%水与乙醇，丙烯，聚乙烯或聚乙醇混合)，其阴燃性是因为其含水。

#### 乙醇的使用应遵循：

1. 选择合适的油封
2. 油箱内表面不要喷漆
3. 用较大规格的油箱(通常 10 倍于泵的排量)
4. 对油温的有效控制
5. 降低泵的转速(1000—2000rpm)
6. 降低额定压力(1000—1300psi (70—90bar))
7. 限制流速(最小 3m/s)

#### 过滤：

过滤的功能是必须去除循环在系统中的颗粒及微粒，以保证最大的效率和部件长久的使用寿命。

过滤器特征的选择是根据工作的要求以及需要保护部件。部件的额定值如下：

1. 用于工厂的为：25μ
2. 用于装有比例阀的系统为：最小 5μ

系统中过滤器应该装在便于定期清洗的位置。通常若过滤器带有可视装置或电子观察器是比较好的，控制比较方便。

## VTXB 1 - B09 - 1 R 00 - D 1 02 \*

泵系列规格

安装方式

- 1 - SAE A
- 2 - SAE B

定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

- B02 = 5.8 (0.35)
- B03 = 9.8 (0.59)
- B04 = 12.8 (0.78)
- B05 = 15.9 (0.97)
- B06 = 19.8 (1.21)
- B07 = 22.5 (1.37)
- B08 = 24.9 (1.52)
- B09 = 28.0 (1.71)
- B10 = 31.8 (1.94)
- B11 = 34.9 (2.13)
- B12 = 41.0 (2.50)(cont. 175 bar, Max. int 210 bar)
- B14 = 45.0 (2.75)(cont. 140 bar, Max. int 175 bar)

轴型

TXB1

- 1- 平键轴 (不遵循 SAE)
- 2- 平键轴
- 3- 花键轴
- 4- 花键轴
- 5- 花键轴
- V- 花键轴

TXB2

- 1- 平键轴 (不遵循 SAE)
- 2- 平键轴
- 4- 花键轴

旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

修改代码

油口组合方式

| 代码 | S                             | P                           |
|----|-------------------------------|-----------------------------|
| 00 | SAE 20 1" 5/8<br>12 UNF-2B    | SAE 12 1" 1/16<br>12 UNF-2B |
| 01 | 1" 1/4 SAE 4 bolt<br>(UNC)    | 3/4" SAE 4 bolt<br>(UNC)    |
| M0 | 1" 1/4 SAE 4 bolt<br>(METRIC) | 3/4" SAE 4 bolt<br>(METRIC) |
| 02 | 1" 1/4 BSP                    | 3/4" BSP                    |
| 03 | 1" 1/4 NPTF                   | SAE 12 1" 1/16<br>12 UNF-2B |
| 0X | 1" 1/4 NPTF                   | 3/4" NPTF                   |
| MX | Ø28 SAE 4 bolt<br>(METRIC)    | Ø15 SAE 4 bolt<br>(METRIC)  |

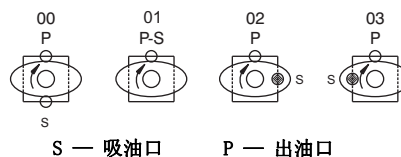
密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代号

油口连接尺寸

00 - 标准



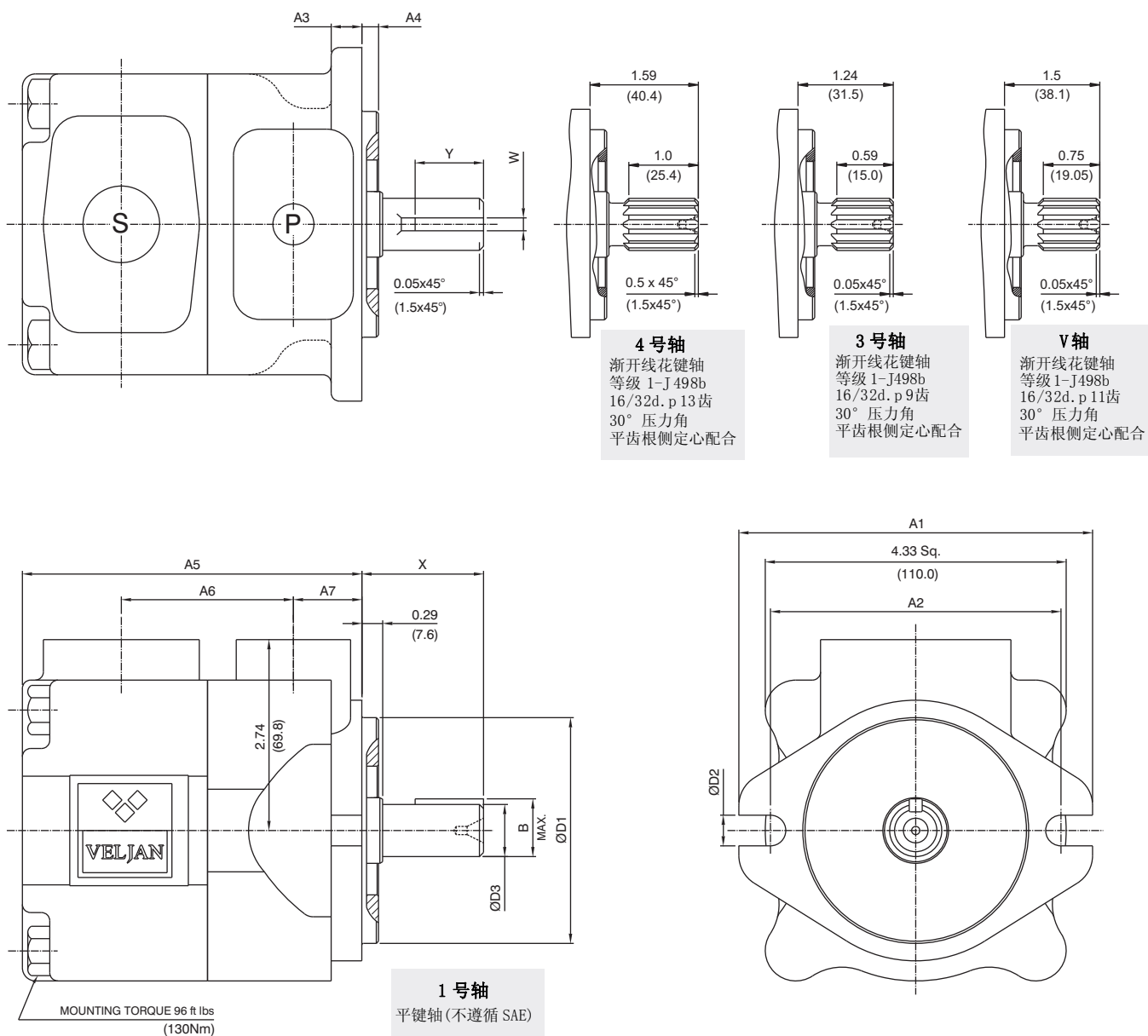
### 性能参数 (24cSt)

| Pressure port  | Series | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |      |                        |      |                        |      | Input power p & n = 1500 rpm |      |                        |      |                        |      |
|----------------|--------|----------------------------|--------------------------|-----------------------|------|------------------------|------|------------------------|------|------------------------------|------|------------------------|------|------------------------|------|
|                |        |                            |                          | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      |
|                |        | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm  | hp                           | kw   | hp                     | kw   | hp                     | kw   |
| VTXB1<br>VTXB2 | B02    | 0.35                       | 5.8                      | 2.30                  | 8.7  | 1.4                    | 5.9  | --                     | --   | 0.53                         | 0.4  | 2.81                   | 2.1  | --                     | --   |
|                | B03    | 0.59                       | 9.8                      | 3.88                  | 14.7 | 2.9                    | 11.9 | --                     | --   | 0.67                         | 0.5  | 3.62                   | 2.7  | --                     | --   |
|                | B04    | 0.78                       | 12.8                     | 5.08                  | 19.2 | 4.33                   | 16.4 | 3.97                   | 15.0 | 0.93                         | 0.7  | 5.23                   | 3.9  | 10.06                  | 7.5  |
|                | B05    | 0.97                       | 15.9                     | 6.31                  | 23.8 | 5.55                   | 21.0 | 5.18                   | 19.6 | 1.00                         | 0.75 | 6.64                   | 4.9  | 11.2                   | 8.3  |
|                | B06    | 1.21                       | 19.8                     | 7.85                  | 29.7 | 7.12                   | 26.9 | 6.66                   | 25.2 | 1.07                         | 0.8  | 8.05                   | 6.0  | 12.34                  | 9.2  |
|                | B07    | 1.37                       | 22.5                     | 8.92                  | 33.7 | 8.17                   | 30.9 | 7.80                   | 29.5 | 1.20                         | 0.9  | 9.05                   | 6.7  | 14.02                  | 10.4 |
|                | B08    | 1.52                       | 24.9                     | 9.89                  | 37.4 | 9.15                   | 34.6 | 8.78                   | 33.2 | 1.34                         | 1.0  | 10.05                  | 7.5  | 15.69                  | 11.7 |
|                | B09    | 1.71                       | 28.0                     | 11.11                 | 42.0 | 10.37                  | 39.2 | 10.00                  | 37.8 | 1.47                         | 1.1  | 11.94                  | 8.9  | 23.60                  | 17.6 |
|                | B10    | 1.94                       | 31.8                     | 12.61                 | 47.7 | 11.87                  | 44.9 | 11.51                  | 43.5 | 1.6                          | 1.2  | 13.0                   | 9.7  | 26.0                   | 19.6 |
|                | B11    | 2.13                       | 34.9                     | 13.85                 | 52.3 | 13.09                  | 49.5 | 12.72                  | 48.1 | 1.7                          | 1.3  | 14.0                   | 10.5 | 28.0                   | 21.0 |
|                | B12    | 2.50                       | 41.0                     | 16.27                 | 61.5 | 15.53                  | 58.7 | *                      | *    | 1.8                          | 1.4  | 15.02                  | 11.2 | *                      | *    |
|                | B14    | 2.75                       | 45.0                     | 17.86                 | 67.5 | 17.12                  | 64.7 | **                     | **   | 2.1                          | 1.6  | 15.42                  | 11.5 | **                     | **   |

因为内泄漏大于理论值的 50%，故没有应用。

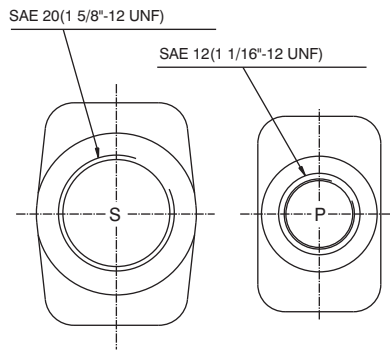
\* B12= 210 bar(3000 psi) Max.Int

\*\* B14= 175 bar(2500 psi) Max.Int

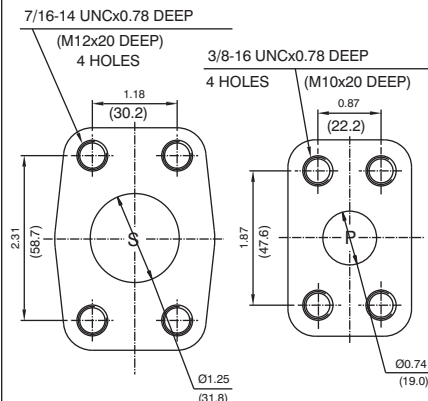


| 平键轴尺寸 in inches (mm) |    |            |          |                          |            |                        |
|----------------------|----|------------|----------|--------------------------|------------|------------------------|
| 类型                   | 代码 | X          | Y        | ØD3                      | B          | W                      |
| TXB1                 | 1  | 1.75(44.5) | 0.98(25) | 0.75/0.74(19.05/19.00)   | 0.83(21.1) | 0.187/0.185(4.75/4.70) |
|                      | 2  | 1.96(50.0) | 0.98(25) | 0.625/0.624(15.88/15.85) | 0.69(17.7) | 0.156/0.155(3.97/3.94) |
|                      | 5  | 2.66(67.6) | 1.61(41) | 0.75/0.74(19.05/19.00)   | 0.83(21.1) | 0.187/0.185(4.75/4.70) |
| TXB2                 | 1  | 2.32(59.0) | 1.25(32) | 0.875/0.874(22.22/22.20) | 0.96(24.5) | 0.187/0.185(4.75/4.70) |
|                      | 2  | 2.81(71.4) | 1.49(38) | 0.875/0.874(22.22/22.20) | 0.96(24.5) | 0.250/0.248(6.35/6.30) |

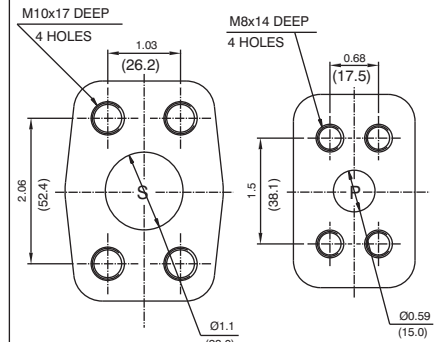
| 尺寸 in inches (mm) |             |             |            |           |             |            |            |                          |            |
|-------------------|-------------|-------------|------------|-----------|-------------|------------|------------|--------------------------|------------|
| 类型                | A1          | A2          | A3         | A4        | A5          | A6         | A7         | ØD1                      | ØD2        |
| TXB1              | 5.11(130.0) | 4.18(106.2) | 0.44(11.2) | 0.24(6.1) | 4.88(124.1) | 2.47(62.9) | 0.98(25.0) | 3.25/3.24(82.55/82.50)   | 0.44(11.2) |
| TXB2              | 6.87(174.5) | 5.74(146.0) | 0.5(12.7)  | 0.38(9.7) | 4.94(125.6) | 2.29(58.4) | 1.22(31.0) | 4.00/3.99(101.60/101.55) | 0.56(14.3) |



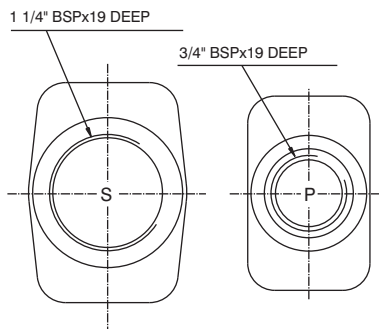
油口连接 00



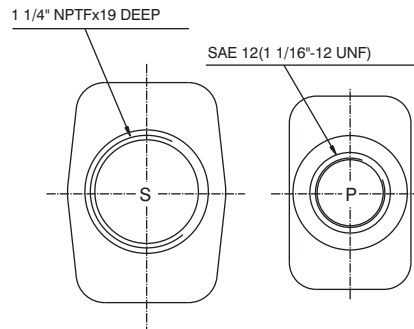
油口连接 01和M0



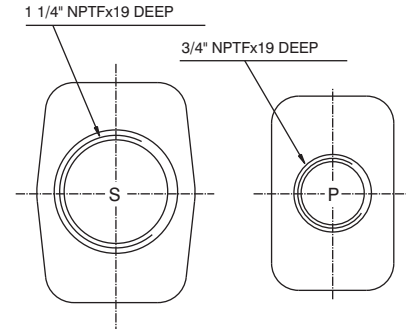
油口连接MX



油口连接 02

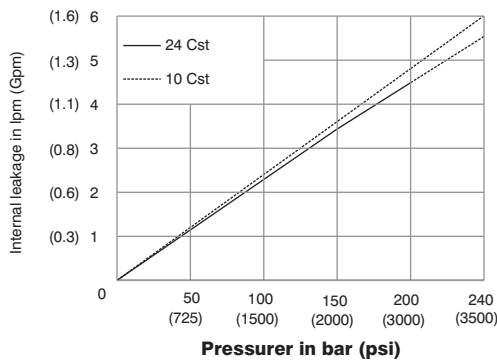


油口连接 03



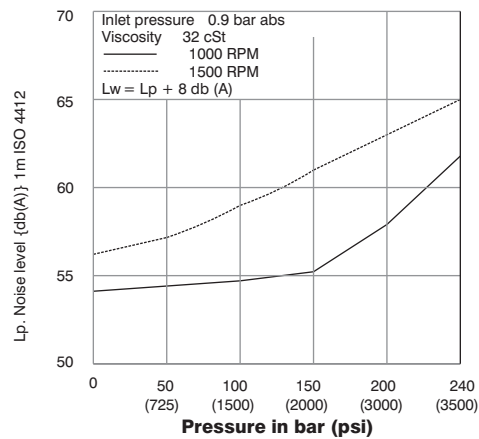
油口连接 0X

内泄漏（典型）

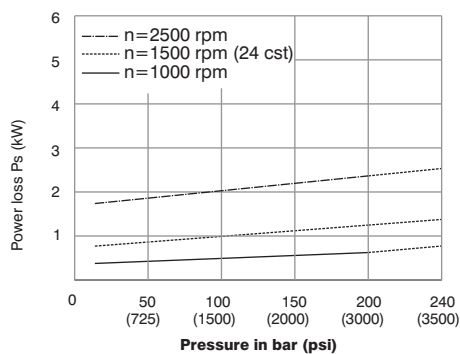


在任何速度或粘度，如果内泄漏量超过理论流量的一半，不允许操作泵超过 5 秒。

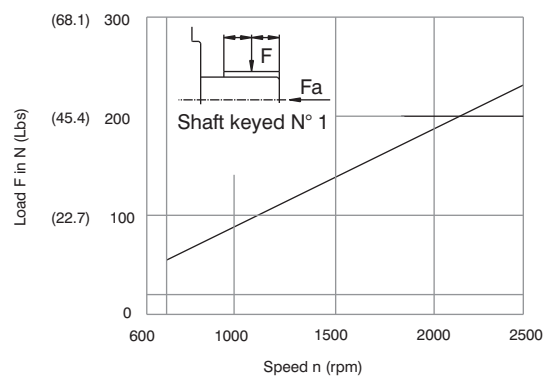
噪音值（典型）



功率损失（典型）



允许径向负载



允许最大轴向负载  $F_a=500\text{N}(113\text{Lbs})$

VT6B - B09 - 1 R 00 - D 1 02 \*

泵系列规格

定子

几何排量  $\text{in}^3/\text{rev}$  ( $\text{cm}^3/\text{rev}$ )

B02 = 6.5 (0.39)

B03 = 8.8 (0.54)

B04 = 12.8 (0.78)

B06 = 20.7 (1.26)

B08 = 26.1 (1.59)

B09 = 31.5 (1.92)

B12 = 39.7 (2.42)

轴型

1- 平键轴 (不遵循 SAE)

2- 平键轴

3- 花键轴 (SAE A)

4- 花键轴 (SAE B)

5- 花键轴 SAE (11 齿)

11- 花键轴

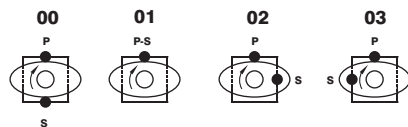
旋向 (从轴端看)

R — 顺时针

L — 逆时针

油口组合方式

00 - 标准



S — 吸油口 P — 出油口

修改代码

油口连接尺寸

| 代码 | S                             | P                           |
|----|-------------------------------|-----------------------------|
| 00 | SAE 20 1" 5/8<br>12 UNF-2B    | SAE 12 1" 1/16<br>12 UNF-2B |
| 01 | 1" 1/4 SAE 4 bolt<br>(UNC)    | 3/4" SAE 4 bolt<br>(UNC)    |
| M0 | 1" 1/4 SAE 4 bolt<br>(METRIC) | 3/4" SAE 4 bolt<br>(METRIC) |
| 02 | 1" 1/4 BSP                    | 3/4" BSP                    |
| 03 | 1" 1/4 NPTF                   | SAE 12 1" 1/16<br>12 UNF-2B |
| 0X | 1" 1/4 NPTF                   | 3/4" NPTF                   |

密封等级

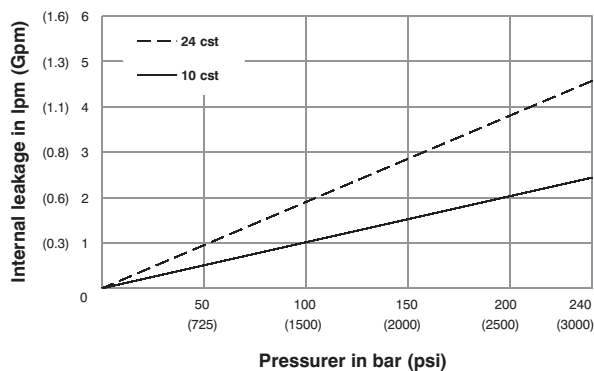
1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

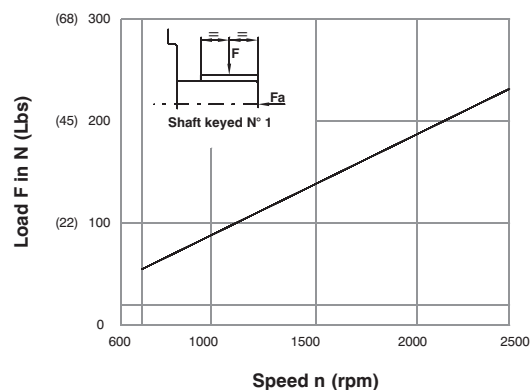
5 — S5 (用于矿物油和耐高温油)

设计代号

内泄漏 (典型)



允许径向负载



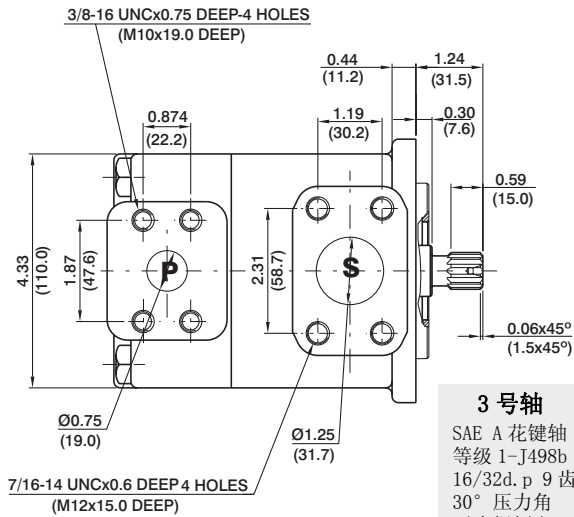
允许最大轴向负载  $F_a=500\text{N}$  (113Lbs)

性能参数 (24cSt)

| Pressure port | Series | Volumetric Displacement $V_p$ |                          | Flow $q$ & $n = 1500 \text{ rpm}$ |      |                                  |      |                                  |      | Input power $p$ & $n = 1500 \text{ rpm}$ |     |                                  |      |                                  |      |
|---------------|--------|-------------------------------|--------------------------|-----------------------------------|------|----------------------------------|------|----------------------------------|------|------------------------------------------|-----|----------------------------------|------|----------------------------------|------|
|               |        |                               |                          | $p = 0 \text{ bar (0 psi)}$       |      | $p = 100 \text{ bar (1500 psi)}$ |      | $p = 240 \text{ bar (3000 psi)}$ |      | $p = 7 \text{ bar (100 psi)}$            |     | $p = 100 \text{ bar (1500 psi)}$ |      | $p = 240 \text{ bar (3000 psi)}$ |      |
|               |        | $\text{in}^3/\text{rev}$      | $\text{cm}^3/\text{rev}$ | gpm                               | lpm  | gpm                              | lpm  | gpm                              | lpm  | hp                                       | kw  | hp                               | kw   | hp                               | kw   |
| VT6B          | B02    | 0.39                          | 6.5                      | 2.64                              | 10.0 | 2.11                             | 8.0  | -                                | -    | 0.53                                     | 0.4 | 2.81                             | 2.1  | -                                | -    |
|               | B03    | 0.54                          | 8.8                      | 3.49                              | 13.2 | 2.96                             | 11.2 | 2.43                             | 9.2  | 0.67                                     | 0.5 | 3.62                             | 2.7  | 7.11                             | 5.3  |
|               | B04    | 0.78                          | 12.8                     | 5.08                              | 19.2 | 4.55                             | 17.2 | 4.02                             | 15.2 | 0.93                                     | 0.7 | 5.23                             | 3.9  | 10.06                            | 7.5  |
|               | B06    | 1.26                          | 20.7                     | 8.20                              | 31.0 | 7.67                             | 29.0 | 7.14                             | 27.0 | 1.07                                     | 0.8 | 8.05                             | 6.0  | 12.34                            | 9.2  |
|               | B08    | 1.59                          | 26.1                     | 10.34                             | 39.1 | 9.78                             | 37.0 | 9.25                             | 35.0 | 1.34                                     | 1.0 | 10.05                            | 7.5  | 15.69                            | 11.7 |
|               | B09    | 1.92                          | 31.5                     | 12.48                             | 47.2 | 11.93                            | 45.1 | 11.42                            | 43.2 | 1.47                                     | 1.1 | 11.94                            | 8.9  | 23.60                            | 17.6 |
|               | B12    | 2.42                          | 39.7                     | 15.74                             | 59.5 | 15.18                            | 57.4 | 14.68                            | 55.5 | 1.74                                     | 1.3 | 15.02                            | 11.2 | 29.50                            | 22.0 |

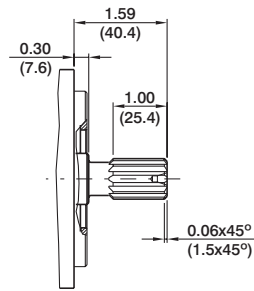
因为内泄漏大于理论值的 50%，故没有应用。





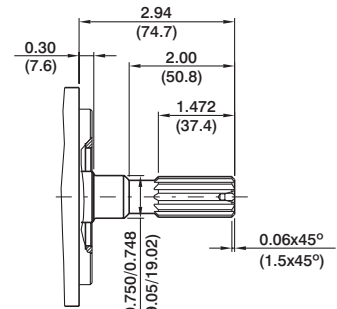
## 3 号轴

SAE A 花键轴  
等级 1-J498b  
16/32d. p 9 齿  
30° 压力角  
平齿根侧定心配合



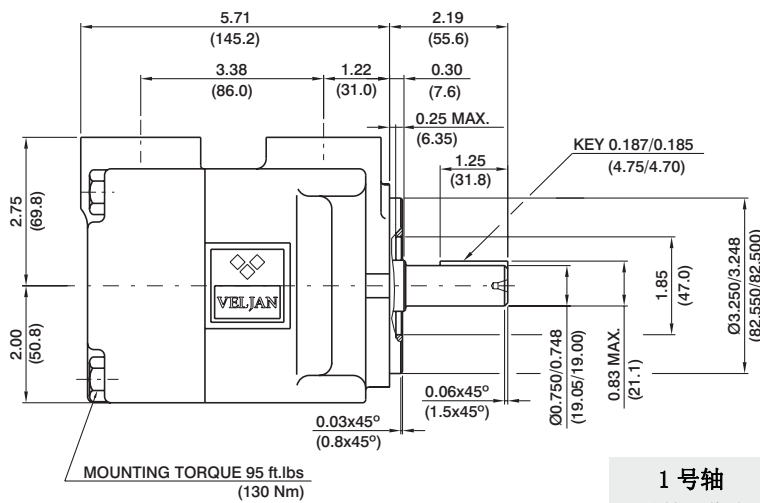
## 4 号轴

SAE B 花键轴  
等级 1-J498b  
16/32d. p 13 齿  
30° 压力角  
平齿根侧定心配合



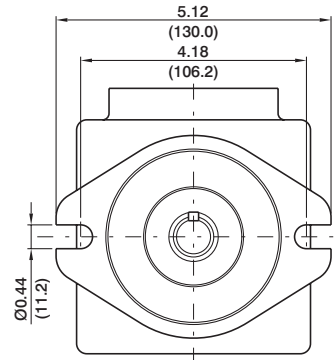
## 11 号轴

花键轴等级 1-J498b  
16/32d. p 11 齿  
30° 压力角  
平齿根侧定心配合



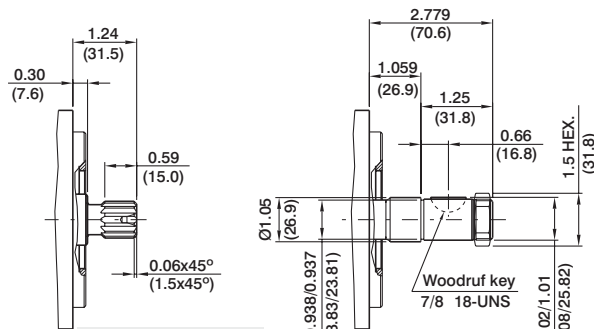
## 1 号轴

平键轴不遵循 SAE



## 主轴扭矩极限 in3/revxpsi(ml/revxbar)

| 轴 | Vp x p max.   |
|---|---------------|
| 3 | 5119 (5780)   |
| 4 | 18246 (20600) |



## 5 号轴

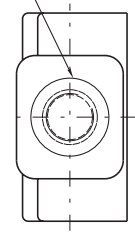
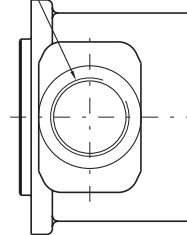
SAE 花键轴  
等级 1-J498b  
16/32d. p 11 齿  
30° 压力角  
平齿根侧定心配合

## 2 号轴

半圆键  
推荐螺母扭矩  
125ft. lbs (170Nm)

SAE 20(1 5/8"-12 UNF)

SAE 12(1 1/16"-12 UNF)



## 油口连接 00

1 1/4" BSPx1.0 DEEP (25.4)

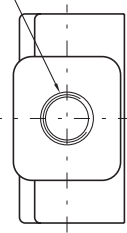
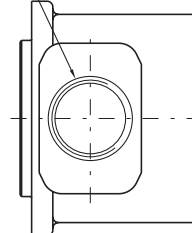
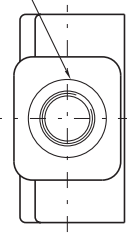
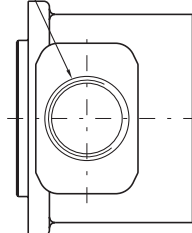
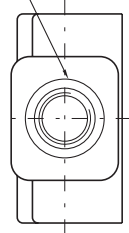
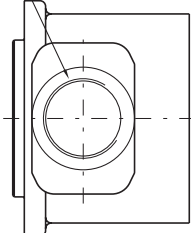
3/4" BSPx0.75 DEEP (19.0)

1 1/4" NPTFx1.0 DEEP (25.4)

SAE 12(1 1/16"-12 UNF)

1 1/4" NPTFx1.0 DEEP (25.4)

3/4" NPTFx0.75 DEEP (19.0)



## 油口连接 02

## 油口连接 03

## 油口连接 0X

## 泵系列规格

Y-为公制端口的连接, 省略为 UNC

## 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向冷启动

## 轴型

- 1- 平键轴 (SAE B)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE B)
- 4- 花键轴 (SAE BB)

VT6C \* - 022 - 1 R 00 - B 1 \*

修改代码

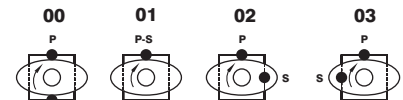
密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代号

油口组合方式

00 - 标准



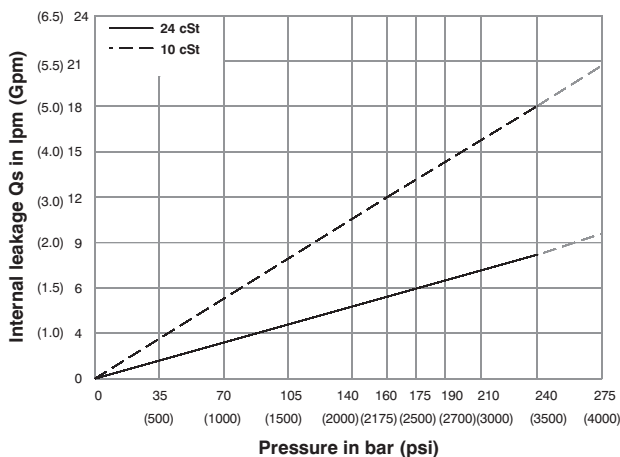
S — 吸油口 P — 出油口

旋向 (从轴端看)

R — 顺时针

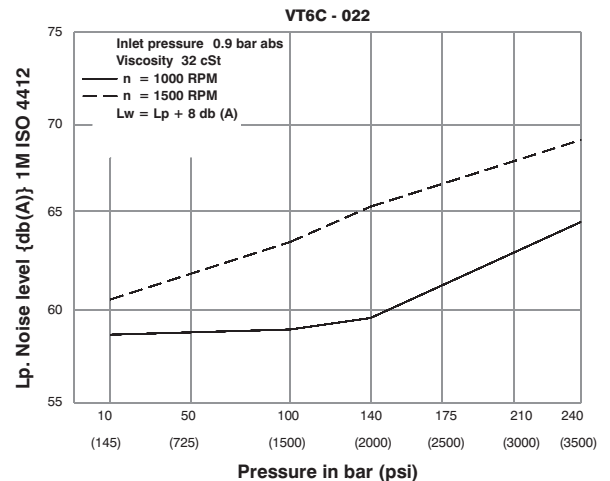
L — 逆时针

## 内泄漏 (典型)

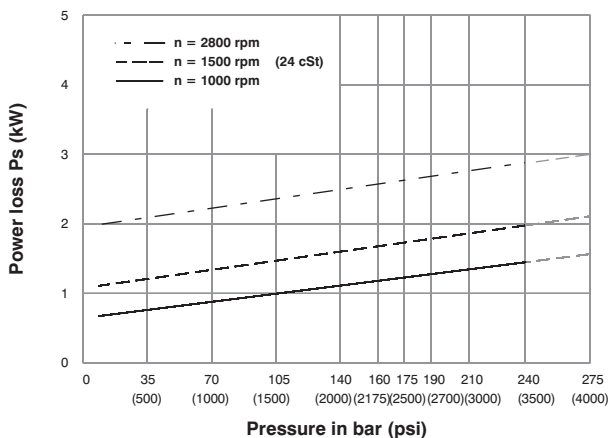


在任何速度或粘度, 如果内泄漏量超过理论流量的一半, 不允许操作泵超过 5 秒。

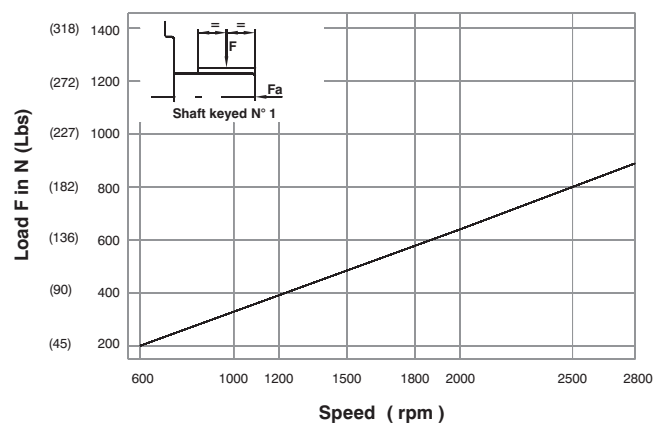
## 噪音值 (典型)



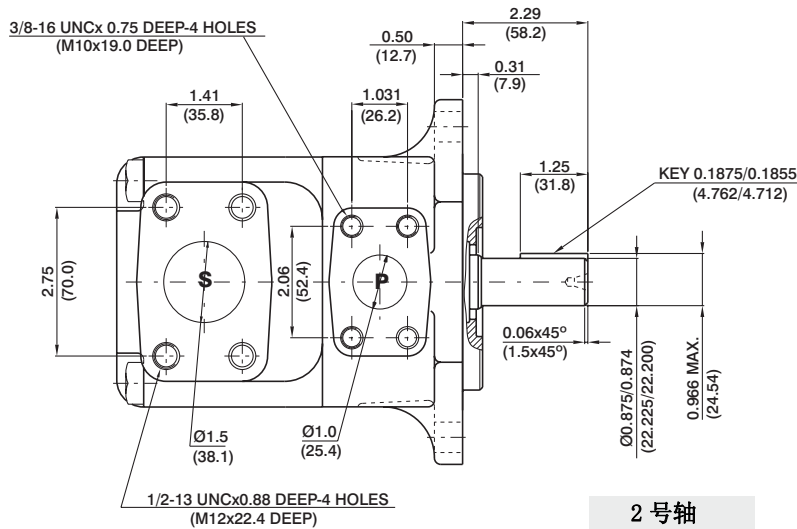
## 功率损失 (典型)



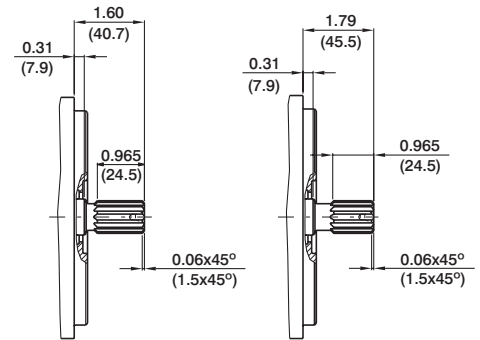
## 允许径向负载



允许最大轴向负载  $F_a=800\text{N}(180\text{Lbs})$

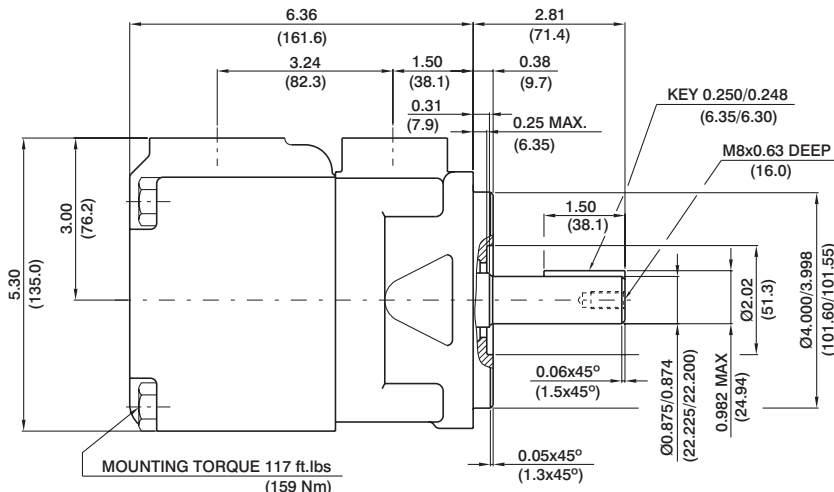


2 号轴  
平键轴不遵循 SAE

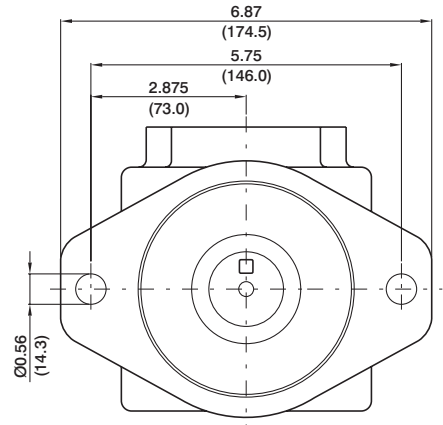


3 号轴  
SAE B 花键轴  
等级 1-J498b  
16/32d. p 13 齿  
30° 压力角  
平齿根侧定心配合

4 号轴  
SAE BB 花键轴  
等级 1-J498b  
16/32d. p 15 齿  
30° 压力角  
平齿根侧定心配合



1 号轴  
平键轴 SAE B



| 主軸扭矩極限 in <sup>3</sup> /rev × psi (ml/rev × bar) |               |
|--------------------------------------------------|---------------|
| 軸                                                | Vp × p max.   |
| 1                                                | 14473 (16500) |
| 2                                                | 12666 (14300) |
| 3                                                | 18246 (20600) |
| 4                                                | 19309 (21821) |

性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| VT6C          | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2  | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3  | 11.26                  | 8.4                |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8  | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9  | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6  | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1  | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6  | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0  | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2  | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4  | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7  | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4 | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | 025 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9 | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | 028 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2 | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.35                  | 145.0 | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) 025-028-031 = 2500 RPM. max.

2) 028-031 = 210 bar (3000 psi) max. int.

**泵系列规格** —————

**仅用于重载轴** —————

添加一个字母，可以指定规格中特殊零件

**定子**

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” —单向 “B” —双向 “Y” —双向冷启动

## 轴型

- 1— 平键轴 (SAE B)
- 2— 花键轴 (SAE B)
- 3— 花键轴 (SAE BB)

## 重载轴 VT6CSHW

- 5— 平键轴 (SAE BB)

## 修改代码

## 安装 W/ 连接变

|   | UNC    |      | METRIC |      |
|---|--------|------|--------|------|
|   | 00     | 01   | M0     | M1   |
| P | 1"     | 3/4" | 1"     | 3/4" |
| S | 1 1/2" |      |        |      |

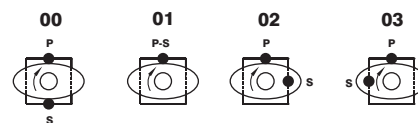
## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

## 油口组合方式

00 — 标准

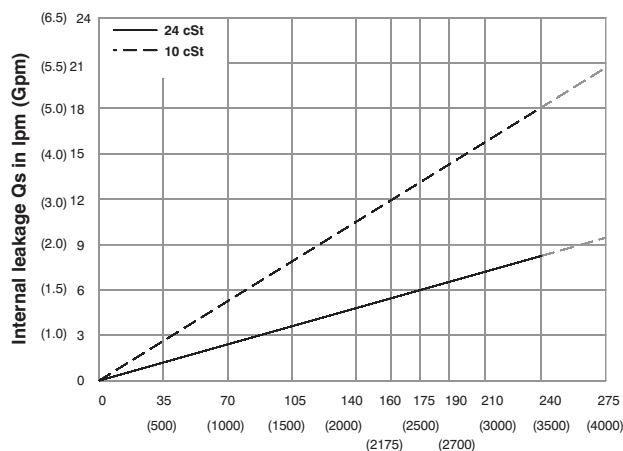


S — 吸油口 P — 出油口

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

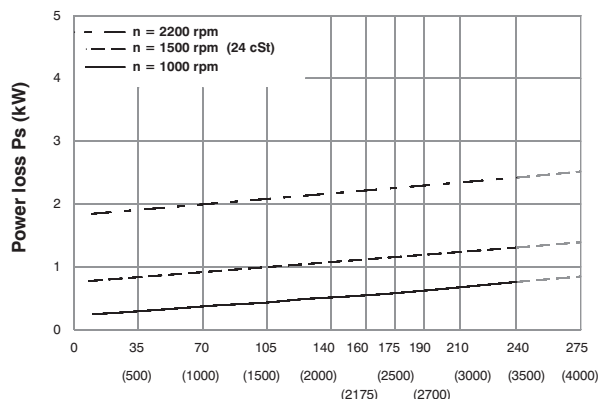
## 内泄漏 (典型)



Pressure in bar (psi)

在任何速度或粘度，如果内泄漏量超过理论流量的一半，不允许操作泵超过 5 秒。

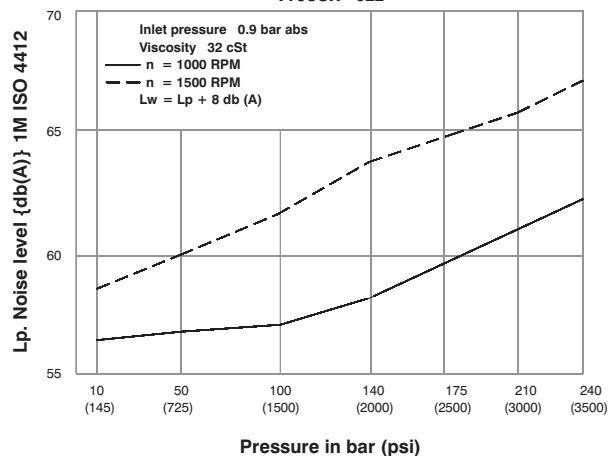
## 功率损失 (典型)



Pressure in bar (psi)

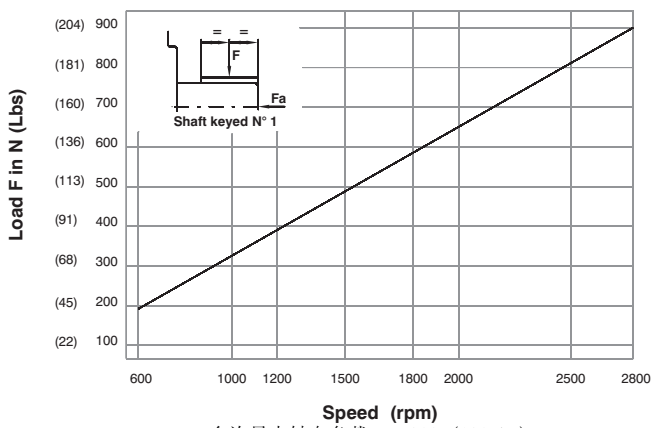
## 噪音值 (典型)

VT6CSH - 022

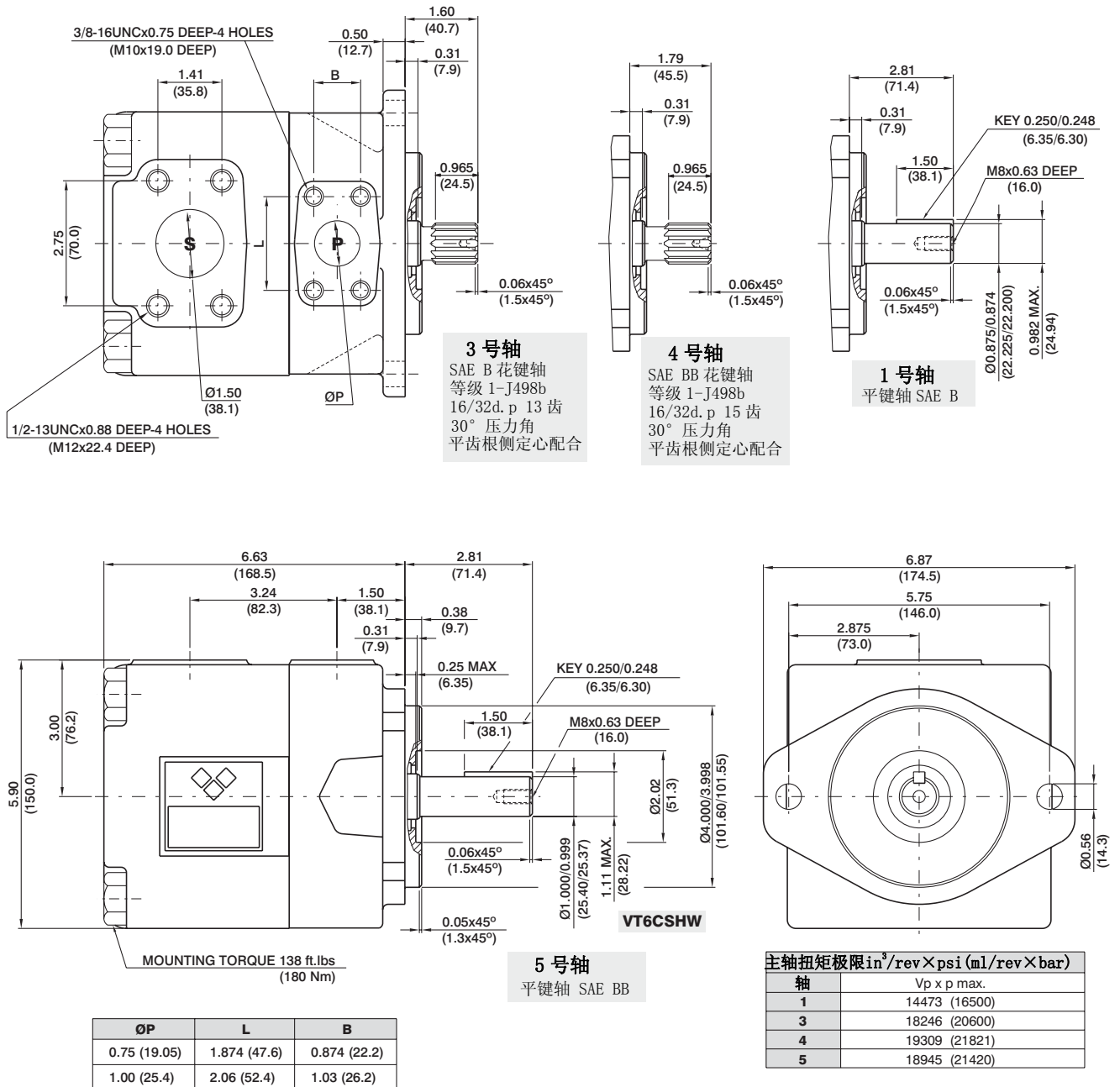


Pressure in bar (psi)

## 允许径向负载



允许最大轴向负载  $F_a=800\text{N} (180\text{lbs})$



## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     |                     |     | Input power p & n = 1500 rpm |      |                        |                    |    |    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|---------------------|-----|------------------------------|------|------------------------|--------------------|----|----|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi) |     | p = 140 bar (2000 psi)       |      | p = 240 bar (3500 psi) |                    |    |    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                  | kw  | hp                           | kw   | hp                     | kw                 | hp | kw |
| VT6CSH        | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2  | 2.04                   | 7.7                 | 1.74                | 1.3 | 7.11                         | 5.3  | 11.26                  | 8.4                |    |    |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8  | 4.57                   | 17.3                | 1.88                | 1.4 | 10.06                        | 7.5  | 16.36                  | 12.2               |    |    |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9  | 6.19                   | 23.4                | 2.01                | 1.5 | 11.94                        | 8.9  | 19.71                  | 14.7               |    |    |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6  | 8.22                   | 31.1                | 2.15                | 1.6 | 14.35                        | 10.7 | 22.93                  | 17.7               |    |    |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1  | 11.26                  | 42.6                | 2.28                | 1.7 | 18.64                        | 13.4 | 29.90                  | 22.3               |    |    |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6  | 12.46                  | 47.1                | 2.28                | 1.7 | 19.31                        | 14.4 | 32.32                  | 24.1               |    |    |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0  | 16.00                  | 60.5                | 2.55                | 1.9 | 23.60                        | 17.6 | 39.56                  | 29.5               |    |    |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2  | 19.02                  | 67.5                | 2.68                | 2.0 | 25.61                        | 19.1 | 42.91                  | 32.0               |    |    |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4  | 20.87                  | 78.9                | 2.82                | 2.1 | 29.37                        | 21.9 | 49.48                  | 36.9               |    |    |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7  | 23.07                  | 87.2                | 2.95                | 2.2 | 31.92                        | 23.8 | 53.91                  | 40.2               |    |    |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4 | 25.63                  | 96.9                | 3.08                | 2.3 | 35.00                        | 26.1 | 59.14                  | 44.1               |    |    |
|               | 025 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9 | 29.21                  | 110.4               | 3.35                | 2.5 | 39.16                        | 29.2 | 66.38                  | 49.5               |    |    |
|               | 028 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2 | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                | 2.8 | 43.85                        | 32.7 | 75.04 <sup>2)</sup>    | 54.5 <sup>2)</sup> |    |    |
|               | 031 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.35                  | 145.0 | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                | 2.8 | 48.95                        | 36.5 | 82.95 <sup>2)</sup>    | 60.4 <sup>2)</sup> |    |    |

1) 025-028-031 = 2500 RPM. max.

2) 028-031 = 210 bar (3000 psi) max. int.



**泵系列规格** ———— **VT6D** \* \* - **045** - **1**

**N**-反向安装轴封 ————

**Q**-特殊安装，安装孔由标准位置旋转 20° ————

**Y**-公制油口连接（不代“Q”），省略为 UNC ————

**定子** ————

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2(3.55)   | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” -单向 “B” -双向

**轴型** ————

1- 平键轴 (SAE C)

2- 平键轴 (不遵循SAE)

3- 花键轴 (SAE C)

4- 花键轴 (不遵循 SAE )

**修改代码**

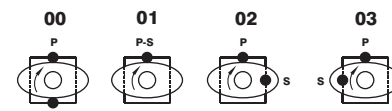
**密封等级**

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口组合方式**

00 - 标准



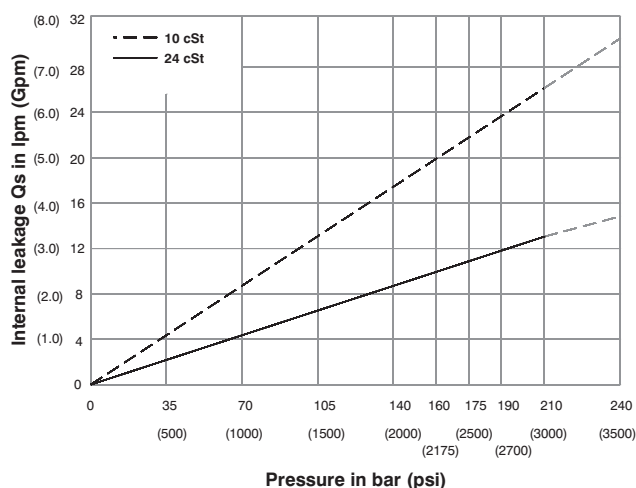
S — 吸油口 P — 出油口

**旋向（从轴端看）**

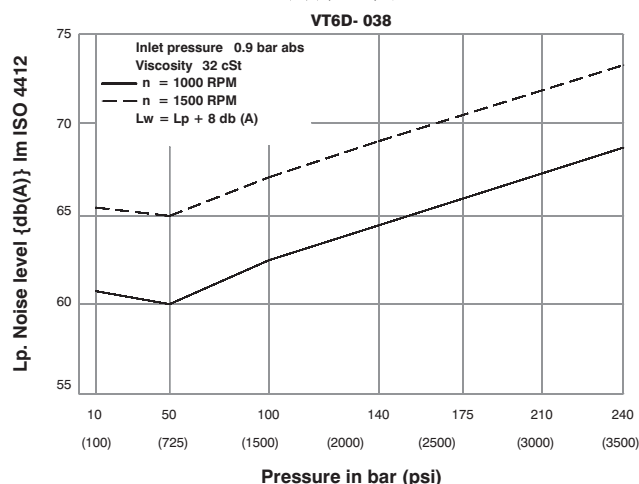
R — 顺时针

L — 逆时针

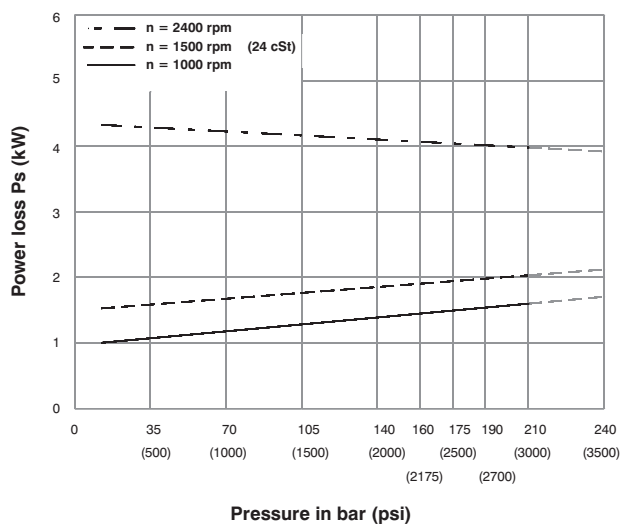
**内泄漏（典型）**



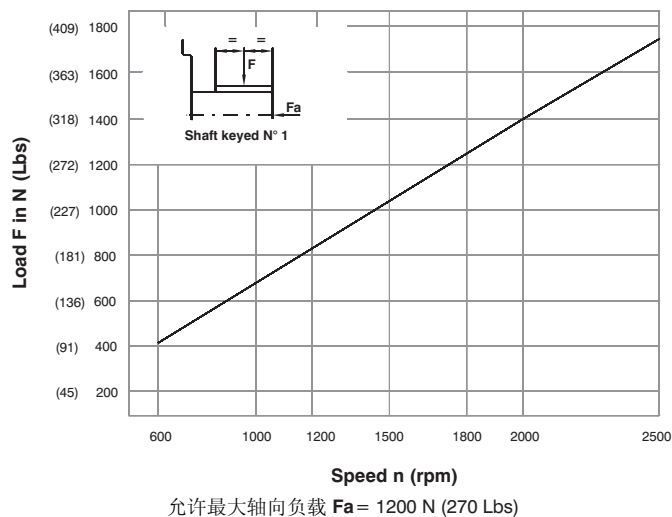
**噪音值（典型）**



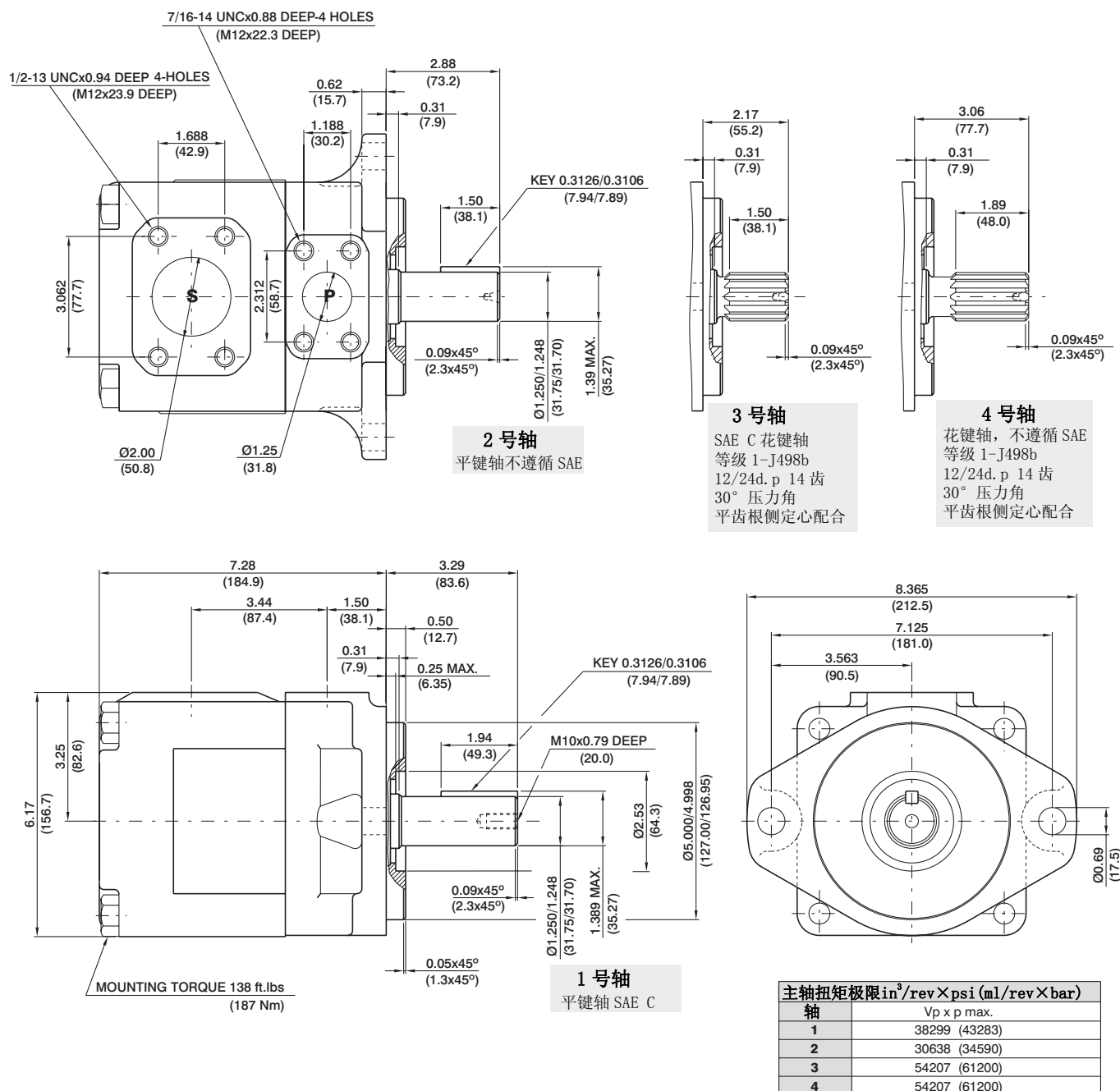
**功率损失（典型）**



**允许径向负载**



允许最大轴向负载  $F_a = 1200 \text{ N} (270 \text{ Lbs})$



## 性能参数 (24cSt)

| Pressure port          | Series            | Volumetric Displacement $V_p$ |                          | Flow $q$ & $n = 1500 \text{ rpm}$ |              |                                  |                     |                                  |                     | Input power $p$ & $n = 1500 \text{ rpm}$ |             |                                  |                    |                                  |                    |
|------------------------|-------------------|-------------------------------|--------------------------|-----------------------------------|--------------|----------------------------------|---------------------|----------------------------------|---------------------|------------------------------------------|-------------|----------------------------------|--------------------|----------------------------------|--------------------|
|                        |                   |                               |                          | $p = 0 \text{ bar (0 psi)}$       |              | $p = 140 \text{ bar (2000 psi)}$ |                     | $p = 240 \text{ bar (3500 psi)}$ |                     | $p = 7 \text{ bar (100 psi)}$            |             | $p = 140 \text{ bar (2000 psi)}$ |                    | $p = 240 \text{ bar (3500 psi)}$ |                    |
|                        |                   | $\text{in}^3/\text{rev}$      | $\text{cm}^3/\text{rev}$ | $\text{gpm}$                      | $\text{lpm}$ | $\text{gpm}$                     | $\text{lpm}$        | $\text{gpm}$                     | $\text{lpm}$        | $\text{hp}$                              | $\text{kw}$ | $\text{hp}$                      | $\text{kw}$        | $\text{hp}$                      | $\text{kw}$        |
| VT6D<br>VT6DQ<br>VT6DN | 014               | 2.90                          | 47.6                     | 18.88                             | 71.4         | 16.42                            | 62.1                | 14.78                            | 55.9                | 3.08                                     | 2.3         | 24.81                            | 18.5               | 41.03                            | 30.6               |
|                        | 017               | 3.55                          | 58.2                     | 23.1                              | 87.3         | 20.6                             | 78.0                | 18.99                            | 71.8                | 3.35                                     | 2.5         | 29.77                            | 22.2               | 49.62                            | 37.0               |
|                        | 020               | 4.00                          | 66.0                     | 26.19                             | 99.0         | 23.73                            | 89.7                | 22.08                            | 83.5                | 3.75                                     | 2.8         | 33.39                            | 24.9               | 55.92                            | 41.7               |
|                        | 024               | 4.80                          | 79.5                     | 31.56                             | 119.3        | 29.10                            | 110.0               | 27.46                            | 103.8               | 4.02                                     | 3.0         | 39.69                            | 29.6               | 66.78                            | 49.8               |
|                        | 028               | 5.50                          | 89.7                     | 35.58                             | 134.5        | 33.12                            | 125.2               | 31.48                            | 119.0               | 4.29                                     | 3.2         | 44.52                            | 33.2               | 74.96                            | 55.9               |
|                        | 031               | 6.00                          | 98.3                     | 39.00                             | 147.5        | 36.53                            | 138.1               | 34.89                            | 131.9               | 4.42                                     | 3.3         | 48.54                            | 36.2               | 81.80                            | 61.0               |
|                        | 035               | 6.80                          | 111.0                    | 44.04                             | 166.5        | 41.58                            | 157.2               | 39.94                            | 151.0               | 4.69                                     | 3.5         | 54.58                            | 40.7               | 92.13                            | 68.7               |
|                        | 038               | 7.30                          | 120.3                    | 47.72                             | 180.4        | 45.26                            | 171.1               | 43.62                            | 164.9               | 4.96                                     | 3.7         | 58.87                            | 43.9               | 99.64                            | 74.3               |
|                        | 042 <sup>1)</sup> | 8.30                          | 136.0                    | 53.96                             | 204.0        | 51.50                            | 194.7               | 49.86                            | 188.5               | 5.36                                     | 4.0         | 66.25                            | 49.4               | 112.24                           | 83.7               |
|                        | 045 <sup>1)</sup> | 8.89                          | 145.7                    | 57.80                             | 218.5        | 55.34                            | 209.2               | 53.70                            | 203.0               | 5.50                                     | 4.1         | 70.81                            | 52.8               | 120.02                           | 89.5               |
|                        | 050 <sup>1)</sup> | 9.64                          | 158.0                    | 62.69                             | 237.0        | 60.23                            | 227.7               | 59.25 <sup>2)</sup>              | 224.0 <sup>2)</sup> | 5.90                                     | 4.4         | 76.44                            | 57.0               | 113.98 <sup>2)</sup>             | 85.0 <sup>2)</sup> |
|                        | 061 <sup>1)</sup> | 11.62                         | 190.5                    | 76.25                             | 285.7        | 73.54 <sup>3)</sup>              | 278.0 <sup>3)</sup> | --                               | --                  | 6.16                                     | 4.6         | 81.26 <sup>3)</sup>              | 60.6 <sup>3)</sup> | --                               | --                 |

1) 042-045-050-061 = 2200 RPM max.

2) 050 = 210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

**泵系列规格**

Y-公制油口连接, 省略为 UNC

**定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

042 = 132.3 (8.07)  
 045 = 142.4 (8.69)  
 050 = 158.5 (9.67)  
 052 = 164.8 (10.06)  
 057 = 180.7 (11.02)  
 062 = 196.7 (12.00)  
 066 = 213.3 (13.02)  
 072 = 227.1 (13.86)  
 085 = 269.8 (16.46)

**轴型**

1- 平键轴 (SAE CC)  
 2- 平键轴 (不遵循 SAE)  
 3- 花键轴 (SAE C)  
 4- 花键轴 (SAE CC)

**修改代码**

**密封等级**

1 — S1 (用于矿物油)  
 4 — S4 (用于耐高温油)  
 5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口组合方式**

00 - 标准

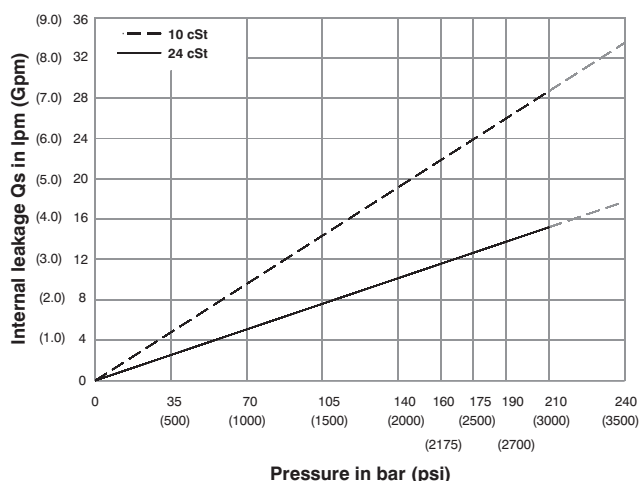
00 01 02 03

S — 吸油口 P — 出油口

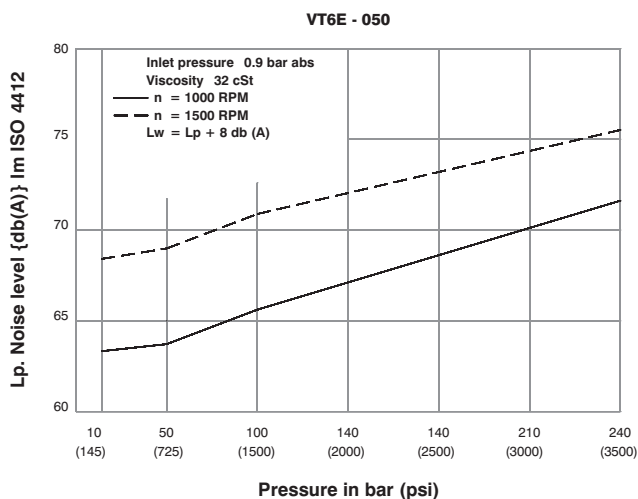
**旋向 (从轴端看)**

R — 顺时针  
 L — 逆时针

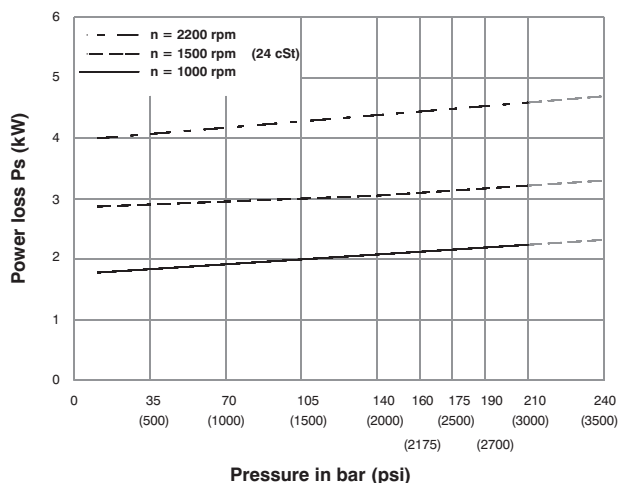
内泄漏 (典型)



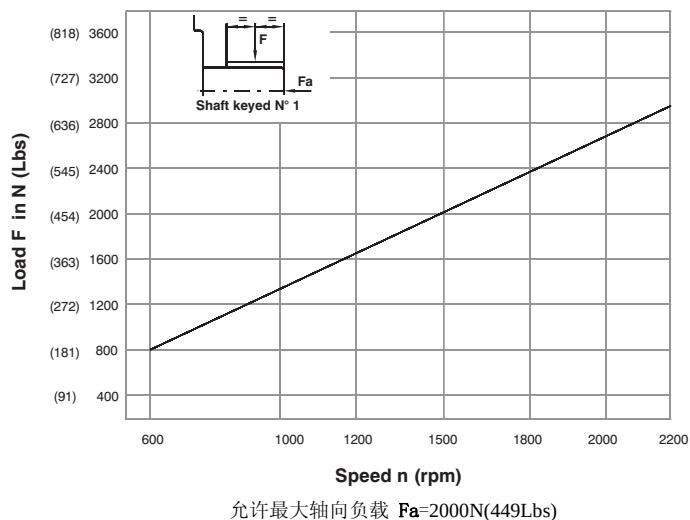
噪音值 (典型)

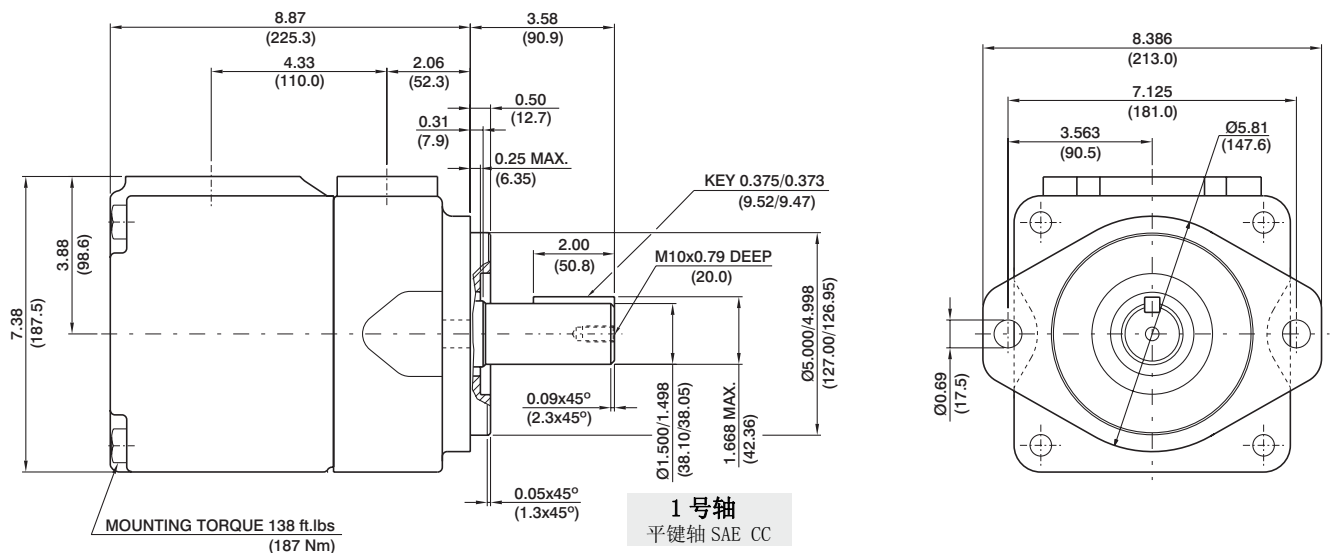
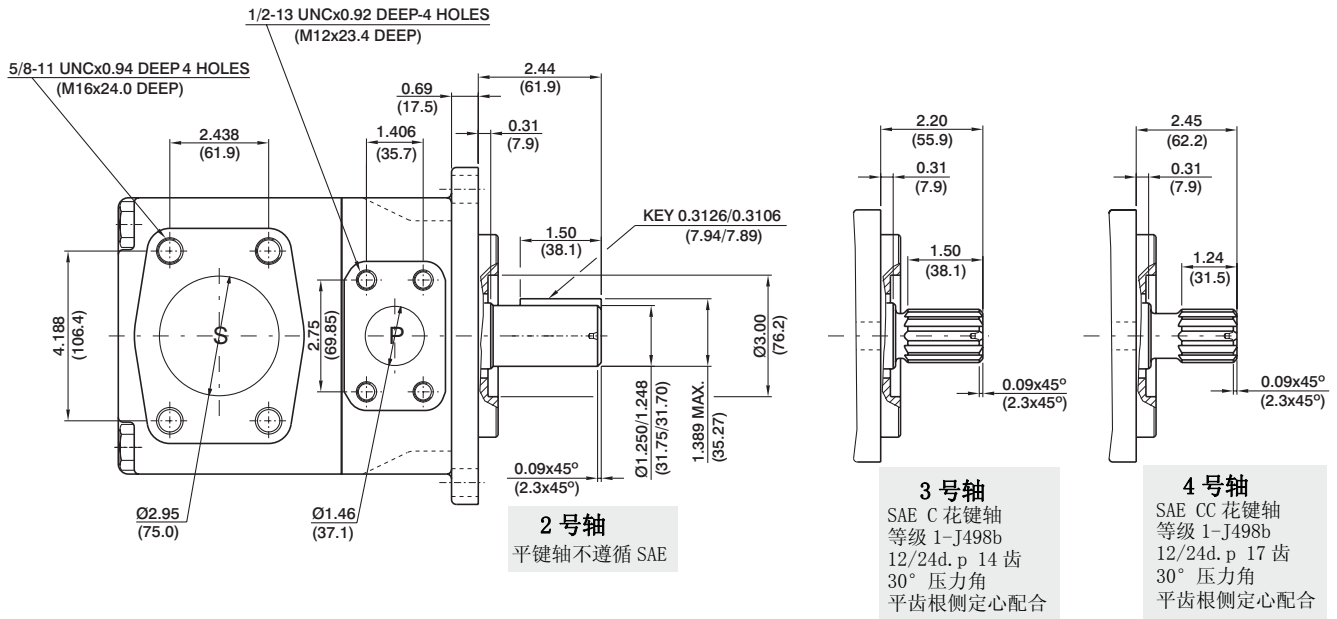


功率损失 (典型)



允许径向负载





| 主轴扭矩极限 $\text{in}^3/\text{rev} \times \text{psi}$ ( $\text{ml}/\text{rev} \times \text{bar}$ ) |                             |
|------------------------------------------------------------------------------------------------|-----------------------------|
| 轴                                                                                              | $V_p \times p \text{ max.}$ |
| 1                                                                                              | 48273 (54555)               |
| 2                                                                                              | 30638 (34590)               |
| 3                                                                                              | 54207 (61200)               |
| 4                                                                                              | 54207 (61200)               |

## 性能参数 (24δt)

| Pressure port | Series            | Volumetric Displacement $V_p$ |                          | Flow $q$ & $n = 1500 \text{ rpm}$ |              |                                  |                     |                                  |              | Input power $p$ & $n = 1500 \text{ rpm}$ |             |                                  |                    |                                  |             |
|---------------|-------------------|-------------------------------|--------------------------|-----------------------------------|--------------|----------------------------------|---------------------|----------------------------------|--------------|------------------------------------------|-------------|----------------------------------|--------------------|----------------------------------|-------------|
|               |                   |                               |                          | $p = 0 \text{ bar (0 psi)}$       |              | $p = 140 \text{ bar (2000 psi)}$ |                     | $p = 240 \text{ bar (3500 psi)}$ |              | $p = 7 \text{ bar (100 psi)}$            |             | $p = 140 \text{ bar (2000 psi)}$ |                    | $p = 240 \text{ bar (3500 psi)}$ |             |
|               |                   | $\text{in}^3/\text{rev}$      | $\text{cm}^3/\text{rev}$ | $\text{gpm}$                      | $\text{lpm}$ | $\text{gpm}$                     | $\text{lpm}$        | $\text{gpm}$                     | $\text{lpm}$ | $\text{hp}$                              | $\text{kw}$ | $\text{hp}$                      | $\text{kw}$        | $\text{hp}$                      | $\text{kw}$ |
| VT6E          | 042               | 8.07                          | 132.3                    | 52.50                             | 198.5        | 49.87                            | 188.5               | 47.96                            | 181.3        | 6.97                                     | 5.2         | 66.25                            | 49.4               | 110.77                           | 82.6        |
|               | 045               | 8.70                          | 142.4                    | 56.51                             | 213.6        | 53.86                            | 203.6               | 51.98                            | 196.5        | 7.24                                     | 5.4         | 70.94                            | 52.9               | 118.95                           | 88.7        |
|               | 050               | 9.67                          | 158.5                    | 62.88                             | 237.7        | 60.24                            | 227.7               | 58.36                            | 220.6        | 7.64                                     | 5.7         | 78.45                            | 58.5               | 131.82                           | 98.3        |
|               | 052               | 10.00                         | 164.8                    | 65.40                             | 247.2        | 62.75                            | 237.2               | 60.87                            | 230.1        | 7.78                                     | 5.8         | 81.53                            | 60.8               | 136.92                           | 102.1       |
|               | 057               | 11.02                         | 180.7                    | 71.71                             | 271.1        | 69.07                            | 261.1               | 67.19                            | 254.0        | 8.18                                     | 6.1         | 89.04                            | 66.4               | 143.35                           | 106.9       |
|               | 062               | 12.00                         | 196.7                    | 78.04                             | 295.0        | 75.40                            | 285.0               | 73.52                            | 277.9        | 8.58                                     | 6.4         | 96.42                            | 71.9               | 162.67                           | 121.3       |
|               | 066               | 13.00                         | 213.3                    | 84.63                             | 319.9        | 81.98                            | 309.9               | 80.11                            | 302.8        | 8.98                                     | 6.7         | 104.20                           | 77.7               | 175.94                           | 131.2       |
|               | 072               | 13.86                         | 227.1                    | 90.11                             | 340.6        | 87.46                            | 330.6               | 85.58                            | 323.5        | 9.25                                     | 6.9         | 110.77                           | 82.6               | 187.07                           | 139.5       |
|               | 085 <sup>1)</sup> | 16.40                         | 269.8                    | 107.00                            | 404.7        | 105.21 <sup>2)</sup>             | 397.7 <sup>2)</sup> | --                               | --           | 9.78                                     | 7.3         | 87.56 <sup>2)</sup>              | 65.3 <sup>2)</sup> | --                               | --          |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.

**泵系列规格**

Y—公制油口连接, 省略为 UNC

**定子**

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                         |                        |
|-------------------------|------------------------|
| * B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)   | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)   | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)   | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)   | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)   | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)   | B31/R31 = 100.0 (6.10) |

\* “B” —用于车辆  
“R” —用于车辆, 弹簧辅助

**轴型**

- 1— 平键轴 (SAE B)
- 2— 平键轴 (不遵循 SAE)
- 3— 花键轴 (SAE B)
- 4— 花键轴 (SAE BB)

**修改代码**

**密封等级**

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口组合方式**

00 — 标准

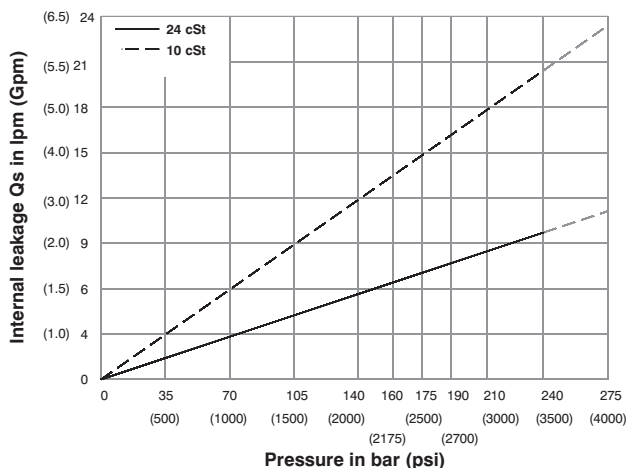
00 01 02 03

S — 吸油口 P — 出油口

**旋向 (从轴端看)**

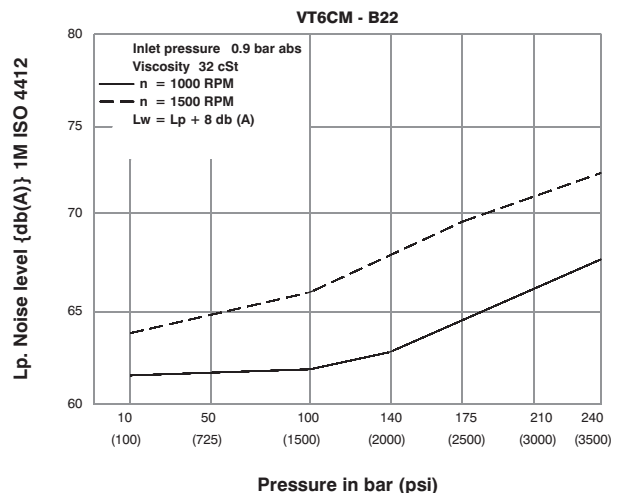
- R — 顺时针
- L — 逆时针

内泄漏 (典型)

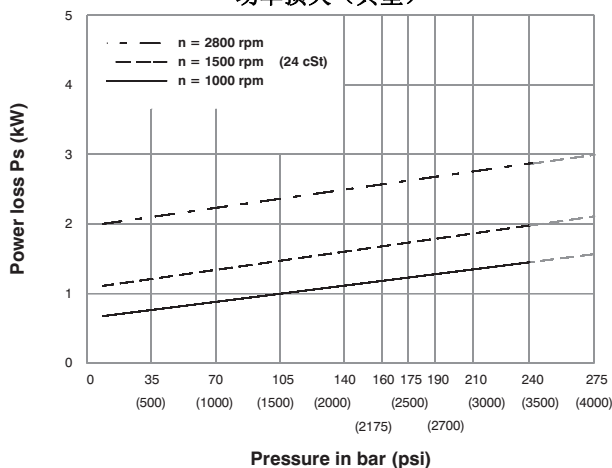


在任何速度或粘度, 如果内泄漏量超过理论流量的一半, 不允许操作泵超过 5 秒。

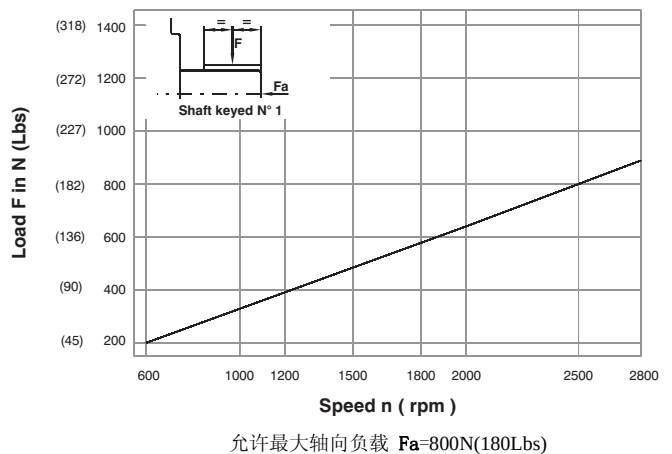
噪音值 (典型)

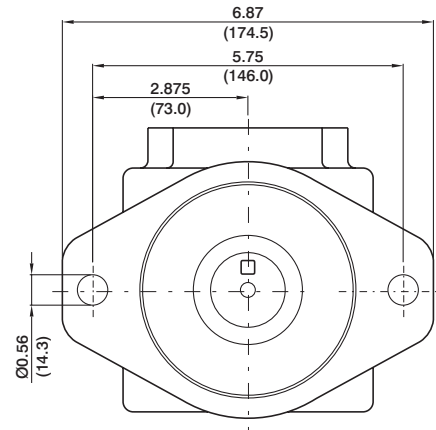
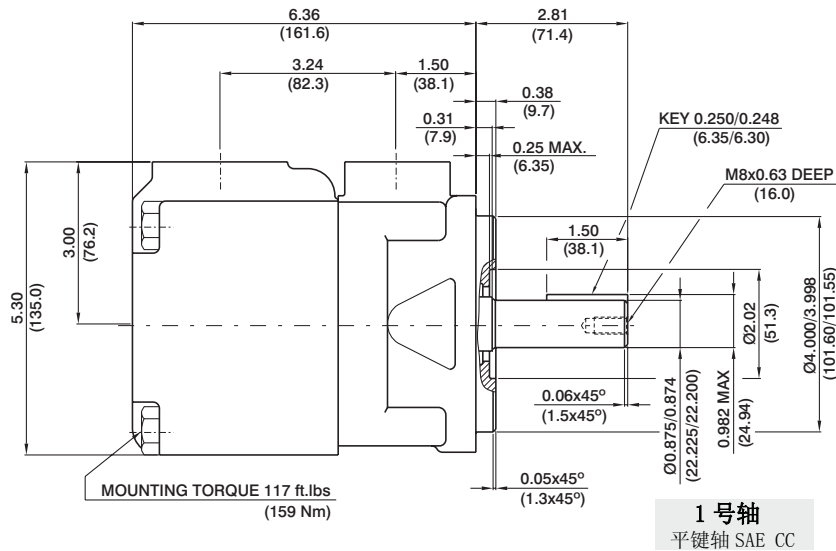
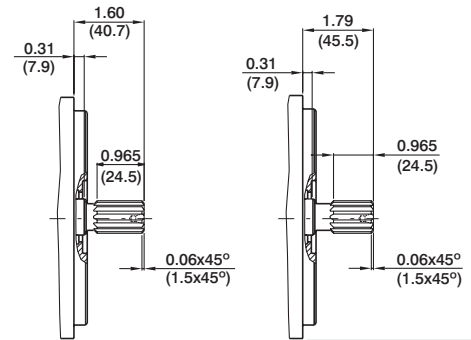
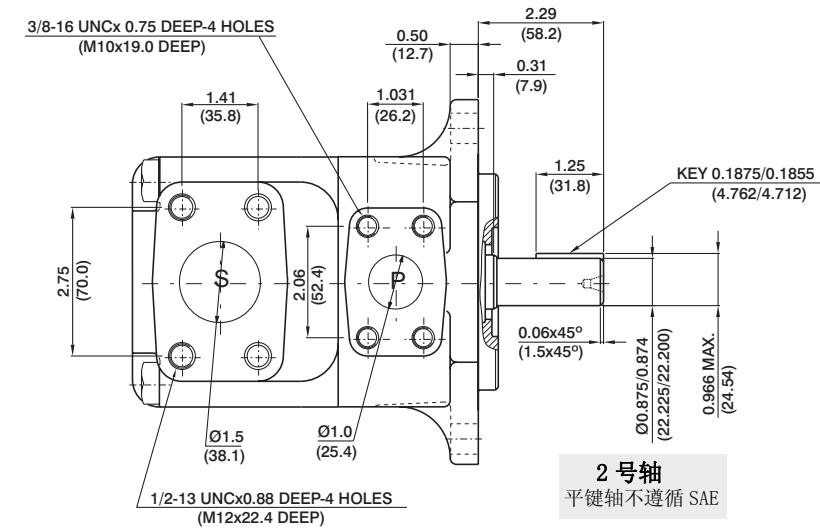


功率损失 (典型)



允许径向负载





| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |               |
|--------------------------------------------------|---------------|
| 轴                                                | Vp × p max.   |
| 1                                                | 14473 (16500) |
| 2                                                | 12666 (14300) |
| 3                                                | 18246 (20600) |
| 4                                                | 19309 (21821) |

## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| VT6CM         | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 10.7  | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3  | --                     | --                 |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.3  | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.5  | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.1  | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 45.7  | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.2  | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5  | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0  | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2  | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0 | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5 | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7 | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5 | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

因为内泄漏大于理论值的 50%，故没有应用。



VT6GC - B22 - 6 R 00 - A 1 - 00 -

泵系列规格

定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B03 = 10.8 (0.66) | B15 = 50.5 (3.08)  |
| B05 = 17.2 (1.05) | B17 = 58.3 (3.56)  |
| B06 = 21.3 (1.30) | B20 = 63.8 (3.89)  |
| B08 = 26.4 (1.61) | B22 = 70.3 (4.29)  |
| B10 = 34.1 (2.08) | B25 = 79.3 (4.84)  |
| B12 = 37.1 (2.26) | B28 = 88.8 (5.42)  |
| B14 = 46.0 (2.81) | B31 = 100.0 (6.10) |

轴型

6- 花键轴 (DIN 5462)

修改代码

安装 W/连接变化

00-1" BSPP 油口  
01-SAE 1" 4 孔法兰 (UNC)  
M1-SAE 1" 4 孔法兰 (公制)

密封等级

1 — S1 (用于矿物油)

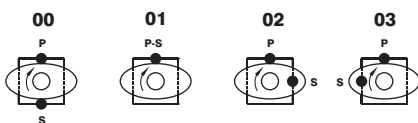
设计代号

油口组合方式  
00 - 标准

旋向 (从轴端看)

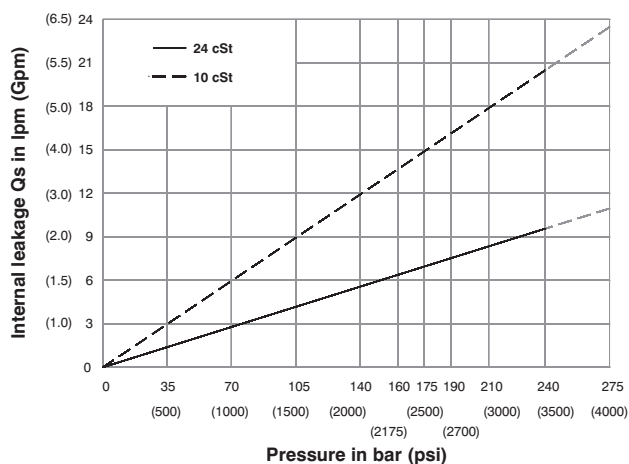
R — 顺时针

L — 逆时针



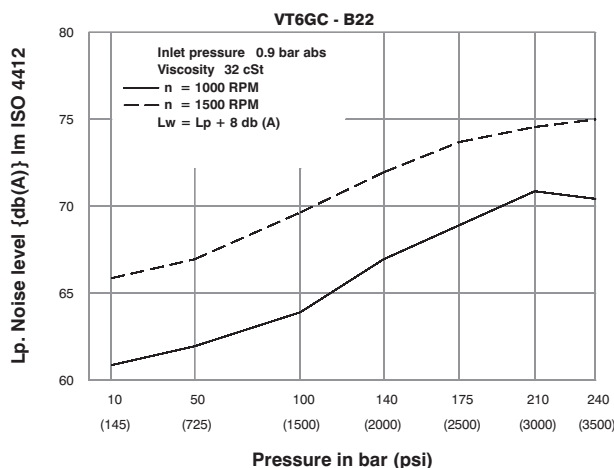
S — 吸油口 P — 出油口

内泄漏 (典型)

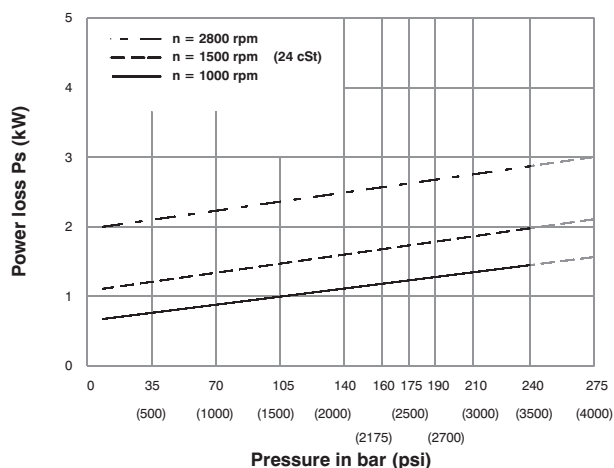


在任何速度或粘度, 如果内泄漏量超过理论流量的一半, 不允许操作泵超过 5 秒。

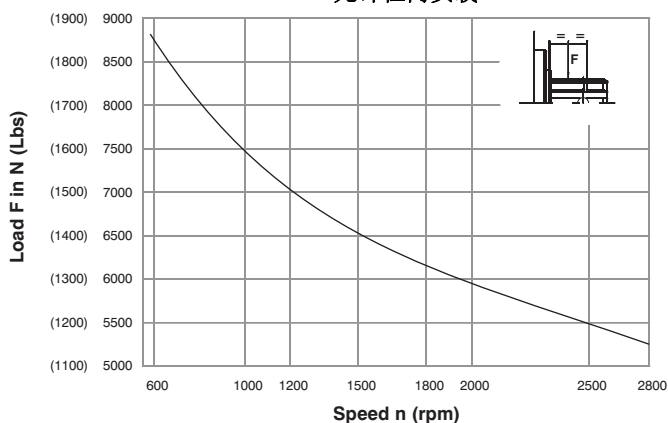
噪音值 (典型)



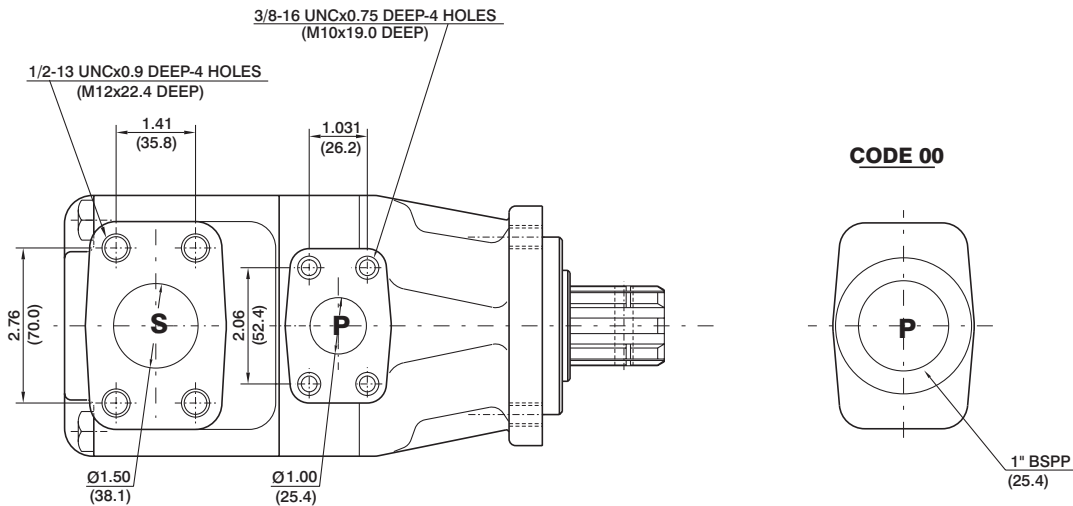
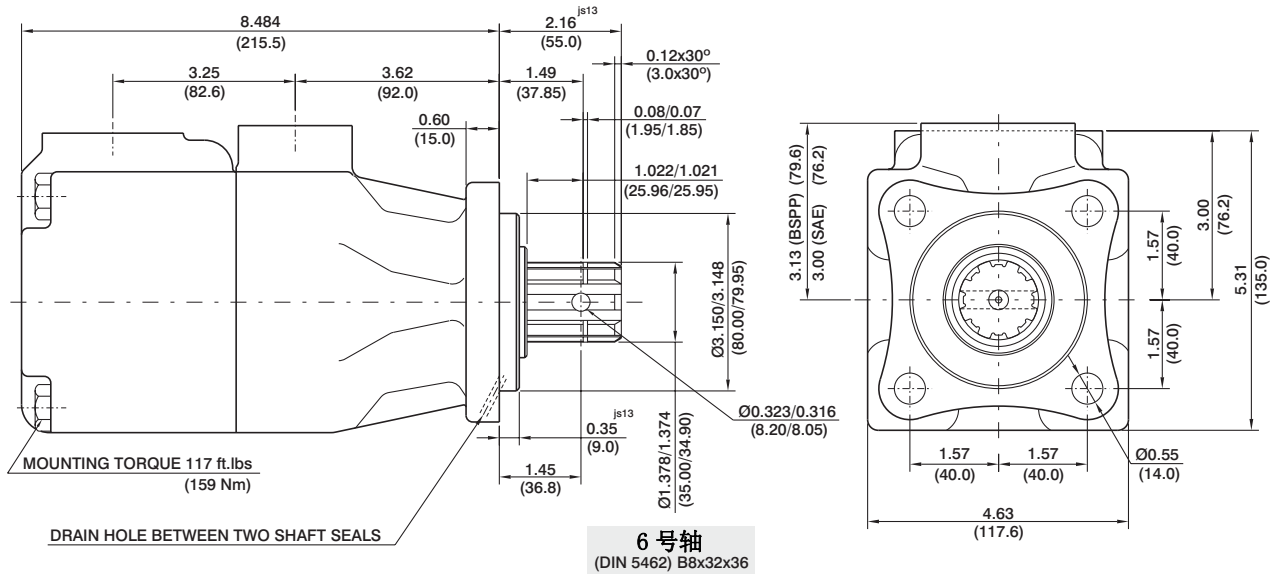
功率损失 (典型)



允许径向负载



Life time 3000 hours when 70% of the time at 500 N and 30% at max. load.



性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |         | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|---------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   | in³/rev                    | cm³/rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   |                            |         | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| VT6GC         | B03               | 0.66                       | 10.8    | 4.29                  | 16.2  | 2.83                   | 10.7  | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3  | --                     | --                 |
|               | B05               | 1.05                       | 17.2    | 6.83                  | 25.8  | 5.37                   | 20.3  | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3    | 8.44                  | 31.9  | 7.01                   | 26.5  | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4    | 10.48                 | 39.6  | 9.02                   | 34.1  | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1    | 13.52                 | 51.1  | 12.08                  | 45.7  | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1    | 14.71                 | 55.6  | 13.28                  | 50.2  | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0    | 18.25                 | 69.0  | 16.79                  | 63.5  | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5    | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3    | 23.12                 | 87.4  | 21.69                  | 82.0  | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8    | 25.32                 | 95.7  | 23.86                  | 90.2  | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3    | 27.88                 | 105.4 | 26.45                  | 100.0 | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3    | 31.46                 | 118.9 | 30.02                  | 113.5 | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8    | 35.24                 | 133.2 | 33.78                  | 127.7 | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0   | 39.68                 | 150.0 | 38.22                  | 144.5 | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

因为内泄漏大于理论值的 50%，故没有应用。

VT6CP - B22 - 2 R 00 - A 1 \*

泵系列规格

定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|           |   |              |
|-----------|---|--------------|
| * B14/R14 | = | 46.0 (2.81)  |
| B15/R15   | = | 50.5 (3.08)  |
| B17/R17   | = | 58.3 (3.56)  |
| B20/R20   | = | 63.8 (3.89)  |
| B22/R22   | = | 70.3 (4.29)  |
| B25/R25   | = | 79.3 (4.84)  |
| B28/R28   | = | 88.8 (5.42)  |
| B31/R31   | = | 100.0 (6.10) |

\* “B” -用于车辆

“R” -用于车辆，弹簧辅助

轴型

- 2- 平键轴（不遵循 SAE）
- 3- 花键轴（SAE C）
- X- 花键轴

修改代码

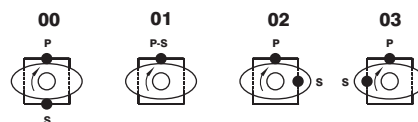
密封等级

- 1 — S1（用于矿物油）
- 4 — S4（用于耐高温油）
- 5 — S5（用于矿物油和耐高温油）

设计代号

油口组合方式

00 - 标准

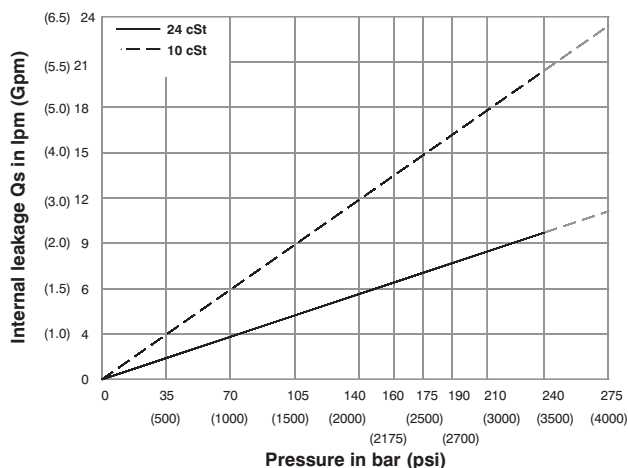


S — 吸油口 P — 出油口

旋向（从轴端看）

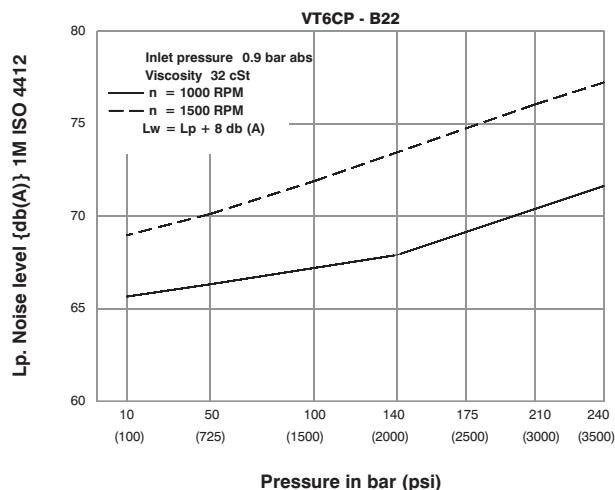
- R — 顺时针
- L — 逆时针

内泄漏（典型）

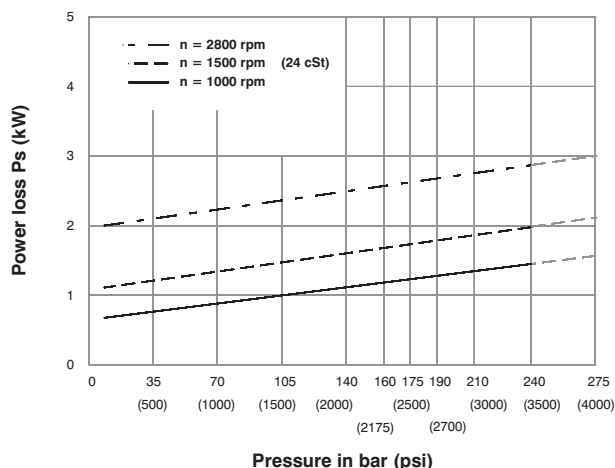


在任何速度或粘度，如果内泄漏量超过理论流量的一半，不允许操作泵超过 5 秒。

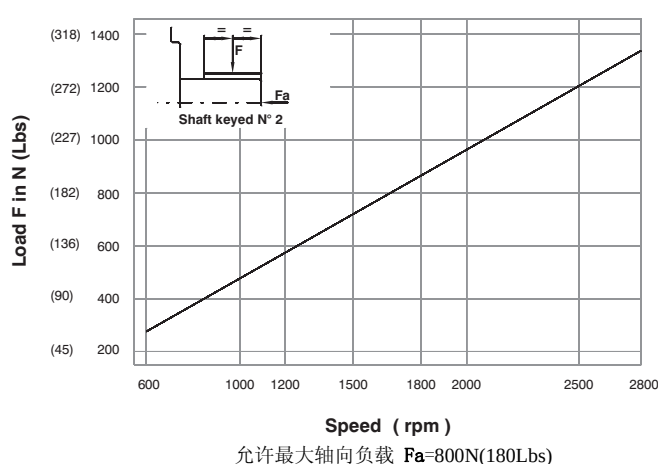
噪音值（典型）



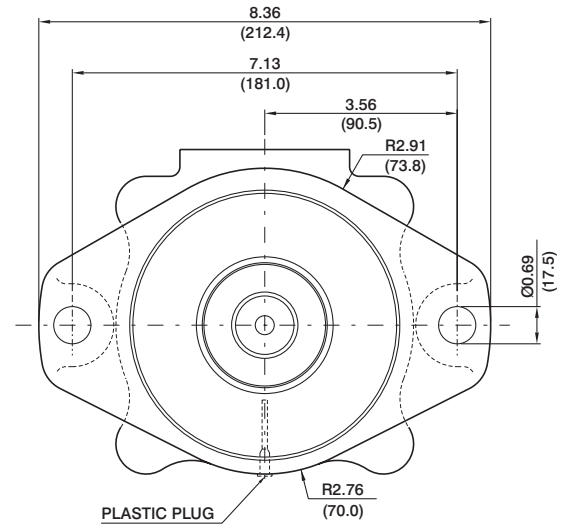
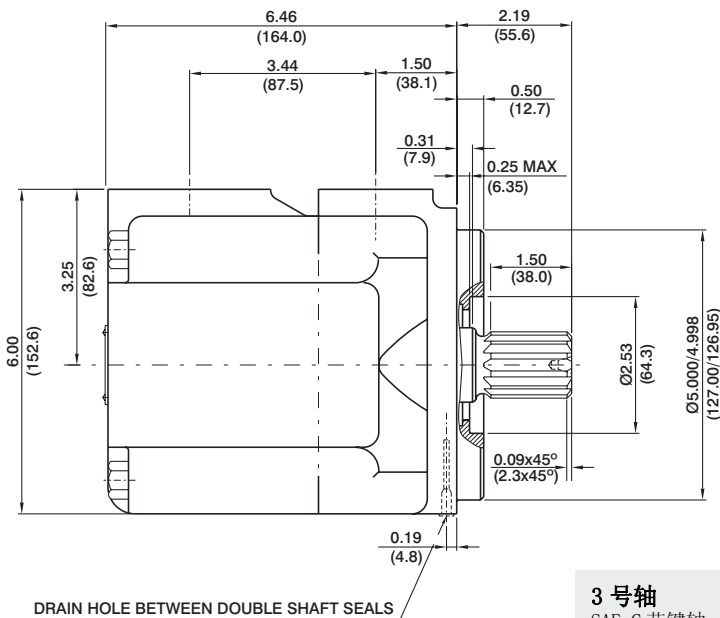
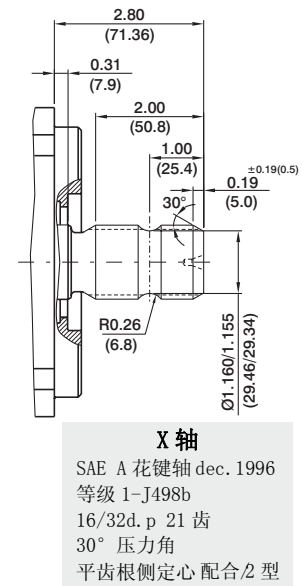
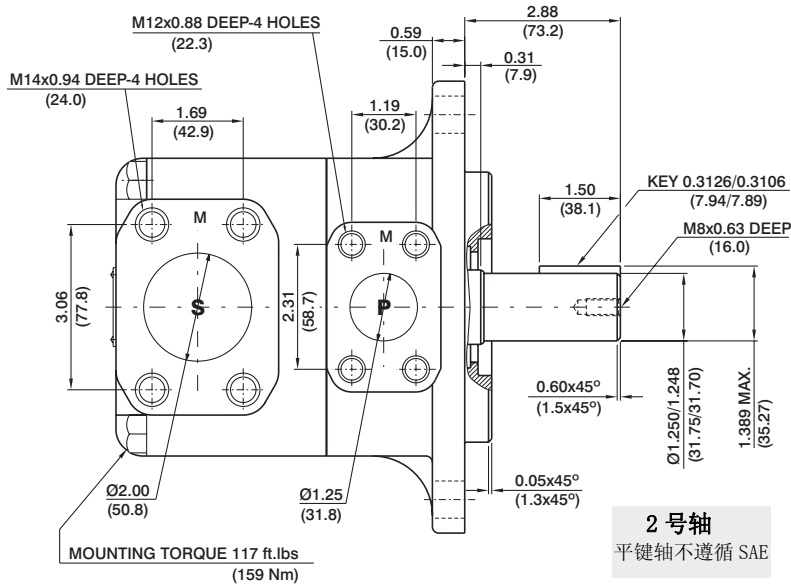
功率损失（典型）



允许径向负载



允许最大轴向负载  $F_a=800\text{N}(180\text{Lbs})$



## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| VT6CP         | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5  | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0  | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2  | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0 | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5 | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7 | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5 | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

**泵系列规格**

**N** - 反向安装轴封  
**Q** - 特殊安装, 安装孔由标准位置旋转 20°

**M** = 车辆用 1 号轴封  
**P** = 车辆用 2 号轴封  
**Y** - 公制油口连接, 省略为 UNC

**定子**

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                         |                         |
|-------------------------|-------------------------|
| * B14/R14 = 47.6 (2.90) | B35/R35 = 110.0 (6.77)  |
| B17/R17 = 58.2 (3.55)   | B38/R38 = 120.3 (7.34)  |
| B20/R20 = 66.0 (4.03)   | B42/R42 = 136.0 (8.30)  |
| B24/R24 = 79.5 (4.85)   | B45/R45 = 145.7 (8.89)  |
| B28/R28 = 89.7 (5.47)   | B50/R50 = 158.0 (9.64)  |
| B31/R31 = 98.3 (6.00)   | B61/R61 = 190.5 (11.62) |

\* “P” - 用于车辆  
 “R” - 用于车辆, 弹簧辅助

**轴型**

**P 型**

1- 平键轴 (SAE C)  
 2- 平键轴 (不遵循 SAE)  
 3- 花键轴 (SAE C)  
 4- 花键轴 (不遵循 SAE)  
 T- 花键轴 (SAE J718c)

**M 型**

3- 花键轴 (不遵循 SAE)

修改代码

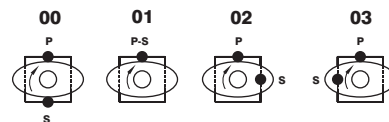
密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代号

油口组合方式

00 - 标准



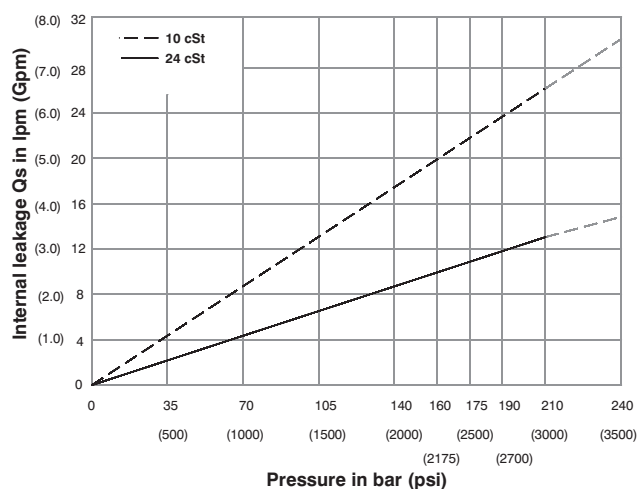
S — 吸油口 P — 出油口

旋向 (从轴端看)

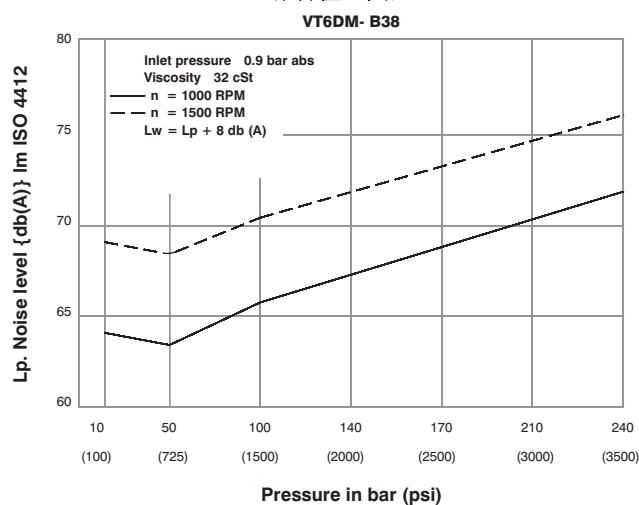
R — 顺时针

L — 逆时针

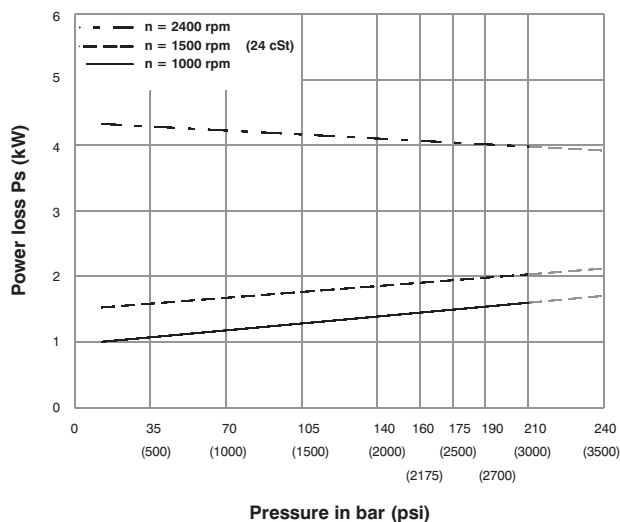
内泄漏 (典型)



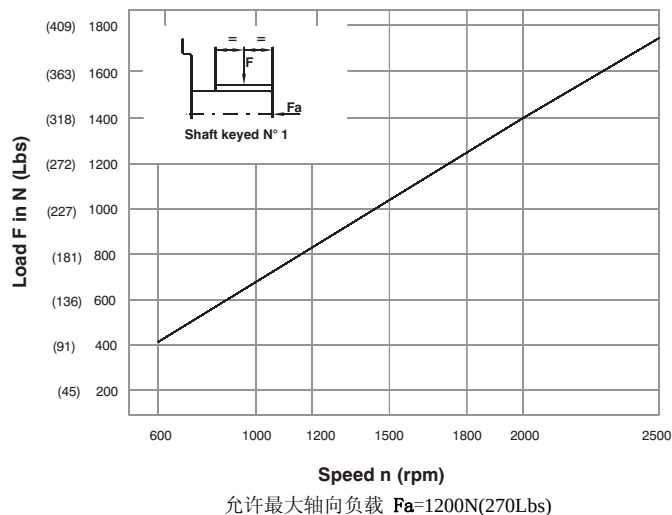
噪音值 (典型)



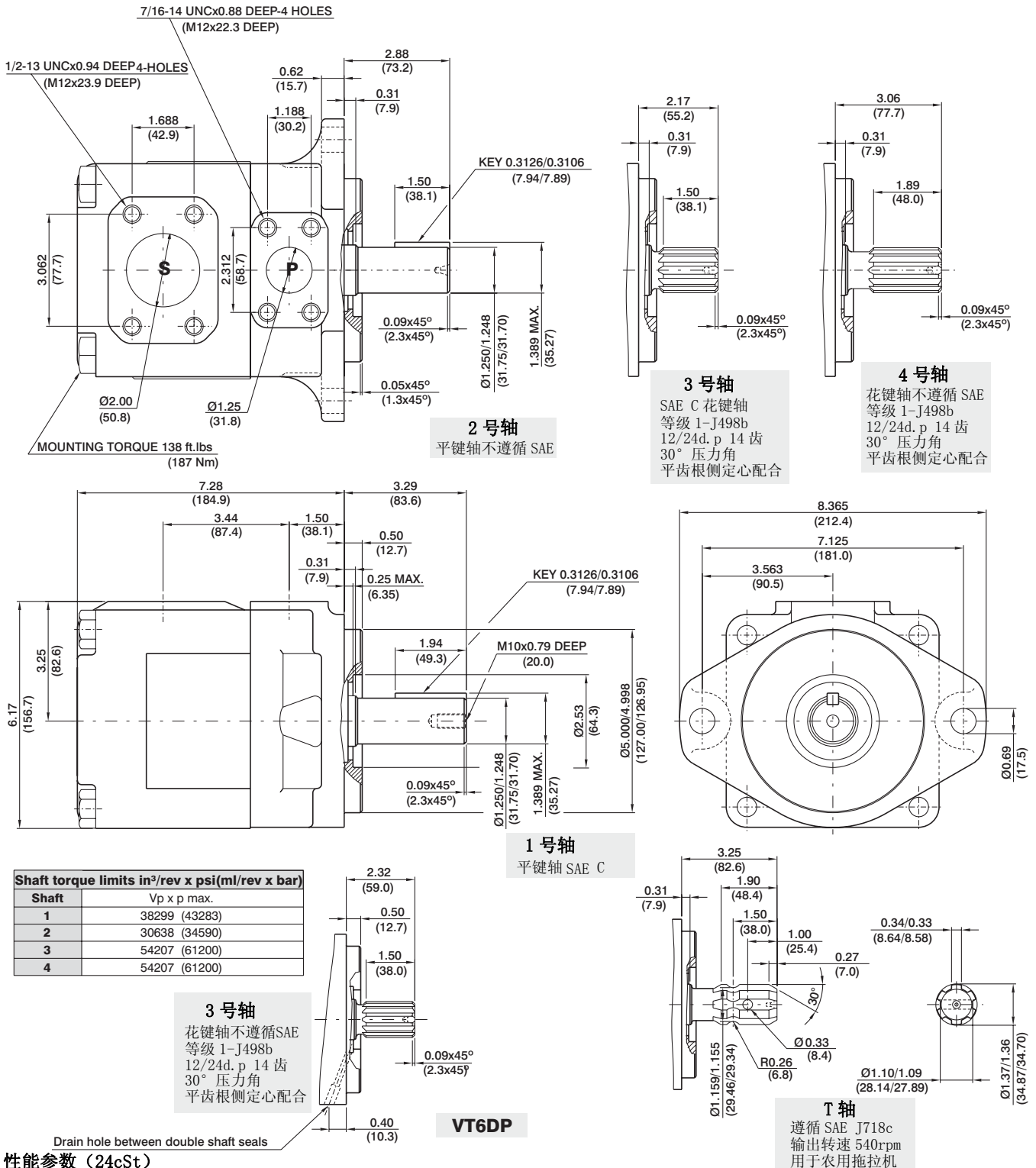
功率损失 (典型)



允许径向负载



允许最大轴向负载  $F_a = 1200\text{N} (270\text{Lbs})$



性能参数 (24cSt)

| Pressure port  | Series            | Volumetric Displacement |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     |                     |     | Input power p & n = 1500 rpm |                    |                        |                    |    |    |
|----------------|-------------------|-------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|---------------------|-----|------------------------------|--------------------|------------------------|--------------------|----|----|
|                |                   |                         |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi) |     | p = 140 bar (2000 psi)       |                    | p = 240 bar (3500 psi) |                    |    |    |
|                |                   | in <sup>3</sup> /rev    | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                  | kw  | hp                           | kw                 | hp                     | kw                 | hp | kw |
| VT6DM<br>VT6DP | B14               | 2.90                    | 47.6                 | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                | 2.3 | 24.81                        | 18.5               | 41.03                  | 30.6               |    |    |
|                | B17               | 3.55                    | 58.2                 | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                | 2.5 | 29.77                        | 22.2               | 49.62                  | 37.0               |    |    |
|                | B20               | 4.00                    | 66.0                 | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                | 2.8 | 33.39                        | 24.9               | 55.92                  | 41.7               |    |    |
|                | B24               | 4.80                    | 79.5                 | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                | 3.0 | 39.69                        | 29.6               | 66.78                  | 49.8               |    |    |
|                | B28               | 5.50                    | 89.7                 | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                | 3.2 | 44.52                        | 33.2               | 74.96                  | 55.9               |    |    |
|                | B31               | 6.00                    | 98.3                 | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                | 3.3 | 48.54                        | 36.2               | 81.80                  | 61.0               |    |    |
|                | B35               | 6.80                    | 111.0                | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                | 3.5 | 54.58                        | 40.7               | 92.13                  | 68.7               |    |    |
|                | B38               | 7.30                    | 120.3                | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                | 3.7 | 58.87                        | 43.9               | 99.64                  | 74.3               |    |    |
|                | B42 <sup>1)</sup> | 8.30                    | 136.0                | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                | 4.0 | 66.25                        | 49.4               | 112.24                 | 83.7               |    |    |
|                | B45 <sup>1)</sup> | 8.89                    | 145.7                | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                | 4.1 | 70.81                        | 52.8               | 120.02                 | 89.5               |    |    |
|                | B50 <sup>1)</sup> | 9.64                    | 158.0                | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                | 4.4 | 76.44                        | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |    |    |
|                | B61 <sup>1)</sup> | 11.62                   | 190.5                | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                | 4.6 | 81.26 <sup>3)</sup>          | 60.6 <sup>3)</sup> | --                     | --                 |    |    |

1) B42-B45-B50-B61=2200 RPM max.

2) B50=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.



## 泵系列规格

M-车辆用 1 号轴封  
P-车辆用 2 号轴封  
Y-公制油口连接, 省略为 UNC

## 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|           |                 |
|-----------|-----------------|
| * 042/R42 | = 132.3 (8.07)  |
| 045/R45   | = 142.4 (8.69)  |
| 050/R50   | = 158.5 (9.67)  |
| 052/R52   | = 164.8 (10.06) |
| 057/R57   | = 180.7 (11.02) |
| 062/R62   | = 196.7 (12.00) |
| 066/R66   | = 213.3 (13.02) |
| 072/R72   | = 227.1 (13.86) |
| 085/R85   | = 269.8 (16.46) |

“R”-用于车辆, 弹簧辅助

## 轴型

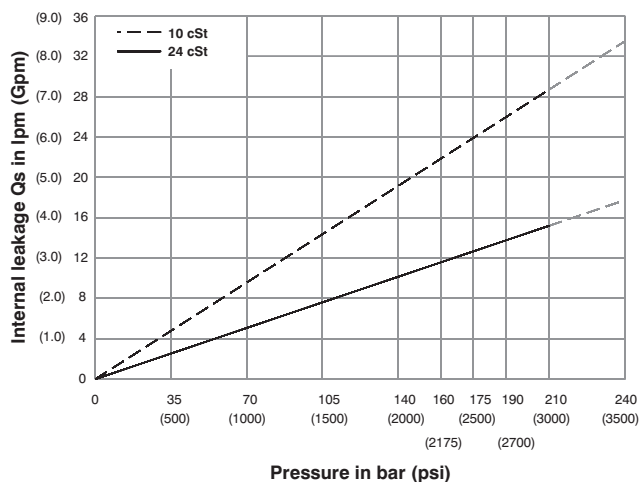
### M 型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)
- T- 花键轴 (SAE J718c)

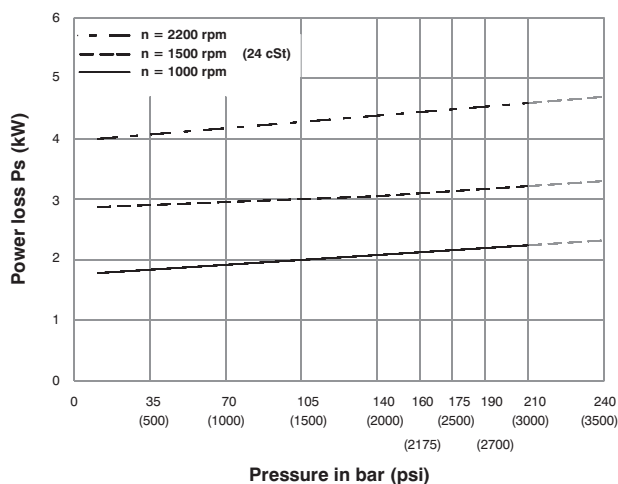
### P 型

- 3- 花键轴 (不遵循 SAE)

## 内泄漏 (典型)



## 功率损失 (典型)



## 修改代码

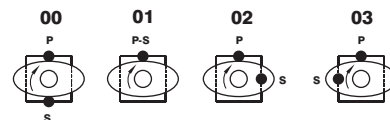
## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

## 油口组合方式

### 00 - 标准

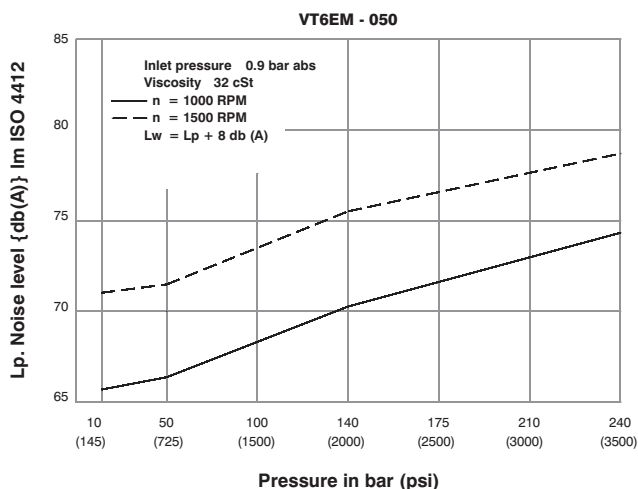


S — 吸油口 P — 出油口

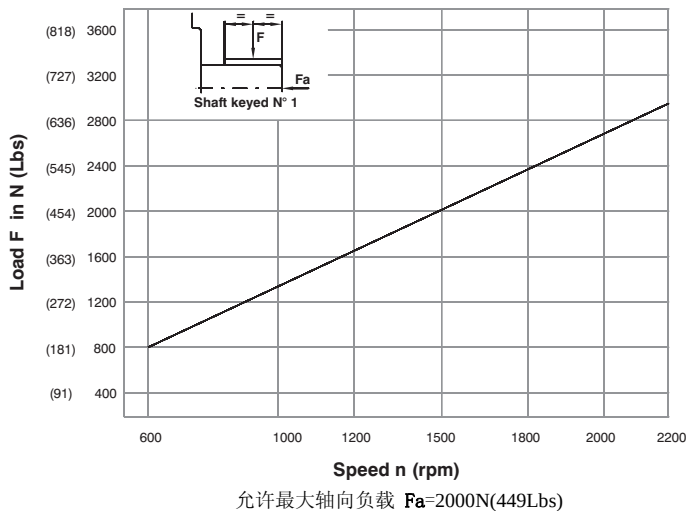
## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

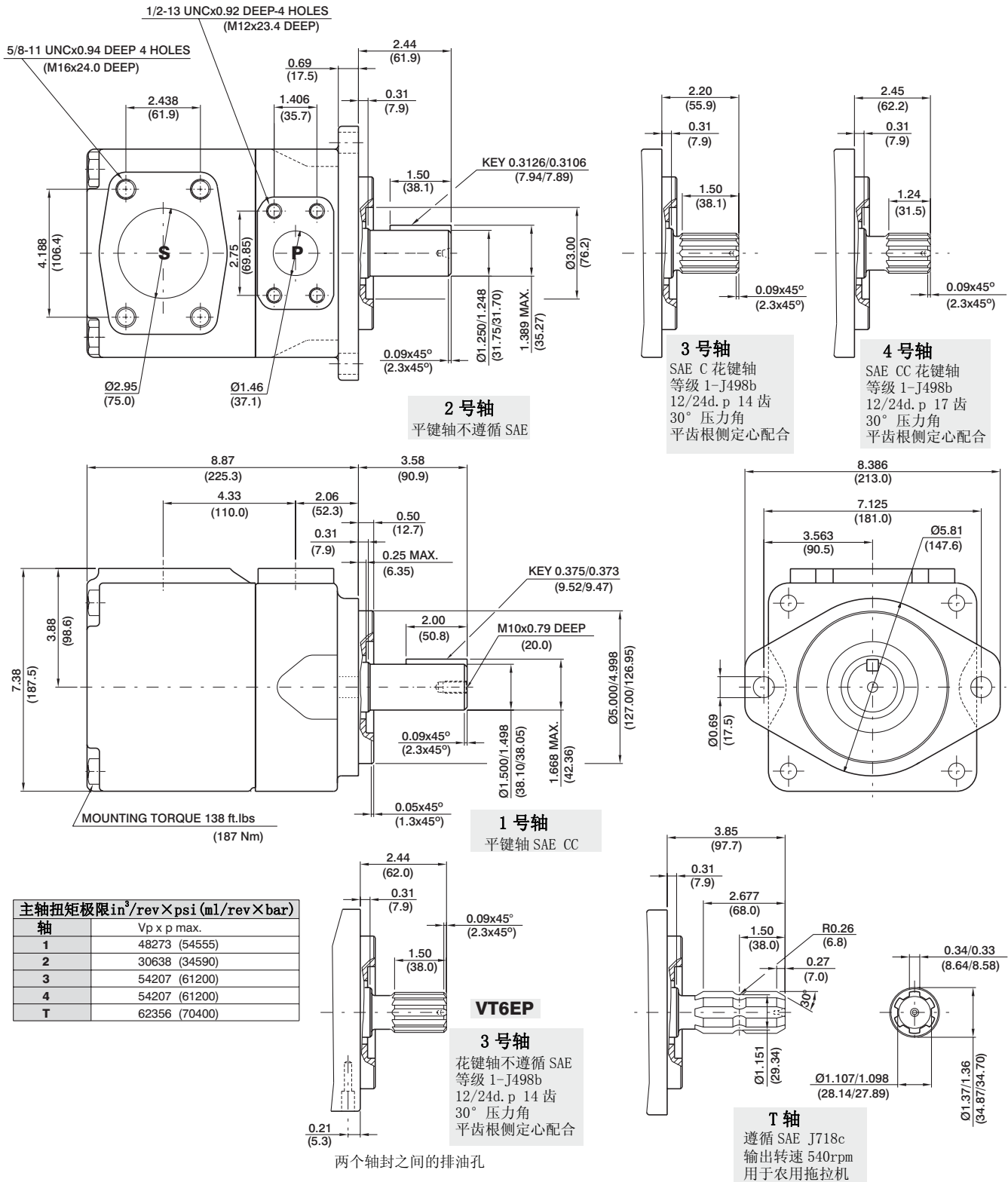
## 噪音值 (典型)



## 允许径向负载



允许最大轴向负载  $F_a=2000\text{N}(449\text{Lbs})$



## 性能参数 (24cSt)

| Pressure port  | Series            | Volumetric Displacement $V_p$ |                          | Flow $q$ & $n = 1500 \text{ rpm}$ |              |                                  |                     |                                  |              | Input power $p$ & $n = 1500 \text{ rpm}$ |             |                                  |                    |                                  |             |
|----------------|-------------------|-------------------------------|--------------------------|-----------------------------------|--------------|----------------------------------|---------------------|----------------------------------|--------------|------------------------------------------|-------------|----------------------------------|--------------------|----------------------------------|-------------|
|                |                   |                               |                          | $p = 0 \text{ bar (0 psi)}$       |              | $p = 140 \text{ bar (2000 psi)}$ |                     | $p = 240 \text{ bar (3500 psi)}$ |              | $p = 7 \text{ bar (100 psi)}$            |             | $p = 140 \text{ bar (2000 psi)}$ |                    | $p = 240 \text{ bar (3500 psi)}$ |             |
|                |                   | $\text{in}^3/\text{rev}$      | $\text{cm}^3/\text{rev}$ | $\text{gpm}$                      | $\text{lpm}$ | $\text{gpm}$                     | $\text{lpm}$        | $\text{gpm}$                     | $\text{lpm}$ | $\text{hp}$                              | $\text{kw}$ | $\text{hp}$                      | $\text{kw}$        | $\text{hp}$                      | $\text{kw}$ |
| VT6EM<br>VT6EP | 042               | 8.07                          | 132.3                    | 52.50                             | 198.5        | 49.87                            | 188.5               | 47.96                            | 181.3        | 6.97                                     | 5.2         | 66.25                            | 49.4               | 110.77                           | 82.6        |
|                | 045               | 8.70                          | 142.4                    | 56.51                             | 213.6        | 53.86                            | 203.6               | 51.98                            | 196.5        | 7.24                                     | 5.4         | 70.94                            | 52.9               | 118.95                           | 88.7        |
|                | 050               | 9.67                          | 158.5                    | 62.88                             | 237.7        | 60.24                            | 227.7               | 58.36                            | 220.6        | 7.64                                     | 5.7         | 78.45                            | 58.5               | 131.82                           | 98.3        |
|                | 052               | 10.00                         | 164.8                    | 65.40                             | 247.2        | 62.75                            | 237.2               | 60.87                            | 230.1        | 7.78                                     | 5.8         | 81.53                            | 60.8               | 136.92                           | 102.1       |
|                | 057               | 11.02                         | 180.7                    | 71.71                             | 271.1        | 69.07                            | 261.1               | 67.19                            | 254.0        | 8.18                                     | 6.1         | 89.04                            | 66.4               | 143.35                           | 106.9       |
|                | 062               | 12.00                         | 196.7                    | 78.04                             | 295.0        | 75.40                            | 285.0               | 73.52                            | 277.9        | 8.58                                     | 6.4         | 96.42                            | 71.9               | 162.67                           | 121.3       |
|                | 066               | 13.00                         | 213.3                    | 84.63                             | 319.9        | 81.98                            | 309.9               | 80.11                            | 302.8        | 8.98                                     | 6.7         | 104.20                           | 77.7               | 175.94                           | 131.2       |
|                | 072               | 13.86                         | 227.1                    | 90.11                             | 340.6        | 87.46                            | 330.6               | 85.58                            | 323.5        | 9.25                                     | 6.9         | 110.77                           | 82.6               | 187.07                           | 139.5       |
|                | 085 <sup>1)</sup> | 16.40                         | 269.8                    | 107.00                            | 404.7        | 105.21 <sup>2)</sup>             | 397.7 <sup>2)</sup> | --                               | --           | 9.78                                     | 7.3         | 87.56 <sup>2)</sup>              | 65.3 <sup>2)</sup> | --                               | --          |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.

VT7B or VT7BS - B10 - 1 R 00 - A 1 M0 -

## 泵系列规格

VT7B 系列 2 孔安装法兰遵循  
ISO 3019/2 100A2HW

VT7BS 系列 SAE B 2 孔安装  
法兰遵循 J744

## 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

## VT7B-VT7BS 轴型

2- 平键轴 (遵循 ISO R775)

## VT7BS 轴型

- 1- 平键轴 (SAE B)
- 3- 花键轴 (SAE B)
- 4- 花键轴 (SAE BB)

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 修改代码

## 安装 W/连接变化

SAE 4 孔法兰 (J518c)

|   | UNC<br>VT7BS |      | METRIC<br>VT7B-VT7BS |      |
|---|--------------|------|----------------------|------|
|   | 00           | 01   | M0                   | M1   |
| P | 1"           | 3/4" | 1"                   | 3/4" |
| S | 1 1/2"       |      |                      |      |

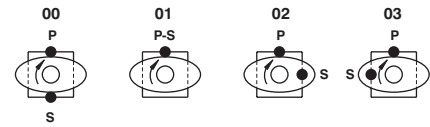
## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

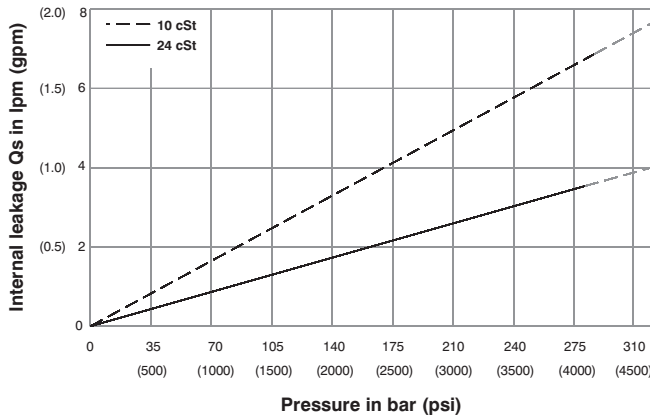
## 油口组合方式

00 - 标准



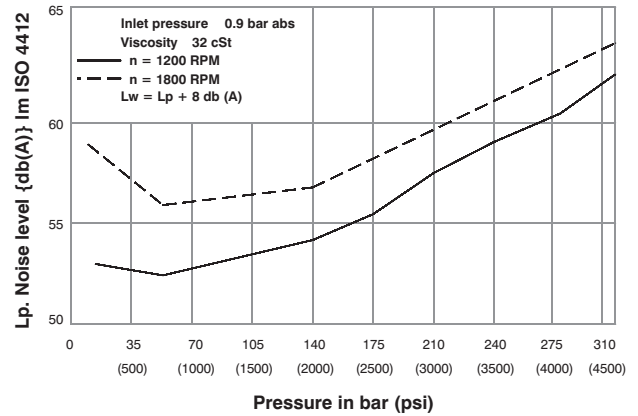
S — 吸油口 P — 出油口

## 内泄漏 (典型)

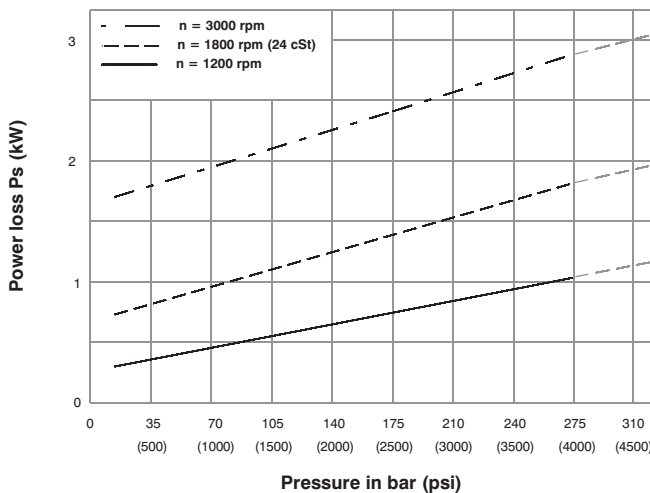


## 噪音值 (典型)

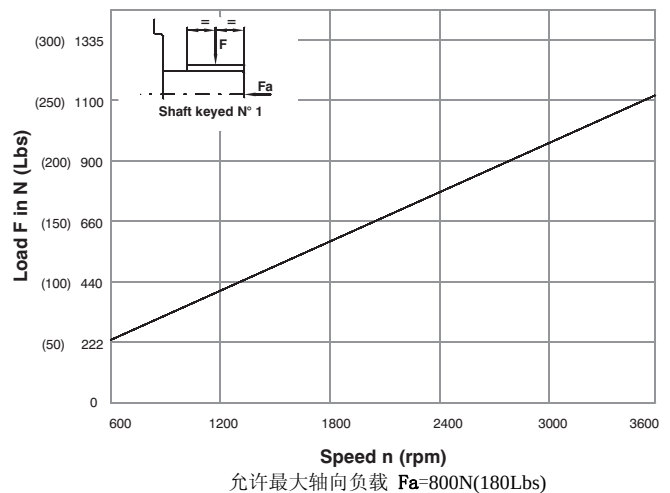
VT7B-B10

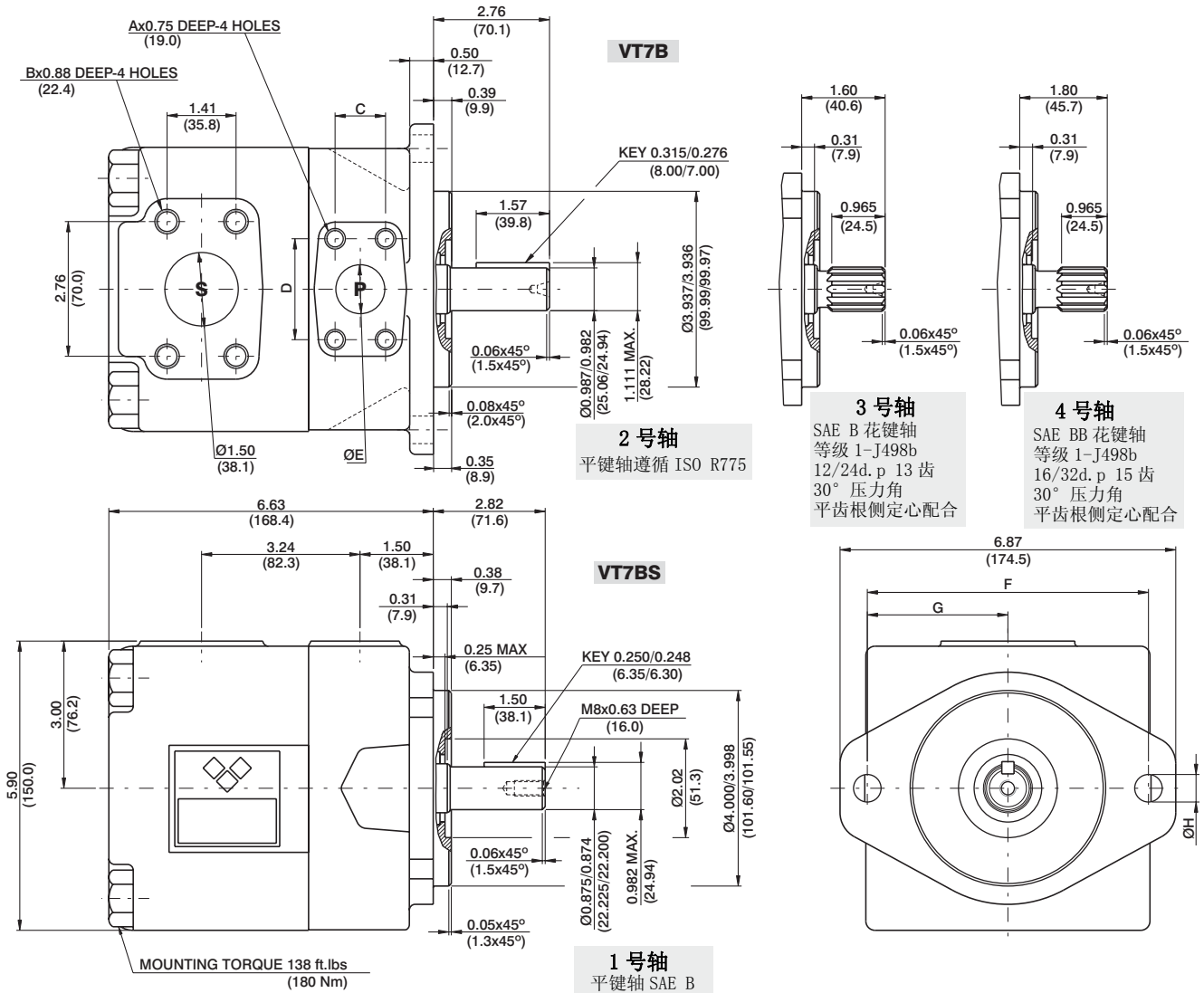


## 功率损失 (典型)



## 允许径向负载





|           | VT7BS        |              | VT7B         |              |
|-----------|--------------|--------------|--------------|--------------|
|           | 00           | 01           | M0           | M1           |
| <b>A</b>  | 3/8-16 UNC   |              | M10          |              |
| <b>B</b>  | 1/2-13 UNC   |              | M12          |              |
| <b>C</b>  | 1.03 (26.2)  | 0.874 (22.2) | 1.03 (26.2)  | 0.874 (22.2) |
| <b>D</b>  | 2.06 (52.4)  | 1.874 (47.6) | 2.06 (52.4)  | 1.874 (47.6) |
| <b>ØE</b> | 1.00 (25.4)  | 0.75 (19.05) | 1.00 (25.4)  | 0.75 (19.05) |
| <b>F</b>  | 5.75 (146.0) |              | 5.51 (140.0) |              |
| <b>G</b>  | 2.87 (73.0)  |              | 2.75 (70.0)  |              |
| <b>ØH</b> | 0.56 (14.3)  |              | 0.55 (14.0)  |              |

| 主軸扭矩極限 in <sup>3</sup> /rev × psi (ml/rev × bar) |               |
|--------------------------------------------------|---------------|
| 軸                                                | Vp × p max.   |
| <b>1</b>                                         | 14615 (16516) |
| <b>2</b>                                         | 18246 (20620) |
| <b>3</b>                                         | 18246 (20620) |
| <b>4</b>                                         | 18246 (20620) |

## 性能参数 (24cSt)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |      |                        |      |                        |                    | Input power p & n = 1800 rpm |      |                        |       |                        |                     |
|---------------|--------|----------------------------|----------------------|-----------------------|------|------------------------|------|------------------------|--------------------|------------------------------|------|------------------------|-------|------------------------|---------------------|
|               |        |                            |                      | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 320 bar (4650 psi) |                    | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 320 bar (4650 psi) |                     |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm                | hp                           | kw   | hp                     | kw    | hp                     | kw                  |
| VT7B<br>VT7BS | B02    | 0.35                       | 5.7                  | 2.76                  | 10.4 | 2.33                   | 8.8  | 1.73                   | 6.5                | 0.74                         | 0.55 | 4.02                   | 2.99  | 8.59                   | 6.40                |
|               | B03    | 0.60                       | 9.8                  | 4.66                  | 17.6 | 4.23                   | 15.9 | 3.70                   | 13.7               | 0.85                         | 0.63 | 6.24                   | 4.65  | 13.75                  | 10.25               |
|               | B04    | 0.78                       | 12.8                 | 6.09                  | 23.0 | 5.66                   | 21.4 | 5.06                   | 19.2               | 0.94                         | 0.70 | 7.90                   | 5.89  | 17.62                  | 13.13               |
|               | B05    | 0.97                       | 15.9                 | 7.56                  | 28.6 | 7.13                   | 26.9 | 6.53                   | 24.7               | 1.02                         | 0.76 | 9.62                   | 7.17  | 21.62                  | 16.12               |
|               | B06    | 1.21                       | 19.8                 | 9.42                  | 35.6 | 8.99                   | 33.9 | 8.39                   | 31.7               | 1.13                         | 0.84 | 11.79                  | 8.79  | 26.66                  | 19.88               |
|               | B07    | 1.37                       | 22.5                 | 10.70                 | 40.4 | 10.27                  | 38.8 | 9.67                   | 36.5               | 1.20                         | 0.89 | 13.29                  | 9.91  | 30.14                  | 22.47               |
|               | B08    | 1.52                       | 24.9                 | 11.84                 | 44.7 | 11.41                  | 43.1 | 10.81                  | 40.9               | 1.27                         | 0.94 | 14.62                  | 10.90 | 33.24                  | 24.78               |
|               | B09    | 1.71                       | 28.0                 | 13.31                 | 50.3 | 12.87                  | 48.6 | 12.28                  | 46.4               | 1.36                         | 1.01 | 16.35                  | 12.19 | 37.25                  | 27.77               |
|               | B10    | 1.94                       | 31.8                 | 15.12                 | 57.2 | 14.69                  | 55.5 | 14.09                  | 53.4               | 1.46                         | 1.11 | 18.45                  | 13.75 | 42.14                  | 31.42               |
|               | B11    | 2.13                       | 34.9                 | 16.64                 | 62.9 | 16.19                  | 61.2 | 15.61 <sup>1)</sup>    | 59.0 <sup>1)</sup> | 1.55                         | 1.15 | 20.17                  | 15.04 | 43.22 <sup>1)</sup>    | 32.22 <sup>1)</sup> |
|               | B12    | 2.50                       | 40.9                 | 19.50                 | 73.7 | 19.07                  | 72.1 | 18.54 <sup>1)</sup>    | 70.1 <sup>1)</sup> | 1.72                         | 1.28 | 23.55                  | 17.56 | 50.58 <sup>1)</sup>    | 37.71 <sup>1)</sup> |
|               | B14    | 2.75                       | 45.1                 | 21.40                 | 80.8 | 20.95                  | 79.2 | 20.37 <sup>1)</sup>    | 77.0 <sup>1)</sup> | 1.83                         | 1.36 | 25.80                  | 19.23 | 55.48 <sup>1)</sup>    | 41.37 <sup>1)</sup> |
|               | B15    | 3.05                       | 50.0                 | 23.78                 | 89.8 | 23.35                  | 88.3 | 22.88 <sup>2)</sup>    | 86.5 <sup>2)</sup> | 1.97                         | 1.47 | 28.55                  | 21.28 | 57.35 <sup>2)</sup>    | 42.76 <sup>2)</sup> |

1) B11-B12-B14 = 300 bar (4350 psi) max. int

2) B15 = 280 bar (4060 psi) max. int

**泵系列规格** ———— **VT7QC 1 - 022 - 1 R 00 - B 1 - 00 \***

**安装方式** ————

1 - SAE B  
2 - SAE C

**定子** ————

(Delivery @ 0 bar & 1500 rpm)

|                            |                           |
|----------------------------|---------------------------|
| * 003/B03/Y03 = 16.2 l/min | 015/B15/Y15 = 75.1 l/min  |
| 005/B05/Y05 = 25.8 l/min   | 017/B17/Y17 = 87.4 l/min  |
| 006/B06/Y06 = 31.9 l/min   | 020/B20/Y20 = 95.7 l/min  |
| 008/B08/Y08 = 39.6 l/min   | 022/B22/Y22 = 105.4 l/min |
| 010/B10/Y10 = 51.1 l/min   | 025/B25/Y25 = 118.9 l/min |
| 012/B12/Y12 = 55.6 l/min   | 028/B28/Y28 = 133.2 l/min |
| 014/B14/Y14 = 69.0 l/min   | 031/B31/Y31 = 150.0 l/min |

\* “0” - 单向 “B” - 双向 “Y” - 双向，冷启动

**轴型** ————

1- 平键轴 (SAE B)  
2- 平键轴 (不遵循 SAE)  
3- 花键轴 (SAE B)  
4- 花键轴 (SAE BB)

**修改代码**  
**安装 W/连接变化**

|   | UNC    |      | METRIC |      |
|---|--------|------|--------|------|
|   | 00     | 01   | M0     | M1   |
| P | 1"     | 3/4" | 1"     | 3/4" |
| S | 1 1/2" |      |        |      |

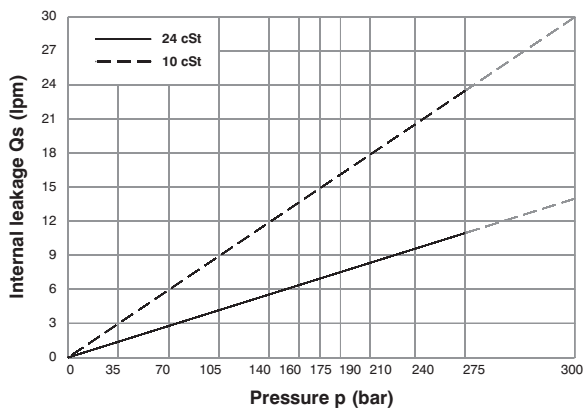
**密封等级**  
1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代号**  
**油口组合方式**  
00 - 标准

S — 吸油口 P — 出油口

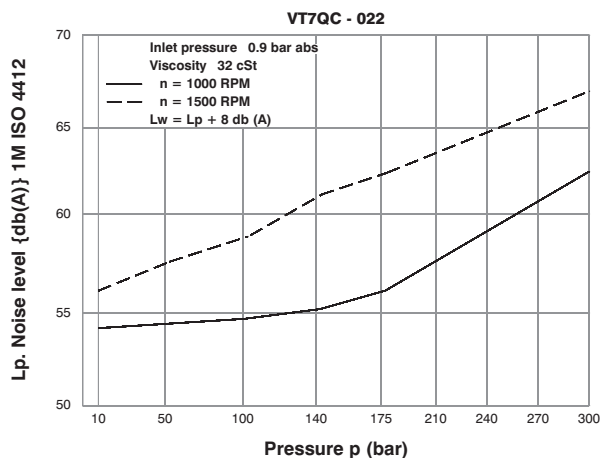
**旋向 (从轴端看)**  
R — 顺时针  
L — 逆时针

内泄漏 (典型)

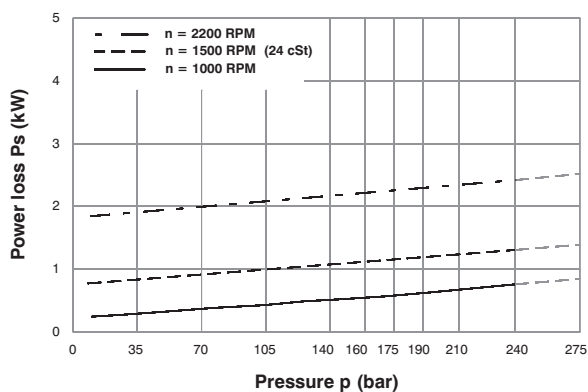


在任何速度或粘度，如果内泄漏量超过理论流量的一半，不允许操作泵超过 5 秒。

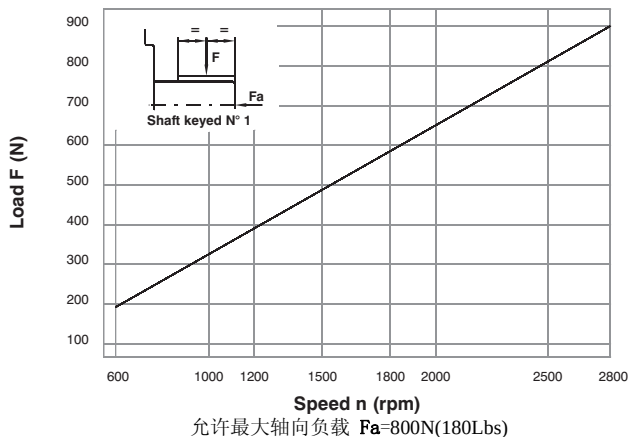
噪音值 (典型)

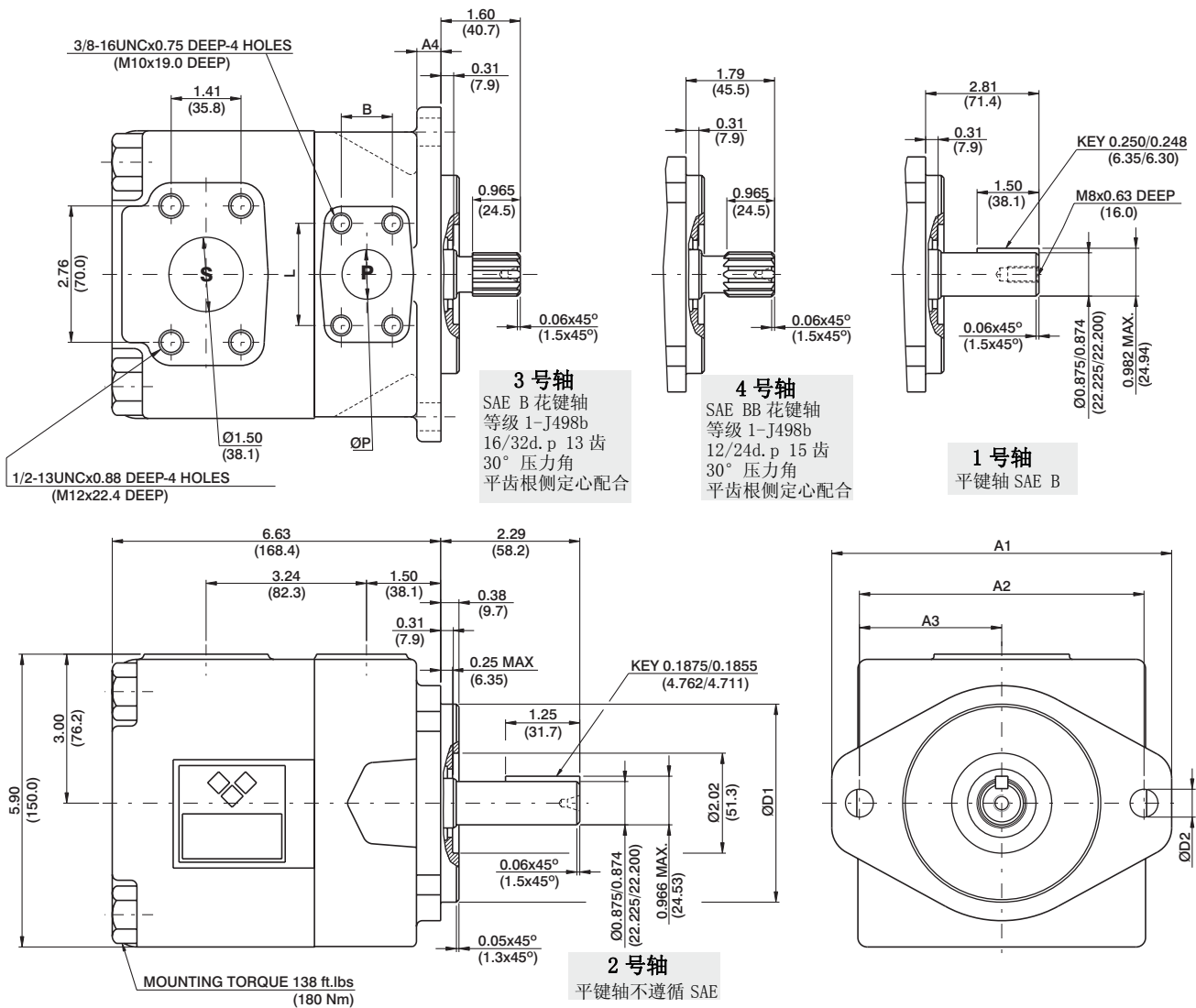


功率损失 (典型)



允许径向负载





|          | VT7QC1                           | VT7QC2                           |
|----------|----------------------------------|----------------------------------|
| Mounting | SAE B                            | SAE C                            |
| ØD1      | 4.000 (101.60)<br>3.998 (101.55) | 5.000 (127.00)<br>4.997 (126.94) |
| ØD2      | 0.56 (14.3)                      | 0.69 (17.5)                      |
| A1       | 6.87 (174.5)                     | 8.36 (212.5)                     |
| A2       | 5.75 (146.0)                     | 7.13 (181.0)                     |
| A3       | 2.87 (73.0)                      | 3.56 (90.5)                      |
| A4       | 0.5 (12.7)                       | 0.62 (15.7)                      |

| ØP           | L            | B            |
|--------------|--------------|--------------|
| 0.75 (19.05) | 1.874 (47.6) | 0.874 (22.2) |
| 1.00 (25.4)  | 2.06 (52.4)  | 1.03 (26.2)  |

| 主轴扭矩极限 in / rev × psi (ml / rev × bar) |               |
|----------------------------------------|---------------|
| 轴                                      | Vp × p max.   |
| 1                                      | 14473 (16500) |
| 2                                      | 12666 (14300) |
| 3                                      | 18246 (20600) |
| 4                                      | 19309 (21820) |

## 性能参数 (24cSt)

| Series            | Volumetric Displacement Vp | Flow q (lpm) & n = 1500 rpm |             |                     |                    | Input power p (kW) & n = 1500 rpm |             |                    |                    |
|-------------------|----------------------------|-----------------------------|-------------|---------------------|--------------------|-----------------------------------|-------------|--------------------|--------------------|
|                   |                            | p = 0 bar                   | p = 140 bar | p = 240 bar         | p = 300 bar        | p = 7 bar                         | p = 140 bar | p = 240 bar        | p = 300 bar        |
| 003               | 10.8 ml/rev                | 16.2                        | 11.9        | 8.1                 | --                 | 1.3                               | 5.3         | 7.8                | --                 |
| 005               | 17.2 ml/rev                | 25.8                        | 21.5        | 17.7                | 13.7               | 1.4                               | 7.5         | 12.2               | 14.9               |
| 006               | 21.3 ml/rev                | 31.9                        | 26.5        | 22.0                | 18.0               | 1.5                               | 8.9         | 14.7               | 18.0               |
| 008               | 26.4 ml/rev                | 39.6                        | 34.1        | 29.6                | 25.6               | 1.6                               | 10.7        | 17.7               | 21.8               |
| 010               | 34.1 ml/rev                | 51.1                        | 45.7        | 41.2                | 37.2               | 1.7                               | 13.4        | 22.3               | 27.5               |
| 012               | 37.1 ml/rev                | 55.6                        | 50.2        | 45.7                | 41.7               | 1.7                               | 14.4        | 24.1               | 29.8               |
| 014               | 46.0 ml/rev                | 69.0                        | 63.5        | 59.0                | 55.0               | 1.9                               | 17.6        | 29.5               | 36.5               |
| 015               | 50.5 ml/rev                | 75.1                        | 69.6        | 65.1                | 61.1               | 2.0                               | 18.0        | 32.0               | 39.5               |
| 017               | 58.3 ml/rev                | 87.4                        | 82.0        | 77.5                | 73.5               | 2.1                               | 19.0        | 36.9               | 45.7               |
| 020               | 63.8 ml/rev                | 95.7                        | 90.2        | 85.7                | 81.7               | 2.2                               | 23.8        | 40.2               | 49.8               |
| 022               | 70.3 ml/rev                | 105.4                       | 100.0       | 95.5                | 91.5 <sup>2)</sup> | 2.3                               | 26.1        | 44.1               | 50.3 <sup>2)</sup> |
| 025 <sup>1)</sup> | 79.3 ml/rev                | 118.9                       | 113.5       | 109.0 <sup>3)</sup> | --                 | 2.5                               | 29.2        | 49.5 <sup>3)</sup> | --                 |
| 028 <sup>1)</sup> | 88.8 ml/rev                | 133.2                       | 127.7       | 124.5 <sup>4)</sup> | --                 | 2.8                               | 32.7        | 48.5 <sup>4)</sup> | --                 |
| 031 <sup>1)</sup> | 100.0 ml/rev               | 150.0                       | 144.5       | 141.3 <sup>4)</sup> | --                 | 2.8                               | 36.5        | 54.4 <sup>4)</sup> | --                 |

1) 025-028-031 = 2500 R.P.M. max.

2) 022 = 275 bar max. int.

3) 025 = 240 bar max. int.

4) 028-031 = 210 bar max. int.

因为内泄漏大于理论值的 50%，故没有应用。



VT7D or VT7DS - B42 - 1 R 00 - A 1 M0 -

## 泵系列规格

VT7D 系列 2 孔安装法兰遵循  
ISO 3019/2 125A2HW

VT7DS 系列 SAE C 2 孔安装  
法兰遵循 J744

## 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B14 = 43.9 (2.68) | B31 = 99.1 (6.05)  |
| B17 = 55.0 (3.36) | B35 = 113.4 (6.92) |
| B20 = 66.0 (4.03) | B38 = 120.6 (7.36) |
| B22 = 70.3 (4.29) | B42 = 137.5 (8.39) |
| B24 = 81.1 (4.95) | 045 = 145.7 (8.89) |
| B28 = 89.9 (5.49) | 050 = 157.9 (9.64) |

## VT7D 轴型

- 1- 平键轴 (SAE C 32-1)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C32-4)
- 4- 花键轴 (不遵循 SAE)

## VT7D-VT7DS 轴型

- 5- 平键轴 (DIN 5462)

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 修改代码

## 安装 W/连接变化

SAE 4 孔法兰 (J518c)

|                  |                        |
|------------------|------------------------|
| P = 1"1/4 S = 2" |                        |
| UNC              | METRIC                 |
| VT7D             | M0                     |
| VT7DS            | 00 M0 Y0 <sup>1)</sup> |

1) 250 bar (3630 psi) max. int.

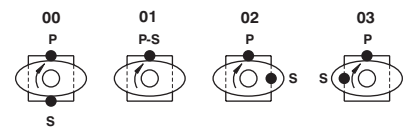
## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

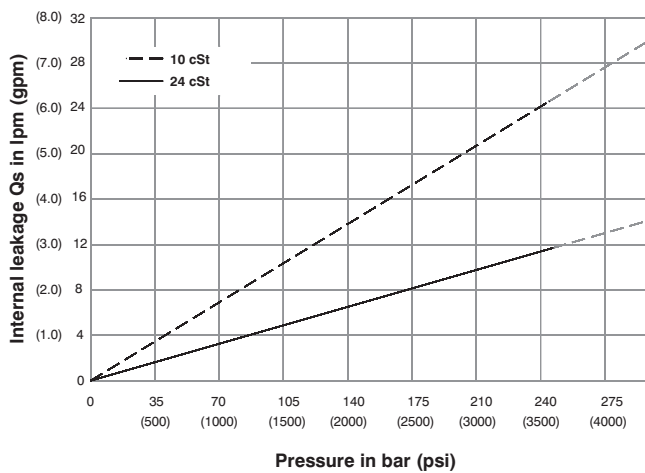
## 油口组合方式

00 - 标准



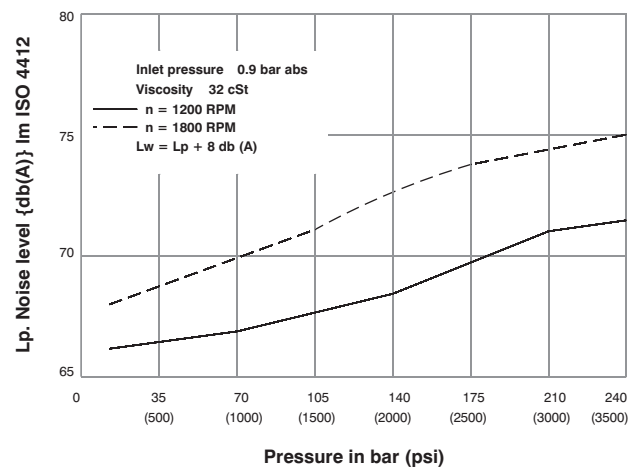
S — 吸油口 P — 出油口

## 内泄漏 (典型)

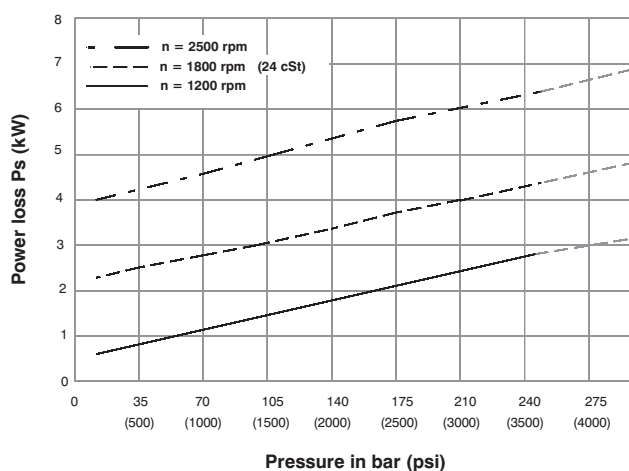


## 噪音值 (典型)

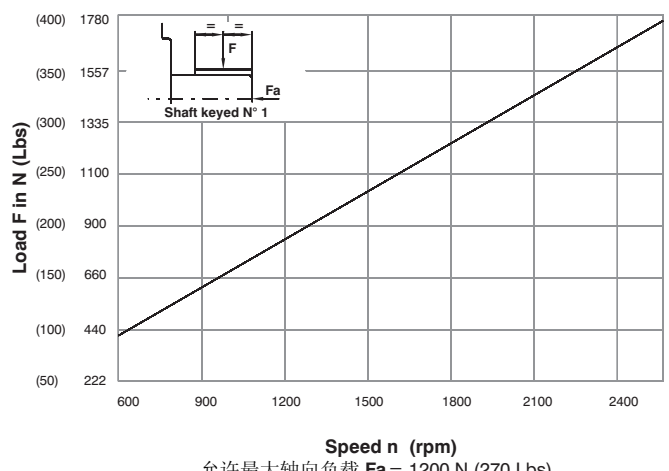
VT7D- B31



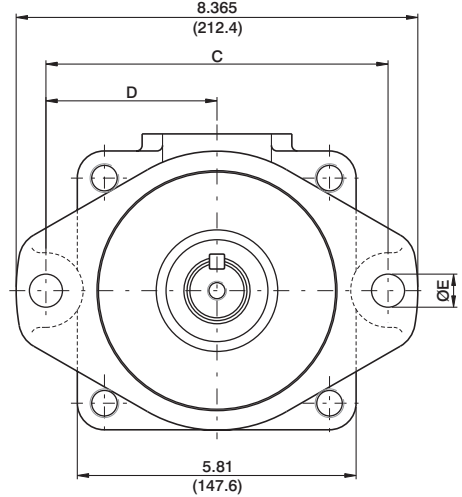
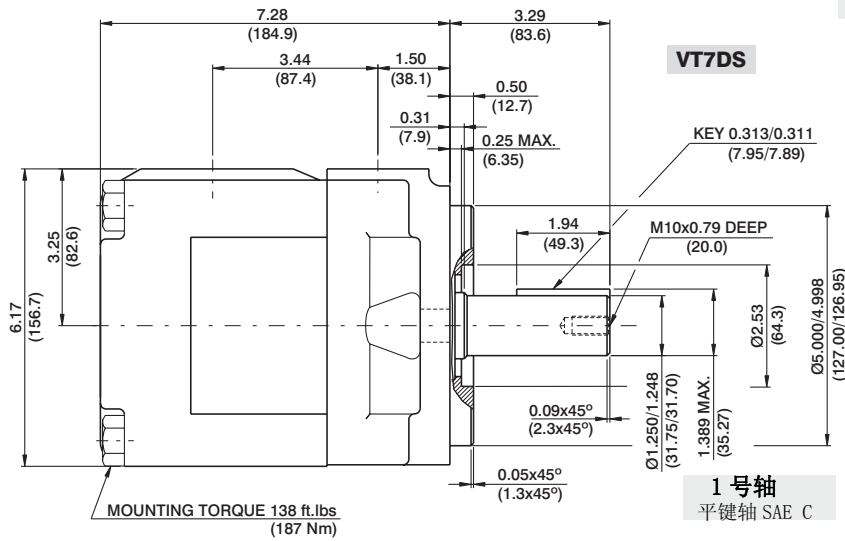
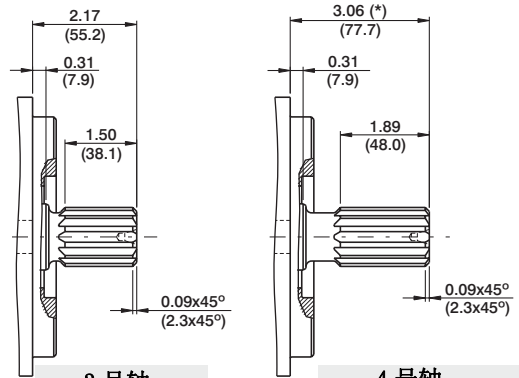
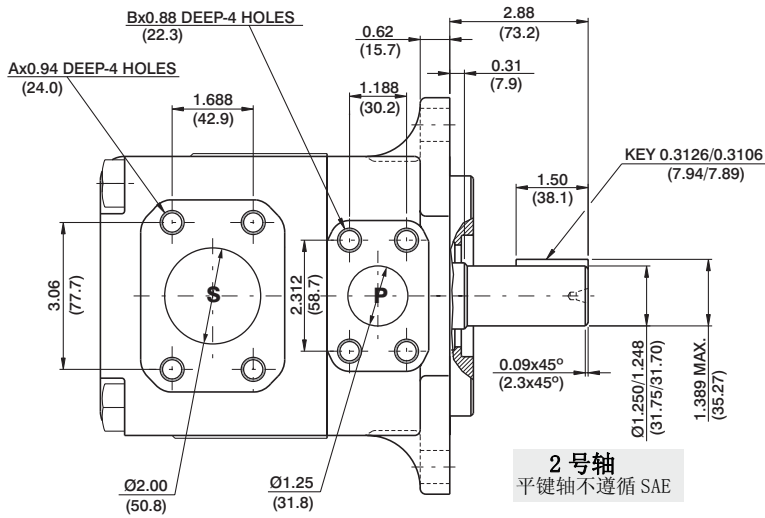
## 功率损失 (典型)



## 允许径向负载



允许最大轴向负载  $F_a = 1200 \text{ N (270 Lbs)}$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) | 轴             |
|--------------------------------------------------|---------------|
| 1                                                | 38299 (43283) |
| 2                                                | 30638 (34590) |
| 3                                                | 54207 (61200) |
| 4                                                | 54207 (61200) |
| 5                                                | 39238 (44344) |

|   | VT7DS        | VT7D         |
|---|--------------|--------------|
|   | 00           | M0           |
| A | 1/2-13 UNC   | M12          |
| B | 7/16-14 UNC  | M12          |
| C | 7.12 (181.0) | 7.09 (180.0) |
| D | 3.56 (90.5)  | 3.54 (90.0)  |
| E | 0.69 (17.5)  | 0.71 (18.0)  |

1) 250 bar (3630 psi) max.int

## 性能参数 (24cSt)

| Pressure port | Series | Volumetric Displacement V <sub>p</sub> |                      | Flow q & n = 1800 rpm |       |                        |       |                        |                     |                     |     | Input power p & n = 1800 rpm |      |                        |                     |
|---------------|--------|----------------------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|---------------------|-----|------------------------------|------|------------------------|---------------------|
|               |        |                                        |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                     | p = 7 bar (100 psi) |     | p = 140 bar (2000 psi)       |      | p = 300 bar (4350 psi) |                     |
|               |        | in <sup>3</sup> /rev                   | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                  | kw  | hp                           | kw   | hp                     | kw                  |
| VT7D<br>VT7DS | B14    | 2.68                                   | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5  | 17.19                  | 64.9                | 3.46                | 2.6 | 27.77                        | 20.7 | 58.49                  | 43.6                |
|               | B17    | 3.36                                   | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3  | 22.42                  | 84.7                | 3.77                | 2.8 | 33.88                        | 25.3 | 71.92                  | 53.6                |
|               | B20    | 4.03                                   | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0 | 27.65                  | 104.5               | 4.07                | 3.0 | 39.98                        | 29.8 | 85.35                  | 63.6                |
|               | B22    | 4.29                                   | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8 | 29.70                  | 112.3               | 4.19                | 3.1 | 42.37                        | 31.6 | 90.60                  | 67.6                |
|               | B24    | 4.95                                   | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2 | 34.83                  | 131.6               | 4.49                | 3.4 | 48.36                        | 36.1 | 103.78                 | 77.4                |
|               | B28    | 5.49                                   | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2 | 39.06                  | 147.6               | 4.74                | 3.5 | 53.30                        | 39.7 | 114.65                 | 85.5                |
|               | B31    | 6.05                                   | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7 | 43.44                  | 164.2               | 4.99                | 3.7 | 58.41                        | 43.6 | 125.88                 | 93.7                |
|               | B35    | 6.92                                   | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2 | 50.44 <sup>1)</sup>    | 190.6 <sup>1)</sup> | 5.39                | 4.0 | 66.29                        | 49.4 | 130.39 <sup>1)</sup>   | 97.2 <sup>1)</sup>  |
|               | B38    | 7.36                                   | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2 | 53.87 <sup>1)</sup>    | 203.6 <sup>1)</sup> | 5.59                | 4.2 | 70.28                        | 52.4 | 138.38 <sup>1)</sup>   | 103.2 <sup>1)</sup> |
|               | B42    | 8.39                                   | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6 | 62.15 <sup>2)</sup>    | 234.9 <sup>2)</sup> | 6.05                | 4.5 | 79.66                        | 59.4 | 149.39 <sup>2)</sup>   | 111.4 <sup>2)</sup> |
|               | 045    | 8.89                                   | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6 | 65.47 <sup>3)</sup>    | 247.5 <sup>3)</sup> | 6.74                | 5.0 | 83.75                        | 62.4 | 144.41 <sup>3)</sup>   | 107.7 <sup>3)</sup> |
|               | 050    | 9.64                                   | 157.9                | 75.14                 | 284.0 | 72.96                  | 275.8 | 71.78 <sup>4)</sup>    | 271.3 <sup>4)</sup> | 7.08                | 5.3 | 90.58                        | 67.5 | 134.54 <sup>4)</sup>   | 100.3 <sup>4)</sup> |

1) B35-B38 = 280 bar (4060 psi) max.int.

2) B42 = 260 bar (3770 psi) max.int.

3) 045 = 240 bar (3500 psi) max. int.

4) 050 = 210 bar (3000 psi) max. int.

\* special 2"1/2 (2.5 dia) suction also available - Please contact VELJAN

## VT7E or VT7ES - 072 - 1 R 00 - A 1 M0 -

### 泵系列规格

VT7E 系列 2 孔安装法兰遵循  
ISO 3019/2 125A2HW

VT7ES 系列 SAE C 2 孔安装  
法兰遵循 J744

### 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                                  |                                  |
|----------------------------------|----------------------------------|
| 042 = 1 <sup>3</sup> 2.2 (8.07)  | 057 = 18 <sup>3</sup> .2 (11.18) |
| 045 = 142.5 (8.70)               | 062 = 196.6 (12.0)               |
| 050 = 158.5 (9.67)               | 066 = 21 <sup>3</sup> .0 (13.0)  |
| 052 = 16 <sup>3</sup> .8 (10.0)  | 072 = 227.1 (13.86)              |
| 054 = 170.9 (10.4 <sup>3</sup> ) | 085 = 268.7 (16.40)              |

### VT7E-VT7ES 轴型

5- 平键轴 (遵循 ISO R775-G38M)

### VT7ES 轴型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)

### 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

### 修改代码

安装 W/连接变化  
SAE 4 孔法兰 (J518c)

|                                   |        |
|-----------------------------------|--------|
| P = 1 <sup>1</sup> / <sub>2</sub> | S = 3" |
| VT7E                              | UNC    |
| VT7ES                             | METRIC |
| 00                                | M0     |

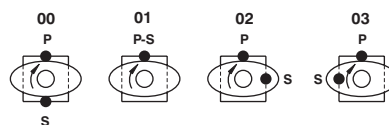
### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代号

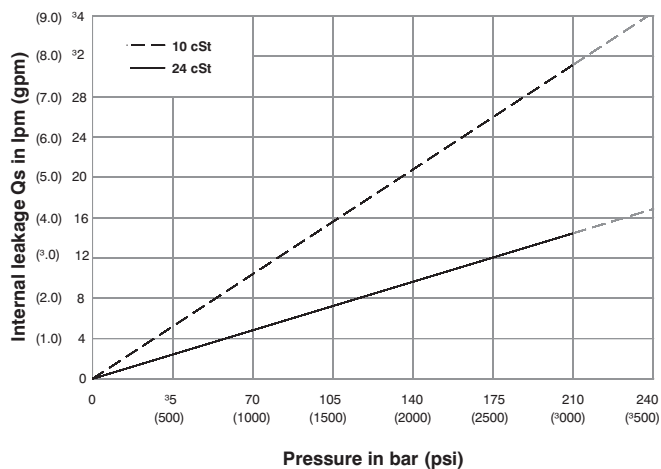
### 油口组合方式

00 — 标准



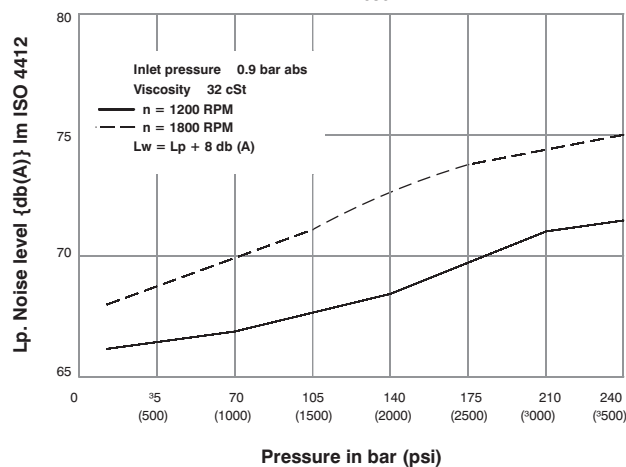
S — 吸油口 P — 出油口

### 内泄漏 (典型)

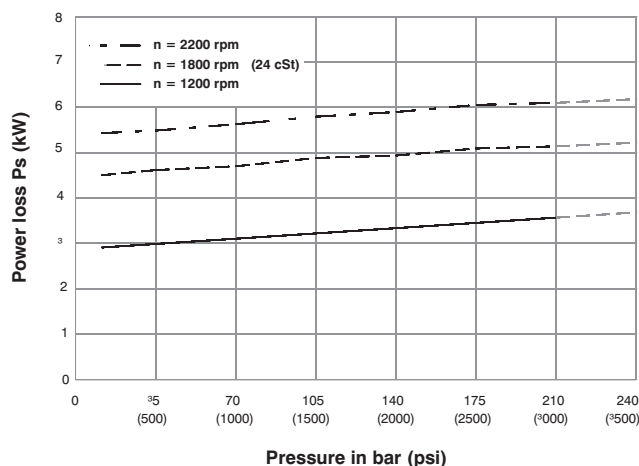


### 噪音值 (典型)

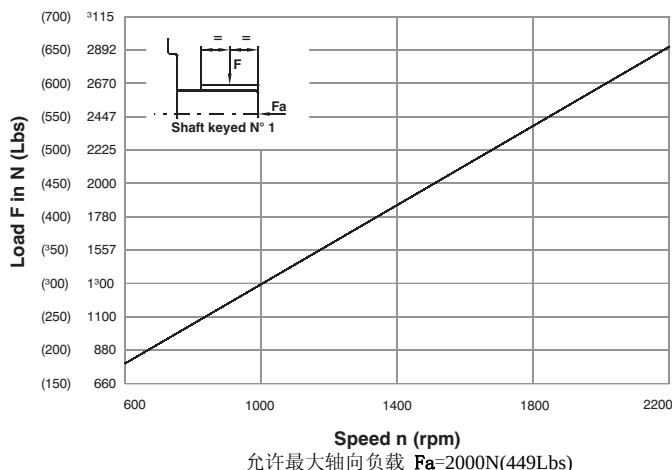
VT7E-050



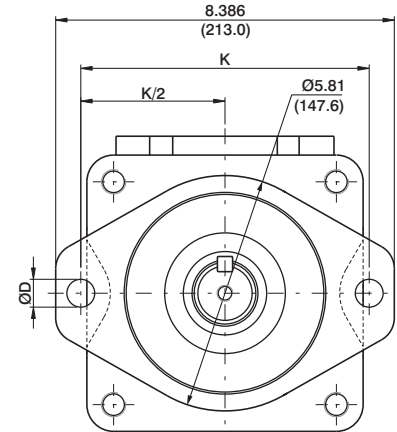
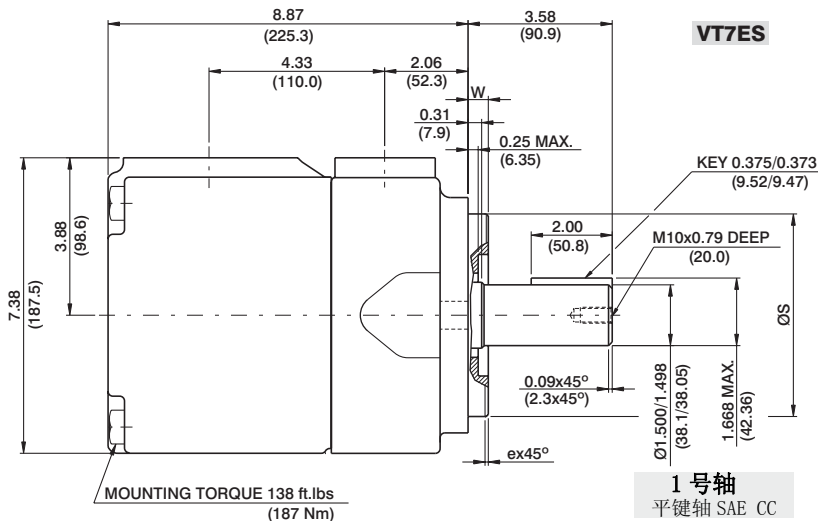
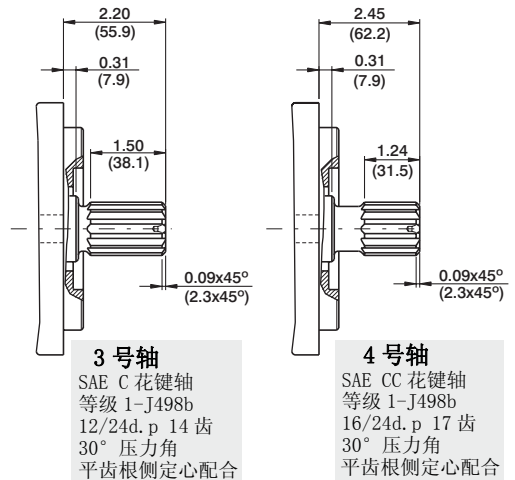
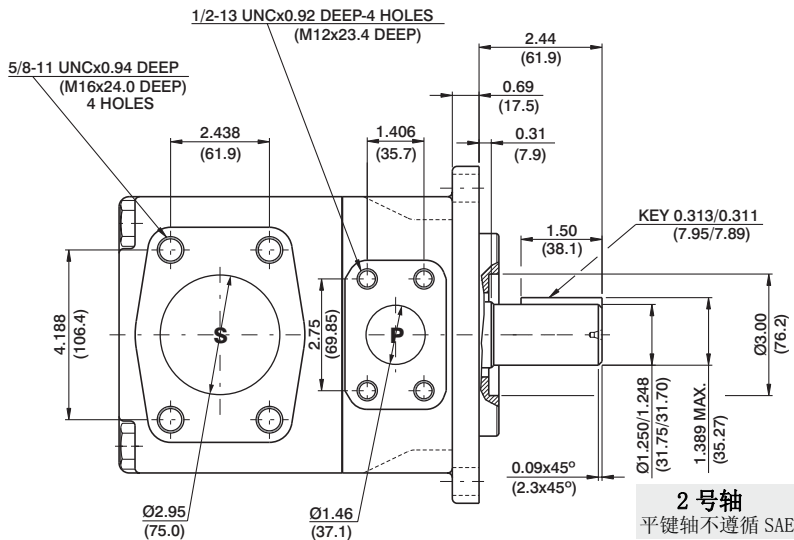
### 功率损失 (典型)



### 允许径向负载

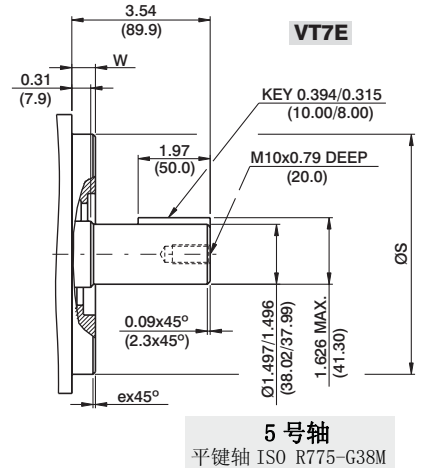


允许最大轴向负载  $F_a=2000\text{N}(449\text{Lbs})$



| 轴 | 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |
|---|--------------------------------------------------|
| 1 | 48273 (54555)                                    |
| 2 | 30638 (34590)                                    |
| 3 | 54207 (61200)                                    |
| 4 | 54207 (61200)                                    |
| 5 | 48273 (54555)                                    |

| 可变法兰安装 |                |                |             |              |               |
|--------|----------------|----------------|-------------|--------------|---------------|
| Series | ØS             |                | ex45°       | W            | K             |
|        | MAX.           | Min.           |             |              |               |
| VT7E   | 4.921 (124.99) | 4.919 (124.94) | 0.079 (2.0) | 0.374 (9.49) | 7.087 (180.0) |
| VT7ES  | 5.00 (127.00)  | 4.998 (126.94) | 0.051 (1.3) | 0.50 (12.7)  | 7.126 (181.0) |



## 性能参数 (24cSt)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |       | Input power p & n = 1800 rpm |                  |                        |                     |                        |        |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|-------|------------------------------|------------------|------------------------|---------------------|------------------------|--------|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |       | p = 7 bar (100 psi)          |                  | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |        |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm   | hp                           | kw               | hp                     | kw                  | hp                     | kw     |
| VT7E<br>VT7ES | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2 | 8.09                         | 6.0 <sup>3</sup> | 78.44                  | 58.49               | 133.80                 | 99.77  |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3 | 8.37                         | 6.24             | 84.04                  | 62.66               | 143.60                 | 107.08 |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3 | 8.82                         | 6.58             | 92.97                  | 69.32               | 159.24                 | 118.75 |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6 | 8.99                         | 6.70             | 96.47                  | 71.94               | 165.36                 | 123.31 |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6 | 9.17                         | 6.84             | 99.75                  | 74.38               | 177.46                 | 132.33 |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7 | 9.51                         | 7.09             | 106.57                 | 79.47               | 189.84                 | 141.56 |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9 | 9.88                         | 7.37             | 114.17                 | 85.13               | 196.34                 | 146.41 |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8 | 10.34                        | 7.71             | 123.38                 | 92.0                | 212.46                 | 158.43 |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6 | 10.72                        | 7.99             | 131.04                 | 97.71               | 225.86                 | 166.42 |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | --                     | --    | 11.88                        | 8.85             | 101.66 <sup>1)</sup>   | 75.80 <sup>1)</sup> | --                     | --     |

1) 085 = 90 bar (1300 psi) max.int.

\* special 3/4" (19.05 mm) dia) suction also available - Please contact VELJAN

泵系列规格 ———— **VT6CC W - 022 - 008 - 1 R 00 - C 1 - 00 \***

仅用于重载轴

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

轴型

1- 平键轴 (不遵循 SAE)

3- 花键轴 (SAE BB)

5- 花键轴 (SAE B)

W 型

2- 平键轴 (SAE BB)

S-花键轴 (遵循 DIN 5462)

修改代码

安装 W/连接变化

|      |        | P1=1" - S=3" |                    | P1=1" - S=21" <sup>2)</sup> |                    |
|------|--------|--------------|--------------------|-----------------------------|--------------------|
| P2   |        | 1"           | 3/4" <sup>1)</sup> | 1"                          | 3/4" <sup>1)</sup> |
| code | Unc    | 00           | 01                 | 10                          | 11                 |
|      | Metric | 0M           | W0                 | 1M                          | W1                 |

1) for 46 ml/rev max.

2) for 126 ml/rev max.

大排量必须总是在前面

密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

设计代号

油口组合方式 (看 65 页)

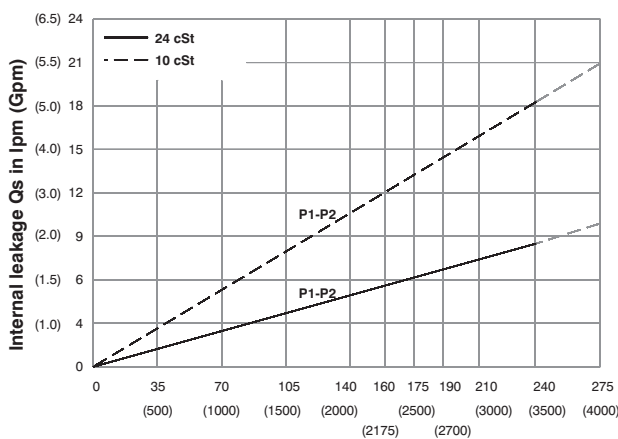
00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

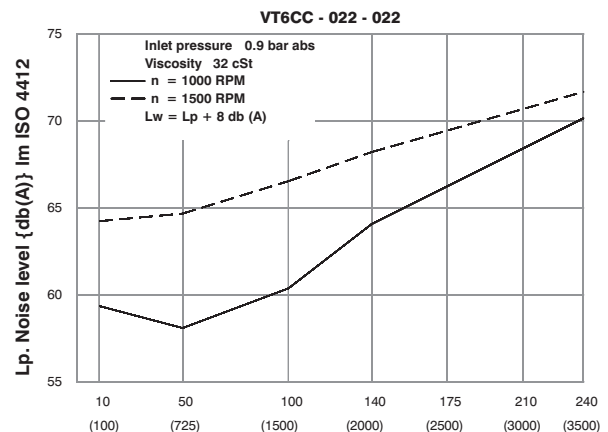
内泄漏 (典型)



Pressure in bar (psi)

Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

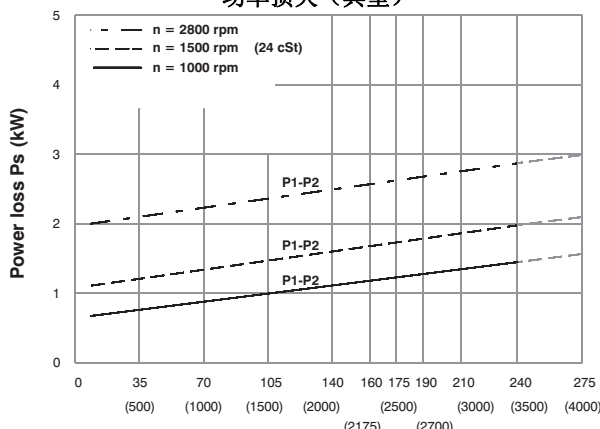
噪音值 (典型)



Pressure in bar (psi)

Double pump noise level is given with each section discharging at the pressure noted on the curve.

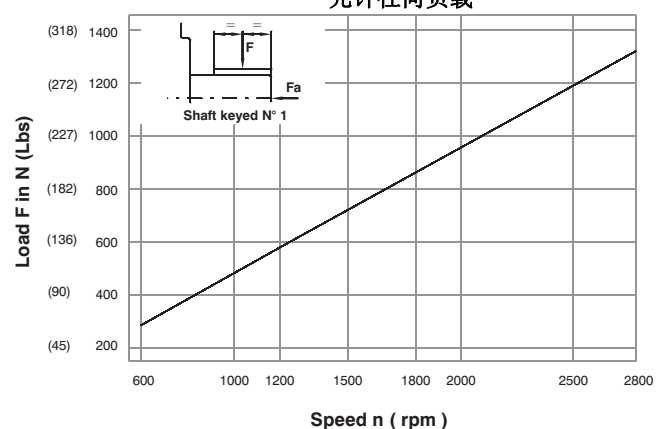
功率损失 (典型)



Pressure in bar (psi)

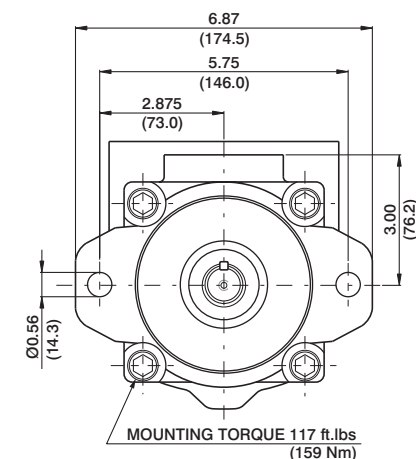
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Speed n (rpm)

Maximum axial load permissible  $F_a = 800 \text{ N} (180 \text{ Lbs})$



## 1 号轴

平键轴不遵循 SAE

Technical drawing of a shaft with the following dimensions:

- Overall length: 3.63 (92.2)
- Distance from end to start of keyway: 2.16 (55.0)
- Keyway width: 0.234/0.233 (5.96/5.93)
- Keyway depth: 0.125/0.124 (3.18/3.17)
- Keyway length: 1.393/1.374 (35.40/34.90)
- Shaft diameter: Ø1.255/1.254 (31.89/31.87)

**S 軸**  
DIN 5462  
B8x 32x36

| Pressure port     | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |       |                        |                     |                        |                    |
|-------------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-------|------------------------|---------------------|------------------------|--------------------|
|                   |                   | In <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                    |
|                   |                   |                            |                      | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw    | hp                     | kw                  | hp                     | kw                 |
| P1 & P2           | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3   | 7.11                   | 5.3                 | 11.22                  | 8.4                |
|                   | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4   | 10.06                  | 7.5                 | 16.36                  | 12.2               |
|                   | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5   | 11.94                  | 8.9                 | 19.71                  | 14.7               |
|                   | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6   | 14.35                  | 10.7                | 22.93                  | 17.7               |
|                   | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7   | 18.64                  | 13.4                | 29.90                  | 22.3               |
|                   | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7   | 19.31                  | 14.4                | 32.32                  | 24.1               |
|                   | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9   | 23.60                  | 17.6                | 39.56                  | 29.5               |
|                   | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0   | 25.61                  | 19.1                | 42.91                  | 32.0               |
|                   | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1   | 29.37                  | 21.9                | 49.48                  | 36.9               |
|                   | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2   | 31.92                  | 23.8                | 53.91                  | 40.2               |
|                   | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3   | 35.00                  | 26.1                | 59.14                  | 44.1               |
|                   | 025 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5   | 39.16                  | 29.2                | 66.38                  | 49.5               |
|                   | 028 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8   | 43.85                  | 32.7                | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
| 031 <sup>1)</sup> | 6.10              | 100.0                      | 39.68                | 150.0                 | 38.35 | 145.0                  | 37.72 <sup>2)</sup> | 142.6 <sup>2)</sup>    | 3.75                | 2.8                          | 48.95 | 36.5                   | 72.95 <sup>2)</sup> | 54.4 <sup>2)</sup>     |                    |

VT6CCSH \* W - 022 - 008 - 1 R 00 - C 1 - 00 \*

## 泵系列规格

添加一个字母，可以指定规格中特殊零件

## 仅用于重载轴

## “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向，冷启动

## 轴型

- 1-平键轴（不遵循SAE）
- 3-花键轴（SAE BB）
- 5-花键轴（SAE B）

## MW型

- 2-平键轴（SAE BB）
- R-特殊平键轴
- X-特殊平键轴

- W-特殊平键轴
- V-特殊平键轴

- T-花键轴（遵循SAE J718C）
- Q-花键轴（SAE C）

## P型

- 3-花键轴（不遵循SAE）
- 4-花键轴（SAE BB）
- 6-花键轴（不遵循SAE）

（看BM-1-3）

## 修改代码

## 安装 W/连接变化

|      | P1=1" - S=3" | P1=1" - S=2 1/4" |
|------|--------------|------------------|
| P2   | 1"           | 3/4"             |
| code | Unc          | Metric           |
|      | 00           | 01               |
|      | 10           | 11               |
|      | OM           | W0               |
|      | 1M           | W1               |

1) for 46 ml/rev max.

2) for 126 ml/rev max.

大排量必须总是在前面

## 密封等级

- 1 — S1（用于矿物油）
- 4 — S4（用于耐高温油）
- 5 — S5（用于矿物油和耐高温油）

## 设计代码

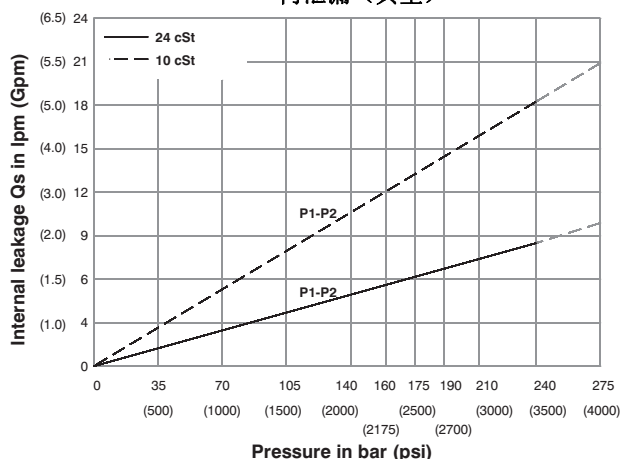
油口组合方式（看 65 页）

00 - 标准

## 旋向（从轴端看）

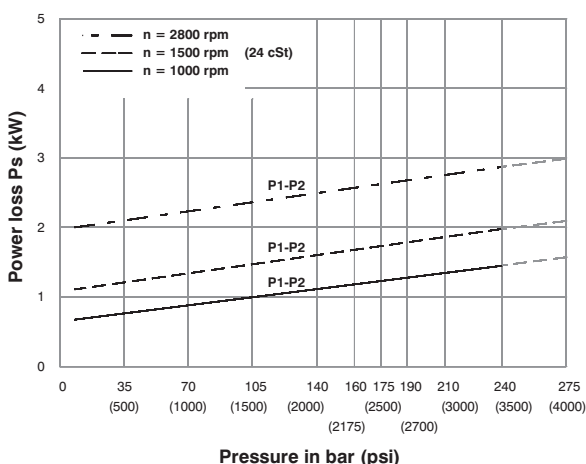
- R — 顺时针
- L — 逆时针

## 内泄漏（典型）



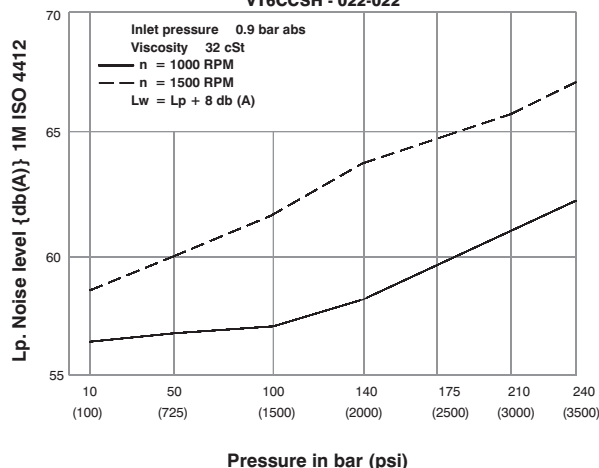
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

## 功率损失（典型）



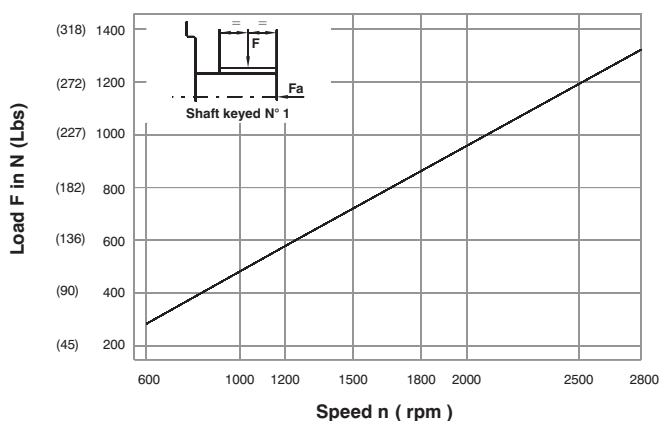
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 噪音值（典型）



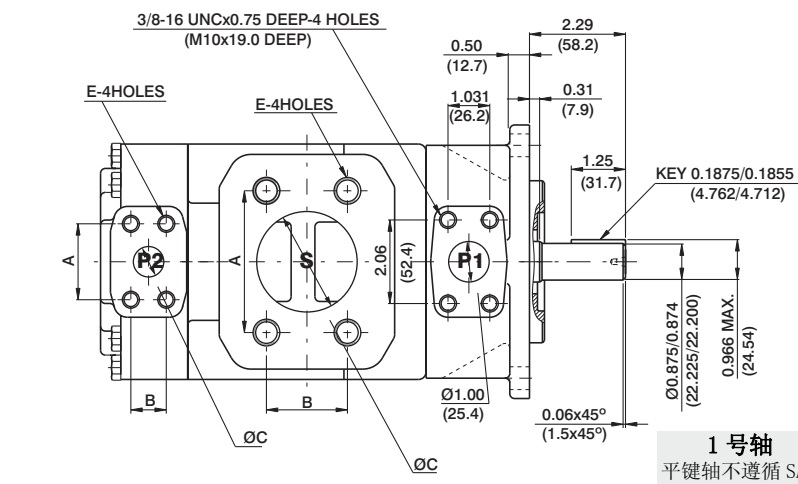
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 允许径向负载



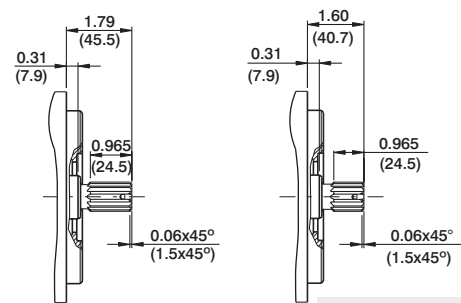
Maximum permissible axial load  $F_a = 800 \text{ N} (180 \text{ Lbs})$





**1 号轴**

平键轴不遵循 SAE

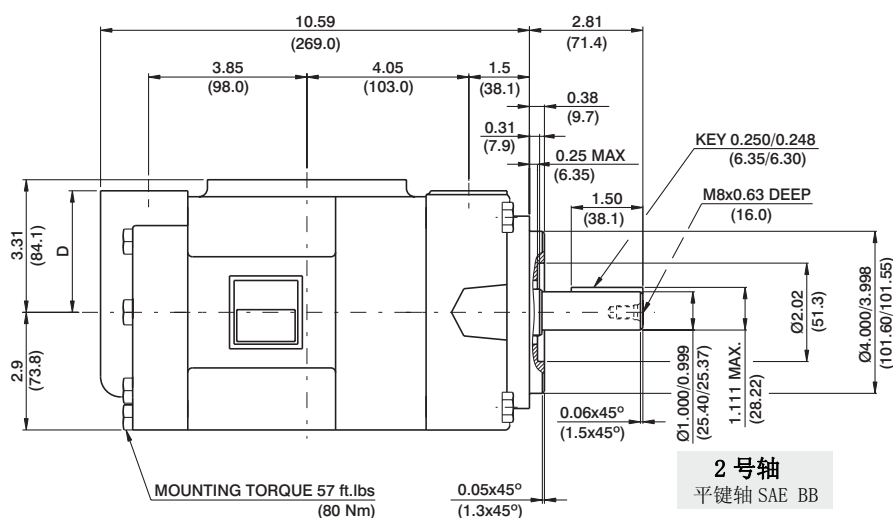


**3 号轴**

SAE BB 花键轴  
等级 1-J498b  
16/32dp, 15 齿  
30° 压力角  
平齿根侧定心配合

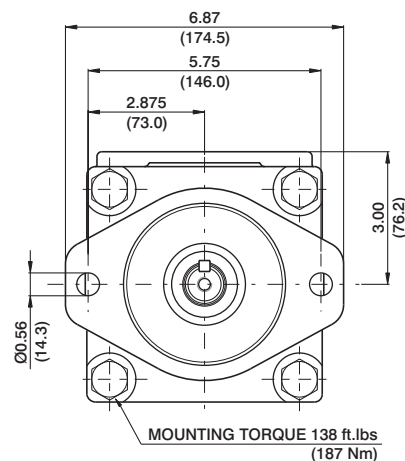
**5 号轴**

SAE B 花键轴  
等级 1-J498b  
16/24d, p 13 齿  
30° 压力角  
平齿根侧定心配合



**2 号轴**

平键轴 SAE BB



| PORT | A            | B            | C           | D           | E                                   |
|------|--------------|--------------|-------------|-------------|-------------------------------------|
| S    | 4.19 (106.4) | 2.44 (61.9)  | 3.00 (76.2) |             | 5/8-11UNCx1.12 DEEP (M16x28.4 DEEP) |
| S    | 3.50 (88.9)  | 2.00 (50.8)  | 2.50 (63.5) |             | 1/2-13UNCx0.94 DEEP (M12x24.0 DEEP) |
| P2   | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.0) | 3.00 (76.2) | 3/8-16UNCx0.75 DEEP (M10x19.0 DEEP) |
| P2   | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4) | 2.94 (74.7) |                                     |

| 主軸扭矩極限 <sup>3</sup> /rev×psi (ml/rev×bar) |                     |
|-------------------------------------------|---------------------|
| 軸                                         | Vp x p max. (P1+P2) |
| 1                                         | 12666 (14300)       |
| 2                                         | 18972 (21420)       |
| 3                                         | 28937 (32670)       |
| 5                                         | 18246 (20600)       |

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| P1 & P2       | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2  | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3  | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8  | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9  | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6  | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1  | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6  | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0  | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2  | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4  | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7  | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4 | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | 025 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9 | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | 028 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2 | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.35                  | 145.0 | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) 025-028-031 = 2500 RPM. max.

2) 028-031 = 210 bar (3000 psi) max. int.

## 泵系列规格

仅用于重载轴

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” - 单向 “B” - 双向

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

VT6DC W - 038 - 022 1 R 00 - B 1 00 \*

## 修改代码

安装 W/连接变化

|    | UNC     | METRIC  |
|----|---------|---------|
|    | 00 01   | M0 M1   |
| P2 | 1" 3/4" | 1" 3/4" |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代码

油口组合方式 (看 65 页)

00 - 标准

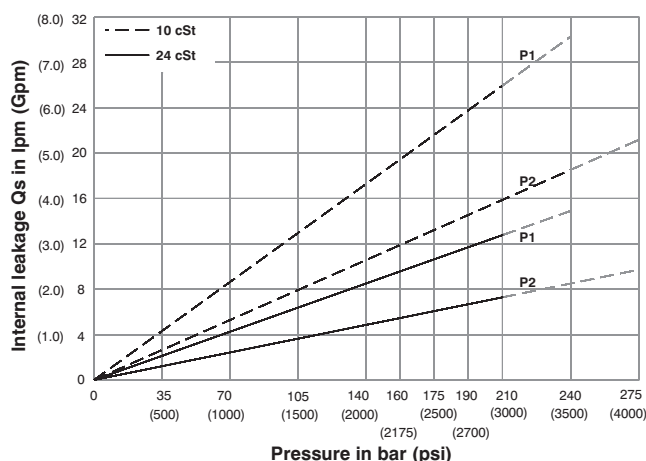
旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 轴型

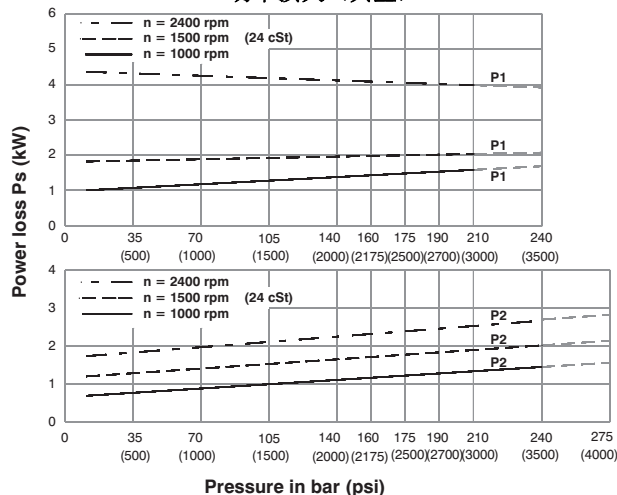
- 1-平键轴 (SAE C)
- 2-平键轴 (不遵循 SAE)
- 3-花键轴 (SAE C)
- 2-花键轴 (不遵循 SAE)
- 仅用于 VT6DCW 重载轴
- 5-平键轴 (不遵循 SAE)

## 内泄漏 (典型)



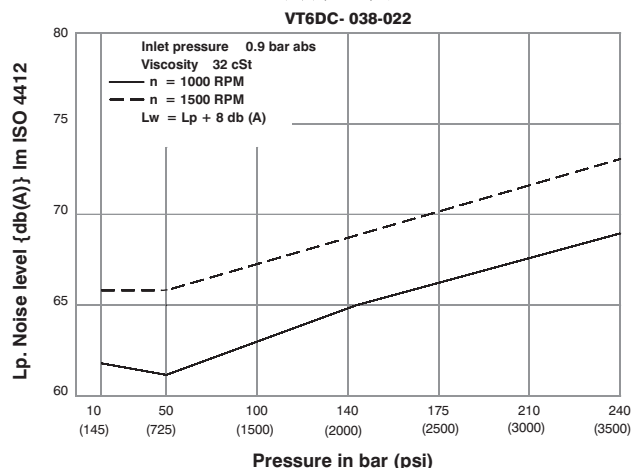
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

## 功率损失 (典型)



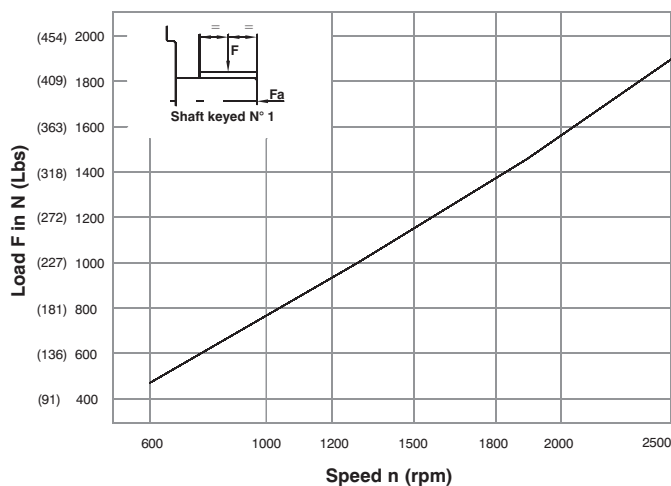
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 噪音值 (典型)

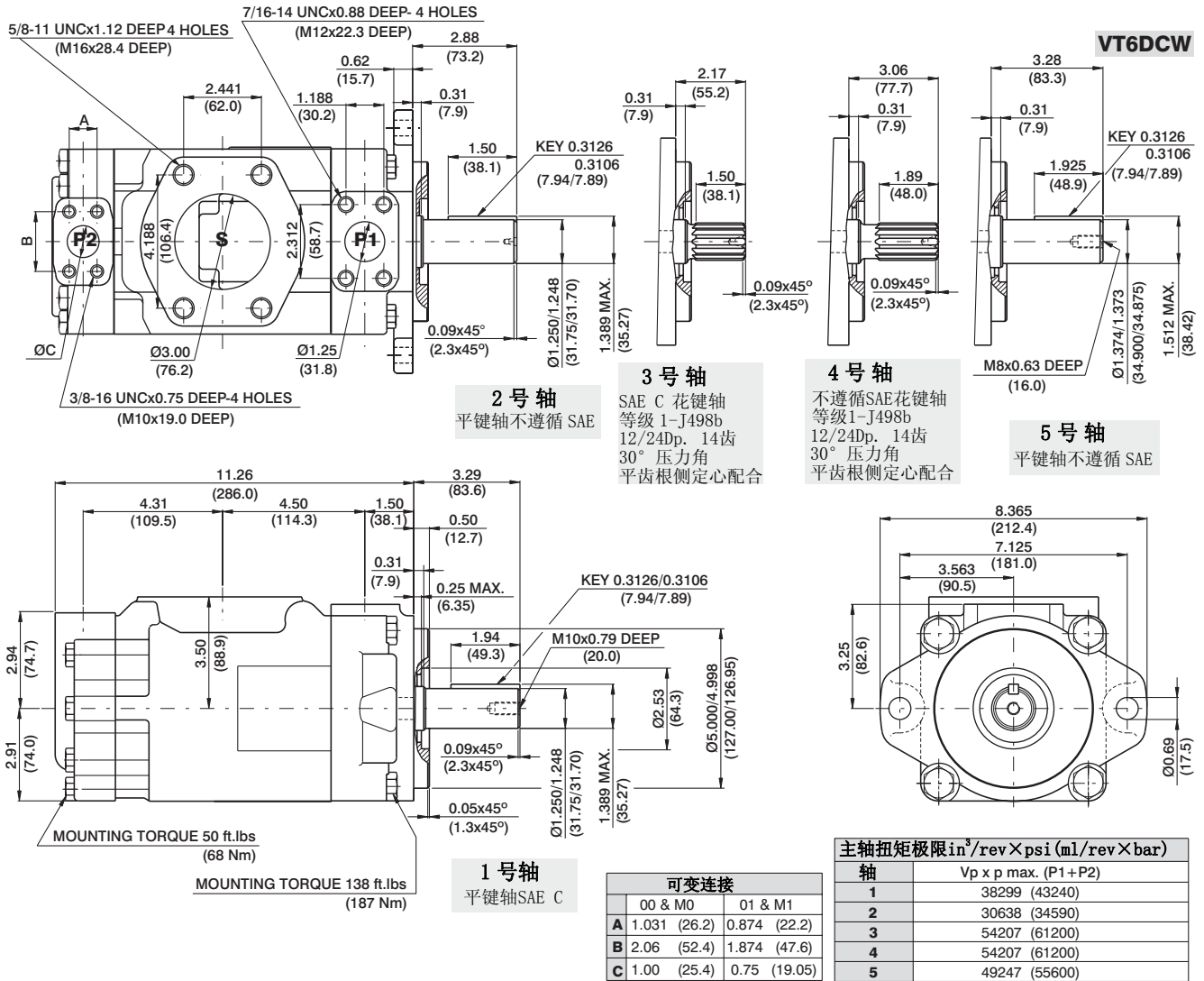


Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N (270 Lbs)}$



| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 014               | 2.90                       | 47.6                 | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                 | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                 | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                 | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                 | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
| P2            | 061 <sup>1)</sup> | 11.62                      | 190.5                | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |
|               | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 75.04 <sup>2)</sup>    | 55.5 <sup>2)</sup> |
|               | 031               | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.35                  | 145.0               | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 82.95 <sup>2)</sup>    | 62.4 <sup>2)</sup> |

1) 042-045-050-061=2200 RPM max.

2) 028-031-050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.

## 泵系列规格

SAE C 6 孔安装  
法兰遵循 J744c

## “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” - 单向 “B” - 双向

## 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE BB)
- 5- 平键轴 (不遵循 SAE)

VT6DDS - 038 - 028 - 1 R 00 - A 1 - 00 \*

P1

P2

## 修改代码

## 安装 W/连接变化

SAE 4孔安装法兰 (J518c)

|               |            |
|---------------|------------|
| P1 & P2 = 11" | S=4"       |
| VT6DDS        | UNC METRIC |
|               | 00 M0      |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代码

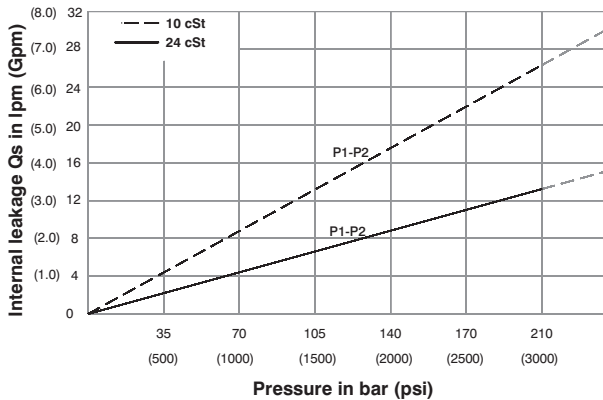
油口组合方式(看 65 页)

00 - 标准

## 旋向 (从轴端看)

- R — 顺时针  
L — 逆时针

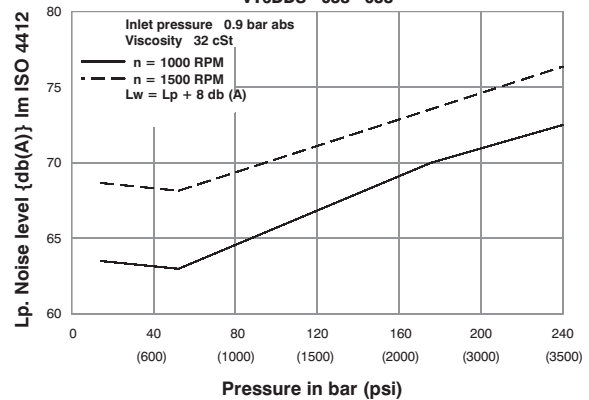
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

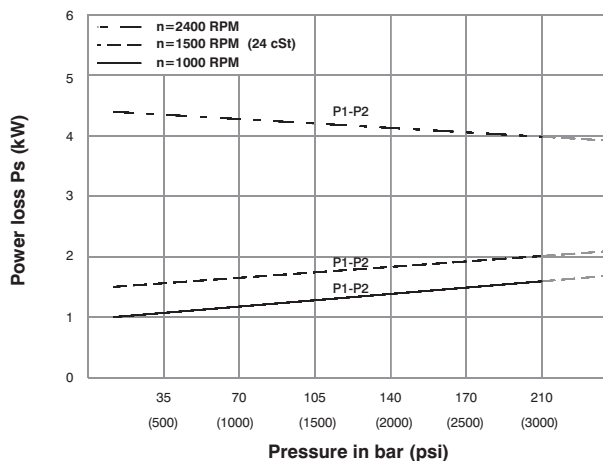
## 噪音值 (典型)

VT6DDS - 038 - 038



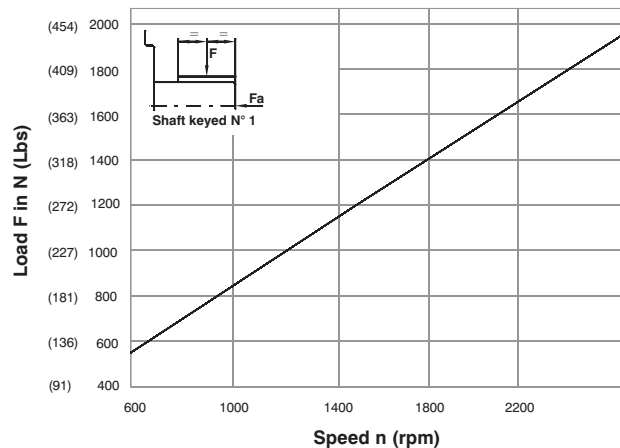
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

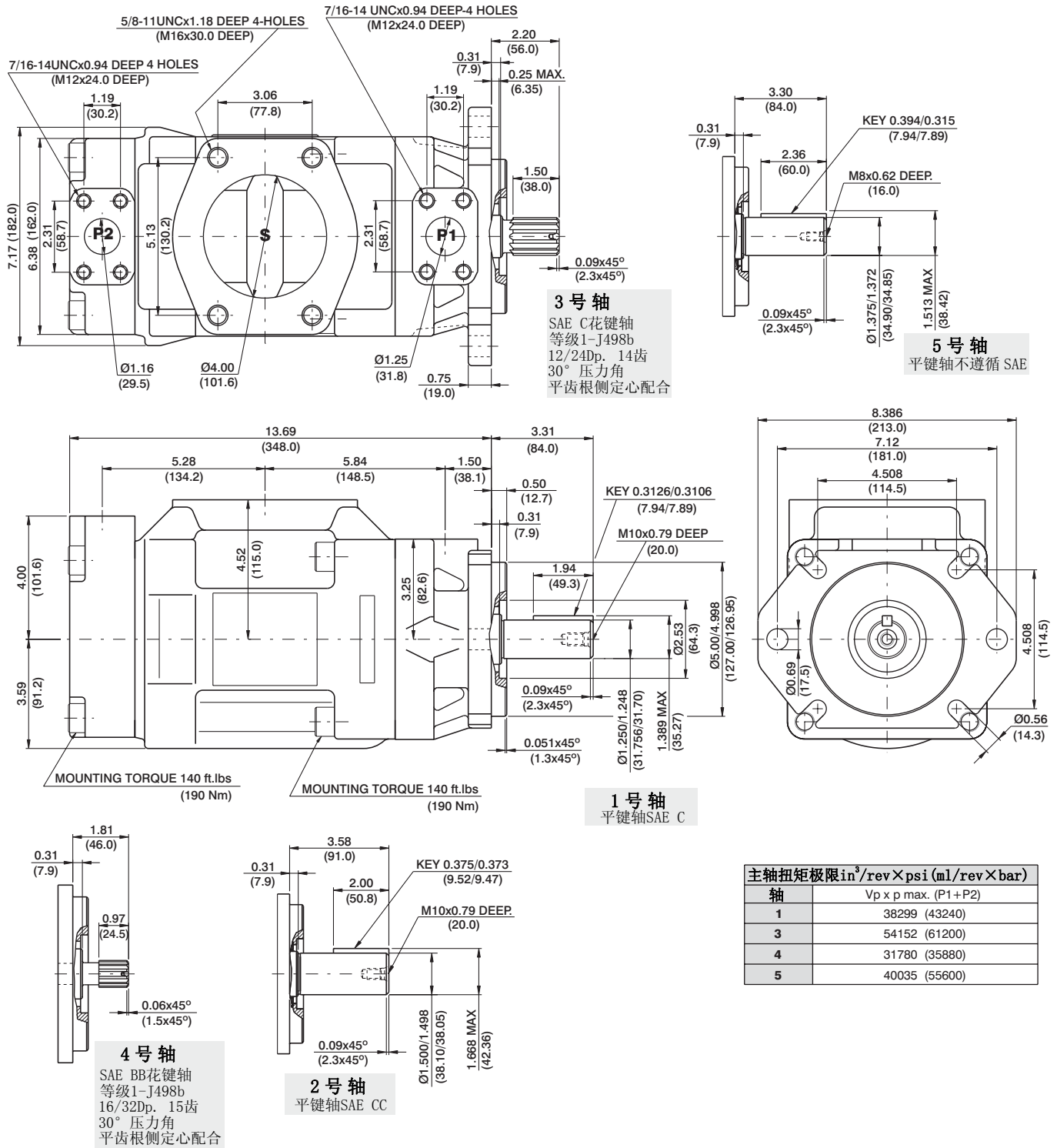


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N} (270 \text{ Lbs})$



性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement $V_p$ |                          | Flow $q$ & $n = 1500 \text{ rpm}$ |              |                                  |                     |                                  |                     | Input power $p$ & $n = 1500 \text{ rpm}$ |             |                                  |                    |                                  |                    |
|---------------|-------------------|-------------------------------|--------------------------|-----------------------------------|--------------|----------------------------------|---------------------|----------------------------------|---------------------|------------------------------------------|-------------|----------------------------------|--------------------|----------------------------------|--------------------|
|               |                   |                               |                          | $p = 0 \text{ bar (0 psi)}$       |              | $p = 140 \text{ bar (2000 psi)}$ |                     | $p = 240 \text{ bar (3500 psi)}$ |                     | $p = 7 \text{ bar (100 psi)}$            |             | $p = 140 \text{ bar (2000 psi)}$ |                    | $p = 240 \text{ bar (3500 psi)}$ |                    |
|               |                   | $\text{in}^3/\text{rev}$      | $\text{cm}^3/\text{rev}$ | $\text{gpm}$                      | $\text{lpm}$ | $\text{gpm}$                     | $\text{lpm}$        | $\text{gpm}$                     | $\text{lpm}$        | $\text{hp}$                              | $\text{kw}$ | $\text{hp}$                      | $\text{kw}$        | $\text{hp}$                      | $\text{kw}$        |
| P1 & P2       | 014               | 2.90                          | 47.6                     | 18.88                             | 71.4         | 16.42                            | 62.1                | 14.78                            | 55.9                | 3.08                                     | 2.3         | 24.81                            | 18.5               | 41.03                            | 30.6               |
|               | 017               | 3.55                          | 58.2                     | 23.1                              | 87.3         | 20.6                             | 78.0                | 18.99                            | 71.8                | 3.35                                     | 2.5         | 29.77                            | 22.2               | 49.62                            | 37.0               |
|               | 020               | 4.00                          | 66.0                     | 26.19                             | 99.0         | 23.73                            | 89.7                | 22.08                            | 83.5                | 3.75                                     | 2.8         | 33.39                            | 24.9               | 55.92                            | 41.7               |
|               | 024               | 4.80                          | 79.5                     | 31.56                             | 119.3        | 29.10                            | 110.0               | 27.46                            | 103.8               | 4.02                                     | 3.0         | 39.69                            | 29.6               | 66.78                            | 49.8               |
|               | 028               | 5.50                          | 89.7                     | 35.58                             | 134.5        | 33.12                            | 125.2               | 31.48                            | 119.0               | 4.29                                     | 3.2         | 44.52                            | 33.2               | 74.96                            | 55.9               |
|               | 031               | 6.00                          | 98.3                     | 39.00                             | 147.5        | 36.53                            | 138.1               | 34.89                            | 131.9               | 4.42                                     | 3.3         | 48.54                            | 36.2               | 81.80                            | 61.0               |
|               | 035               | 6.80                          | 111.0                    | 44.04                             | 166.5        | 41.58                            | 157.2               | 39.94                            | 151.0               | 4.69                                     | 3.5         | 54.58                            | 40.7               | 92.13                            | 68.7               |
|               | 038               | 7.30                          | 120.3                    | 47.72                             | 180.4        | 45.26                            | 171.1               | 43.62                            | 164.9               | 4.96                                     | 3.7         | 58.87                            | 43.9               | 99.64                            | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                          | 136.0                    | 53.96                             | 204.0        | 51.50                            | 194.7               | 49.86                            | 188.5               | 5.36                                     | 4.0         | 66.25                            | 49.4               | 112.24                           | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                          | 145.7                    | 57.80                             | 218.5        | 55.34                            | 209.2               | 53.70                            | 203.0               | 5.50                                     | 4.1         | 70.81                            | 52.8               | 120.02                           | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                          | 158.0                    | 62.69                             | 237.0        | 60.23                            | 227.7               | 59.25 <sup>2)</sup>              | 224.0 <sup>2)</sup> | 5.90                                     | 4.4         | 76.44                            | 57.0               | 113.98 <sup>2)</sup>             | 85.0 <sup>2)</sup> |
|               | 061 <sup>1)</sup> | 11.62                         | 190.5                    | 76.25                             | 285.7        | 73.54 <sup>3)</sup>              | 278.0 <sup>3)</sup> | --                               | --                  | 6.16                                     | 4.6         | 81.26 <sup>3)</sup>              | 60.6 <sup>3)</sup> | --                               | --                 |

1) 042-045-050-061=2200 RPM max.

2) 050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

**泵系列规格**

Y - 公制油口连接, 省略为 UNC

**“P1” 定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 180.7 (11.02) |                     |

**“P2” 定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

**修改代码**

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代码**

**油口组合方式 (看 65 页)**

00 - 标准

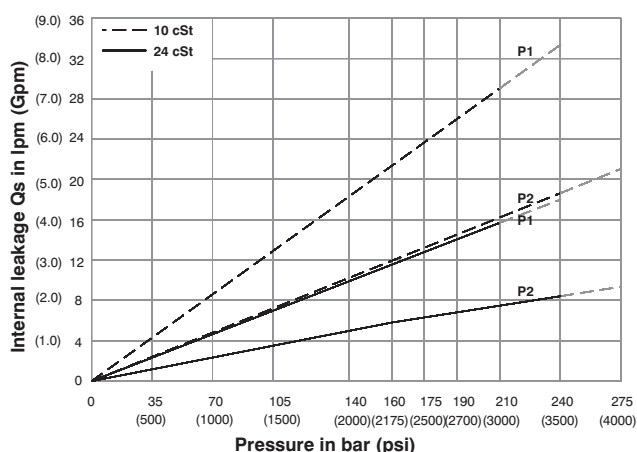
**旋向 (从轴端看)**

R — 顺时针  
L — 逆时针

**轴型**

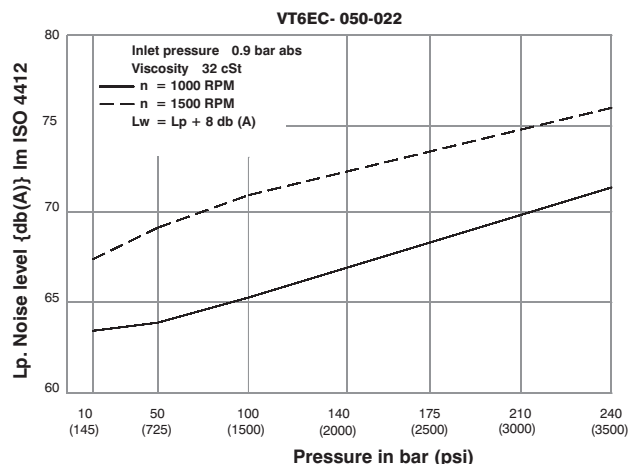
1- 平键轴 (SAE CC)  
2- 平键轴 (不遵循 SAE)  
3- 花键轴 (SAE C)  
4- 花键轴 (SAE CC)

内泄漏 (典型)



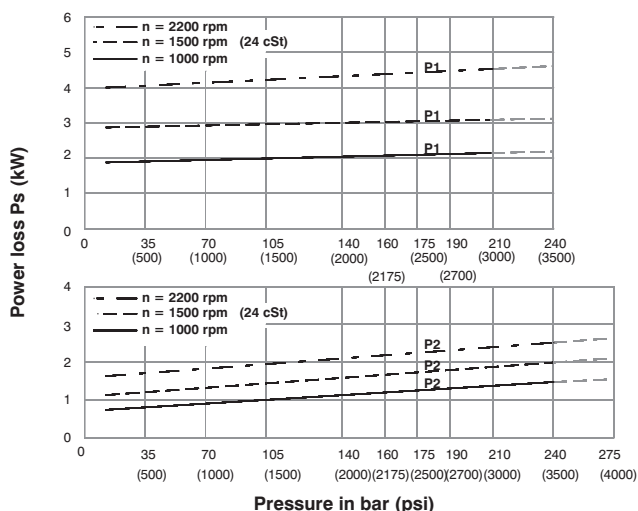
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



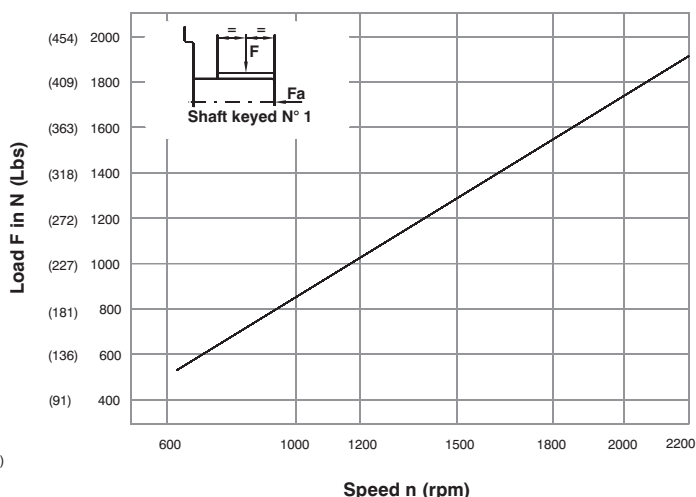
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



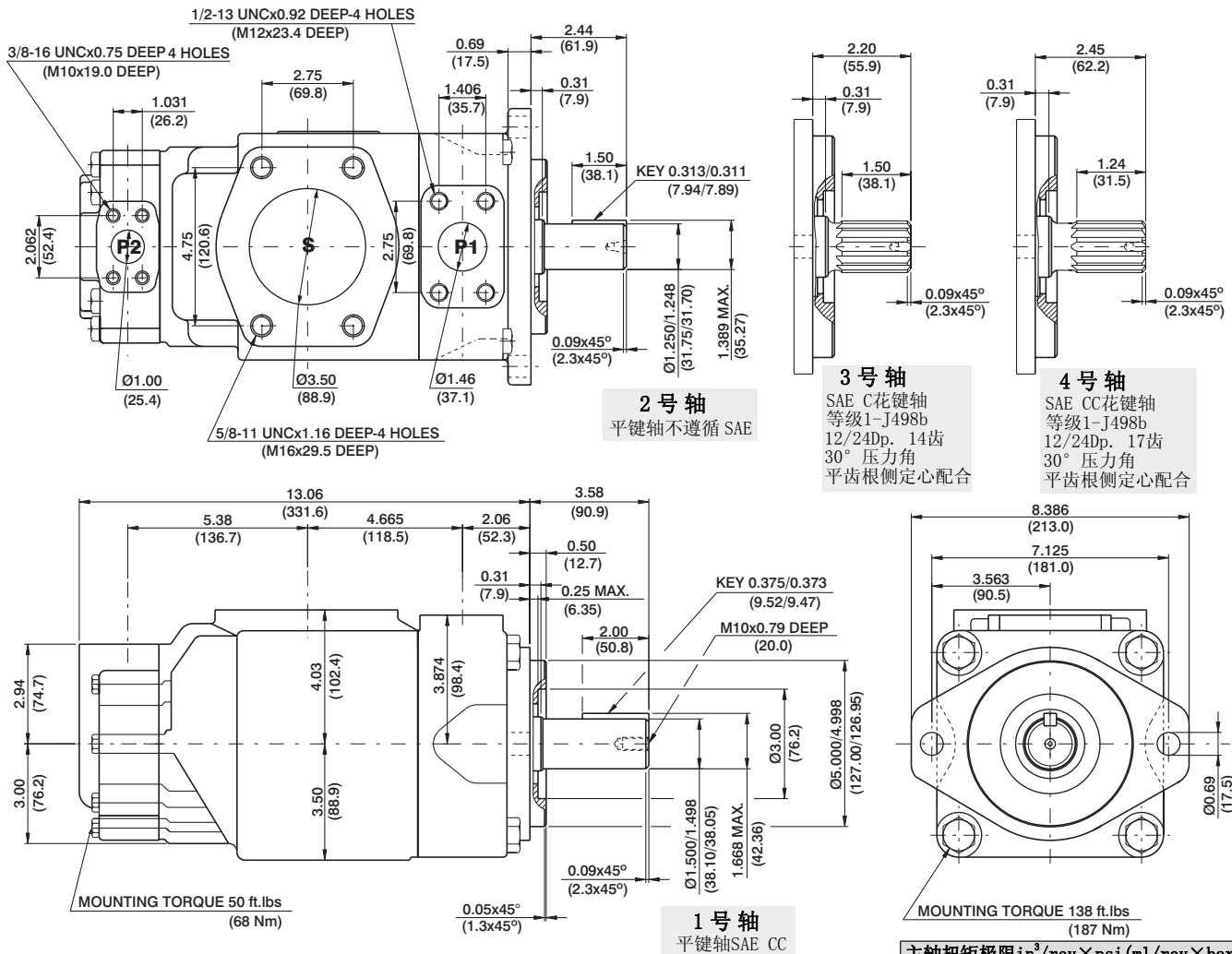
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N}$  (449 Lbs)





| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp × p max. (P1+P2) |
| 1                                                | 64044 (72306)       |
| 2                                                | 30638 (34590)       |
| 3                                                | 54207 (61200)       |
| 4                                                | 67582 (76376)       |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |                        |                        |                     |                        |                        |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|------------------------|------------------------|---------------------|------------------------|------------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 0 bar (0 psi)   | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi)          | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) |
| P1            | 042               | 8.07                       | 132.3                | 52.50                 | 198.5                  | 49.87                  | 188.5               | 47.96                  | 181.3                  | 6.97                         | 5.2                    | 66.25                  | 49.4                | 110.77                 | 82.6                   |
|               | 045               | 8.70                       | 142.4                | 56.51                 | 213.6                  | 53.86                  | 203.6               | 51.98                  | 196.5                  | 7.24                         | 5.4                    | 70.94                  | 52.9                | 118.95                 | 88.7                   |
|               | 050               | 9.67                       | 158.5                | 62.88                 | 237.7                  | 60.24                  | 227.7               | 58.36                  | 220.6                  | 7.64                         | 5.7                    | 78.45                  | 58.5                | 131.82                 | 98.3                   |
|               | 052               | 10.00                      | 164.8                | 65.40                 | 247.2                  | 62.75                  | 237.2               | 60.87                  | 230.1                  | 7.78                         | 5.8                    | 81.53                  | 60.8                | 136.92                 | 102.1                  |
|               | 057               | 11.02                      | 180.7                | 71.71                 | 271.1                  | 69.07                  | 261.1               | 67.19                  | 254.0                  | 8.18                         | 6.1                    | 89.04                  | 66.4                | 143.35                 | 106.9                  |
|               | 062               | 12.00                      | 196.7                | 78.04                 | 295.0                  | 75.40                  | 285.0               | 73.52                  | 277.9                  | 8.58                         | 6.4                    | 96.42                  | 71.9                | 162.67                 | 121.3                  |
|               | 066               | 13.00                      | 213.3                | 84.63                 | 319.9                  | 81.98                  | 309.9               | 80.11                  | 302.8                  | 8.98                         | 6.7                    | 104.20                 | 77.7                | 175.94                 | 131.2                  |
|               | 072               | 13.86                      | 227.1                | 90.11                 | 340.6                  | 87.46                  | 330.6               | 85.58                  | 323.5                  | 9.25                         | 6.9                    | 110.77                 | 82.6                | 187.07                 | 139.5                  |
| P2            | 085 <sup>1)</sup> | 16.40                      | 269.8                | 107.00                | 404.7                  | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                     | 9.78                         | 7.3                    | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup>  | --                     | --                     |
|               | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2                   | 2.96                   | 11.2                | 2.04                   | 7.7                    | 1.74                         | 1.3                    | 7.11                   | 5.3                 | 11.22                  | 8.4                    |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8                   | 5.50                   | 20.8                | 4.57                   | 17.3                   | 1.88                         | 1.4                    | 10.06                  | 7.5                 | 16.36                  | 12.2                   |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9                   | 7.11                   | 26.9                | 6.19                   | 23.4                   | 2.01                         | 1.5                    | 11.94                  | 8.9                 | 19.71                  | 14.7                   |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6                   | 9.15                   | 34.6                | 8.22                   | 31.1                   | 2.15                         | 1.6                    | 14.35                  | 10.7                | 22.93                  | 17.7                   |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1                   | 12.19                  | 46.1                | 11.26                  | 42.6                   | 2.28                         | 1.7                    | 18.64                  | 13.4                | 29.90                  | 22.3                   |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6                   | 13.36                  | 50.6                | 12.46                  | 47.1                   | 2.28                         | 1.7                    | 19.31                  | 14.4                | 32.32                  | 24.1                   |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0                   | 16.93                  | 64.0                | 16.00                  | 60.5                   | 2.55                         | 1.9                    | 23.60                  | 17.6                | 39.56                  | 29.5                   |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6                   | 18.73                  | 73.2                | 19.02                  | 67.5                   | 2.68                         | 2.0                    | 25.61                  | 19.1                | 42.91                  | 32.0                   |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4                   | 21.79                  | 82.4                | 20.87                  | 78.9                   | 2.82                         | 2.1                    | 29.37                  | 21.9                | 49.48                  | 36.9                   |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7                   | 23.99                  | 90.7                | 23.07                  | 87.2                   | 2.95                         | 2.2                    | 31.92                  | 23.8                | 53.91                  | 40.2                   |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4                  | 26.56                  | 100.4               | 25.63                  | 96.9                   | 3.08                         | 2.3                    | 35.00                  | 26.1                | 59.14                  | 44.1                   |
|               | 025               | 4.84                       | 79.3                 | 31.46                 | 118.9                  | 30.13                  | 113.9               | 29.21                  | 110.4                  | 3.35                         | 2.5                    | 39.16                  | 29.2                | 66.38                  | 49.5                   |
|               | 028               | 5.42                       | 88.8                 | 35.24                 | 133.2                  | 33.92                  | 128.2               | 33.28 <sup>3)</sup>    | 125.8 <sup>3)</sup>    | 3.75                         | 2.8                    | 43.85                  | 32.7                | 65.04 <sup>3)</sup>    | 48.5 <sup>3)</sup>     |
|               | 031               | 6.10                       | 100.0                | 39.68                 | 150.0                  | 38.35                  | 145.0               | 37.72 <sup>3)</sup>    | 142.6 <sup>3)</sup>    | 3.75                         | 2.8                    | 48.95                  | 36.5                | 72.95 <sup>3)</sup>    | 54.4 <sup>3)</sup>     |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont. 085 = 90 bar (1300 psi) max. int.

3) 028-031 = 210 bar (3000 psi) max.



**泵系列规格**

Y - 公制油口连接, 省略为 UNC

**“P1” 定子**  
几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 180.7 (11.02) |                     |

**“P2” 定子**  
几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” - 单向 “B” - 双向

**修改代码**

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代码**

**油口组合方式 (看 65 页)**  
00 - 标准

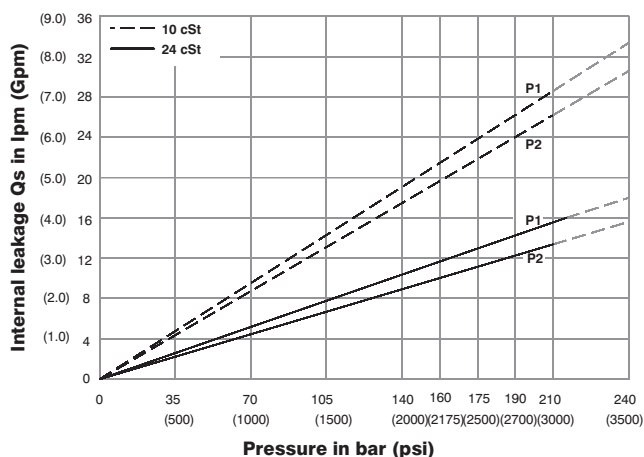
**旋向 (从轴端看)**

R — 顺时针  
L — 逆时针

**轴型**

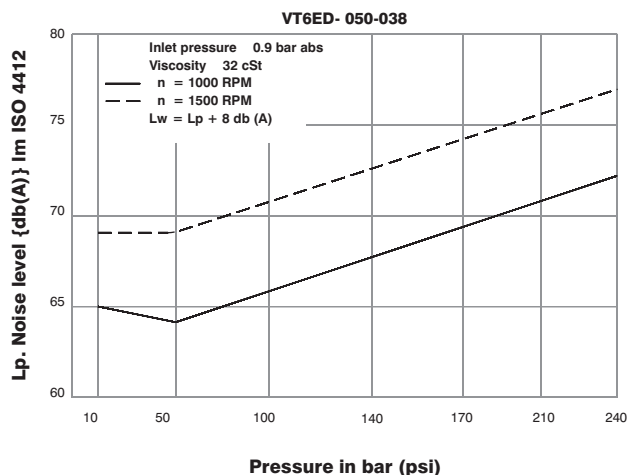
1- 平键轴 (SAE CC)  
2- 平键轴 (不遵循 SAE)  
3- 花键轴 (SAE C)  
4- 花键轴 (SAE CC)

内泄漏 (典型)



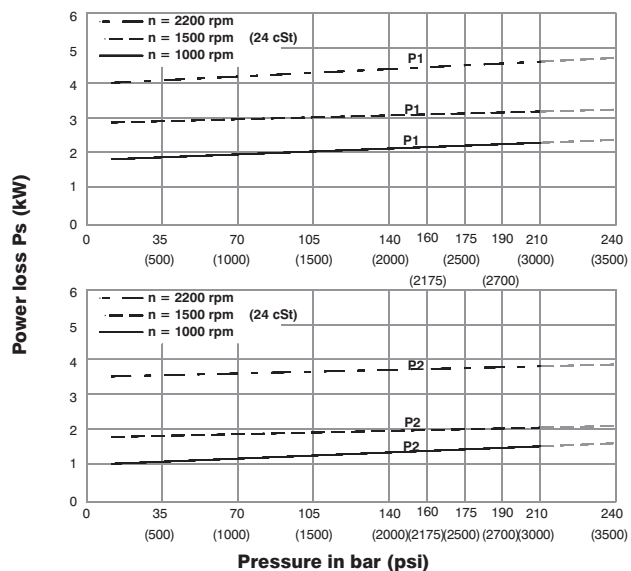
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.

噪音值 (典型)



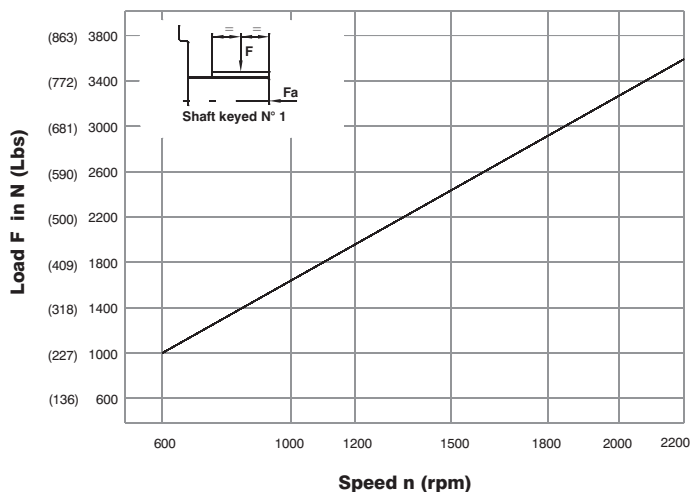
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

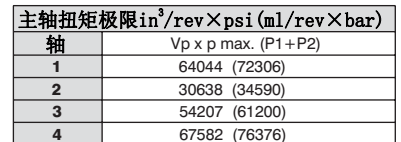


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N} (449 \text{ Lbs})$



| Pressure<br>port | Series            | Volumetric<br>Displacement Vp |         | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|------------------|-------------------|-------------------------------|---------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|                  |                   |                               |         | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|                  |                   | in³/rev                       | cm³/rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kW  | hp                     | kW                 | hp                     | kW                 |
| P1               | 042               | 8.07                          | 132.3   | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3               | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6               |
|                  | 045               | 8.70                          | 142.4   | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5               | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7               |
|                  | 050               | 9.67                          | 158.5   | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6               | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3               |
|                  | 052               | 10.00                         | 164.8   | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1               | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1              |
|                  | 057               | 11.02                         | 180.7   | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0               | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9              |
|                  | 062               | 12.00                         | 196.7   | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9               | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3              |
|                  | 066               | 13.00                         | 213.3   | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8               | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2              |
|                  | 072               | 13.86                         | 227.1   | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5               | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5              |
|                  | 085 <sup>1)</sup> | 16.40                         | 269.8   | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                  | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --                 |
| P2               | 014               | 2.90                          | 47.6    | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|                  | 017               | 3.55                          | 58.2    | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|                  | 020               | 4.00                          | 66.0    | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|                  | 024               | 4.80                          | 79.5    | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|                  | 028               | 5.50                          | 89.7    | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|                  | 031               | 6.00                          | 98.3    | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|                  | 035               | 6.80                          | 111.0   | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|                  | 038               | 7.30                          | 120.3   | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|                  | 042               | 8.30                          | 136.0   | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|                  | 045               | 8.89                          | 145.7   | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|                  | 050               | 9.64                          | 158.0   | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>3)</sup>    | 224.0 <sup>3)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>3)</sup>   | 85.0 <sup>3)</sup> |
|                  | 061               | 11.62                         | 190.5   | 76.25                 | 285.7 | 73.54 <sup>4)</sup>    | 278.0 <sup>4)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>4)</sup>    | 60.6 <sup>4)</sup> | --                     | --                 |

3) 050=210 bar (3000 psi) max.

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## 泵系列规格

VT6EE 系列安装法兰遵循  
ISO 3019/2 250B4HW

VT6EES 系列 4 孔安装法兰  
遵循 J744c

## “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

042 = 132.3 (8.07)

045 = 142.4 (8.69)

050 = 158.5 (9.67)

052 = 164.8 (10.06)

057 = 180.7 (11.02)

062 = 196.7 (12.00)

066 = 213.3 (13.02)

072 = 227.1 (13.86)

085 = 269.8 (16.46)

## VT6EE 轴型

2- 平键轴 (G45N ISO 3019-2)

## VT6EES

1- 平键轴 (SAE CC)

3- 花键轴 (SAE C)

4- 花键轴 (SAE D&E)

5- 平键轴 (SAE D&E)

VT6EE / VT6EES - 066 - 045 - 1 R 00 - B 1 0 - 00 \*

P1

P2

## 修改代码

## 油口组合方式

SAE 4孔安装法兰 (J518c)

|        | UNC | METRIC |
|--------|-----|--------|
| VT6EE  |     | M0     |
| VT6EES | 00  | M0     |

## Coupling adaptor

0 - None

2 - SAE B

3 - SAE BB

## 密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

## 设计代码

## 油口组合方式 (看 65 页)

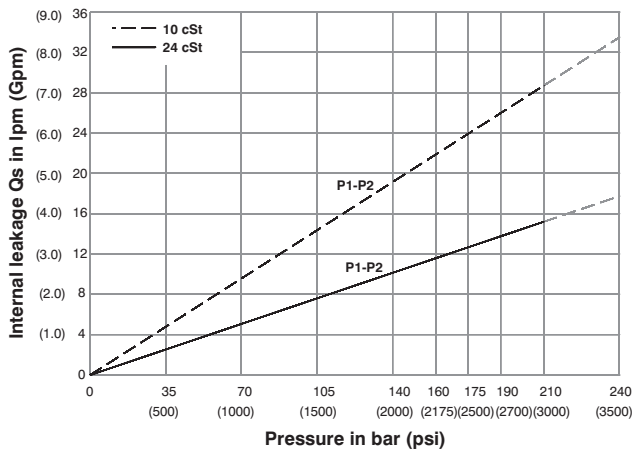
00 - 标准

## 旋向 (从轴端看)

R — 顺时针

L — 逆时针

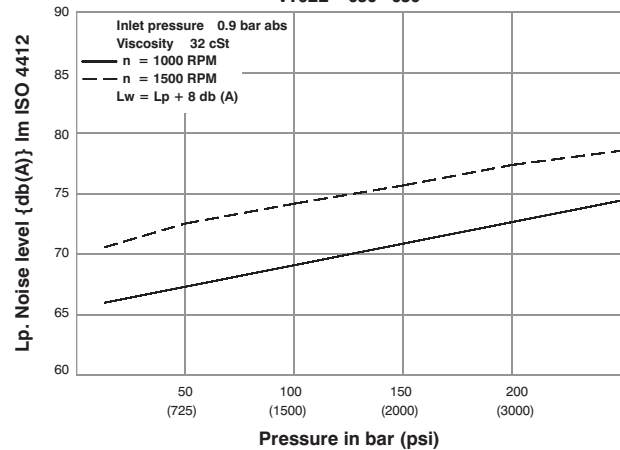
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

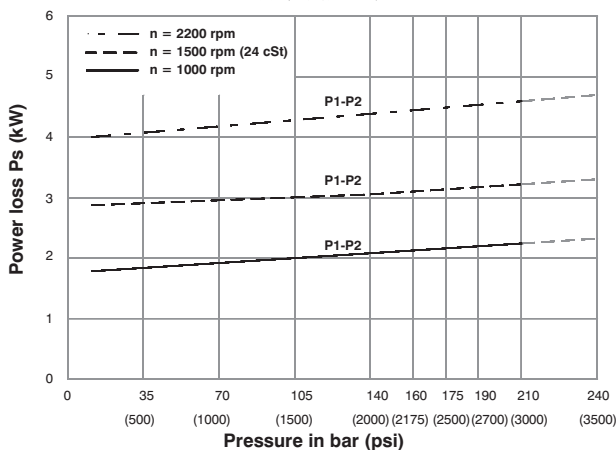
## 噪音值 (典型)

VT6EE - 050 - 050



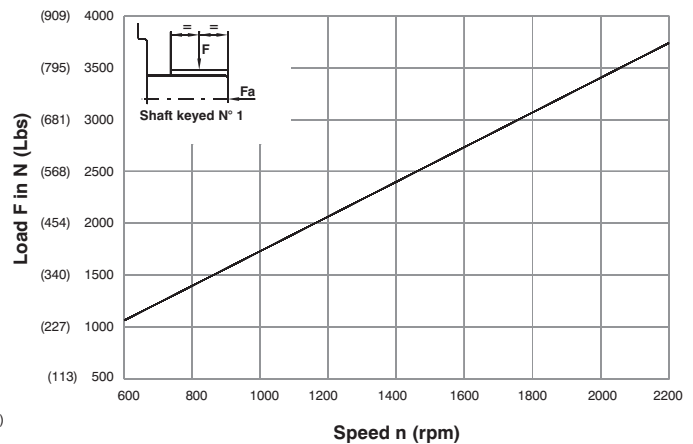
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

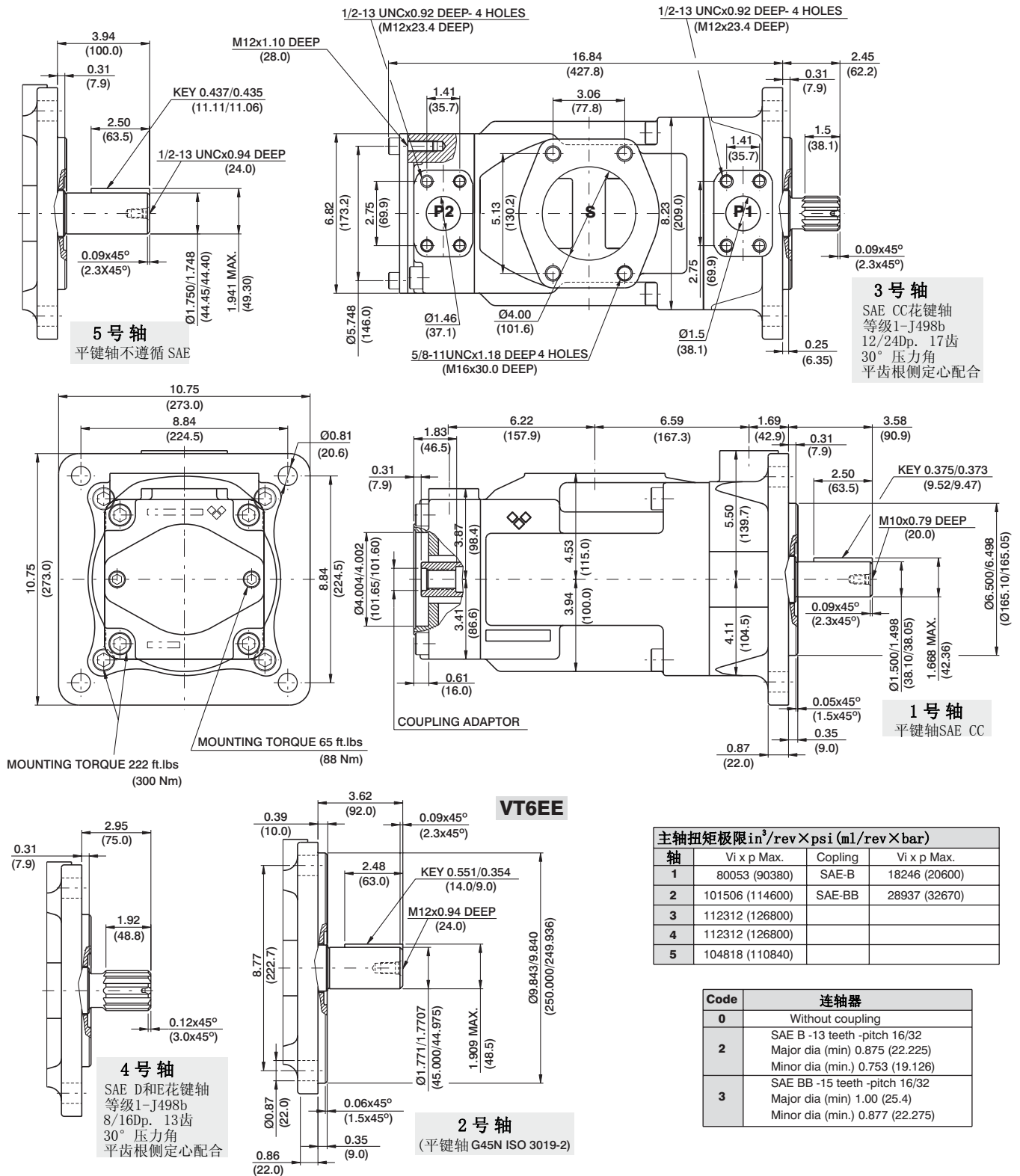


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N} (449 \text{ Lbs})$



| 主轴承扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                 |          |               |
|---------------------------------------------------|-----------------|----------|---------------|
| 轴                                                 | Vi x p Max.     | Coupling | Vi x p Max.   |
| 1                                                 | 80053 (90380)   | SAE-B    | 18246 (20600) |
| 2                                                 | 101506 (114600) | SAE-BB   | 28937 (32670) |
| 3                                                 | 112312 (126800) |          |               |
| 4                                                 | 112312 (126800) |          |               |
| 5                                                 | 104818 (110840) |          |               |

| Code | 连轴器                                                                                               |
|------|---------------------------------------------------------------------------------------------------|
| 0    | Without coupling                                                                                  |
| 2    | SAE B -13 teeth -pitch 16/32<br>Major dia (min) 0.875 (22.225)<br>Minor dia (min.) 0.753 (19.126) |
| 3    | SAE BB -15 teeth -pitch 16/32<br>Major dia (min) 1.00 (25.4)<br>Minor dia (min.) 0.877 (22.275)   |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |       | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |     |                     |                    |        |       |
|---------------|-------------------|----------------------------|-------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|-----|---------------------|--------------------|--------|-------|
|               |                   |                            |       | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | hp                           | kw  | hp                  | kw                 | hp     | kw    |
| P1 & P2       | 042               | 8.07                       | 132.3 | 52.50                 | 198.5                  | 49.87                  | 188.5               | 47.96                  | 181.3                  | 6.97                         | 5.2 | 66.25               | 49.4               | 110.77 | 82.6  |
|               | 045               | 8.70                       | 142.4 | 56.51                 | 213.6                  | 53.86                  | 203.6               | 51.98                  | 196.5                  | 7.24                         | 5.4 | 70.94               | 52.9               | 118.95 | 88.7  |
|               | 050               | 9.67                       | 158.5 | 62.88                 | 237.7                  | 60.24                  | 227.7               | 58.36                  | 220.6                  | 7.64                         | 5.7 | 78.45               | 58.5               | 131.82 | 98.3  |
|               | 052               | 10.00                      | 164.8 | 65.40                 | 247.2                  | 62.75                  | 237.2               | 60.87                  | 230.1                  | 7.78                         | 5.8 | 81.53               | 60.8               | 136.92 | 102.1 |
|               | 057               | 11.02                      | 180.7 | 71.71                 | 271.1                  | 69.07                  | 261.1               | 67.19                  | 254.0                  | 8.18                         | 6.1 | 89.04               | 66.4               | 143.35 | 106.9 |
|               | 062               | 12.00                      | 196.7 | 78.04                 | 295.0                  | 75.40                  | 285.0               | 73.52                  | 277.9                  | 8.58                         | 6.4 | 96.42               | 71.9               | 162.67 | 121.3 |
|               | 066               | 13.00                      | 213.3 | 84.63                 | 319.9                  | 81.98                  | 309.9               | 80.11                  | 302.8                  | 8.98                         | 6.7 | 104.20              | 77.7               | 175.94 | 131.2 |
|               | 072               | 13.86                      | 227.1 | 90.11                 | 340.6                  | 87.46                  | 330.6               | 85.58                  | 323.5                  | 9.25                         | 6.9 | 110.77              | 82.6               | 187.07 | 139.5 |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8 | 107.00                | 404.7                  | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                     | 9.78                         | 7.3 | 87.56 <sup>2)</sup> | 65.3 <sup>2)</sup> | --     | --    |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont. 085 = 90 bar (1300 psi) max. int.

泵系列规格 ————— **VT6CC \* W - B22 - B08 - 1 R 00 - D 1 - 00 \***

**M** = 车辆用 1 号轴封  
**P** = 车辆用 2 号轴封

仅用于重载轴

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)  | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)  | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)  | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)  | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)  | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)  | B31/R31 = 100.0 (6.10) |

\* “B” -用于车辆 “R” -用于车辆，弹簧辅助

轴型

**M 型**

1-平键轴 (不遵循 SAE)  
3-花键轴 (SAE BB)  
5-花键轴 (SAE B)

**MW 型**

2-平键轴 (SAE BB)  
R- 特殊平键轴  
X- 特殊平键轴  
W- 特殊平键轴  
V- 特殊平键轴  
T-花键轴 (遵循SAE J718C)  
S-花键轴 (遵循DIN5462)  
Q-花键轴 (SAE C)

**P 型**

3-花键轴 (不遵循SAE)  
4-花键轴 (SAE BB)  
6-花键轴 (不遵循SAE)

修改代码

安装 W/连接变化

| code   | P2 | P1=1"-S=3" |      | P1=1"-S=2 1/2" |      |
|--------|----|------------|------|----------------|------|
|        |    | 1"         | 3/4" | 1"             | 3/4" |
| Unc    | 00 | 01         | 10   | 11             |      |
| Metric | 0M | W0         | 1M   | W1             |      |

1) for 46 ml/rev max.

2) for 126 ml/rev max.

大排量必须总是在前面

密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式(看 65 页)

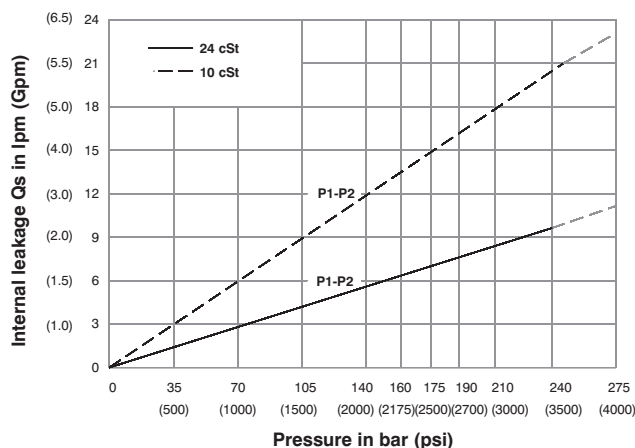
00 - 标准

旋向 (从轴端看)

R — 顺时针

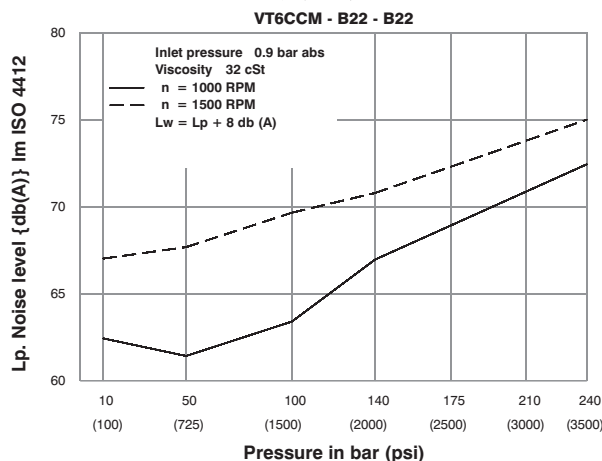
L — 逆时针

内泄漏 (典型)



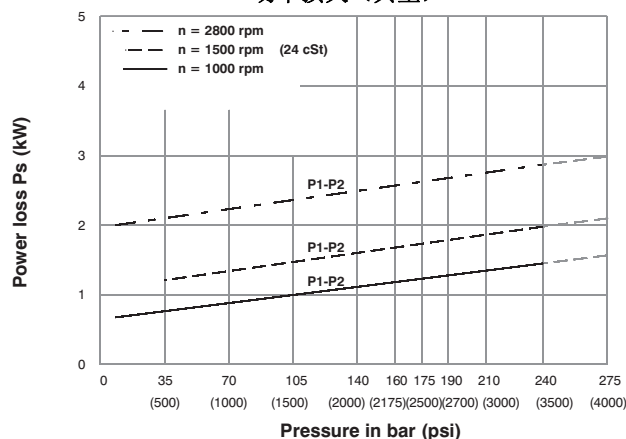
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



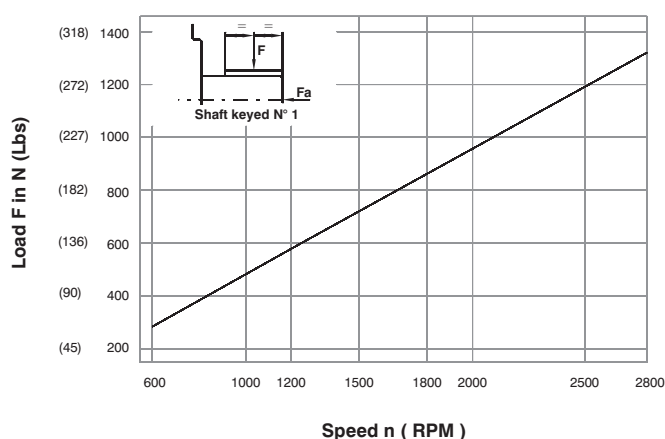
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

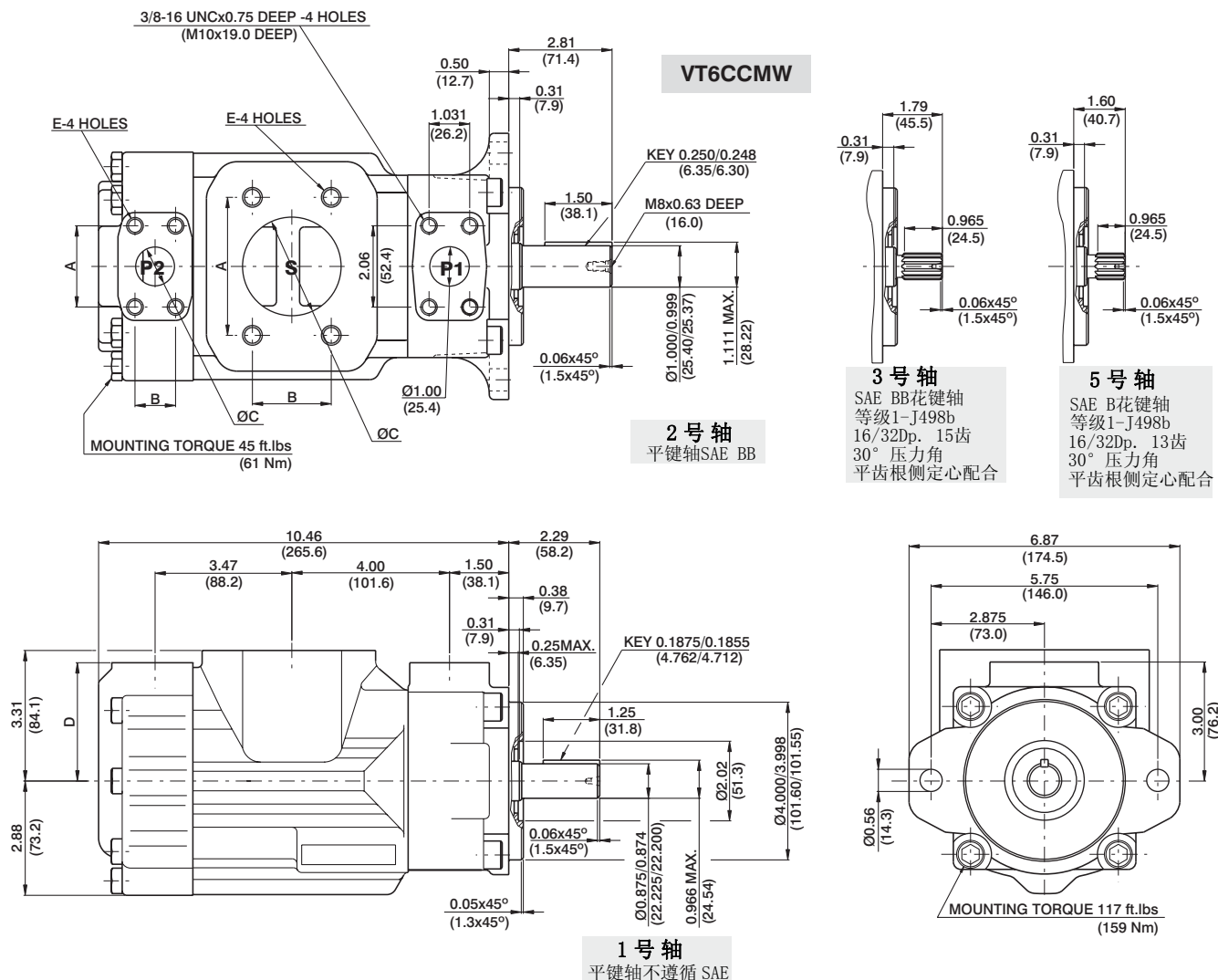


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum axial load permissible  $F_a = 800 \text{ N (180 Lbs)}$



| PORT | A            | B            | C           | D           | E                                     |
|------|--------------|--------------|-------------|-------------|---------------------------------------|
| S    | 4.19 (106.4) | 2.44 (61.9)  | 3.00 (76.2) |             | 5/8-11UNCx1.12 DEEP (M16 x 28.4 DEEP) |
| S    | 3.50 (88.9)  | 2.00 (50.8)  | 2.50 (63.5) |             | 1/2-13UNCx0.94 DEEP (M12 x 24.0 DEEP) |
| P2   | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.0) | 3.00 (76.2) | 3/8-16UNCx0.75 DEEP (M10x19.0 DEEP)   |
| P2   | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4) | 2.94 (74.7) |                                       |

| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp × p max. (P1+P2) |
| 1                                                | 12666 (14300)       |
| 2                                                | 18972 (21420)       |
| 3                                                | 28937 (32670)       |
| 5                                                | 18246 (20600)       |

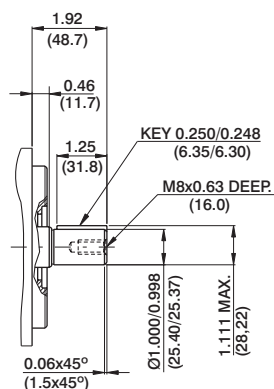
性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   |                            |                      | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| P1 & P2       | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 10.7  | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3  | --                     | --                 |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.3  | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.5  | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.1  | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 45.7  | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.2  | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5  | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0  | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2  | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0 | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5 | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7 | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5 | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

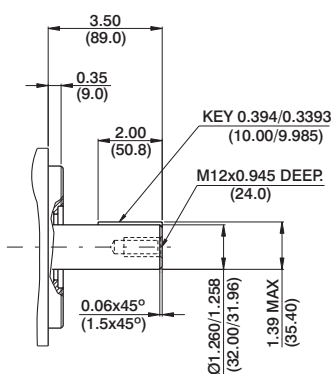
1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

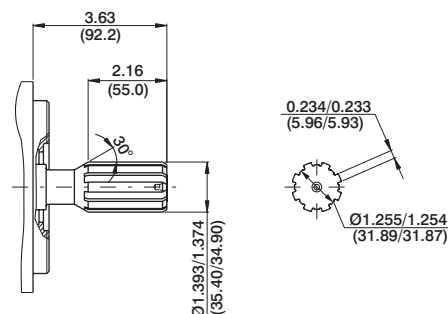
-- Not to use because internal leakage greater than 50% theoretical flow.



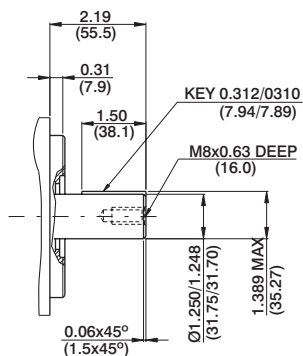
**R 型轴**



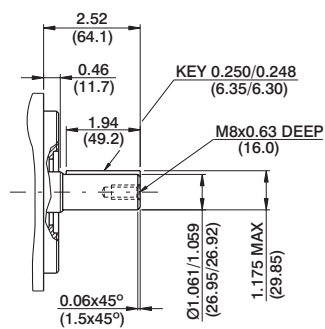
**V 型轴**



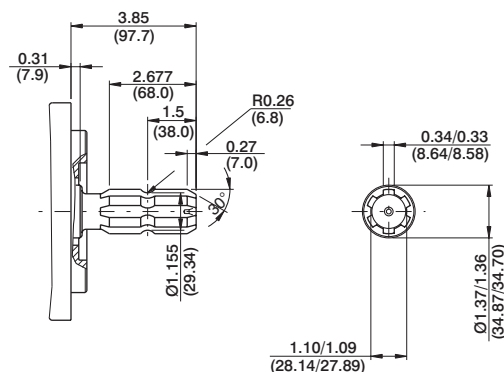
**S 型轴**  
DIN 5462  
B8x32x36



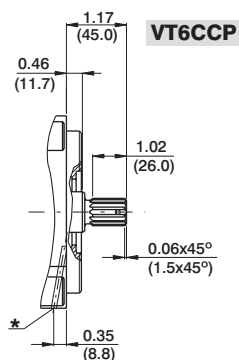
**W 型轴**



**X 型轴**

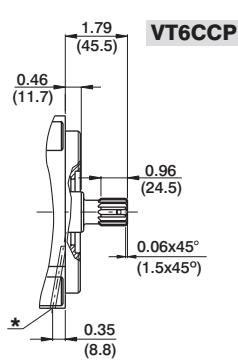


**T 型轴**  
遵循 SAE J718c  
输出转速 540rpm  
用于农用拖拉机



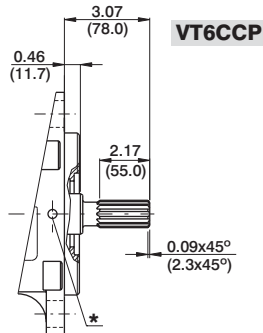
**3 号轴**

不遵循SAE花键轴  
等级1-J498b  
16/32Dp, 13齿  
30° 压力角  
平齿根侧定心配合



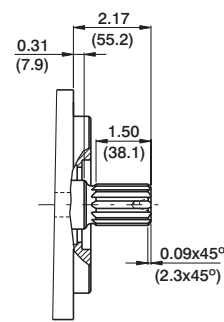
**4 号轴**

SAE BB花键轴  
等级1-J498b  
16/32Dp, 15齿  
30° 压力角  
平齿根侧定心配合



**6 号轴**

不遵循SAE花键轴  
等级1-J498b  
16/32Dp, 14齿  
30° 压力角  
平齿根侧定心配合



**Q 型轴**

SAE C花键轴  
等级1-J498b  
12/24Dp, 14齿  
30° 压力角  
平齿根侧定心配合

\*Drain hole between double Shaft seals  
两个轴封之间的排油孔

| 主轴扭矩极限in <sup>3</sup> /rev×psi(ml/rev×bar) |       |                     |
|--------------------------------------------|-------|---------------------|
| VT6CCMW                                    | Shaft | Vp x p max. (P1+P2) |
|                                            | R     | 16032 (18100)       |
|                                            | V     | 28937 (32670)       |
|                                            | W     | 28937 (32670)       |
|                                            | X     | 22500 (25400)       |

| 主轴扭矩极限in <sup>3</sup> /rev×psi(ml/rev×bar) |       |                     |
|--------------------------------------------|-------|---------------------|
| VT6CCP                                     | Shaft | Vp x p max. (P1+P2) |
|                                            | 3     | 18246 (20600)       |
|                                            | 4     | 28937 (32670)       |
|                                            | 6     | 28937 (32670)       |



泵系列规格—SAE B 2 孔  
安装法兰遵循 J744c

添加一个字母，可以指定  
规格中特殊零件

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)  | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)  | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)  | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)  | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)  | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)  | B31/R31 = 100.0 (6.10) |

\* “B” -用于车辆

“R” -用于车辆，弹簧辅助

轴型

X- 平键轴

W- 平键轴

V- 平键轴

S-花键轴（遵循DIN5462）

旋向（从轴端看）

R — 顺时针

L — 逆时针

修改代码

安装 W/连接变化

|        | P1=1"-S=3" | P1=1"-S=21" 2) |
|--------|------------|----------------|
| P2     | 1"         | 3/4" 1)        |
| code   | Unc        | 10             |
| Metric | OM         | 1M             |

1) for 46 ml/rev max.

2) for 126 ml/rev max.

大排量必须总是在前面

密封等级

1 — S1（用于矿物油）

4 — S4（用于耐高温油）

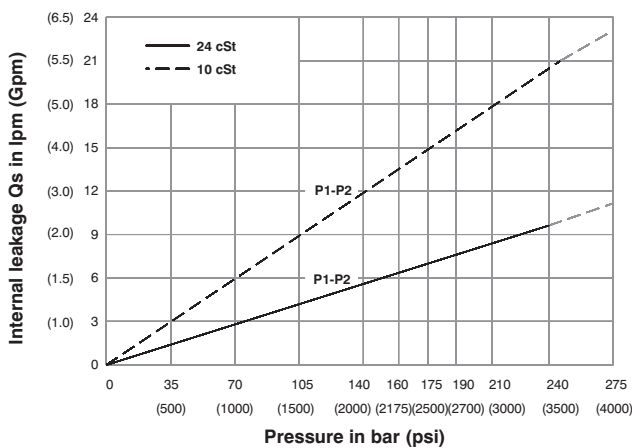
5 — S5（用于矿物油和耐高温油）

设计代码

油口组合方式（看 65 页）

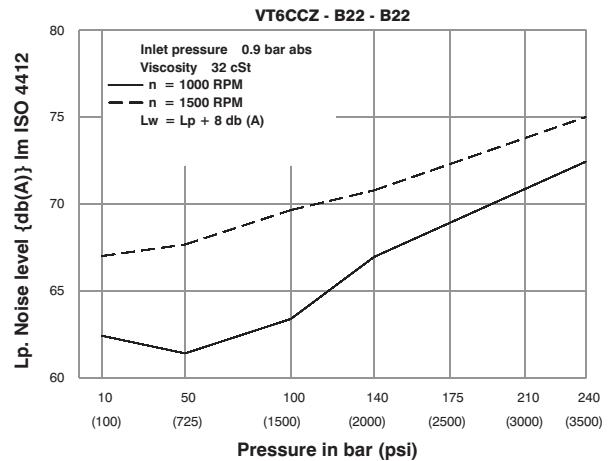
00 - 标准

内泄漏（典型）



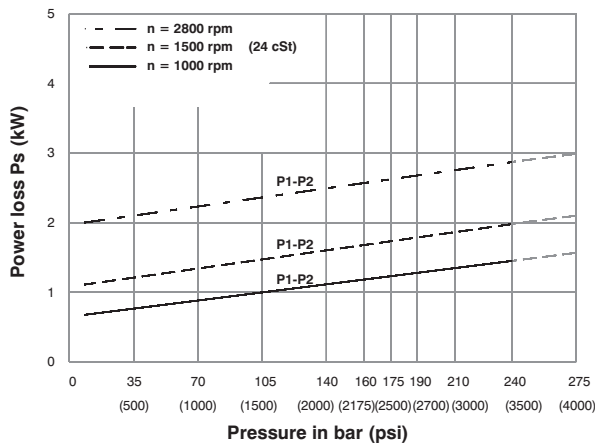
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值（典型）



Double pump noise level is given with each section discharging at the pressure noted on the curve.

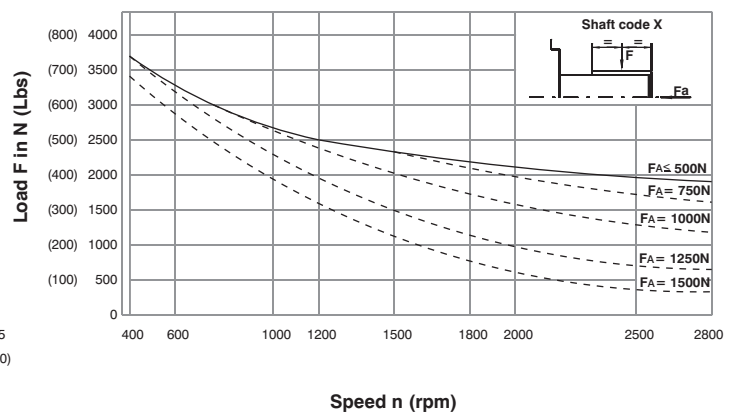
功率损失（典型）



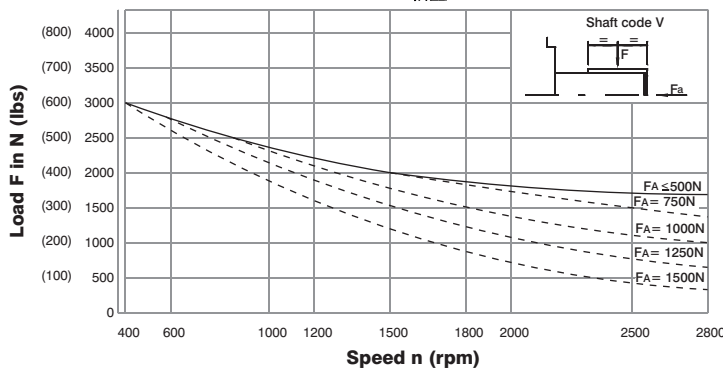
Total hydrodynamic power loss is the sum of each section at its operating conditions.

允许径向负载

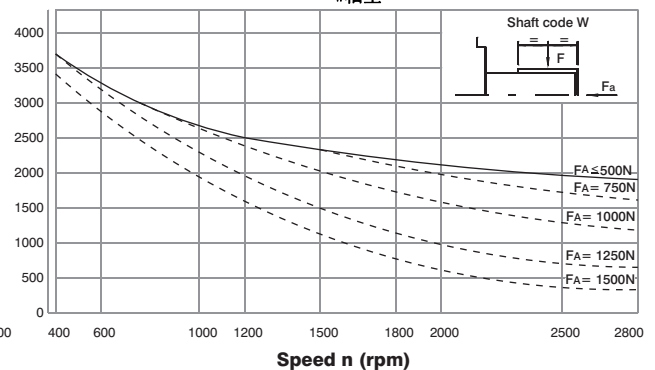
X轴型



允许径向负载  
V轴型



允许径向负载  
W轴型



These curves permit to simultaneously check the maximum permissible radial and axial load on the shaft involved. Those load value are determined for 10000 hours bearing lifetime at operating under  $F_a$  and  $F$  given. To get information for a different lifetime the radial load corrected is.

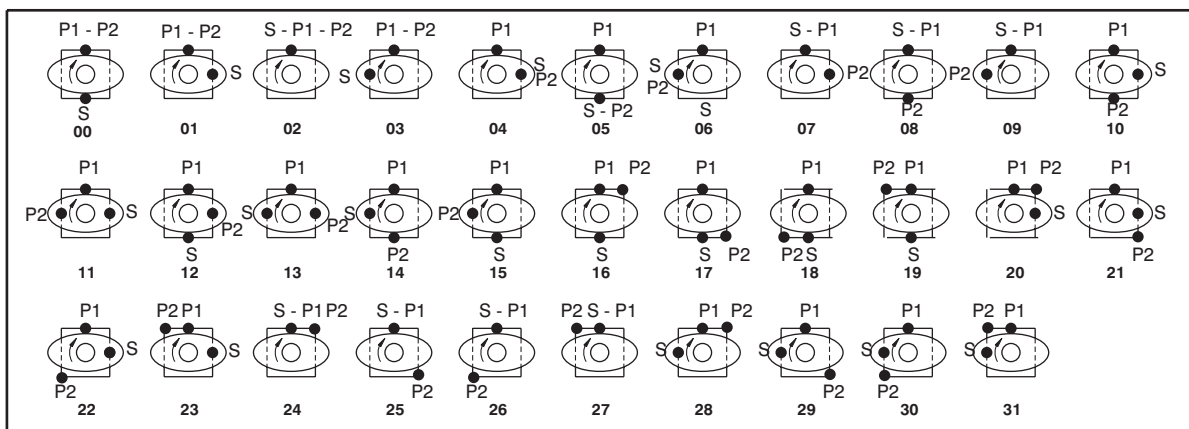
If  $F_a$  is smaller than minimum axial force on the curves then

$$\text{Correct } F = \frac{F \text{ curve}}{\left( \frac{LH \text{ Required}}{10000} \right)^{\frac{1}{3.33}}} \quad LH = \text{Lifetime in hours}$$

If  $F_a$  is higher than minimum axial force then  $F$  radial load is :

$$\text{Correct } F = \frac{F \text{ curve}}{\left( \frac{LH \text{ Required}}{10000} \right)^{\frac{1}{3}}}$$

## 油口连接

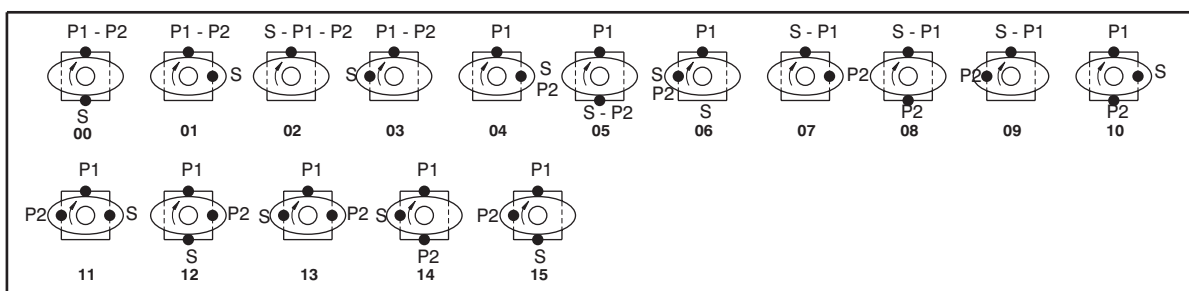


VT6CC/VT6CCM -VT6CCSH-VT6DC/VT6DCM -VT6EC/VT6ECM-VT6CP-VT6GCC

VT7BB/VT7BBS-VT7QCC-VT7DB/VT7DBS-VT7QDC

VT7EB/VT7EBS-VT7QEC

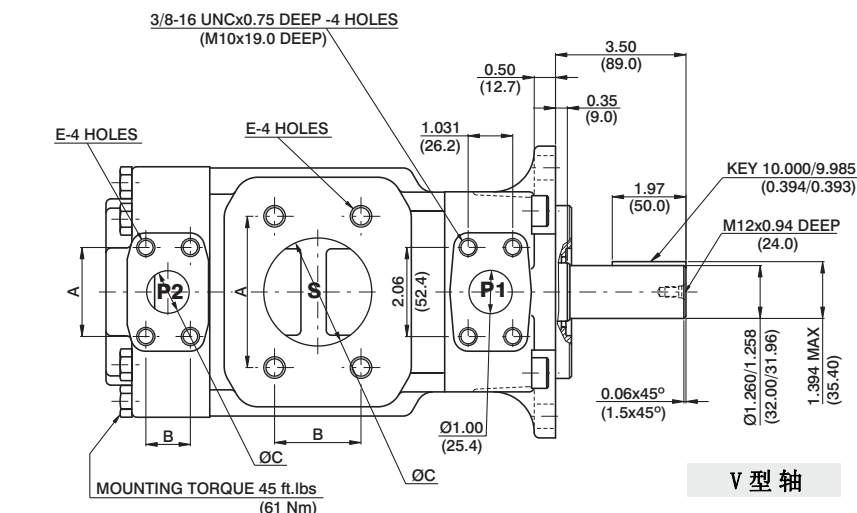
VT67CB-VT67DB-VT67EB



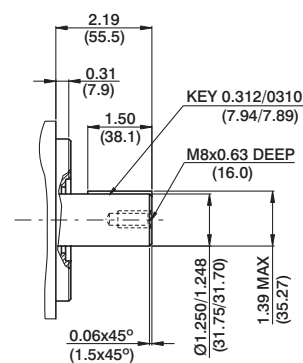
VT6DDS-VT6ED/VT6EDM-VT6EES

VT7DD/VT7DDS-VT7ED/VT7EDS

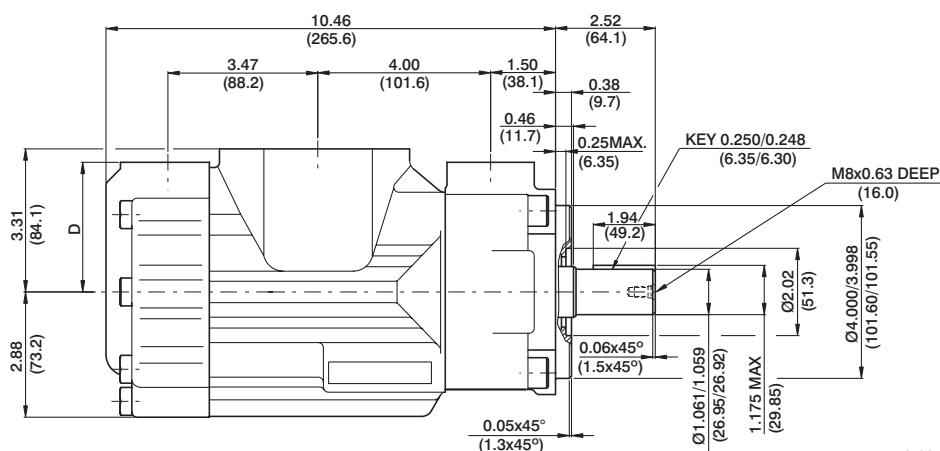
VT7EE/VT7EES



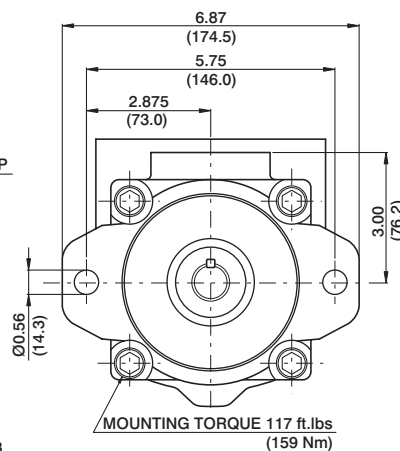
V 型 轴



W 型 轴



X 型 轴



S 型 轴  
DIN 5462  
B8x32x36

| 主轴扭矩极限 <sup>1</sup> /rev×psi (ml/rev×bar) |                     |
|-------------------------------------------|---------------------|
| 轴                                         | Vp × p max. (P1+P2) |
| X                                         | 22500 (25400)       |
| V                                         | 28937 (32670)       |
| W                                         | 28937 (32670)       |

| PORT | A            | B            | C           | D           | E                                     |
|------|--------------|--------------|-------------|-------------|---------------------------------------|
| S    | 4.19 (106.4) | 2.44 (61.9)  | 3.00 (76.2) |             | 5/8-11UNCx1.12 DEEP (M16 x 28.4 DEEP) |
| S    | 3.50 (88.9)  | 2.00 (50.8)  | 2.50 (63.5) |             | 1/2-13UNCx0.94 DEEP (M12 x 24.0 DEEP) |
| P2   | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.0) | 3.00 (76.2) | 3/8-16UNCx0.75 DEEP (M10x19.0 DEEP)   |
| P2   | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4) | 2.94 (74.7) |                                       |

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| P1 & P2       | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 10.7  | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3  | --                     | --                 |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.3  | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.5  | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.1  | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 45.7  | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.2  | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5  | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0  | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2  | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0 | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5 | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7 | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5 | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

-- Not to use because internal leakage greater than 50% theoretical flow.

VT6GCC - B22 - B08 - 6 R 00 - A 1 - 00 \*

泵系列规格

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B03 = 10.8 (0.66) | B15 = 50.5 (3.08)  |
| B05 = 17.2 (1.05) | B17 = 58.3 (3.56)  |
| B06 = 21.3 (1.30) | B20 = 63.8 (3.89)  |
| B08 = 26.4 (1.61) | B22 = 70.3 (4.29)  |
| B10 = 34.1 (2.08) | B25 = 79.3 (4.84)  |
| B12 = 37.1 (2.26) | B28 = 88.8 (5.42)  |
| B14 = 46.0 (2.81) | B31 = 100.0 (6.10) |

轴型

6-花键轴 (遵循DIN5462)

旋向 (从轴端看)

R — 顺时针  
L — 逆时针

修改代码

安装 W/连接变化

|      | P1=1"-S=3" | P1=1"-S=2 1/2" |
|------|------------|----------------|
| P2   | 1"         | 3/4"           |
| code | Unc 00     | 01             |
|      | Metric 0M  | M0             |
|      |            | 1M             |
|      |            | M1             |

1) for 46 ml/rev. max.

2) for 126 ml/rev max.

大排量必须总是在前面

密封等级

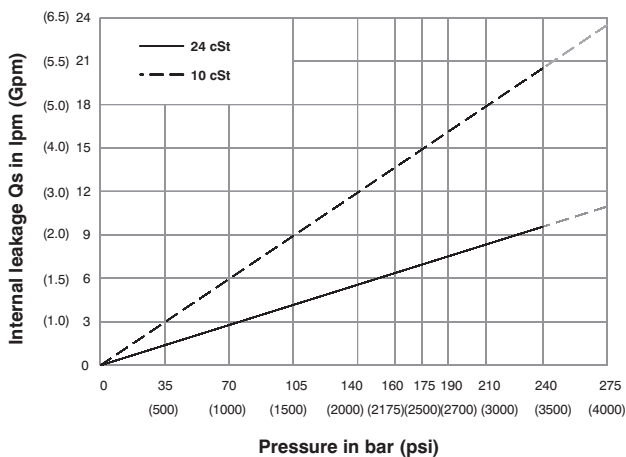
1 — S1 (用于矿物油)

设计代码

油口组合方式 (看 65 页)

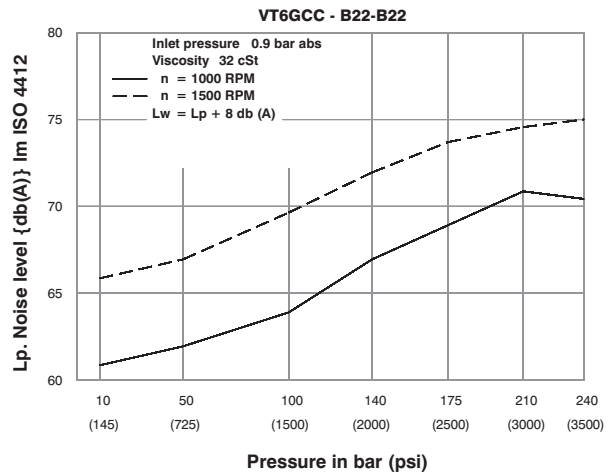
00 — 标准

内泄漏 (典型)



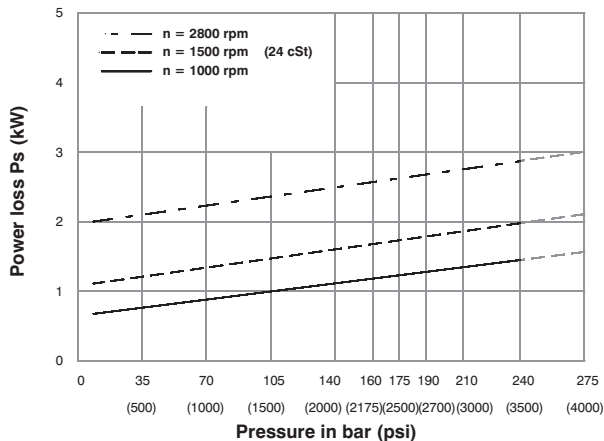
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



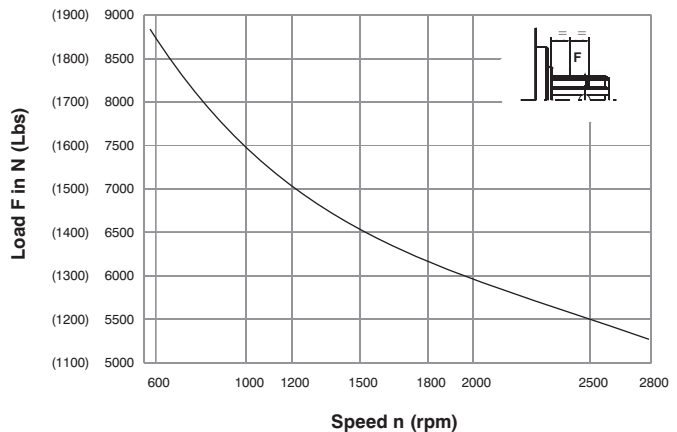
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Life time 3000 hours when 70% of the time at 500 N and 30% at max. load.



|                                                                                            |                                      |
|--------------------------------------------------------------------------------------------|--------------------------------------|
| 主轴扭矩极限 $\text{in}^3/\text{rev} \times \text{psi} (\text{ml}/\text{rev} \times \text{bar})$ |                                      |
| 轴                                                                                          | $V_p \times p \text{ max. } (P1+P2)$ |
| 6                                                                                          | 36921 (32670)                        |

| Pressure<br>port  | Series            | Volumetric<br>Displacement Vp |         | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |       |                        |                     |                        |                    |
|-------------------|-------------------|-------------------------------|---------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-------|------------------------|---------------------|------------------------|--------------------|
|                   |                   |                               |         | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                    |
|                   |                   | in³/rev                       | cm³/rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kW    | hp                     | kW                  | hp                     | kW                 |
| P1<br>&<br>P2     | B03               | 0.66                          | 10.8    | 4.29                  | 16.2  | 2.83                   | 10.7                | --                     | --                  | 1.74                         | 1.3   | 7.11                   | 5.3                 | --                     | --                 |
|                   | B05               | 1.05                          | 17.2    | 6.83                  | 25.8  | 5.37                   | 20.3                | 4.17                   | 15.8                | 1.88                         | 1.4   | 10.06                  | 7.5                 | 16.36                  | 12.2               |
|                   | B06               | 1.30                          | 21.3    | 8.44                  | 31.9  | 7.01                   | 26.5                | 5.82                   | 22.0                | 2.01                         | 1.5   | 11.94                  | 8.9                 | 19.71                  | 14.7               |
|                   | B08               | 1.61                          | 26.4    | 10.48                 | 39.6  | 9.02                   | 34.1                | 7.83                   | 29.6                | 2.15                         | 1.6   | 14.35                  | 10.7                | 22.93                  | 17.7               |
|                   | B10               | 2.08                          | 34.1    | 13.52                 | 51.1  | 12.08                  | 45.7                | 10.89                  | 41.2                | 2.28                         | 1.7   | 18.64                  | 13.4                | 29.90                  | 22.3               |
|                   | B12               | 2.26                          | 37.1    | 14.71                 | 55.6  | 13.28                  | 50.2                | 12.08                  | 45.7                | 2.28                         | 1.7   | 19.31                  | 14.4                | 32.32                  | 24.1               |
|                   | B14               | 2.81                          | 46.0    | 18.25                 | 69.0  | 16.79                  | 63.5                | 15.60                  | 59.0                | 2.55                         | 1.9   | 23.60                  | 17.6                | 39.56                  | 29.5               |
|                   | B15               | 3.08                          | 50.5    | 20.00                 | 75.6  | 18.62                  | 70.4                | 17.46                  | 66.0                | 2.68                         | 2.0   | 25.61                  | 19.1                | 42.91                  | 32.0               |
|                   | B17               | 3.56                          | 58.3    | 23.12                 | 87.4  | 21.69                  | 82.0                | 20.50                  | 77.5                | 2.82                         | 2.1   | 29.37                  | 21.9                | 49.48                  | 36.9               |
|                   | B20               | 3.89                          | 63.8    | 25.32                 | 95.7  | 23.86                  | 90.2                | 22.67                  | 85.7                | 2.95                         | 2.2   | 31.92                  | 23.8                | 53.91                  | 40.2               |
|                   | B22               | 4.29                          | 70.3    | 27.88                 | 105.4 | 26.45                  | 100.0               | 25.26                  | 95.5                | 3.08                         | 2.3   | 35.00                  | 26.1                | 59.14                  | 44.1               |
|                   | B25 <sup>1)</sup> | 4.84                          | 79.3    | 31.46                 | 118.9 | 30.02                  | 113.5               | 28.83                  | 109.0               | 3.35                         | 2.5   | 39.16                  | 29.2                | 66.38                  | 49.5               |
|                   | B28 <sup>1)</sup> | 5.42                          | 88.8    | 35.24                 | 133.2 | 33.78                  | 127.7               | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup> | 3.75                         | 2.8   | 43.85                  | 32.7                | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
| B31 <sup>1)</sup> | 6.10              | 100.0                         | 39.68   | 150.0                 | 38.22 | 144.5                  | 37.38 <sup>2)</sup> | 141.3 <sup>2)</sup>    | 3.75                | 2.8                          | 48.95 | 36.5                   | 72.95 <sup>2)</sup> | 54.4 <sup>2)</sup>     |                    |

-- Not to use because internal leakage greater than 50% theoretical flow.

**泵系列规格**

M= 车辆用 1 号轴封  
P= 车辆用 2 号轴封

**仅用于重载轴**

**“P1” 定子**  
几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *B14/R14 = 47.6 (2.90) | B35/R35 = 110.0 (6.77)  |
| B17/R17 = 58.2 (3.55)  | B38/R38 = 120.3 (7.34)  |
| B20/R20 = 66.0 (4.03)  | B42/R42 = 136.0 (8.30)  |
| B24/R24 = 79.5 (4.85)  | B45/R45 = 145.7 (8.80)  |
| B28/R28 = 89.7 (5.47)  | B50/R50 = 158.0 (9.64)  |
| B31/R31 = 98.3 (6.00)  | B61/R61 = 190.5 (11.62) |

\* “B” -用于车辆 “R” -用于车辆，弹簧辅助

**“P2” 定子**  
几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)  | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)  | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)  | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)  | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)  | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)  | B31/R31 = 100.0 (6.10) |

\* “B” - for Mobile “R” - for Mobile - spring assisted

**修改代码**  
安装 W/连接变化

|    | UNC |      | METRIC |      |
|----|-----|------|--------|------|
|    | 00  | 01   | M0     | M1   |
| P2 | 1"  | 3/4" | 1"     | 3/4" |

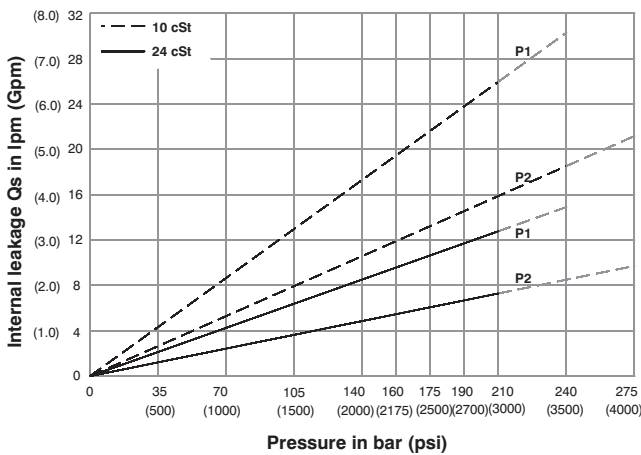
**密封等级**  
1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代码**  
油口组合方式(看 65 页)  
00 - 标准  
旋向 (从轴端看)  
R — 顺时针  
L — 逆时针

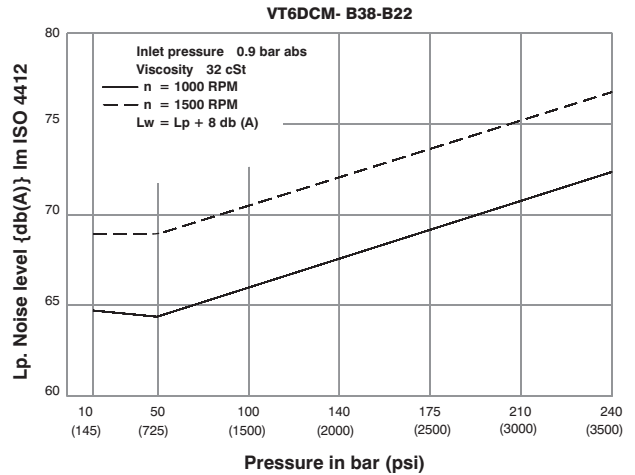
**轴型**  
P 轴型  
3- 花键轴 (不遵循SAE)  
MW 重载轴型  
5- 平键轴 (不遵循 SAE)  
T- 花键轴 (SAE J718c)

**轴型**  
1- 平键轴 (SAE C)  
2- 平键轴 (不遵循 SAE)  
3- 花键轴 (SAE C)  
4- 花键轴 (不遵循SAE)

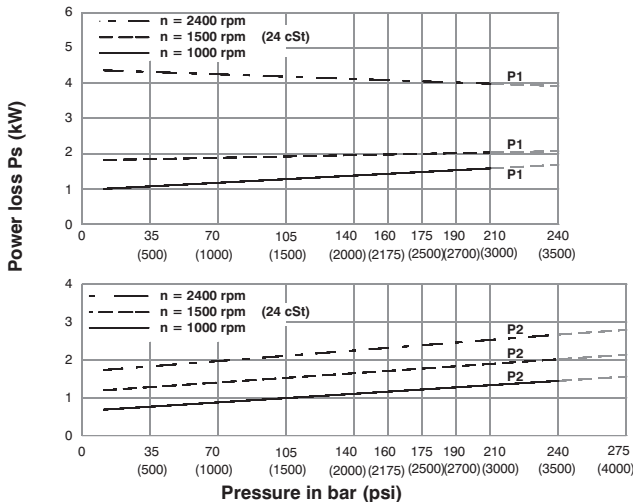
内泄漏 (典型)



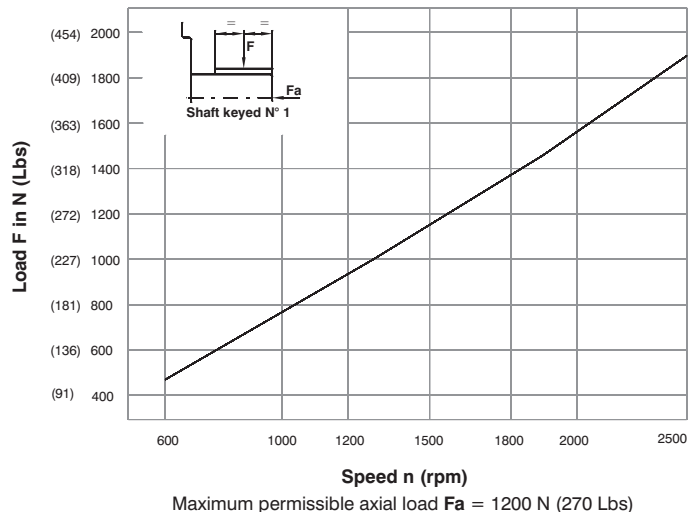
噪音值 (典型)

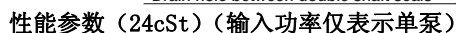


功率损失 (典型)



允许径向负载





1) B42-B45-B50-B61=2200 RPM max.    2) B28-B31- B50=210 bar (3000 psi) max.    3) B61 = 120 bar (1740 psi) max. int, B61 = 80 bar (1160 psi) cont.



## 泵系列规格

M= 车辆用 1 号轴封

P= 车辆用 2 号轴封

Y - 公制油口连接, 省略为 UNC

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

\*042/R42 = 132.3 (8.07) 062/R62 = 196.7 (12.00)

045/R45 = 142.4 (8.69) 066/R66 = 213.3 (13.02)

050/R50 = 158.5 (9.67) 072/R72 = 227.1 (13.86)

052/R52 = 164.8 (10.06) 085/R85 = 269.8 (16.46)

057/R57 = 180.7 (11.02)

\* “R” -用于车辆, 弹簧辅助

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

\*B03/R03 = 10.8 (0.66) B15/R15 = 50.5 (3.08)

B05/R05 = 17.2 (1.05) B17/R17 = 58.3 (3.56)

B06/R06 = 21.3 (1.30) B20/R20 = 63.8 (3.89)

B08/R08 = 26.4 (1.61) B22/R22 = 70.3 (4.29)

B10/R10 = 34.1 (2.08) B25/R25 = 79.3 (4.84)

B12/R12 = 37.1 (2.26) B28/R28 = 88.8 (5.42)

B14/R14 = 46.0 (2.81) B31/R31 = 100.0 (6.10)

\*'B' - for Mobile 'R' - for Mobile - spring assisted

VT6EC \* Y - 066 - B22

1 R 00 - C 1 \*

## 修改代码

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代码

油口组合方式(看 65 页)

00 - 标准

## 旋向 (从轴端看)

R — 顺时针

L — 逆时针

## 轴型

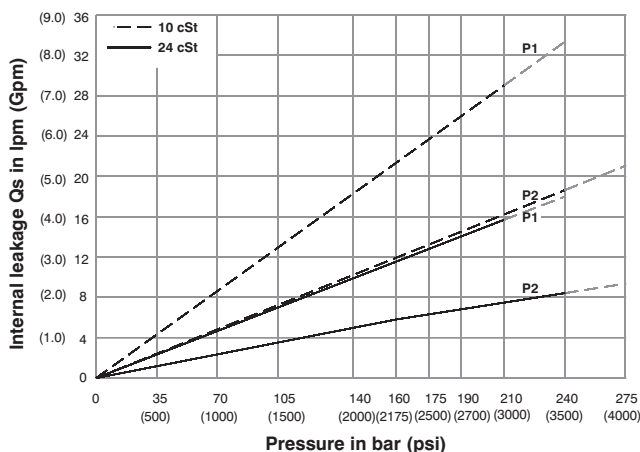
## P 轴型

3- 花键轴 (不遵循SAEC)

## 轴型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)
- T- 花键轴 (SAE J718c)

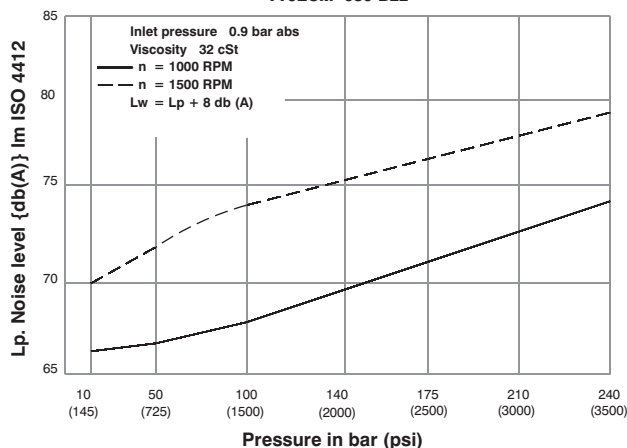
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

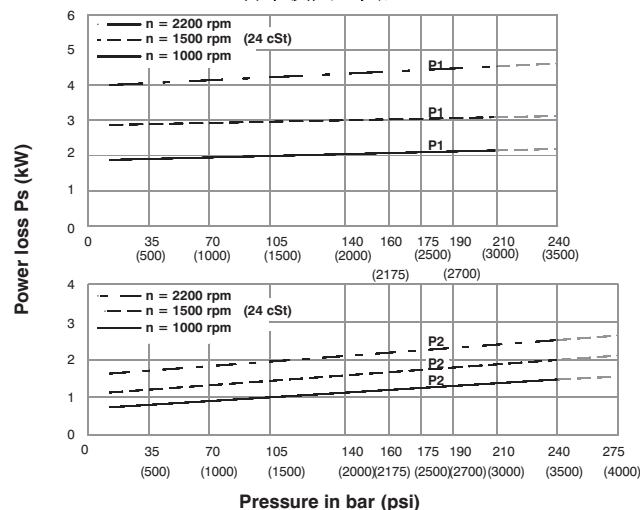
## 噪音值 (典型)

VT6ECM- 050-B22



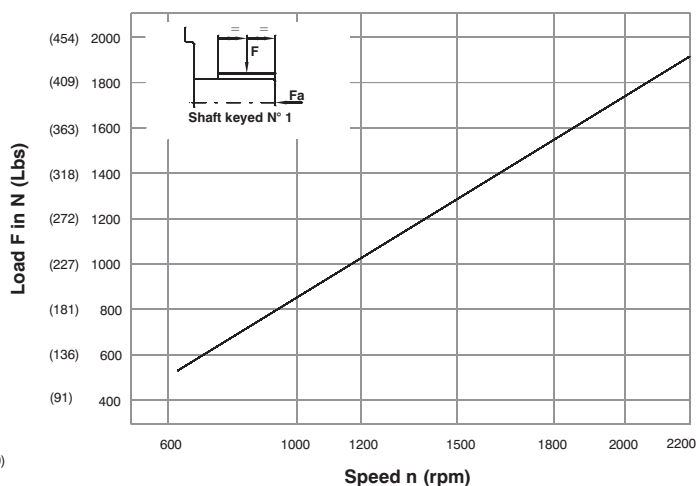
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

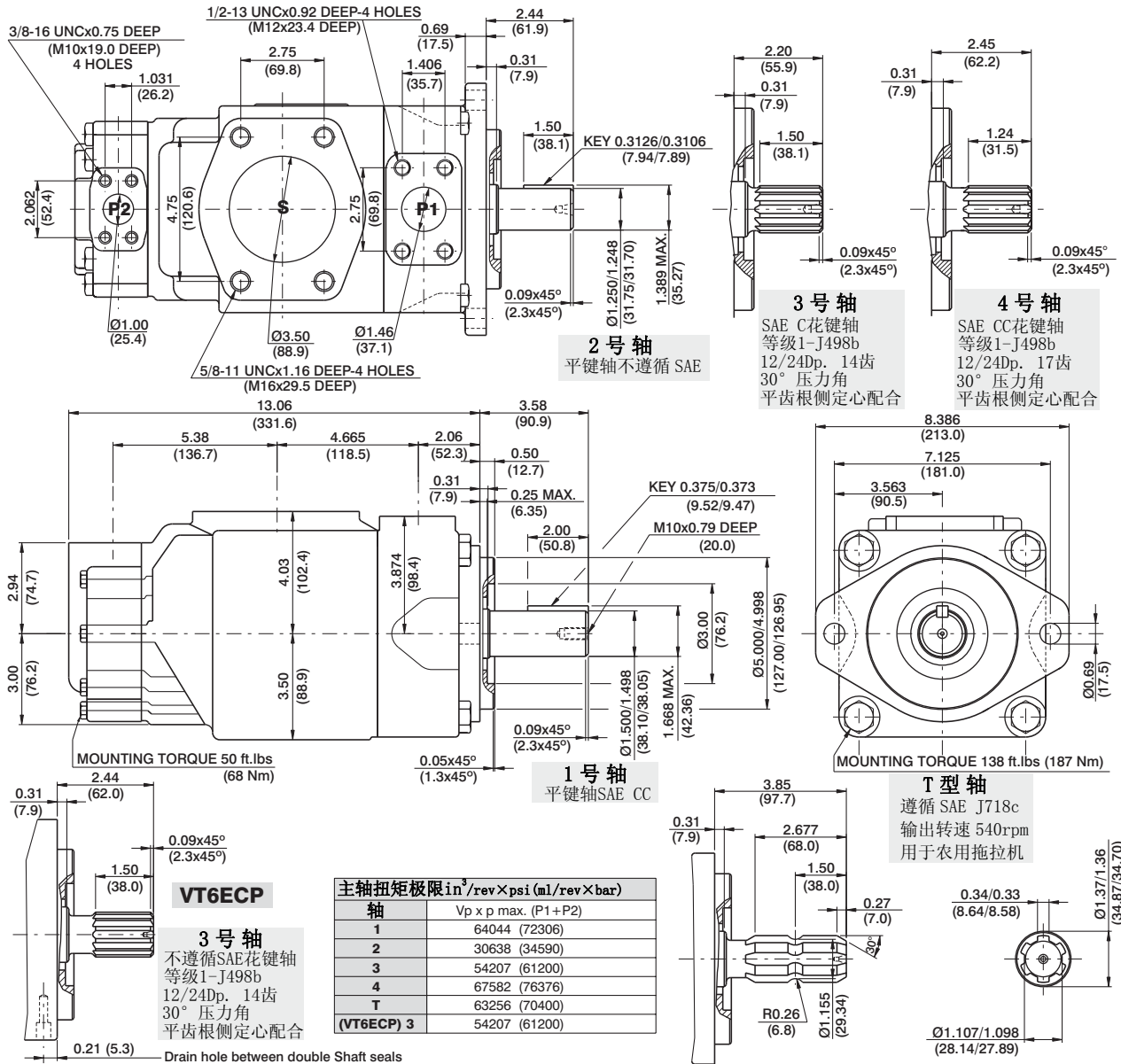


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$



性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 042               | 8.07                       | 132.3                | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3               | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6               |
|               | 045               | 8.70                       | 142.4                | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5               | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7               |
|               | 050               | 9.67                       | 158.5                | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6               | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3               |
|               | 052               | 10.00                      | 164.8                | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1               | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1              |
|               | 057               | 11.02                      | 180.7                | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0               | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9              |
|               | 062               | 12.00                      | 196.7                | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9               | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3              |
|               | 066               | 13.00                      | 213.3                | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8               | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2              |
|               | 072               | 13.86                      | 227.1                | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5               | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5              |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                  | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --                 |
|               | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 10.7                | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3                | --                     | --                 |
| P2            | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.3                | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.5                | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.1                | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 45.7                | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.2                | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5                | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4                | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0                | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2                | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0               | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | B25               | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5               | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | B28               | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7               | 32.93 <sup>3)</sup>    | 124.5 <sup>3)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 75.04 <sup>3)</sup>    | 55.5 <sup>3)</sup> |
|               | B31               | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5               | 37.38 <sup>3)</sup>    | 141.3 <sup>3)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 82.95 <sup>3)</sup>    | 61.4 <sup>3)</sup> |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont. 085 = 90 bar (1300 psi) max. int.

3) B28-B31 = 210 bar (3000 psi) max.

-- Not to use because internal leakage greater than 50% theoretical flow.

**泵系列规格**

**M**= 车辆用 1 号轴封  
**P**= 车辆用 2 号轴封  
**Y**- 公制油口连接, 省略为 UNC

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                         |                         |
|-------------------------|-------------------------|
| *042/R42 = 132.3 (8.07) | 062/R62 = 196.7 (12.00) |
| 045/R45 = 142.4 (8.69)  | 066/R66 = 213.3 (13.02) |
| 050/R50 = 158.5 (9.67)  | 072/R72 = 227.1 (13.86) |
| 052/R52 = 164.8 (10.06) | 085/R85 = 269.8 (16.46) |
| 057/R57 = 180.7 (11.02) |                         |

\* “R” - 用于车辆, 弹簧辅助

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *B14/R14 = 47.6 (2.90) | B35/R35 = 110.0 (6.77)  |
| B17/R17 = 58.2 (3.55)  | B38/R38 = 120.3 (7.34)  |
| B20/R20 = 66.0 (4.03)  | B42/R42 = 136.0 (8.30)  |
| B24/R24 = 79.5 (4.85)  | B45/R45 = 145.7 (8.89)  |
| B28/R28 = 89.7 (5.47)  | B50/R50 = 158.0 (9.64)  |
| B31/R31 = 98.3 (6.00)  | B61/R61 = 190.5 (11.62) |

\*‘B’ - for Mobile ‘R’ - for Mobile - spring assisted

VT6ED \* Y - 066 - B38

1 R 00 - C 1 \*

## 修改代码

### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代码

油口组合方式 (看 65 页)

00 - 标准

### 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 轴型

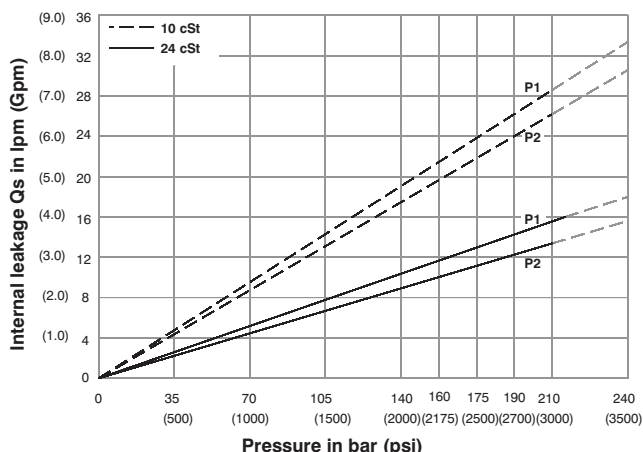
### P 轴型

- 3- 花键轴 (不遵循SAEC)

## 轴型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)
- T- 花键轴 (SAE J718c)

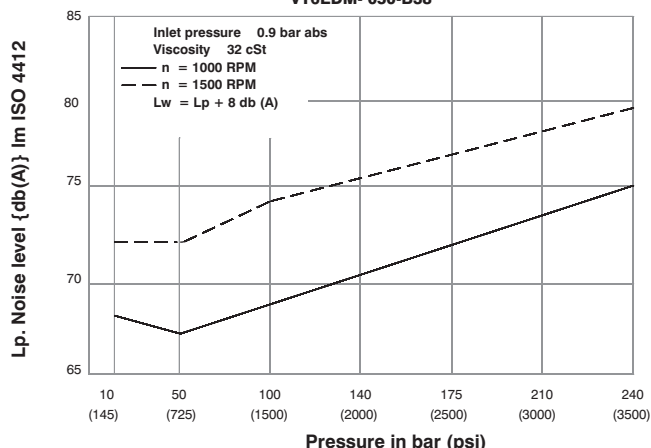
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

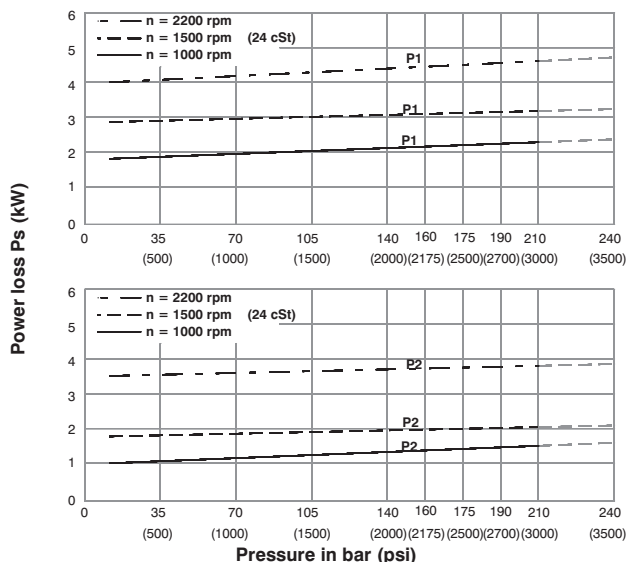
## 噪音值 (典型)

VT6EDM- 050-B38



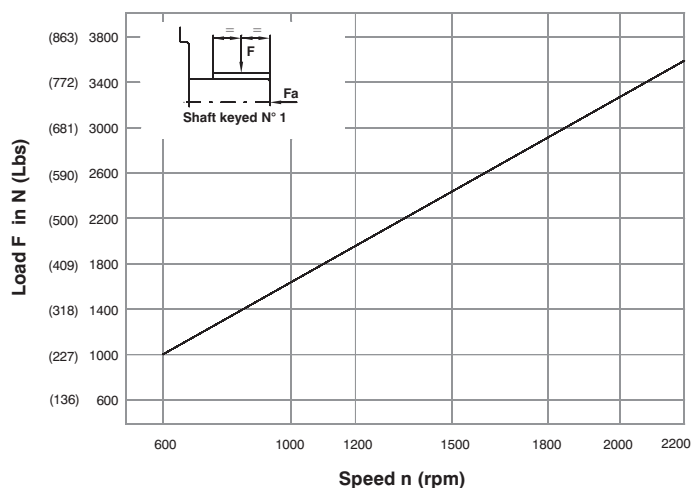
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

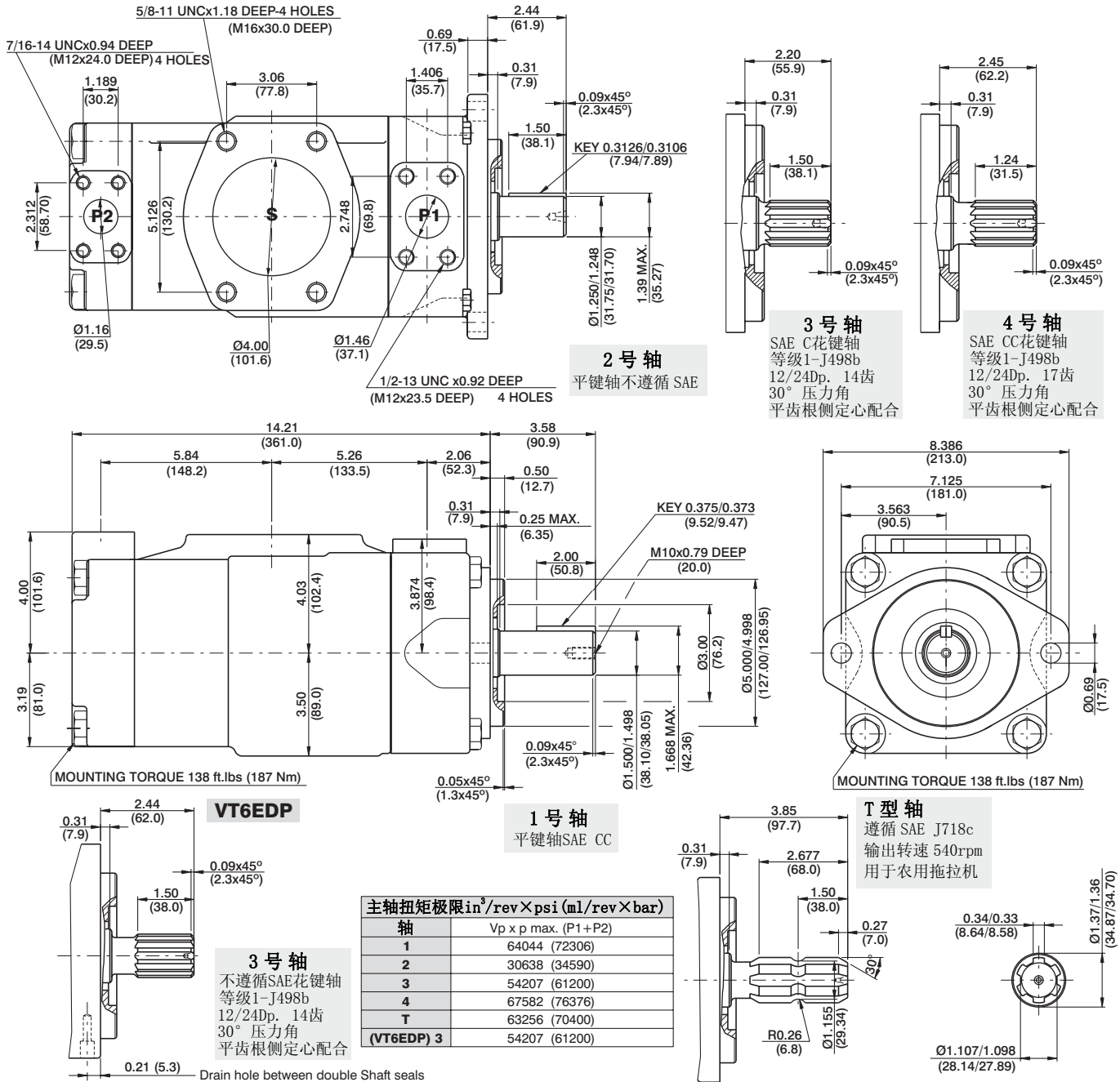


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N}$  (449 Lbs)



| 轴          | Vp x p max. (P1+P2) |
|------------|---------------------|
| 1          | 64044 (72306)       |
| 2          | 30638 (34590)       |
| 3          | 54207 (61200)       |
| 4          | 67582 (76376)       |
| T          | 63256 (70400)       |
| (VT6EDP) 3 | 54207 (61200)       |

| Pressure port | Series            | Volumetric Displacement Vp |         | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |     |                     |                    |                      |                    |
|---------------|-------------------|----------------------------|---------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|-----|---------------------|--------------------|----------------------|--------------------|
|               |                   | in³/rev                    | cm³/rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | hp                           | kw  | hp                  | kw                 | hp                   | kw                 |
| P1            | 042               | 8.07                       | 132.3   | 52.50                 | 198.5                  | 49.87                  | 188.5               | 47.96                  | 181.3                  | 6.97                         | 5.2 | 66.25               | 49.4               | 110.77               | 82.6               |
|               | 045               | 8.70                       | 142.4   | 56.51                 | 213.6                  | 53.86                  | 203.6               | 51.98                  | 196.5                  | 7.24                         | 5.4 | 70.94               | 52.9               | 118.95               | 88.7               |
|               | 050               | 9.67                       | 158.5   | 62.88                 | 237.7                  | 60.24                  | 227.7               | 58.36                  | 220.6                  | 7.64                         | 5.7 | 78.45               | 58.5               | 131.82               | 98.3               |
|               | 052               | 10.00                      | 164.8   | 65.40                 | 247.2                  | 62.75                  | 237.2               | 60.87                  | 230.1                  | 7.78                         | 5.8 | 81.53               | 60.8               | 136.92               | 102.1              |
|               | 057               | 11.02                      | 180.7   | 71.71                 | 271.1                  | 69.07                  | 261.1               | 67.19                  | 254.0                  | 8.18                         | 6.1 | 89.04               | 66.4               | 143.35               | 106.9              |
|               | 062               | 12.00                      | 196.7   | 78.04                 | 295.0                  | 75.40                  | 285.0               | 73.52                  | 277.9                  | 8.58                         | 6.4 | 96.42               | 71.9               | 162.67               | 121.3              |
|               | 066               | 13.00                      | 213.3   | 84.63                 | 319.9                  | 81.98                  | 309.9               | 80.11                  | 302.8                  | 8.98                         | 6.7 | 104.20              | 77.7               | 175.94               | 131.2              |
|               | 072               | 13.86                      | 227.1   | 90.11                 | 340.6                  | 87.46                  | 330.6               | 85.58                  | 323.5                  | 9.25                         | 6.9 | 110.77              | 82.6               | 187.07               | 139.5              |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8   | 107.00                | 404.7                  | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                     | 9.78                         | 7.3 | 87.56 <sup>2)</sup> | 65.3 <sup>2)</sup> | --                   | --                 |
|               | B14               | 2.90                       | 47.6    | 18.88                 | 71.4                   | 16.42                  | 62.1                | 14.78                  | 55.9                   | 3.08                         | 2.3 | 24.81               | 18.5               | 41.03                | 30.6               |
| P2            | B17               | 3.55                       | 58.2    | 23.1                  | 87.3                   | 20.6                   | 78.0                | 18.99                  | 71.8                   | 3.35                         | 2.5 | 29.77               | 22.2               | 49.62                | 37.0               |
|               | B20               | 4.00                       | 66.0    | 26.19                 | 99.0                   | 23.73                  | 89.7                | 22.08                  | 83.5                   | 3.75                         | 2.8 | 33.39               | 24.9               | 55.92                | 41.7               |
|               | B24               | 4.80                       | 79.5    | 31.56                 | 119.3                  | 29.10                  | 110.0               | 27.46                  | 103.8                  | 4.02                         | 3.0 | 39.69               | 29.6               | 66.78                | 49.8               |
|               | B28               | 5.50                       | 89.7    | 35.58                 | 134.5                  | 33.12                  | 125.2               | 31.48                  | 119.0                  | 4.29                         | 3.2 | 44.52               | 33.2               | 74.96                | 55.9               |
|               | B31               | 6.00                       | 98.3    | 39.00                 | 147.5                  | 36.53                  | 138.1               | 34.89                  | 131.9                  | 4.42                         | 3.3 | 48.54               | 36.2               | 81.80                | 61.0               |
|               | B35               | 6.80                       | 111.0   | 44.04                 | 166.5                  | 41.58                  | 157.2               | 39.94                  | 151.0                  | 4.69                         | 3.5 | 54.58               | 40.7               | 92.13                | 68.7               |
|               | B38               | 7.30                       | 120.3   | 47.72                 | 180.4                  | 45.26                  | 171.1               | 43.62                  | 164.9                  | 4.96                         | 3.7 | 58.87               | 43.9               | 99.64                | 74.3               |
|               | B42               | 8.30                       | 136.0   | 53.96                 | 204.0                  | 51.50                  | 194.7               | 49.86                  | 188.5                  | 5.36                         | 4.0 | 66.25               | 49.4               | 112.24               | 83.7               |
|               | B45               | 8.89                       | 145.7   | 57.80                 | 218.5                  | 55.34                  | 209.2               | 53.70                  | 203.0                  | 5.50                         | 4.1 | 70.81               | 52.8               | 120.02               | 89.5               |
|               | B50               | 9.64                       | 158.0   | 62.69                 | 237.0                  | 60.23                  | 227.7               | 59.25 <sup>3)</sup>    | 224.0 <sup>3)</sup>    | 5.90                         | 4.4 | 76.44               | 57.0               | 113.98 <sup>3)</sup> | 85.0 <sup>3)</sup> |
|               | B61               | 11.62                      | 190.5   | 76.25                 | 285.7                  | 73.54 <sup>4)</sup>    | 278.0 <sup>4)</sup> | --                     | --                     | 6.16                         | 4.6 | 81.26 <sup>4)</sup> | 60.6 <sup>4)</sup> | --                   | --                 |

1) 085 = 2000 RPM max. 2) 085 = 75 bar (1100 psi) cont. 3) 085 = 90 bar (1300 psi) max. int. 4) B61 = 120 bar (1740 psi) max. int. B61 = 80 bar (1160 psi) cont.

**VT7BB** 系列 2 孔安装法兰遵循  
ISO 3019/2 100A2HW

**VT7BBS** 系列 SAE B 2 孔安装  
法兰遵循 J744

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

**VT7BBS 轴型**

- 1- 平键轴 (不遵循 SAE)
- 2- 平键轴 (SAE BB)
- 3- 花键轴 (SAE B)
- 4- 花键轴 (SAE BB)

**VT7BB- VT7BBS 轴型**

- 5- 平键轴 (ISO R775)

修改代码  
安装 W/连接变化

|    | UNC<br>VT7BBS |      | METRIC<br>VT7BB-VT7BBS |      |
|----|---------------|------|------------------------|------|
|    | 00            | 01   | M0                     | M1   |
| P1 | 1"            | 3/4" | 1"                     | 3/4" |

密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代码

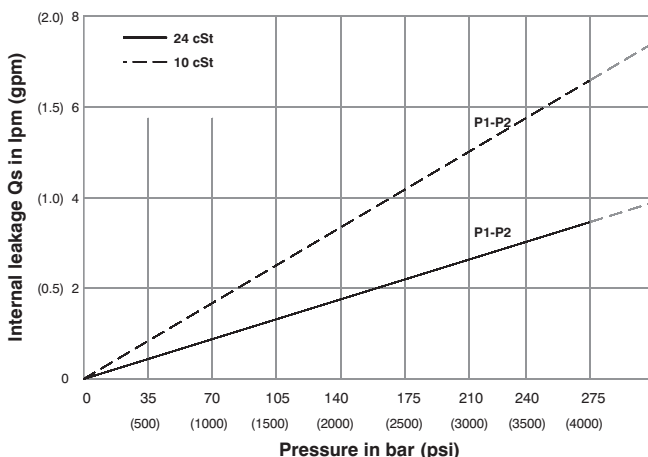
油口组合方式 (看 65 页)

00 - 标准

旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

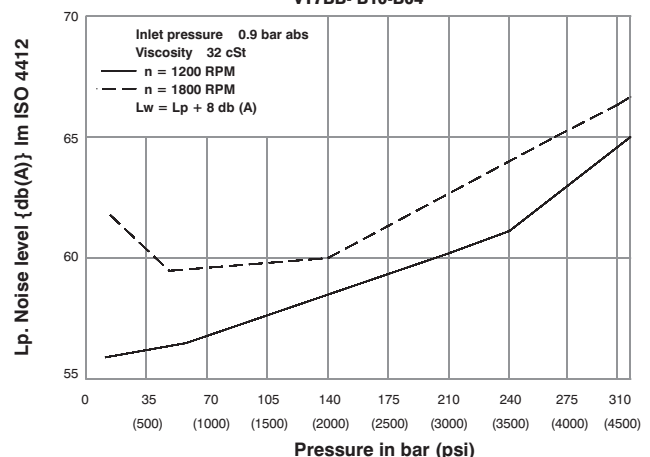
内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

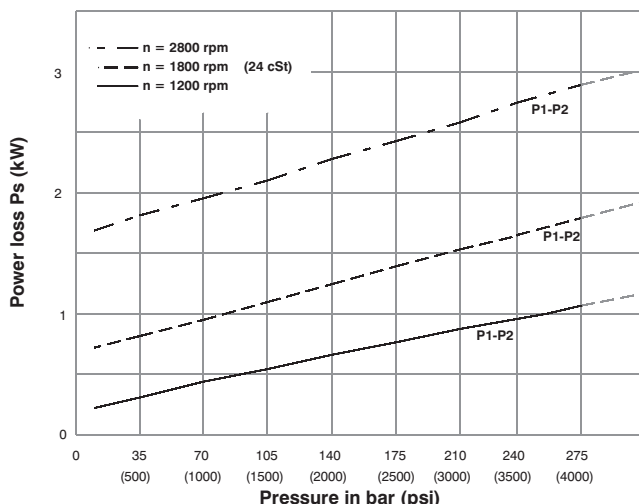
噪音值 (典型)

VT7BB- B10-B04



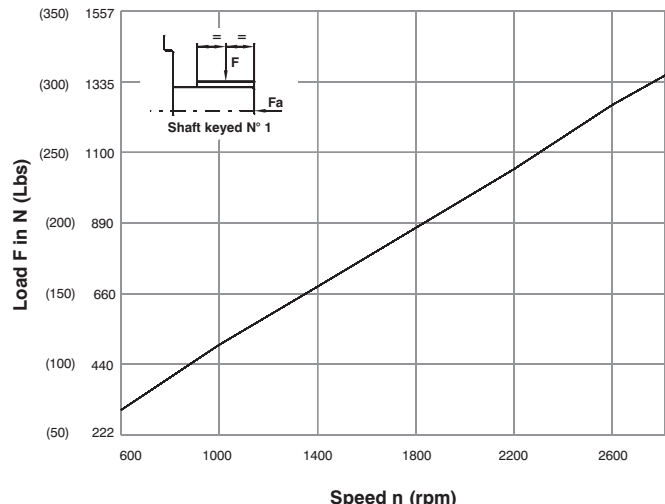
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

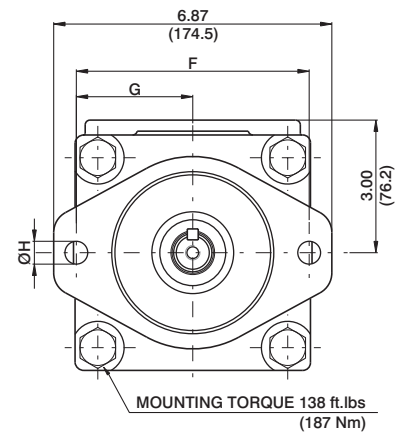
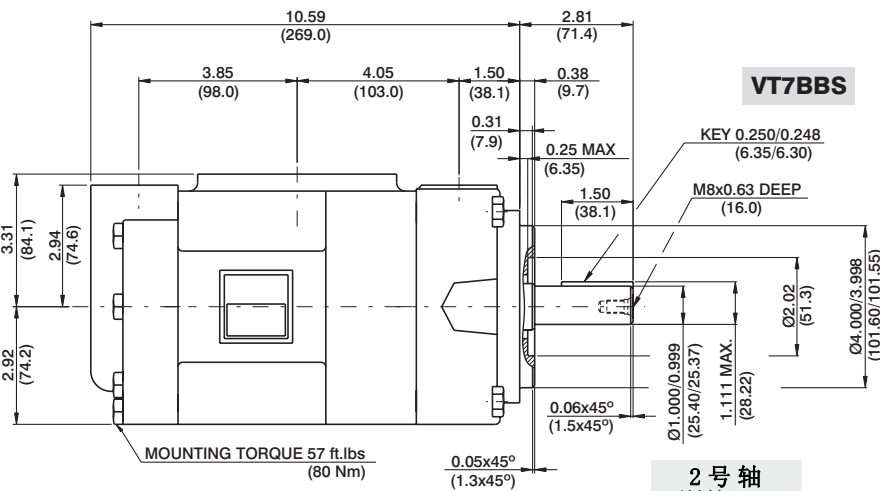
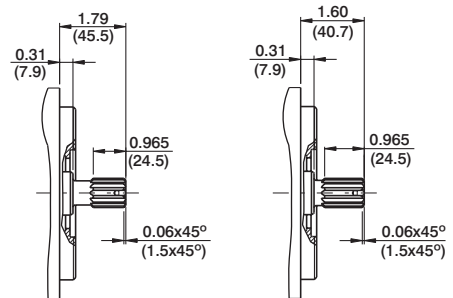
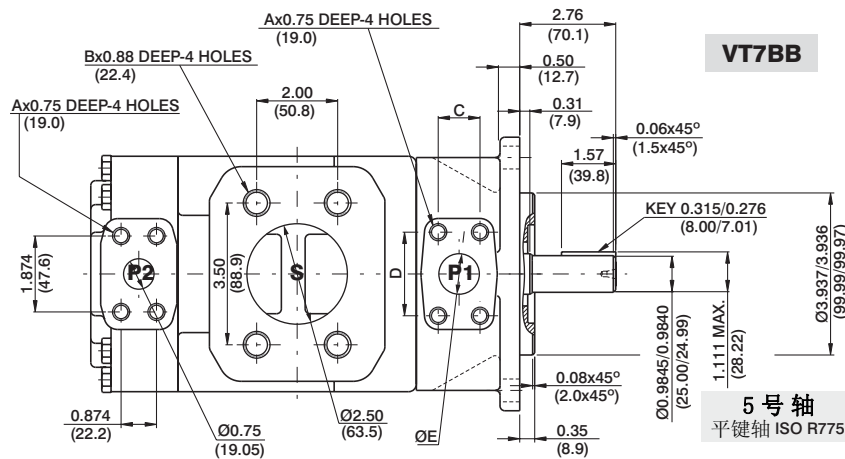


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 800 \text{ N} (180 \text{ Lbs})$



| 轴 | Vp x p max. (P1+P2) |
|---|---------------------|
| 1 | 12666 (14300)       |
| 2 | 18972 (21420)       |
| 3 | 18246 (20620)       |
| 4 | 28937 (32702)       |
| 5 | 22409 (25325)       |

|    | VT7BBS        |              | VT7BB        |              |
|----|---------------|--------------|--------------|--------------|
|    | 00            | 01           | M0           | M1           |
| A  | 3/8-16 UNC    |              | M10          |              |
| B  | 1/2-13 UNC    |              | M12          |              |
| C  | 1.03 (26.2)   | 0.874 (22.2) | 1.03 (26.2)  | 0.874 (22.2) |
| D  | 2.06 (52.4)   | 1.874 (47.6) | 2.06 (52.4)  | 1.874 (47.6) |
| ØE | 1.00 (25.4)   | 0.75 (19.05) | 1.00 (25.4)  | 0.75 (19.05) |
| F  | 5.75 (146.05) |              | 5.51 (140.0) |              |
| G  | 2.87 (73.0)   |              | 2.75 (70.0)  |              |
| ØH | 0.56 (14.3)   |              | 0.55 (14.0)  |              |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |         | Flow q & n = 1800 rpm |      |                        |      |                        |                    | Input power p & n = 1800 rpm |      |                        |       |                        |                     |
|---------------|--------|----------------------------|---------|-----------------------|------|------------------------|------|------------------------|--------------------|------------------------------|------|------------------------|-------|------------------------|---------------------|
|               |        | in³/rev                    | cm³/rev | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 320 bar (4650 psi) |                    | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 320 bar (4650 psi) |                     |
|               |        |                            |         | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm                | hp                           | kw   | hp                     | kw    | hp                     | kw                  |
| P1 & P2       | B02    | 0.35                       | 5.7     | 2.76                  | 10.4 | 2.33                   | 8.8  | 1.73                   | 6.5                | 0.74                         | 0.55 | 4.02                   | 2.99  | 8.59                   | 6.40                |
|               | B03    | 0.60                       | 9.8     | 4.66                  | 17.6 | 4.23                   | 15.9 | 3.63                   | 13.7               | 0.85                         | 0.63 | 6.24                   | 4.65  | 13.75                  | 10.25               |
|               | B04    | 0.78                       | 12.8    | 6.09                  | 23.0 | 5.66                   | 21.4 | 5.06                   | 19.2               | 0.94                         | 0.70 | 7.90                   | 5.89  | 17.62                  | 13.13               |
|               | B05    | 0.97                       | 15.9    | 7.56                  | 28.6 | 7.13                   | 26.9 | 6.53                   | 24.7               | 1.02                         | 0.76 | 9.62                   | 7.17  | 21.62                  | 16.12               |
|               | B06    | 1.21                       | 19.8    | 9.42                  | 35.6 | 8.99                   | 33.9 | 8.39                   | 31.7               | 1.13                         | 0.84 | 11.79                  | 8.79  | 26.66                  | 19.88               |
|               | B07    | 1.37                       | 22.5    | 10.70                 | 40.4 | 10.27                  | 38.8 | 9.67                   | 36.5               | 1.20                         | 0.89 | 13.29                  | 9.91  | 30.14                  | 22.47               |
|               | B08    | 1.52                       | 24.9    | 11.84                 | 44.7 | 11.41                  | 43.1 | 10.81                  | 40.9               | 1.27                         | 0.94 | 14.62                  | 10.90 | 33.24                  | 24.78               |
|               | B09    | 1.71                       | 28.0    | 13.31                 | 50.3 | 12.87                  | 48.6 | 12.28                  | 46.4               | 1.36                         | 1.01 | 16.35                  | 12.19 | 37.25                  | 27.77               |
|               | B10    | 1.94                       | 31.8    | 15.12                 | 57.2 | 14.69                  | 55.5 | 14.09                  | 53.4               | 1.46                         | 1.11 | 18.45                  | 13.75 | 42.14                  | 31.42               |
|               | B11    | 2.13                       | 34.9    | 16.64                 | 62.9 | 16.19                  | 61.2 | 15.61 <sup>1)</sup>    | 59.0 <sup>1)</sup> | 1.55                         | 1.15 | 20.17                  | 15.04 | 43.22 <sup>1)</sup>    | 32.22 <sup>1)</sup> |
|               | B12    | 2.50                       | 40.9    | 19.50                 | 73.7 | 19.07                  | 72.1 | 18.54 <sup>1)</sup>    | 70.1 <sup>1)</sup> | 1.72                         | 1.28 | 23.55                  | 17.56 | 50.58 <sup>1)</sup>    | 37.71 <sup>1)</sup> |
|               | B14    | 2.75                       | 45.1    | 21.40                 | 80.8 | 20.95                  | 79.2 | 20.37 <sup>1)</sup>    | 77.0 <sup>1)</sup> | 1.83                         | 1.36 | 25.80                  | 19.23 | 55.48 <sup>1)</sup>    | 41.37 <sup>1)</sup> |
|               | B15    | 3.05                       | 50.0    | 23.78                 | 89.8 | 23.35                  | 88.3 | 22.88 <sup>2)</sup>    | 86.5 <sup>2)</sup> | 1.97                         | 1.47 | 28.55                  | 21.28 | 57.35 <sup>2)</sup>    | 42.76 <sup>2)</sup> |

1) B11-B12-B14 = 300 bar (4350 psi) max. int

2) B15 = 280 bar (4060 psi) max. int



VT7QCC 1 W - 022 - 008 - 1 R 00 - C 1 - 00 \*

泵系列规格

安装方式

1 - SAE B

2 - SAE C

仅用于重载轴

“P1” 和 “P2” 定子

(Delivery @ 0 bar & 1500 rpm)

|                            |                           |
|----------------------------|---------------------------|
| * 003/B03/Y03 = 16.2 l/min | 015/B15/Y15 = 75.1 l/min  |
| 005/B05/Y05 = 25.8 l/min   | 017/B17/Y17 = 87.4 l/min  |
| 006/B06/Y06 = 31.9 l/min   | 020/B20/Y20 = 95.7 l/min  |
| 008/B08/Y08 = 39.6 l/min   | 022/B22/Y22 = 105.4 l/min |
| 010/B10/Y10 = 51.1 l/min   | 025/B25/Y25 = 118.9 l/min |
| 012/B12/Y12 = 55.6 l/min   | 028/B28/Y28 = 133.2 l/min |
| 014/B14/Y14 = 69.0 l/min   | 031/B31/Y31 = 150.0 l/min |

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

轴型

1- 平键轴 (不遵循SAE)

3- 花键轴 (SAE BB)

5- 花键轴 (SAE B)

重载轴

2- 平键轴 (SAE BB)

B - 平键轴

修改代码

安装 W/连接变化

|      |        | P1=1" - S=3" |      | P1=1" - S=2 1/2" |      |
|------|--------|--------------|------|------------------|------|
|      |        | 1"           | 3/4" | 1"               | 3/4" |
| code | Unc    | 00           | 01   | 10               | 11   |
|      | Metric | OM           | WO   | 1M               | W1   |

1) for 46 ml/rev max.

2) for 126 ml/rev max.

大排量必须总是在前面

密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式(看 65 页)

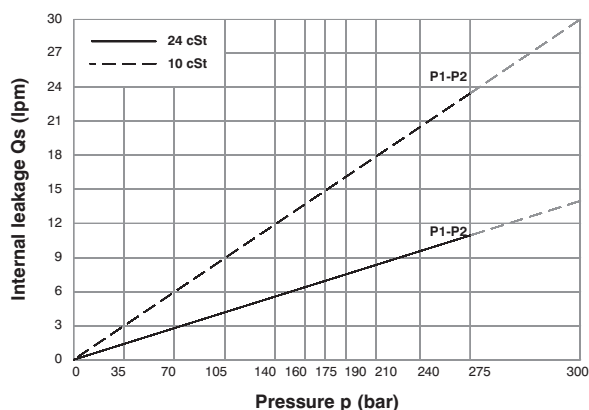
00 - 标准

旋向 (从轴端看)

R — 顺时针

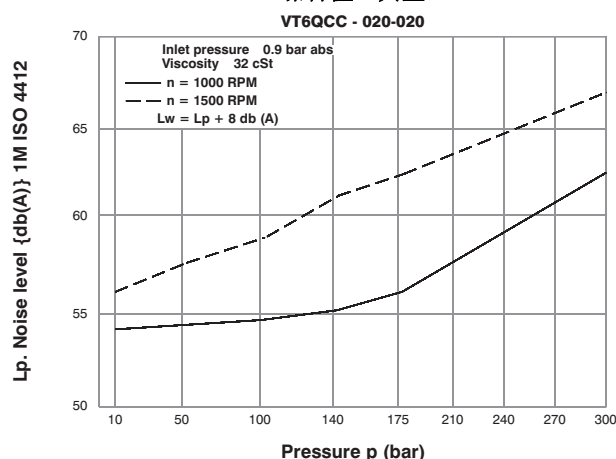
L — 逆时针

内泄漏 (典型)



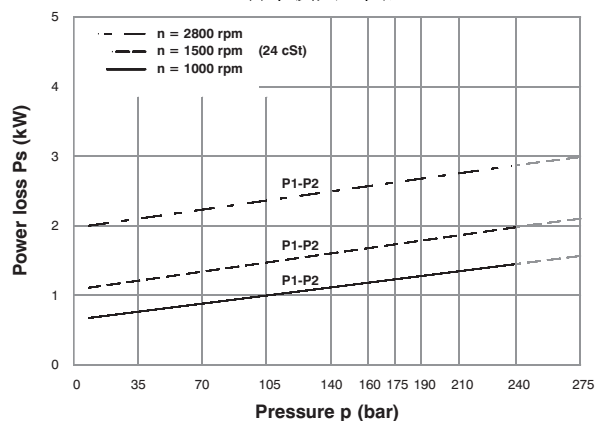
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



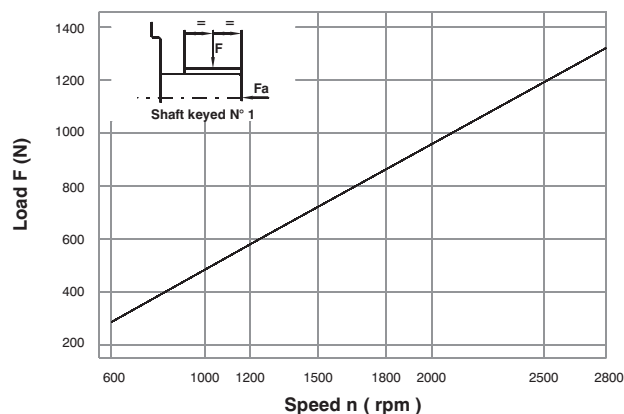
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



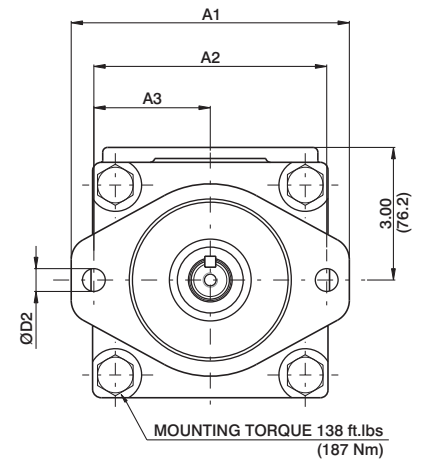
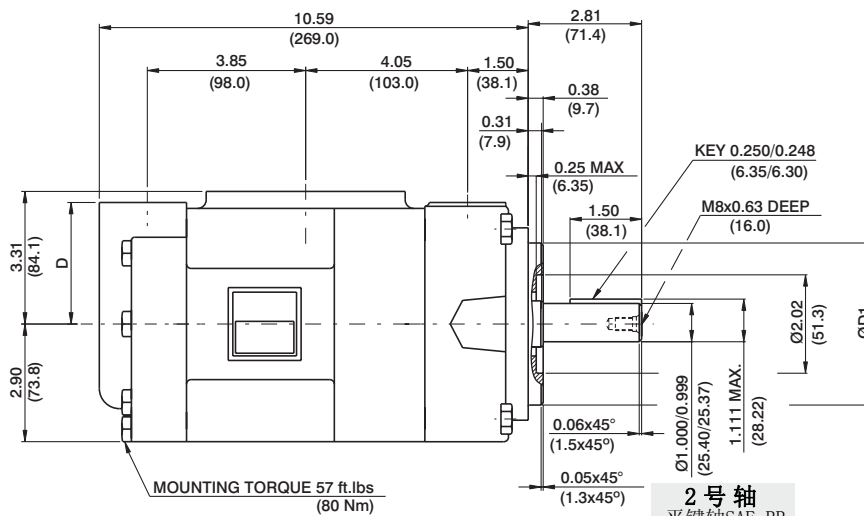
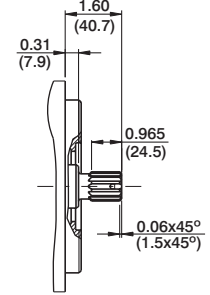
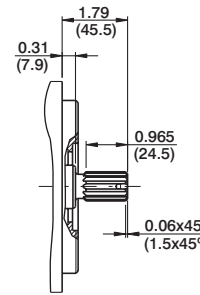
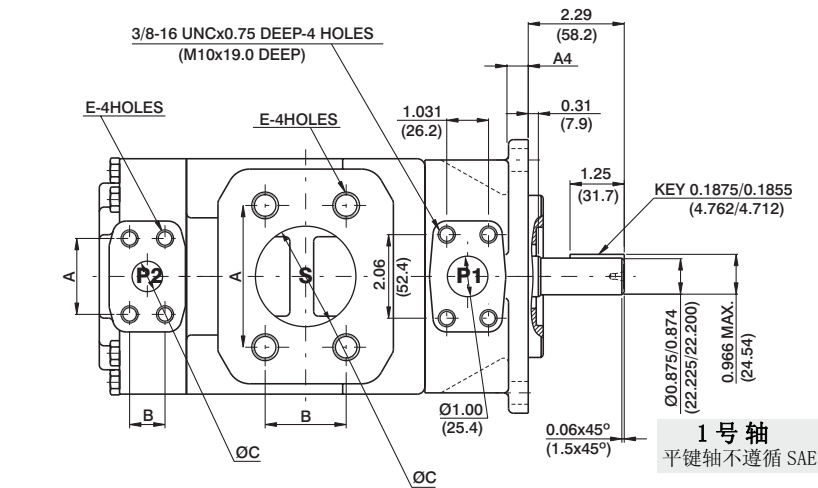
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 800 \text{ N}$





| 主軸扭矩极限 in <sup>3</sup> /rev x psi (ml/rev x bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp x p max. (P1+P2) |
| 1                                                | 12666 (14300)       |
| 2                                                | 18972 (21420)       |
| 3                                                | 28937 (32670)       |
| 5                                                | 18246 (20600)       |

| PORT | A            | B            | C           | D           | E                                   |
|------|--------------|--------------|-------------|-------------|-------------------------------------|
| S    | 4.19 (106.4) | 2.44 (61.9)  | 3.00 (76.2) |             | 5/8-11UNCx1.12 DEEP (M16x28.4 DEEP) |
| S    | 3.50 (88.9)  | 2.00 (50.8)  | 2.50 (63.5) |             | 1/2-13UNCx0.94 DEEP (M12x24.0 DEEP) |
| P2   | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.0) | 3.00 (76.2) | 3/8-16UNCx0.75 DEEP (M10x20.0 DEEP) |
| P2   | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4) | 2.94 (74.7) |                                     |

|          | VT7QCC1                          | VT7QCC2                          |
|----------|----------------------------------|----------------------------------|
| Mounting | SAE B                            | SAE C                            |
| ØD1      | 4.000 (101.60)<br>3.998 (101.55) | 5.000 (127.00)<br>4.997 (126.94) |
| ØD2      | 0.56 (14.3)                      | 0.69 (17.5)                      |
| A1       | 6.87 (174.5)                     | 8.36 (212.5)                     |
| A2       | 5.75 (146.0)                     | 7.13 (181.0)                     |
| A3       | 2.87 (73.0)                      | 3.56 (90.5)                      |
| A4       | 0.5 (12.7)                       | 0.62 (15.7)                      |

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Series            | Volumetric Displacement Vp | Flow q (lpm) & n = 1500 rpm |             |                     |                    | Input power p (kW) & n = 1500 rpm |             |                    |                    |
|-------------------|----------------------------|-----------------------------|-------------|---------------------|--------------------|-----------------------------------|-------------|--------------------|--------------------|
|                   |                            | p = 0 bar                   | p = 140 bar | p = 240 bar         | p = 300 bar        | p = 7 bar                         | p = 140 bar | p = 240 bar        | p = 300 bar        |
| 003               | 10.8 ml/rev                | 16.2                        | 11.9        | 8.1                 | --                 | 1.3                               | 5.3         | 7.8                | --                 |
| 005               | 17.2 ml/rev                | 25.8                        | 21.5        | 17.7                | 13.7               | 1.4                               | 7.5         | 12.2               | 14.9               |
| 006               | 21.3 ml/rev                | 31.9                        | 26.5        | 22.0                | 18.0               | 1.5                               | 8.9         | 14.7               | 18.0               |
| 008               | 26.4 ml/rev                | 39.6                        | 34.1        | 29.6                | 25.6               | 1.6                               | 10.7        | 17.7               | 21.8               |
| 010               | 34.1 ml/rev                | 51.1                        | 45.7        | 41.2                | 37.2               | 1.7                               | 13.4        | 22.3               | 27.5               |
| 012               | 37.1 ml/rev                | 55.6                        | 50.2        | 45.7                | 41.7               | 1.7                               | 14.4        | 24.1               | 29.8               |
| 014               | 46.0 ml/rev                | 69.0                        | 63.5        | 59.0                | 55.0               | 1.9                               | 17.6        | 29.5               | 36.5               |
| 015               | 50.5 ml/rev                | 75.1                        | 69.6        | 65.1                | 61.1               | 2.0                               | 18.0        | 32.0               | 39.5               |
| 017               | 58.3 ml/rev                | 87.4                        | 82.0        | 77.5                | 73.5               | 2.1                               | 19.0        | 36.9               | 45.7               |
| 020               | 63.8 ml/rev                | 95.7                        | 90.2        | 85.7                | 81.7               | 2.2                               | 23.8        | 40.2               | 49.8               |
| 022               | 70.3 ml/rev                | 105.4                       | 100.0       | 95.5                | 91.5 <sup>2)</sup> | 2.3                               | 26.1        | 44.1               | 50.3 <sup>2)</sup> |
| 025 <sup>1)</sup> | 79.3 ml/rev                | 118.9                       | 113.5       | 109.0 <sup>3)</sup> | --                 | 2.5                               | 29.2        | 49.5 <sup>3)</sup> | --                 |
| 028 <sup>1)</sup> | 88.8 ml/rev                | 133.2                       | 127.7       | 124.5 <sup>4)</sup> | --                 | 2.8                               | 32.7        | 48.5 <sup>4)</sup> | --                 |
| 031 <sup>1)</sup> | 100.0 ml/rev               | 150.0                       | 144.5       | 141.3 <sup>4)</sup> | --                 | 2.8                               | 36.5        | 54.4 <sup>4)</sup> | --                 |

1) 025-028-031 = 2500 R.P.M. max.

2) 022 = 275 bar max. int.

3) 025 = 240 bar max. int. 4) 028-031 = 210 bar max. int.

-- Not to use because internal leakage greater than 50% of theoretical flow.

VT7DB or VT7DBS - B42 - B10 - 1 R 00 - A 1 00 -

VT7DB 系列 2 孔安装法兰遵循  
ISO 3019/2 125A2HW

VT7DBS 系列 SAE C 2 孔安装  
法兰遵循 J744

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B14 = 43.9 (2.68) | B31 = 99.1 (6.05)  |
| B17 = 55.0 (3.36) | B35 = 113.4 (6.92) |
| B20 = 66.0 (4.03) | B38 = 120.6 (7.36) |
| B22 = 70.3 (4.29) | B42 = 137.5 (8.39) |
| B24 = 81.1 (4.95) | 045 = 145.7 (8.89) |
| B28 = 89.9 (5.49) | 050 = 157.9 (9.64) |

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

## 修改代码

安装 W/连接变化

|    | UNC<br>VT7DBS |      | METRIC<br>VT7DB-VT7DBS |      |
|----|---------------|------|------------------------|------|
|    | 00            | 01   | M0                     | M1   |
| P2 | 1"            | 3/4" | 1"                     | 3/4" |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代码

油口组合方式(看 65 页)

00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

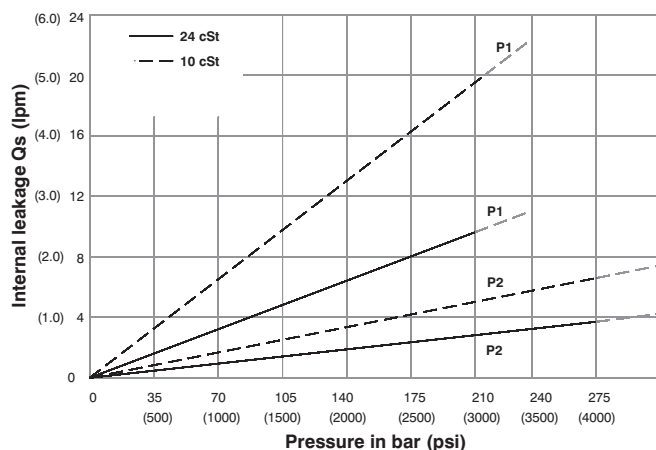
## VT7DBS 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (特殊 SAE C)

## VT7DB- VT7DBS 轴型

- 5- 平键轴 (ISO 3019-2-G32M)

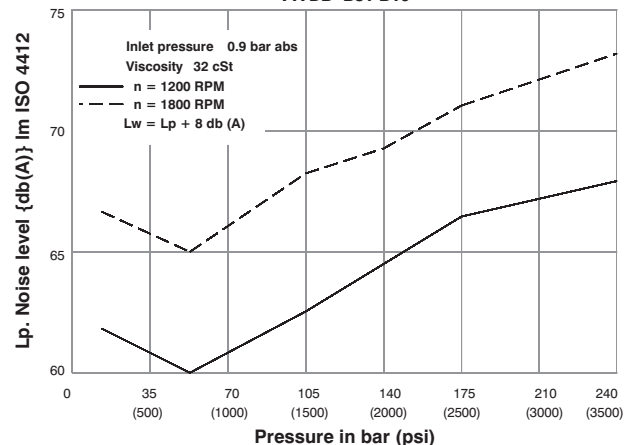
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

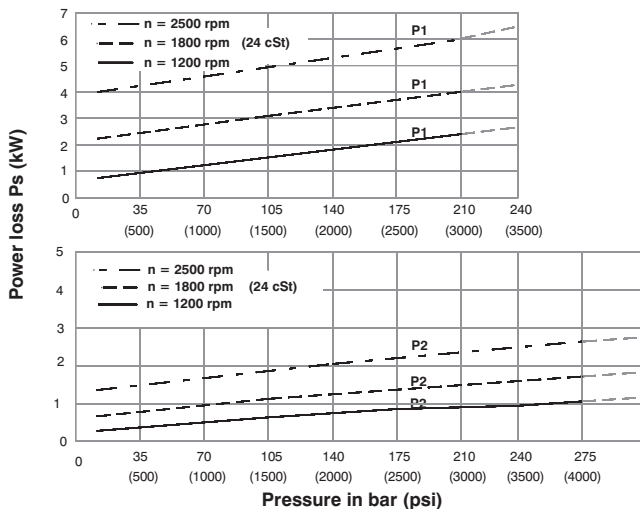
## 噪音值 (典型)

VT7DB- B31-B10



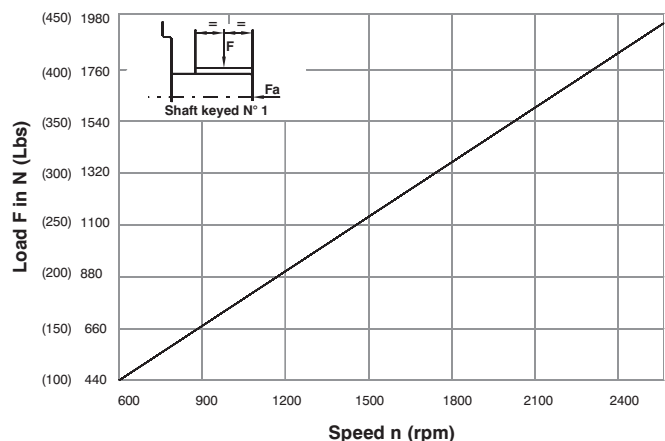
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

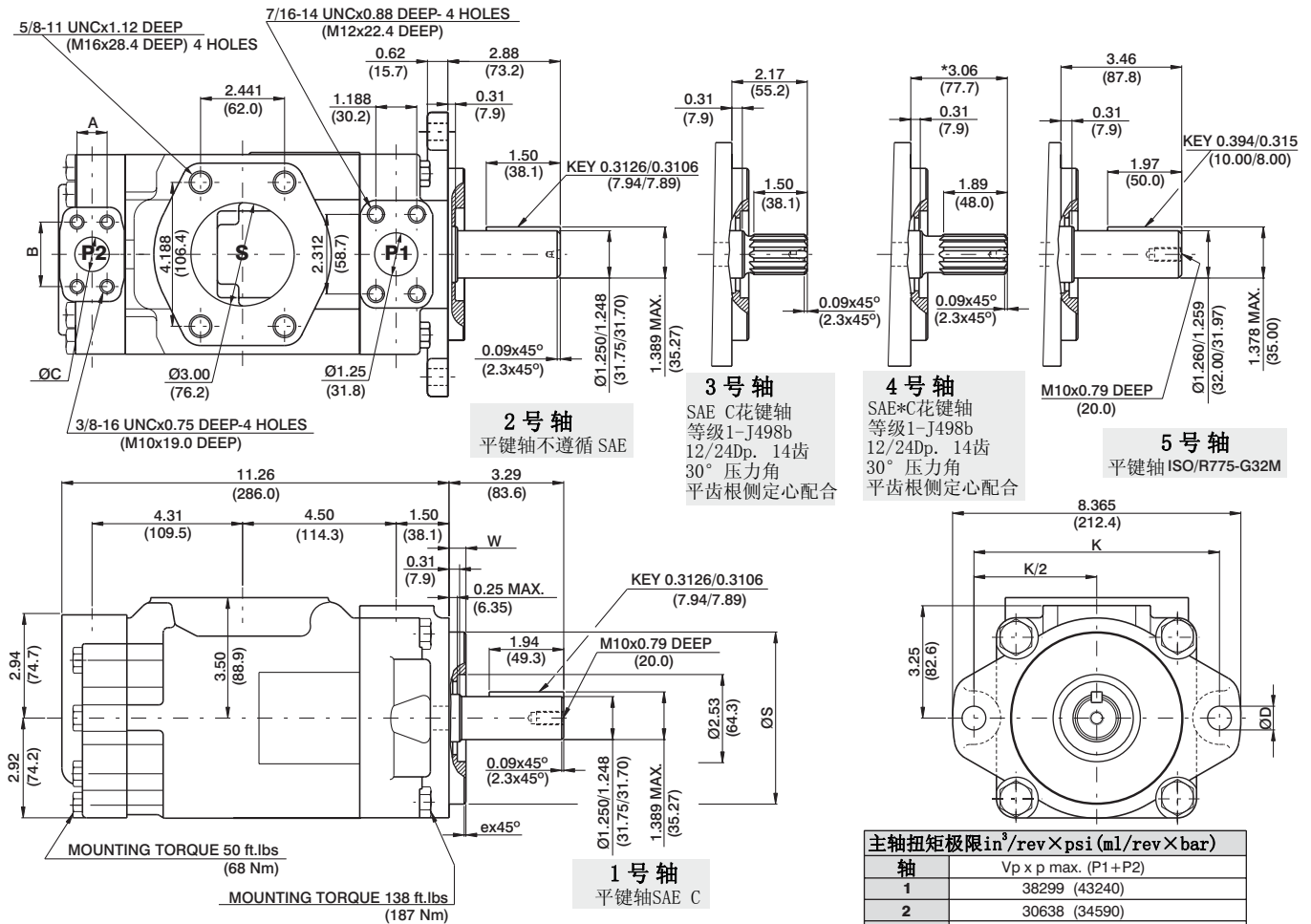


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N (270 Lbs)}$



**可变法兰安装**

| Series | ØS             |                | ex45°       | W            | K             | ØD           |
|--------|----------------|----------------|-------------|--------------|---------------|--------------|
|        | MAX.           | Min.           |             |              |               |              |
| VT7DB  | 4.921 (124.99) | 4.919 (124.94) | 0.079 (2.0) | 0.374 (9.49) | 7.087 (180.0) | 0.709 (18.0) |
| VT7DBS | 5.00 (127.00)  | 4.998 (126.94) | 0.051 (1.3) | 0.50 (12.7)  | 7.126 (181.0) | 0.689 (17.5) |

**主轴扭矩极限 in³/rev × psi (ml/rev × bar)**

| 轴 | Vp x p max. (P1 + P2) |
|---|-----------------------|
| 1 | 38299 (43240)         |
| 2 | 30638 (34590)         |
| 3 | 54207 (61200)         |
| 4 | 54207 (61200)         |
| 5 | 37644 (42542)         |

**可变连接**

|   | 00 & M0      | 01 & M1      |
|---|--------------|--------------|
| A | 1.031 (26.2) | 0.874 (22.2) |
| B | 2.06 (52.4)  | 1.874 (47.6) |
| C | 1.00 (25.4)  | 0.75 (19.05) |

1) 050 = 210 bar (3000 psi) max. int

2) B15 = 280 bar (4060 psi) max. int

VT7QDC - B38 - 022

1 R 00 - A 1 00 \*

泵系列规格

“P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

B14 = 43.9 (2.68) B31 = 99.1 (6.05)  
B17 = 55.0 (3.36) B35 = 113.4 (6.92)  
B20 = 66.0 (4.03) B38 = 120.6 (7.36)  
B22 = 70.3 (4.29) B42 = 137.5 (8.39)  
B24 = 81.1 (4.95) 045 = 145.7 (8.89)  
B28 = 89.9 (5.49) 050 = 157.9 (9.64)

“P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

\*003/B03/Y03 = 10.8 (0.66) 015/B15/Y15 = 50.5 (3.08)  
005/B05/Y05 = 17.2 (1.05) 017/B17/Y17 = 58.3 (3.56)  
006/B06/Y06 = 21.3 (1.30) 020/B20/Y20 = 63.8 (3.89)  
008/B08/Y08 = 26.4 (1.61) 022/B22/Y22 = 70.3 (4.29)  
010/B10/Y10 = 34.1 (2.08) 025/B25/Y25 = 79.3 (4.84)  
012/B12/Y12 = 37.1 (2.26) 028/B28/Y28 = 88.8 (5.42)  
014/B14/Y14 = 46.0 (2.81) 031/B31/Y31 = 100.0 (6.10)

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

修改代码

安装 W/连接变化

|    | UNC |      | METRIC |      |
|----|-----|------|--------|------|
|    | 00  | 01   | M0     | M1   |
| P2 | 1"  | 3/4" | 1"     | 3/4" |

密封等级

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式(看 65 页)

00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

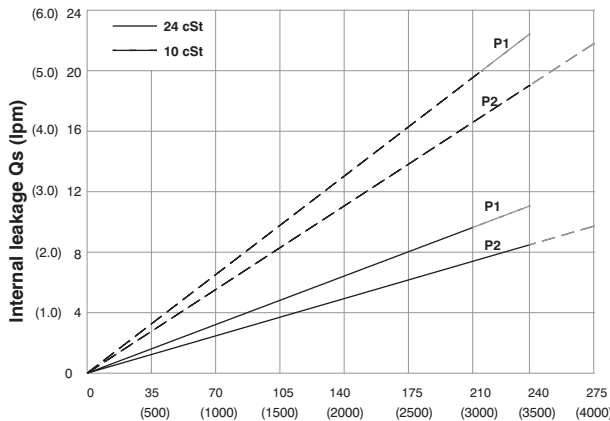
轴型

1- 平键轴 (SAE CC)

2- 平键轴 (SAE CC)

3- 花键轴 (SAE C)

内泄漏 (典型)

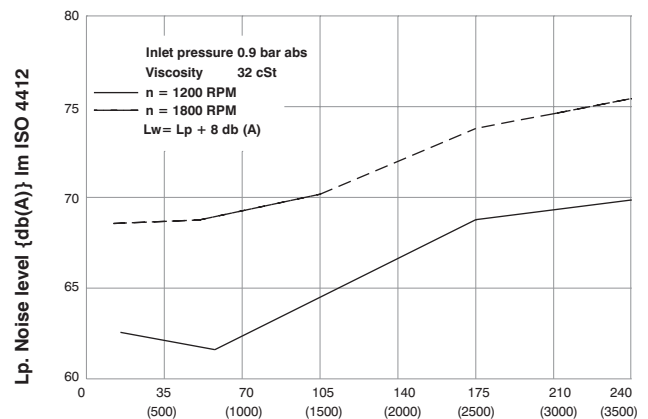


Pressure in bar (psi)

Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)

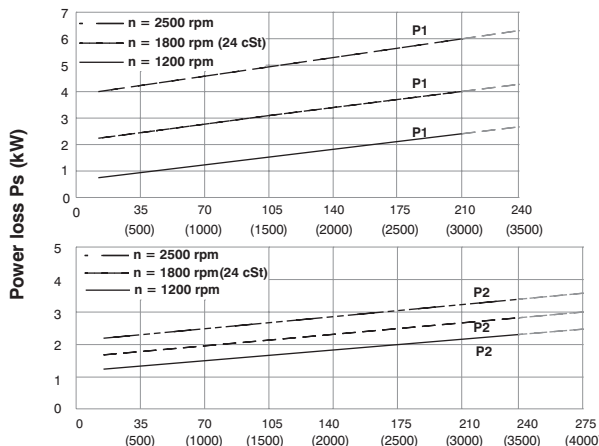
VT7QDC- B31-022



Pressure in bar (psi)

Double pump noise level is given with each section discharging at the pressure noted on the curve.

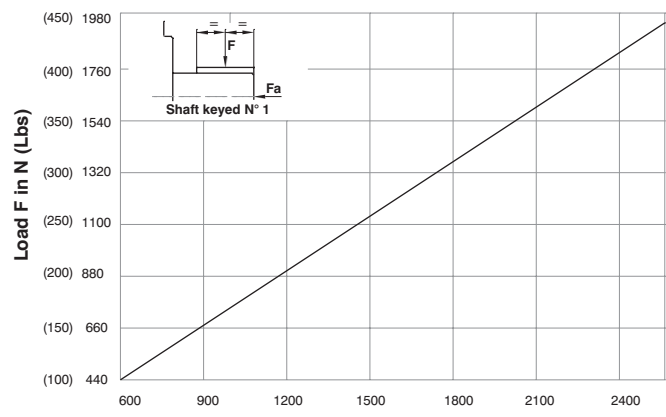
功率损失 (典型)



Pressure in bar (psi)

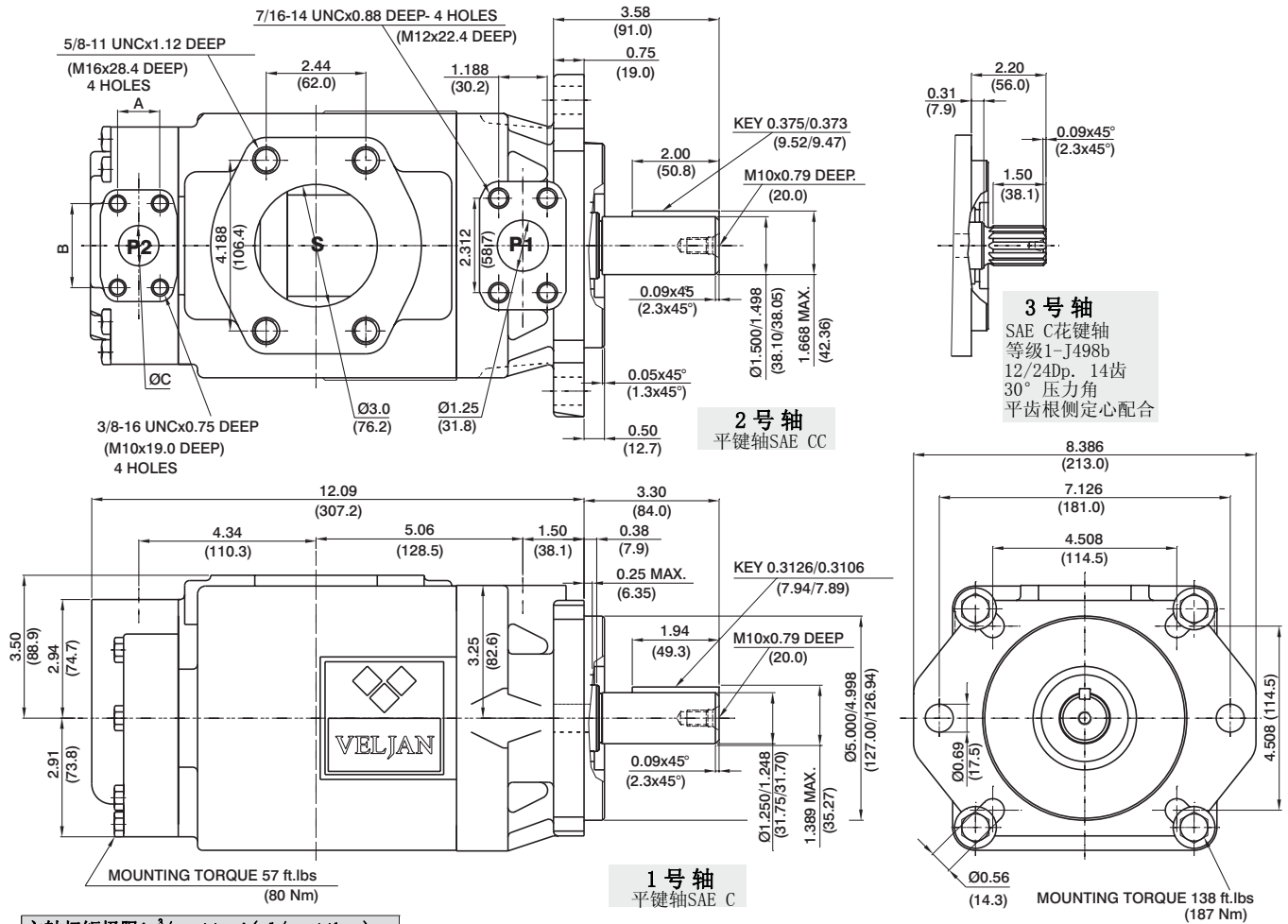
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Speed n (rpm)

Maximum permissible axial load  $F_a = 1200 \text{ N} (270 \text{ Lbs})$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                       |
|--------------------------------------------------|-----------------------|
| 轴                                                | Vp × p max. (P1 + P2) |
| 1                                                | 38299 (43240)         |
| 2                                                | 30638 (34590)         |
| 3                                                | 54207 (61200)         |

| 可变连接 |              |
|------|--------------|
|      | 00 & M0      |
| A    | 1.031 (26.2) |
| B    | 2.06 (52.4)  |
| C    | 1.00 (25.4)  |

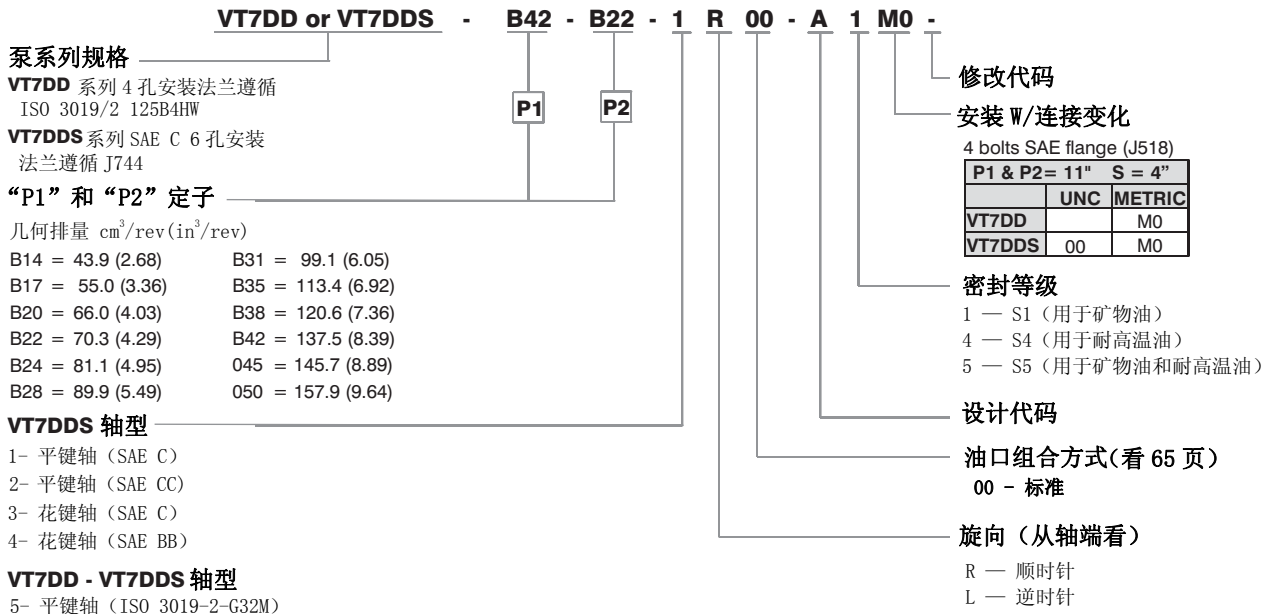
性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |                        |                        |       |                     |                      | Input power p & n = 1800 rpm |                        |                        |       |                      |                      |
|---------------|--------|----------------------------|----------------------|-----------------------|------------------------|------------------------|-------|---------------------|----------------------|------------------------------|------------------------|------------------------|-------|----------------------|----------------------|
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm                    | gpm                    | lpm   | gpm                 | lpm                  | hp                           | kw                     | hp                     | kw    | hp                   | kw                   |
| P1            | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1                   | 19.18                  | 72.5  | 17.81               | 67.30                | 3.46                         | 2.60                   | 27.77                  | 20.70 | 47.03                | 35.00                |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8                   | 24.41                  | 92.3  | 23.04               | 87.00                | 3.77                         | 2.80                   | 33.88                  | 25.30 | 57.71                | 43.00                |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6                  | 29.64                  | 112.0 | 28.27               | 106.80               | 4.07                         | 3.00                   | 39.98                  | 29.80 | 68.39                | 50.90                |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4                  | 31.69                  | 119.8 | 30.32               | 104.60               | 4.19                         | 3.10                   | 42.37                  | 31.60 | 72.57                | 54.00                |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8                  | 36.82                  | 139.2 | 35.45               | 134.00               | 4.49                         | 3.40                   | 48.36                  | 36.10 | 83.06                | 61.90                |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8                  | 41.06                  | 155.2 | 39.69               | 150.00               | 4.74                         | 3.50                   | 53.30                  | 39.70 | 91.70                | 68.30                |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3                  | 45.43                  | 171.7 | 44.06               | 166.50               | 4.99                         | 3.70                   | 58.41                  | 43.60 | 100.63               | 75.00                |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9                  | 52.18                  | 197.2 | 50.81               | 192.00               | 5.39                         | 4.00                   | 66.29                  | 49.40 | 114.42               | 85.30                |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8                  | 55.61                  | 210.2 | 54.24               | 204.90               | 5.59                         | 4.20                   | 70.28                  | 52.40 | 121.42               | 90.50                |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2                  | 63.65                  | 240.6 | 62.28               | 235.40               | 6.05                         | 4.50                   | 79.66                  | 59.40 | 137.83               | 102.70               |
|               | 045    | 8.89                       | 145.7                | 69.29                 | 262.0                  | 67.11                  | 253.6 | 65.31               | 246.80               | 6.74                         | 5.00                   | 83.75                  | 62.40 | 145.79               | 108.70               |
| P2            | 050    | 9.64                       | 157.9                | 75.14                 | 284.0                  | 72.96                  | 275.8 | 71.78 <sup>1)</sup> | 271.30 <sup>1)</sup> | 7.08                         | 5.30                   | 90.58                  | 67.50 | 134.50 <sup>1)</sup> | 100.30 <sup>1)</sup> |
|               |        |                            |                      | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) |       |                     |                      | p = 7 bar (100 psi)          | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) |       |                      |                      |
|               | 003    | 0.66                       | 10.8                 | 5.14                  | 19.6                   | 3.85                   | 14.6  | --                  | --                   | 2.11                         | 1.57                   | 8.45                   | 6.30  | --                   | --                   |
|               | 005    | 1.05                       | 17.2                 | 8.18                  | 30.9                   | 6.89                   | 26.0  | 4.34                | 16.44                | 2.29                         | 1.70                   | 12.00                  | 8.94  | 23.97                | 17.88                |
|               | 006    | 1.30                       | 21.3                 | 10.13                 | 38.3                   | 8.84                   | 33.4  | 5.71                | 21.60                | 2.40                         | 1.78                   | 14.28                  | 10.64 | 28.96                | 21.60                |
|               | 008    | 1.61                       | 26.4                 | 12.55                 | 47.4                   | 11.26                  | 42.6  | 8.12                | 30.72                | 2.54                         | 1.89                   | 17.11                  | 12.75 | 35.08                | 26.16                |
|               | 010    | 2.08                       | 34.1                 | 16.22                 | 61.3                   | 14.93                  | 56.4  | 11.81               | 44.64                | 2.76                         | 2.06                   | 21.38                  | 15.94 | 44.25                | 33.00                |
|               | 012    | 2.26                       | 37.1                 | 17.64                 | 66.7                   | 16.35                  | 61.8  | 13.24               | 50.04                | 2.84                         | 2.11                   | 23.05                  | 17.18 | 47.47                | 35.40                |
|               | 014    | 2.81                       | 46.0                 | 21.88                 | 82.7                   | 20.59                  | 77.8  | 17.46               | 66.00                | 3.09                         | 2.30                   | 27.99                  | 20.87 | 58.73                | 43.80                |
|               | 015    | 3.08                       | 50.5                 | 23.99                 | 90.7                   | 22.83                  | 86.3  | 19.39               | 73.32                | 3.21                         | 2.40                   | 30.30                  | 22.60 | 63.56                | 47.40                |
|               | 017    | 3.56                       | 58.3                 | 27.73                 | 104.8                  | 26.44                  | 99.9  | 23.33               | 88.20                | 3.43                         | 2.55                   | 34.81                  | 25.95 | 73.54                | 54.84                |
|               | 020    | 3.89                       | 63.8                 | 30.34                 | 114.7                  | 29.05                  | 109.8 | 25.93               | 98.04                | 3.58                         | 2.66                   | 37.86                  | 28.23 | 80.14                | 59.76                |
|               | 022    | 4.29                       | 70.3                 | 33.43                 | 126.4                  | 32.14                  | 121.5 | 29.05 <sup>2)</sup> | 109.80 <sup>2)</sup> | 3.76                         | 2.80                   | 41.47                  | 30.92 | 80.94 <sup>2)</sup>  | 60.36 <sup>2)</sup>  |
|               | 025    | 4.84                       | 79.3                 | 37.71                 | 142.5                  | 36.42                  | 137.6 | ---                 | ---                  | 4.01                         | 2.99                   | 46.46                  | 34.64 | ---                  | ---                  |
|               | 028    | 5.42                       | 88.8                 | 42.23                 | 159.6                  | 40.94                  | 154.7 | ---                 | ---                  | 4.27                         | 3.18                   | 51.74                  | 38.58 | ---                  | ---                  |
|               | 031    | 6.10                       | 100.0                | 47.56                 | 179.7                  | 46.27                  | 174.9 | ---                 | ---                  | 4.58                         | 3.41                   | 57.95                  | 43.21 | ---                  | ---                  |

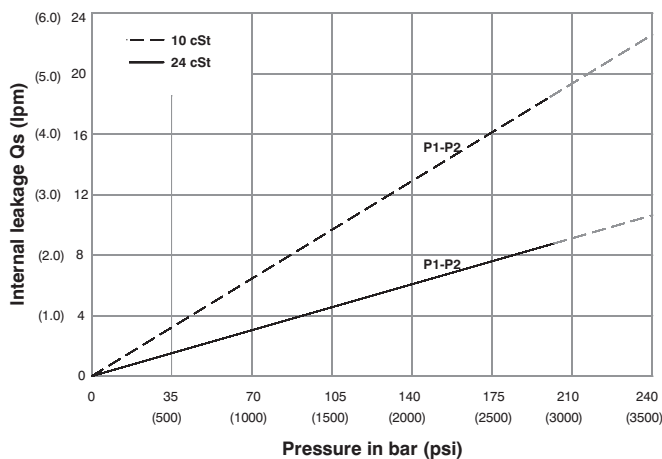
1) 050 = 210 bar (3000 psi) max. int

2) 022 = 240 bar (3500 psi) max. int

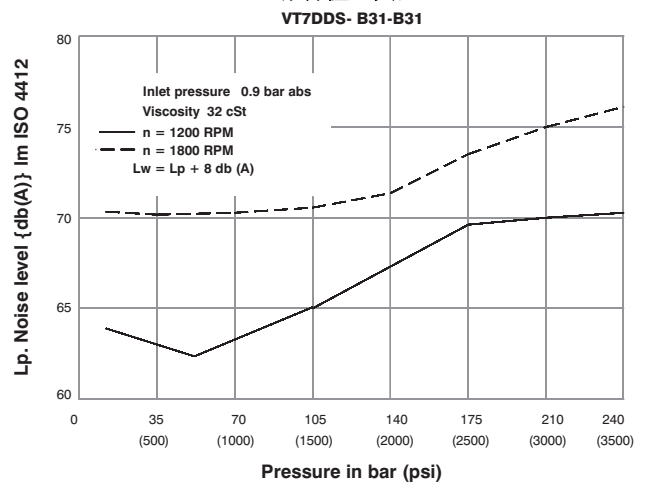
-- Not to use because internal leakage greater than 50% of theoretical flow



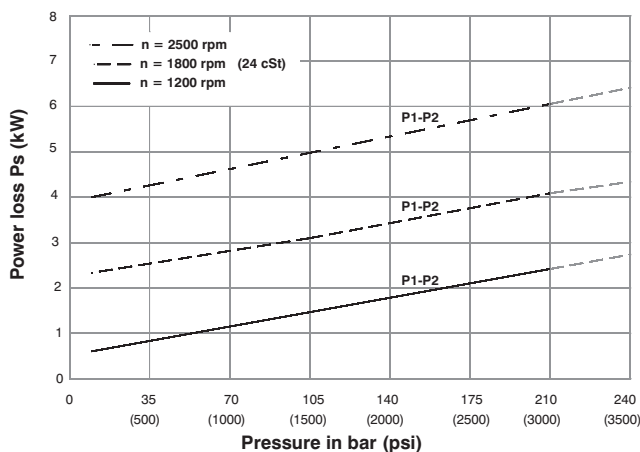
内泄漏 (典型)



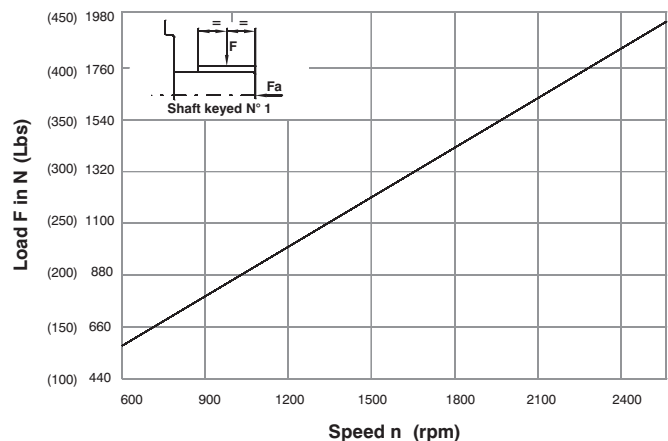
噪音值 (典型)



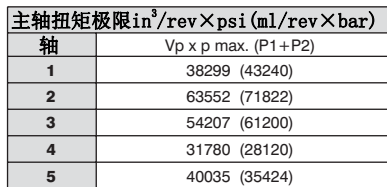
功率损失 (典型)



允许径向负载







| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |       | Input power p & n = 1800 rpm |       |                        |                      |                        |        |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|-------|------------------------------|-------|------------------------|----------------------|------------------------|--------|
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 250 bar (3630 psi) |       | p = 7 bar (100 psi)          |       | p = 140 bar (2000 psi) |                      | p = 250 bar (3630 psi) |        |
|               |        |                            |                      | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm   | hp                           | kw    | hp                     | kw                   | hp                     | kw     |
| P1 & P2       | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5                | 17.81                  | 67.3  | 3.46                         | 2.6   | 27.77                  | 20.7                 | 47.03                  | 35.07  |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3                | 23.04                  | 87.0  | 3.77                         | 2.8   | 33.88                  | 25.3                 | 57.71                  | 43.03  |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0               | 28.27                  | 106.8 | 4.07                         | 3.0   | 39.98                  | 29.8                 | 68.39                  | 50.99  |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8               | 30.32                  | 104.6 | 4.19                         | 3.1   | 42.37                  | 31.6                 | 72.57                  | 54.11  |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2               | 35.45                  | 134.0 | 4.49                         | 3.4   | 48.36                  | 36.1                 | 83.06                  | 61.93  |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2               | 39.69                  | 150.0 | 4.74                         | 3.5   | 53.30                  | 39.7                 | 91.70                  | 68.38  |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7               | 44.06                  | 166.5 | 4.99                         | 3.7   | 58.41                  | 43.6                 | 100.63                 | 75.03  |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2               | 50.81                  | 192.0 | 5.39                         | 4.0   | 66.29                  | 49.4                 | 114.42                 | 85.32  |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2               | 54.24                  | 204.9 | 5.59                         | 4.2   | 70.27                  | 52.4                 | 121.42                 | 90.54  |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6               | 62.28                  | 235.4 | 6.05                         | 4.5   | 79.66                  | 59.4                 | 137.83                 | 102.77 |
|               | 045    | 8.89                       | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6               | 65.31                  | 246.8 | 6.74                         | 5.0   | 83.75                  | 62.4                 | 145.79                 | 108.71 |
| 050           | 9.64   | 157.9                      | 75.14                | 284.0                 | 72.96 | 275.8                  | 71.78 <sup>1)</sup> | 271.3 <sup>1)</sup>    | 7.08  | 5.3                          | 90.58 | 67.5                   | 134.50 <sup>1)</sup> | 100.30 <sup>1)</sup>   |        |

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## 泵系列规格

VT7EB 系列 4 孔安装法兰遵循  
ISO 3019/2 125A2HW

VT7EBS 系列 SAE C 2 孔安装  
法兰遵循 J744

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.2 (8.07)  | 057 = 183.2 (11.18) |
| 045 = 142.5 (8.70)  | 062 = 196.6 (12.0)  |
| 050 = 158.5 (9.67)  | 066 = 213.0 (13.0)  |
| 052 = 163.8 (10.0)  | 072 = 227.1 (13.86) |
| 054 = 170.9 (10.43) | 085 = 268.7 (16.40) |

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

VT7EB or VT7EBS - 042 - B12 - 1 R 00 - A 1 01 \*

## 修改代码

安装 W/连接变化

|         |            |                     |
|---------|------------|---------------------|
| P1= 11" | P2= 3/4"   | S=31"               |
| Type    | VT7EBS UNC | VT7EB-VT7EBS METRIC |
| code    | 01         | M1                  |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代码

油口组合方式(看 65 页)

00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

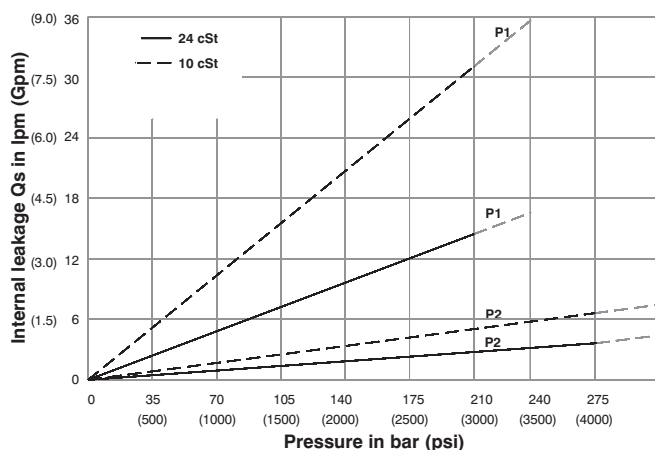
## VT7EBS 轴型

- 1- 平键轴 (SAE CC) 3- 花键轴 (SAE C)
- 2- 平键轴 (不遵循 SAE) 4- 花键轴 (SAE C)

## VT7EB- VT7EBS 轴型

5- 平键轴 (ISO/R775-38M)

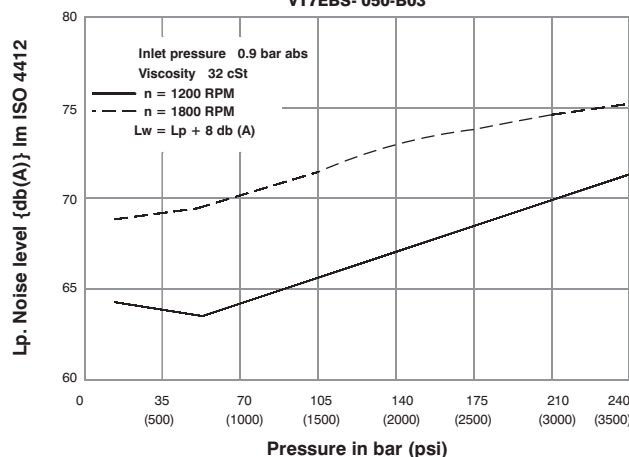
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

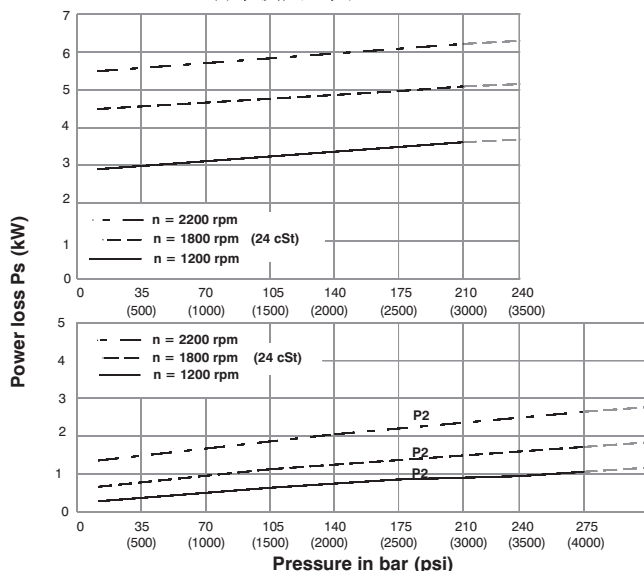
## 噪音值 (典型)

VT7EBS- 050-B03



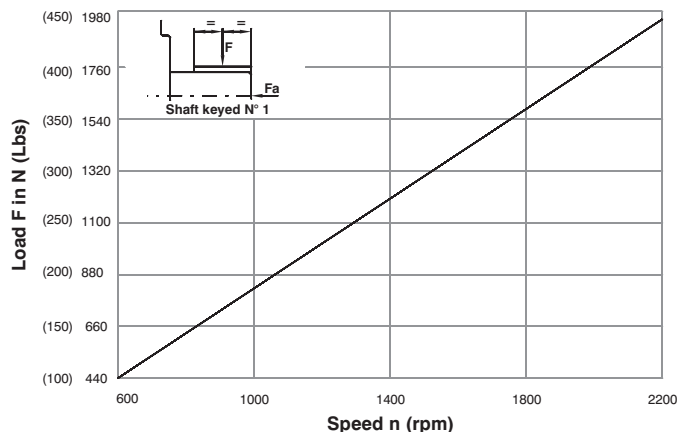
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

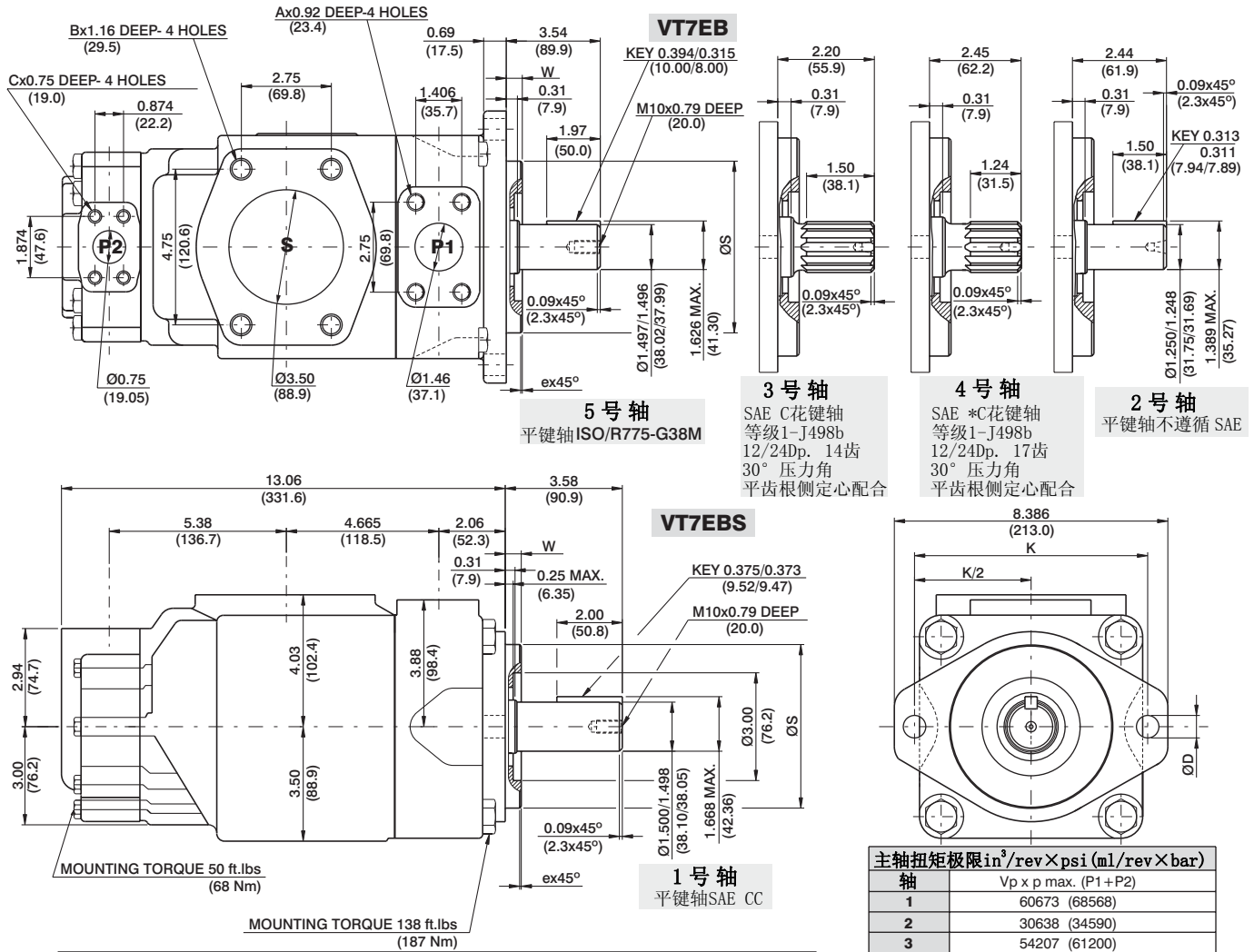


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp × p max. (P1+P2) |
| 1                                                | 60673 (68568)       |
| 2                                                | 30638 (34590)       |
| 3                                                | 54207 (61200)       |
| 4                                                | 60673 (68568)       |
| 5                                                | 60673 (68568)       |

| 可变连接 |            |     |
|------|------------|-----|
|      | O1         | M1  |
| A    | 1/2-13 UNC | M12 |
| B    | 5/8-11 UNC | M16 |
| C    | 3/8-16 UNC | M10 |

可変法兰安装

| Series | ØS             |                | ex45°       | W            | K             | ØD           |
|--------|----------------|----------------|-------------|--------------|---------------|--------------|
|        | MAX.           | Min.           |             |              |               |              |
| VT7EB  | 4.921 (124.99) | 4.919 (124.94) | 0.079 (2.0) | 0.374 (9.49) | 7.087 (180.0) | 0.709 (18.0) |
| VT7EBS | 5.00 (127.00)  | 4.998 (126.94) | 0.051 (1.3) | 0.50 (12.7)  | 7.126 (181.0) | 0.689 (17.5) |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |                    |                     |      | Input power p & n = 1800 rpm |                     |                        |                     |    |    |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|--------------------|---------------------|------|------------------------------|---------------------|------------------------|---------------------|----|----|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                    | p = 7 bar (100 psi) |      | p = 140 bar (2000 psi)       |                     | p = 240 bar (3500 psi) |                     |    |    |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                | hp                  | kw   | hp                           | kw                  | hp                     | kw                  | hp | kw |
| P1            | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2              | 8.09                | 6.03 | 78.44                        | 58.49               | 133.80                 | 99.77               |    |    |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3              | 8.37                | 6.24 | 84.04                        | 62.66               | 143.60                 | 107.08              |    |    |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3              | 8.82                | 6.58 | 92.97                        | 69.32               | 159.24                 | 118.75              |    |    |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6              | 8.99                | 6.70 | 96.47                        | 71.94               | 165.36                 | 123.31              |    |    |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6              | 9.17                | 6.84 | 99.75                        | 74.38               | 177.46                 | 132.33              |    |    |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7              | 9.51                | 7.09 | 106.57                       | 79.47               | 189.84                 | 141.56              |    |    |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9              | 9.88                | 7.37 | 114.17                       | 85.13               | 196.34                 | 146.41              |    |    |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8              | 10.34               | 7.71 | 123.38                       | 92.0                | 212.46                 | 158.43              |    |    |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6              | 10.72               | 7.99 | 131.04                       | 97.71               | 225.86                 | 166.42              |    |    |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | --                     | --                 | 11.88               | 8.85 | 101.66 <sup>1)</sup>         | 75.80 <sup>1)</sup> | --                     | --                  |    |    |
| P2            | B02    | 0.35                       | 5.7                  | 2.76                  | 10.4  | 2.33                   | 8.8                 | 1.80                   | 6.8                | 0.74                | 0.55 | 4.02                         | 2.99                | 8.10                   | 6.04                |    |    |
|               | B03    | 0.60                       | 9.8                  | 4.66                  | 17.6  | 4.23                   | 15.9                | 3.70                   | 14.0               | 0.85                | 0.63 | 6.24                         | 4.65                | 12.93                  | 9.64                |    |    |
|               | B04    | 0.78                       | 12.8                 | 6.09                  | 23.0  | 5.66                   | 21.4                | 5.13                   | 19.4               | 0.94                | 0.70 | 7.90                         | 5.89                | 16.55                  | 12.34               |    |    |
|               | B05    | 0.97                       | 15.9                 | 7.56                  | 28.6  | 7.13                   | 26.9                | 6.60                   | 25.0               | 1.02                | 0.76 | 9.62                         | 7.17                | 20.29                  | 15.13               |    |    |
|               | B06    | 1.21                       | 19.8                 | 9.42                  | 35.6  | 8.99                   | 33.9                | 8.46                   | 32.0               | 1.13                | 0.84 | 11.79                        | 8.79                | 25.00                  | 18.64               |    |    |
|               | B07    | 1.37                       | 22.5                 | 10.70                 | 40.4  | 10.27                  | 38.8                | 9.74                   | 36.8               | 1.20                | 0.89 | 13.29                        | 9.91                | 28.26                  | 21.07               |    |    |
|               | B08    | 1.52                       | 24.9                 | 11.84                 | 44.7  | 11.41                  | 43.1                | 10.88                  | 41.1               | 1.27                | 0.94 | 14.62                        | 10.90               | 31.15                  | 23.22               |    |    |
|               | B09    | 1.71                       | 28.0                 | 13.31                 | 50.3  | 12.87                  | 48.6                | 12.35                  | 47.0               | 1.36                | 1.01 | 16.35                        | 12.19               | 34.92                  | 26.03               |    |    |
|               | B10    | 1.94                       | 31.8                 | 15.12                 | 57.2  | 14.69                  | 55.5                | 14.16                  | 53.5               | 1.46                | 1.09 | 18.45                        | 13.76               | 39.48                  | 29.44               |    |    |
|               | B11    | 2.13                       | 34.9                 | 16.64                 | 62.9  | 16.19                  | 61.2                | 15.68                  | 59.3               | 1.55                | 1.15 | 20.17                        | 15.04               | 43.22                  | 32.23               |    |    |
|               | B12    | 2.50                       | 40.9                 | 19.50                 | 73.7  | 19.07                  | 72.1                | 18.54                  | 70.1               | 1.72                | 1.28 | 23.55                        | 17.56               | 50.58                  | 37.71               |    |    |
|               | B14    | 2.75                       | 45.1                 | 21.40                 | 80.8  | 20.95                  | 79.2                | 20.44                  | 77.0               | 1.83                | 1.36 | 25.80                        | 19.23               | 55.48                  | 41.37               |    |    |
|               | B15    | 3.05                       | 50.0                 | 23.78                 | 89.8  | 23.35                  | 88.3                | 22.88 <sup>2)</sup>    | 86.5 <sup>2)</sup> | 1.97                | 1.47 | 28.55                        | 21.28               | 57.35 <sup>2)</sup>    | 42.76 <sup>2)</sup> |    |    |

1) 085 = 90 bar (1300 psi) max. int

2) B15 = 280 bar (4060 psi) max. int

VT7QEC \* - 066 - 022 1 R 00 - A 1 -

## 泵系列规格

Y - 公制油口连接, 省略为 UNC

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 183.2 (11.18) |                     |

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向, 冷启动

## 修改代码

### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代码

### 油口组合方式(看 65 页)

00 - 标准

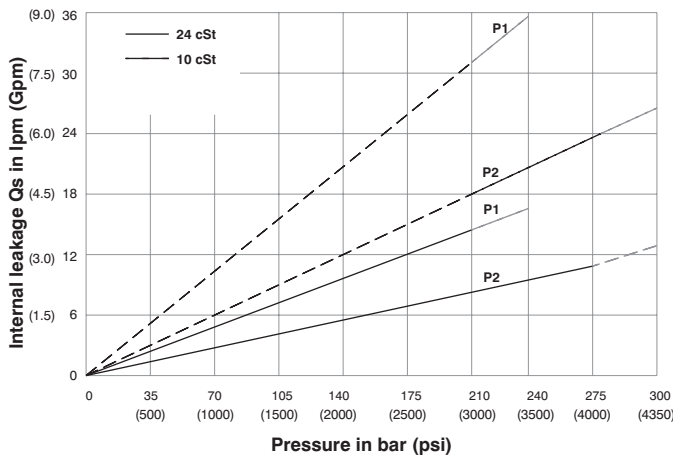
### 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

### 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)

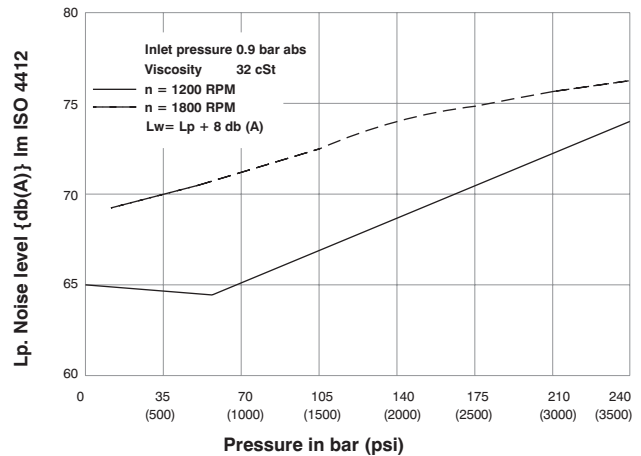
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

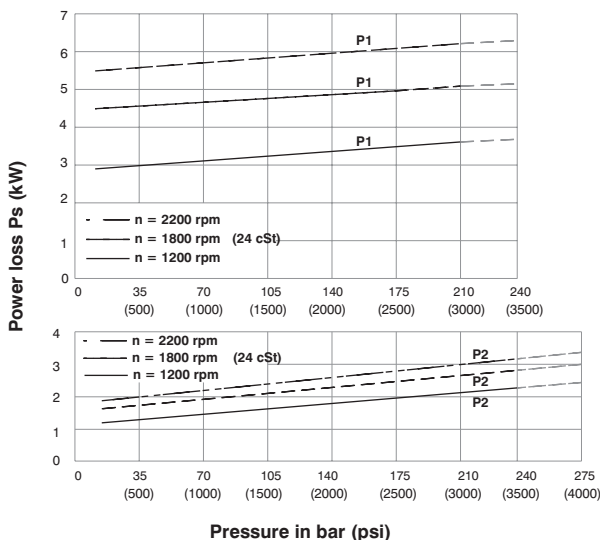
## 噪音值 (典型)

VT7QEC- 050-022



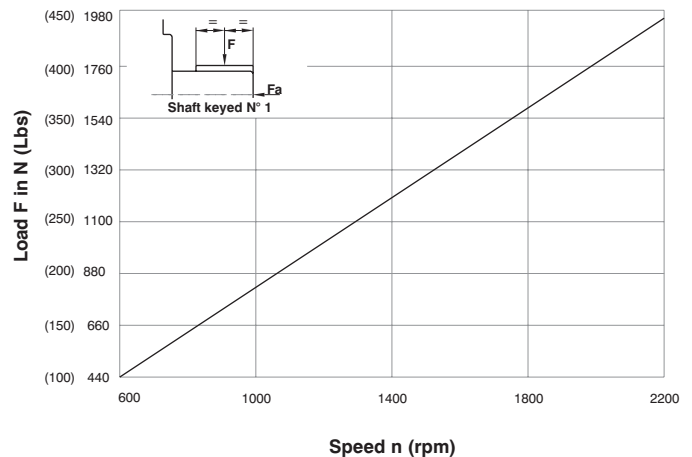
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

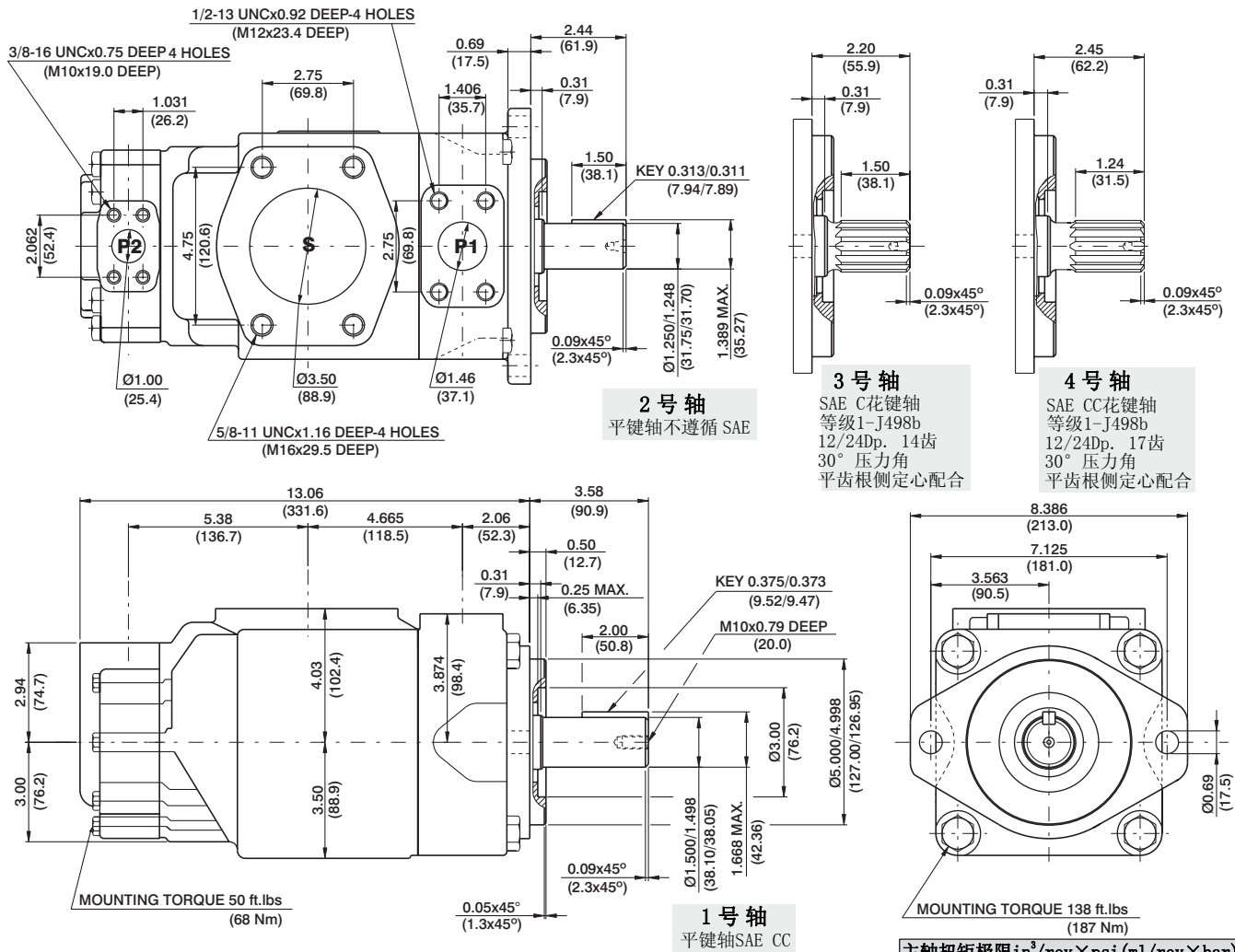


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp × p max. (P1+P2) |
| 1                                                | 64044 (72306)       |
| 2                                                | 30638 (34590)       |
| 3                                                | 54207 (61200)       |
| 4                                                | 67582 (76376)       |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |                        |                        |                        |                        |                        | Input power p & n = 1800 rpm |                        |                        |                        |                        |                        |
|---------------|--------|----------------------------|----------------------|-----------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 240 bar (3500 psi) | p = 240 bar (3500 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi)          | p = 140 bar (2000 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 240 bar (3500 psi) | p = 240 bar (3500 psi) |
| P1            | 042    | 8.07                       | 132.2                | 62.92                 | 237.8                  | 60.37                  | 228.2                  | 58.52                  | 221.2                  | 8.09                         | 6.03                   | 78.44                  | 58.49                  | 133.80                 | 99.77                  |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9                  | 65.17                  | 246.3                  | 63.32                  | 239.3                  | 8.37                         | 6.24                   | 84.04                  | 62.66                  | 143.60                 | 107.08                 |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9                  | 72.83                  | 275.3                  | 70.98                  | 268.3                  | 8.82                         | 6.58                   | 92.97                  | 69.32                  | 159.24                 | 118.75                 |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2                  | 75.82                  | 286.6                  | 73.97                  | 279.6                  | 8.99                         | 6.70                   | 96.47                  | 71.94                  | 165.36                 | 123.31                 |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2                  | 78.72                  | 297.6                  | 76.87                  | 290.6                  | 9.17                         | 6.84                   | 99.75                  | 74.38                  | 177.46                 | 132.33                 |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3                  | 84.57                  | 319.7                  | 82.72                  | 312.7                  | 9.51                         | 7.09                   | 106.57                 | 79.47                  | 189.84                 | 141.56                 |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6                  | 90.99                  | 343.9                  | 89.14                  | 336.9                  | 9.88                         | 7.37                   | 114.17                 | 85.13                  | 196.34                 | 146.41                 |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4                  | 98.89                  | 373.8                  | 97.04                  | 366.8                  | 10.34                        | 7.71                   | 123.38                 | 92.00                  | 212.46                 | 158.43                 |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2                  | 105.45                 | 398.6                  | 103.60                 | 391.6                  | 10.72                        | 7.99                   | 131.04                 | 97.71                  | 225.86                 | 166.42                 |
| P2            | 085    | 16.40                      | 268.7                | 127.79                | 483.0                  | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup>    | -                      | -                      | 11.88                        | 8.85                   | 101.66 <sup>1)</sup>   | 75.80 <sup>1)</sup>    | -                      | -                      |
|               | 003    | 0.66                       | 10.8                 | 5.14                  | 19.6                   | 3.85                   | 14.6                   | --                     | --                     | 2.11                         | 1.57                   | 8.45                   | 6.30                   | --                     | --                     |
|               | 005    | 1.05                       | 17.2                 | 8.18                  | 30.9                   | 6.89                   | 26.0                   | 4.34                   | 16.44                  | 2.29                         | 1.70                   | 12.00                  | 8.94                   | 23.97                  | 17.88                  |
|               | 006    | 1.30                       | 21.3                 | 10.13                 | 38.3                   | 8.84                   | 33.4                   | 5.71                   | 21.6                   | 2.40                         | 1.78                   | 14.28                  | 10.64                  | 28.96                  | 21.60                  |
|               | 008    | 1.61                       | 26.4                 | 12.55                 | 47.4                   | 11.26                  | 42.6                   | 8.12                   | 30.72                  | 2.54                         | 1.89                   | 17.11                  | 12.75                  | 35.08                  | 26.16                  |
|               | 010    | 2.08                       | 34.1                 | 16.22                 | 61.3                   | 14.93                  | 56.4                   | 11.81                  | 44.64                  | 2.76                         | 2.06                   | 21.38                  | 15.94                  | 44.25                  | 33.00                  |
|               | 012    | 2.26                       | 37.1                 | 17.64                 | 66.7                   | 16.35                  | 61.8                   | 13.24                  | 50.04                  | 2.84                         | 2.11                   | 23.05                  | 17.18                  | 47.47                  | 35.40                  |
|               | 014    | 2.81                       | 46.0                 | 21.88                 | 82.7                   | 20.59                  | 77.8                   | 17.46                  | 66.00                  | 3.09                         | 2.30                   | 27.99                  | 20.87                  | 58.73                  | 43.80                  |
|               | 015    | 3.08                       | 50.5                 | 23.99                 | 90.7                   | 22.83                  | 86.3                   | 19.39                  | 73.32                  | 3.21                         | 2.40                   | 30.30                  | 22.60                  | 63.56                  | 47.40                  |
|               | 017    | 3.56                       | 58.3                 | 27.73                 | 104.8                  | 26.44                  | 99.9                   | 23.33                  | 88.2                   | 3.43                         | 2.55                   | 34.81                  | 25.95                  | 73.54                  | 54.84                  |
|               | 020    | 3.89                       | 63.8                 | 30.34                 | 114.7                  | 29.05                  | 109.8                  | 25.93                  | 98.04                  | 3.58                         | 2.66                   | 37.86                  | 28.23                  | 80.14                  | 59.76                  |
|               | 022    | 4.29                       | 70.3                 | 33.43                 | 126.4                  | 32.14                  | 121.5                  | 29.05 <sup>2)</sup>    | 109.8 <sup>2)</sup>    | 3.76                         | 2.80                   | 41.47                  | 30.92                  | 80.94 <sup>2)</sup>    | 60.36 <sup>2)</sup>    |
|               | 025    | 4.84                       | 79.3                 | 37.71                 | 142.5                  | 36.42                  | 137.6                  | --                     | --                     | 4.01                         | 2.99                   | 46.46                  | 34.64                  | --                     | --                     |
|               | 028    | 5.42                       | 88.8                 | 42.23                 | 159.6                  | 40.94                  | 154.7                  | --                     | --                     | 4.27                         | 3.18                   | 51.74                  | 38.58                  | --                     | --                     |
|               | 031    | 6.10                       | 100.0                | 47.56                 | 179.7                  | 46.27                  | 174.9                  | --                     | --                     | 4.58                         | 3.41                   | 57.95                  | 43.21                  | --                     | --                     |

1) 085 = 90 bar (1300 psi) max. int

2) 022 = 240 bar (3500 psi) max. int

泵系列规格 ————— **VT7ED or VT7EDS - 042 - B22 - 1 R 00 - A 1 01 \***

**VT7ED** 系列 2 孔安装法兰遵循  
ISO 3019/2 125A2HW

**VT7EDS** 系列 SAE C 2 孔安装  
法兰遵循 J744

“P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.2 (8.07)  | 057 = 183.2 (11.18) |
| 045 = 142.5 (8.70)  | 062 = 196.6 (12.0)  |
| 050 = 158.5 (9.67)  | 066 = 213.0 (13.0)  |
| 052 = 163.8 (10.0)  | 072 = 227.1 (13.86) |
| 054 = 170.9 (10.43) | 085 = 268.7 (16.40) |

“P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B14 = 43.9 (2.68) | B31 = 99.1 (6.05)  |
| B17 = 55.0 (3.36) | B35 = 113.4 (6.92) |
| B20 = 66.0 (4.03) | B38 = 120.6 (7.36) |
| B22 = 70.3 (4.29) | B42 = 137.5 (8.39) |
| B24 = 81.1 (4.95) | 045 = 145.7 (8.89) |
| B28 = 89.9 (5.49) | 050 = 157.9 (9.64) |

修改代码

安装 W/连接变化

4 bolts SAE flange J518

|      | P1 = 11" | P2 = 11"     | S=4" |
|------|----------|--------------|------|
|      | VT7EDS   | VT7ED-VT7EDS |      |
| Type | UNC      | METRIC       |      |
| code | 01       | M1           |      |

密封等级

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式(看 65 页)

00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

**VT7EDS 轴型**

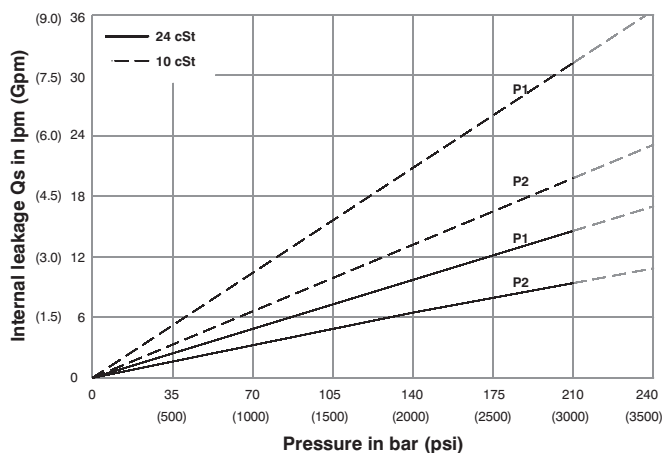
1- 平键轴 (SAE CC) 3- 花键轴 (SAE C)

2- 平键轴 (不遵循 SAE) 4- 花键轴 (SAE C)

**VT7ED- VT7EDS 轴型**

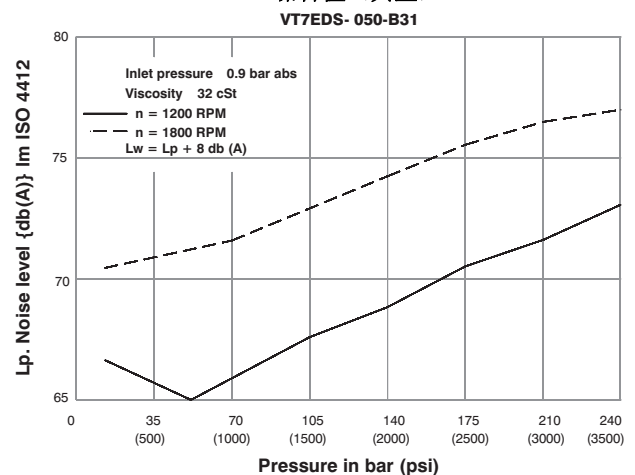
5- 平键轴 (ISO/R775-38M)

内泄漏 (典型)



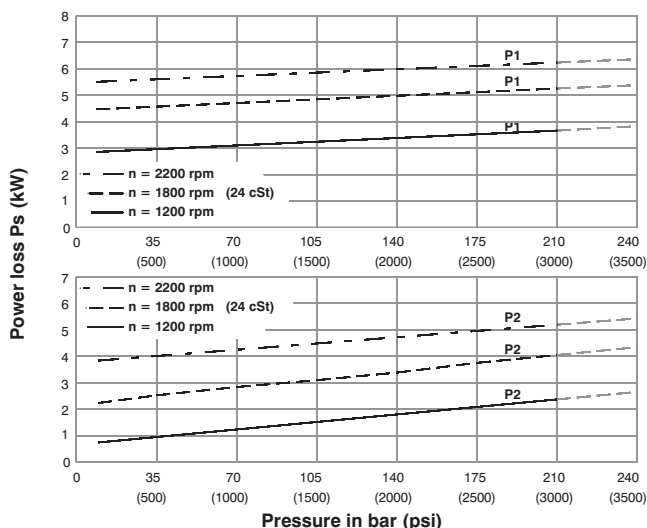
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



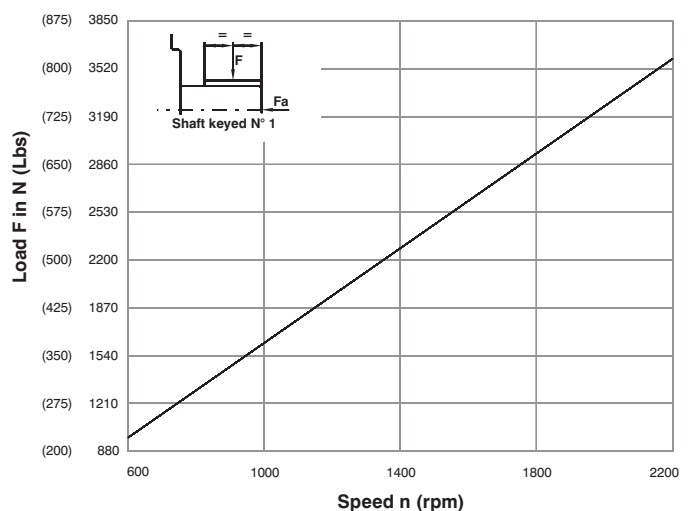
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

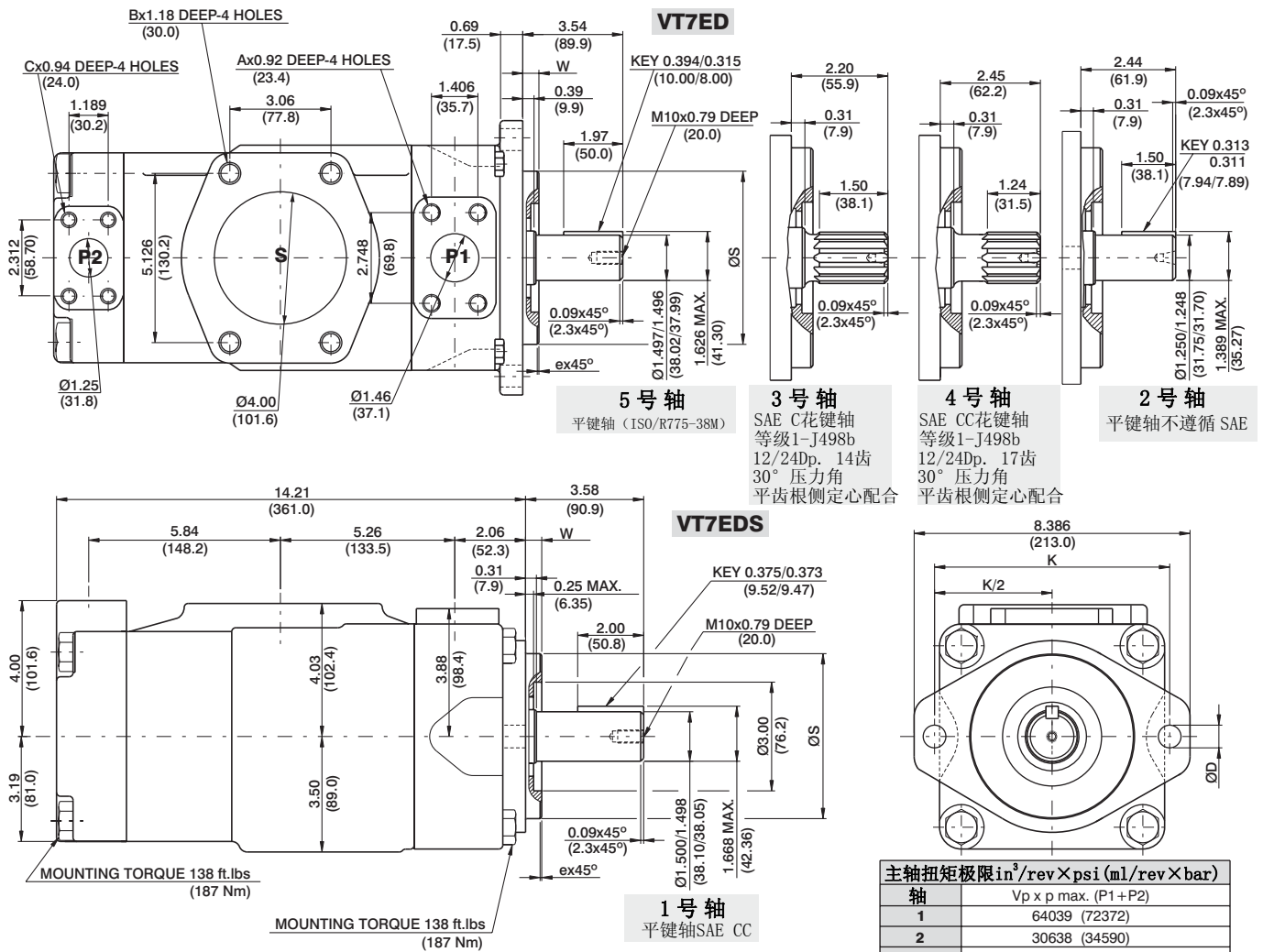


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 轴                                                | Vp × p max. (P1+P2) |
| 1                                                | 64039 (72372)       |
| 2                                                | 30638 (34590)       |
| 3                                                | 54207 (61200)       |
| 4                                                | 60673 (68568)       |
| 5                                                | 60673 (68568)       |

| 可变连接 |             |     |
|------|-------------|-----|
|      | O1          | M1  |
| A    | 1/2-13 UNC  | M12 |
| B    | 5/8-11 UNC  | M16 |
| C    | 7/16-14 UNC | M12 |

| 可变法兰安装 |                |                |             |              |               |              |
|--------|----------------|----------------|-------------|--------------|---------------|--------------|
| Series | ØS             |                | ex45°       | W            | K             | ØD           |
|        | MAX.           | Min.           |             |              |               |              |
| VT7ED  | 4.921 (124.99) | 4.919 (124.94) | 0.079 (2.0) | 0.374 (9.49) | 7.087 (180.0) | 0.709 (18.0) |
| VT7EDS | 5.00 (127.00)  | 4.998 (126.94) | 0.051 (1.3) | 0.50 (12.7)  | 7.126 (181.0) | 0.689 (17.5) |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |                     | Input power p & n = 1800 rpm |      |                        |                     |                        |                     |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|------|------------------------|---------------------|------------------------|---------------------|
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     |
|               |        |                            |                      | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw   | hp                     | kw                  | hp                     | kw                  |
| P1            | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2               | 8.09                         | 6.03 | 78.44                  | 58.49               | 133.80                 | 99.77               |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3               | 8.37                         | 6.24 | 84.04                  | 62.66               | 143.60                 | 107.08              |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3               | 8.82                         | 6.58 | 92.97                  | 69.32               | 159.24                 | 118.75              |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6               | 8.99                         | 6.70 | 96.47                  | 71.94               | 165.36                 | 123.31              |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6               | 9.17                         | 6.84 | 99.75                  | 74.38               | 177.46                 | 132.33              |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7               | 9.51                         | 7.09 | 106.57                 | 79.47               | 189.84                 | 141.56              |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9               | 9.88                         | 7.37 | 114.17                 | 85.13               | 196.34                 | 146.41              |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8               | 10.34                        | 7.71 | 123.38                 | 92.0                | 212.46                 | 158.43              |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6               | 10.72                        | 7.99 | 131.04                 | 97.71               | 225.86                 | 166.42              |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | --                     | --                  | 11.88                        | 8.85 | 101.66 <sup>1)</sup>   | 75.80 <sup>1)</sup> | --                     | --                  |
| P2            |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 250 bar (3630 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 250 bar (3630 psi) |                     |
|               | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5                | 17.81                  | 67.3                | 3.46                         | 2.6  | 27.77                  | 20.7                | 47.03                  | 35.07               |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3                | 23.04                  | 87.0                | 3.77                         | 2.8  | 33.88                  | 25.3                | 57.71                  | 43.03               |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0               | 28.27                  | 106.8               | 4.07                         | 3.0  | 39.98                  | 29.8                | 68.39                  | 50.99               |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8               | 30.32                  | 104.6               | 4.19                         | 3.1  | 42.37                  | 31.6                | 72.57                  | 54.11               |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2               | 35.45                  | 134.0               | 4.49                         | 3.4  | 48.36                  | 36.1                | 83.06                  | 61.93               |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2               | 39.69                  | 150.0               | 4.74                         | 3.5  | 53.30                  | 39.7                | 91.70                  | 68.38               |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7               | 44.06                  | 166.5               | 4.99                         | 3.7  | 58.41                  | 43.6                | 100.63                 | 75.03               |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2               | 50.81                  | 192.0               | 5.39                         | 4.0  | 66.29                  | 49.4                | 114.42                 | 85.32               |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2               | 54.24                  | 204.9               | 5.59                         | 4.2  | 70.28                  | 52.4                | 121.42                 | 90.54               |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6               | 62.28                  | 235.4               | 6.05                         | 4.5  | 79.66                  | 59.4                | 137.83                 | 102.77              |
|               | 045    | 8.89                       | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6               | 65.31                  | 246.8               | 6.74                         | 5.0  | 83.75                  | 62.4                | 145.79                 | 108.71              |
|               | 050    | 9.64                       | 157.9                | 75.14                 | 284.0 | 72.96                  | 275.8               | 71.78 <sup>2)</sup>    | 271.3 <sup>2)</sup> | 7.08                         | 5.3  | 90.58                  | 67.5                | 134.50 <sup>2)</sup>   | 100.3 <sup>2)</sup> |

1) 085 = 90 bar (1300 psi) max.int.

2) 050 = 210 bar (3000 psi) max. int



**VT7EE or VT7EES - 066 - 045 - 1 R 00 - A 1 0 - 00 \***

**泵系列规格**

**VT7EE** 系列安装法兰遵循 ISO 3019/2 250B4HW

**VT7EES** 系列 SAE E 4 孔安装 法兰遵循 J744

**“P1” 和 “P2” 定子**

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.2 (8.07)  | 057 = 183.2 (11.18) |
| 045 = 142.5 (8.70)  | 062 = 196.6 (12.0)  |
| 050 = 158.5 (9.67)  | 066 = 213.0 (13.0)  |
| 052 = 163.8 (10.0)  | 072 = 227.1 (13.86) |
| 054 = 170.9 (10.43) | 085 = 268.7 (16.40) |

**VT7EE 轴型**

2 - keyed G45N(ISO/R775 -G38M)

**VT7EES 轴型**

1- 平键轴 (SAE CC)  
3- 花键轴 (SAE C)  
4- 花键轴 (SAE D&E)  
5- 平键轴 (SAE D&E)

**修改代码**

**安装 W/连接变化**

| P1 & P2= 11" S=4" |                     |
|-------------------|---------------------|
| Type              | VT7EES VT7EE-VT7EES |
| code              | 00 M0               |

**Coupling adaptor**

0 - none  
2 - SAE B  
3 - SAE BB

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代码**

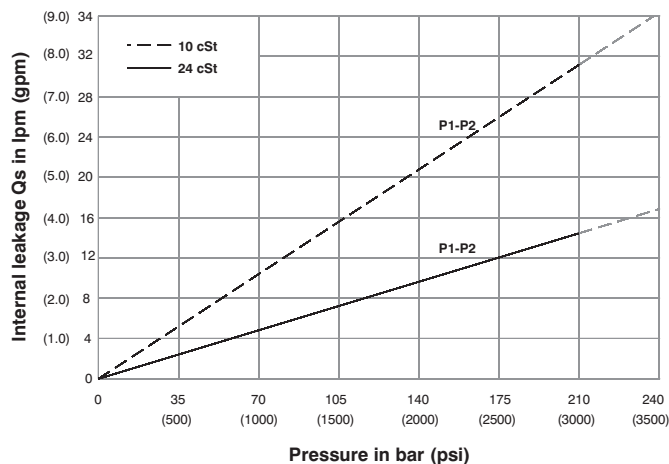
**油口组合方式(看 65 页)**

00 - 标准

**旋向 (从轴端看)**

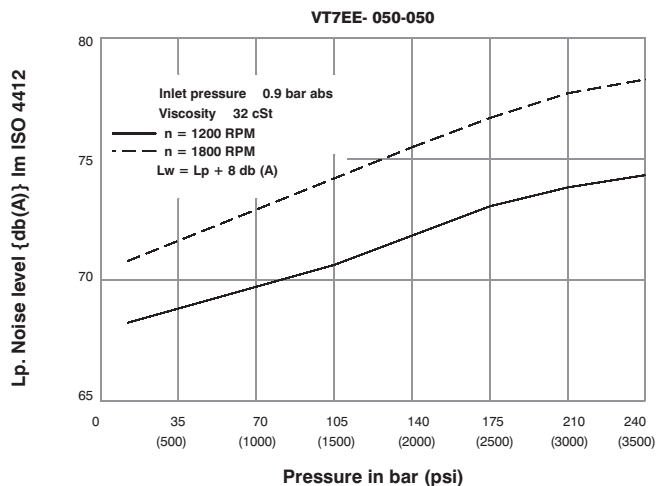
R — 顺时针  
L — 逆时针

内泄漏 (典型)



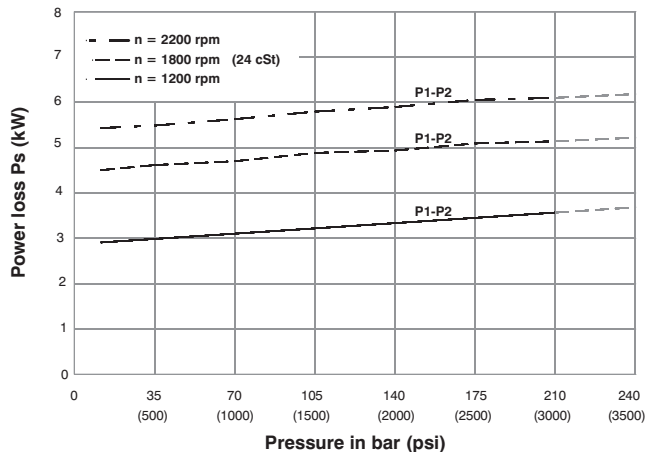
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



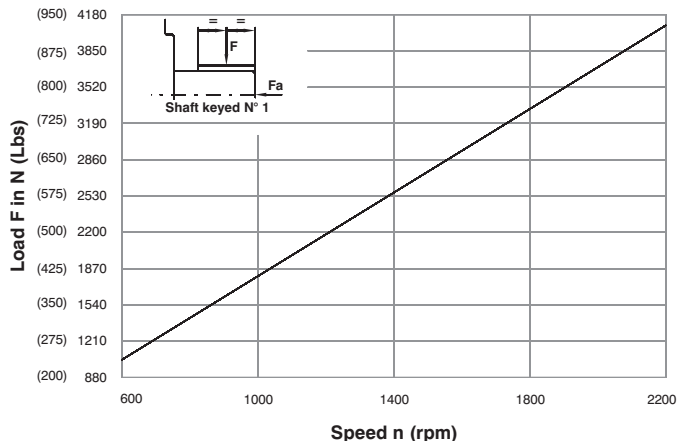
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



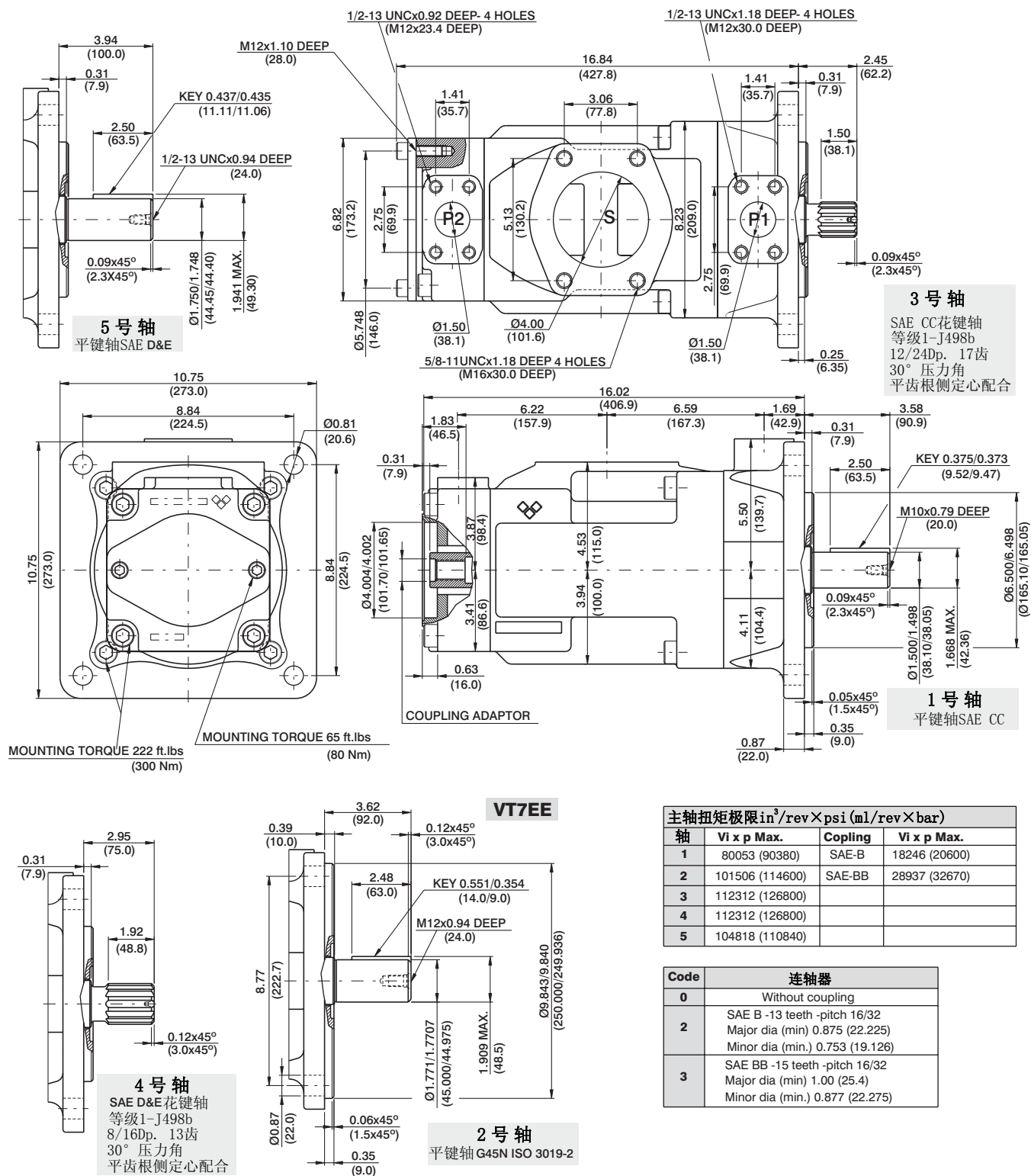
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum axial load permissible  $F_a = 2000 \text{ N} (449 \text{ Lbs})$





性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |       | Input power p & n = 1800 rpm |      |                        |                     |                        |        |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|-------|------------------------------|------|------------------------|---------------------|------------------------|--------|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |       | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |        |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm   | hp                           | kw   | hp                     | kw                  | hp                     | kw     |
| P1 & P2       | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2 | 8.09                         | 6.03 | 78.44                  | 58.49               | 133.80                 | 99.77  |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3 | 8.37                         | 6.24 | 84.04                  | 62.66               | 143.60                 | 107.08 |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3 | 8.82                         | 6.58 | 92.97                  | 69.32               | 159.24                 | 118.75 |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6 | 8.99                         | 6.70 | 96.47                  | 71.94               | 165.36                 | 123.31 |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6 | 9.17                         | 6.84 | 99.75                  | 74.38               | 177.46                 | 132.33 |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7 | 9.51                         | 7.09 | 106.57                 | 79.47               | 189.84                 | 141.56 |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9 | 9.88                         | 7.37 | 114.17                 | 85.13               | 196.34                 | 146.41 |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8 | 10.34                        | 7.71 | 123.38                 | 92.0                | 212.46                 | 158.43 |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6 | 10.72                        | 7.99 | 131.04                 | 97.71               | 225.86                 | 166.42 |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | --                     | --    | 11.88                        | 8.85 | 101.66 <sup>1)</sup>   | 75.80 <sup>1)</sup> | --                     | --     |

1) 085 = 90 bar (1300 psi) max.int.

VT67CB W - 012 - B08 -1 R 00 - A 1 - 00 -

泵系列规格- SAE B 2-孔

安装法兰遵循 J744c

仅用于重载轴

“P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *003/B03 = 10.8 (0.66) | 015/B15 = 50.5 (3.08)  |
| 005/B05 = 17.2 (1.05)  | 017/B17 = 58.3 (3.56)  |
| 006/B06 = 21.3 (1.30)  | 020/B20 = 63.8 (3.89)  |
| 008/B08 = 26.4 (1.61)  | 022/B22 = 70.3 (4.29)  |
| 010/B10 = 34.1 (2.08)  | 025/B25 = 79.3 (4.84)  |
| 012/B12 = 37.1 (2.26)  | 028/B28 = 88.8 (5.42)  |
| 014/B14 = 46.0 (2.81)  | 031/B31 = 100.0 (6.10) |

\* “0” -单向 “B” -双向

“P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

轴型

- 1- 平键轴 (不遵循 SAE)    **W 轴型**  
 3- 花键轴 (SAE BB)        2- 平键轴 (SAE BB)  
 5- 花键轴 (SAE B)

修改代码

安装 W/连接变化

| P1=1" P2=3/4" S=2 1/2" |        |
|------------------------|--------|
| UNC                    | METRIC |
| 11                     | M1     |

密封等级

- 1 — S1 (用于矿物油)  
 4 — S4 (用于耐高温油)  
 5 — S5 (用于矿物油和耐高温油)

设计代码

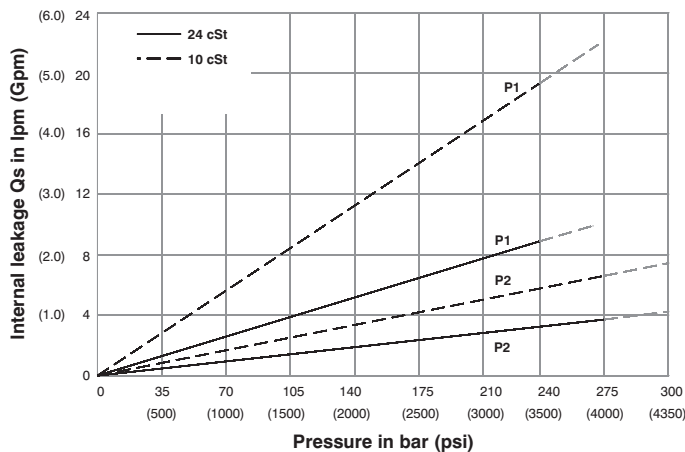
油口组合方式(看 65 页)

00 - 标准

旋向 (从轴端看)

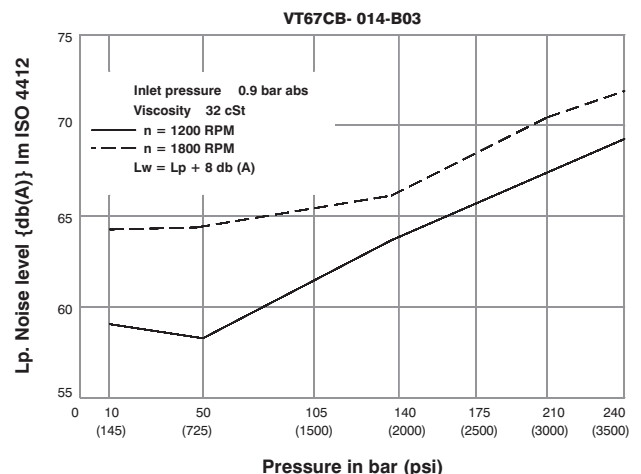
- R — 顺时针  
 L — 逆时针

内泄漏 (典型)



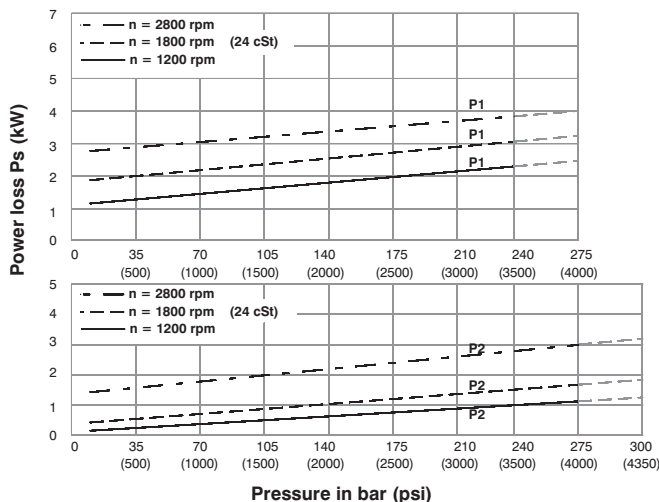
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
 Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)



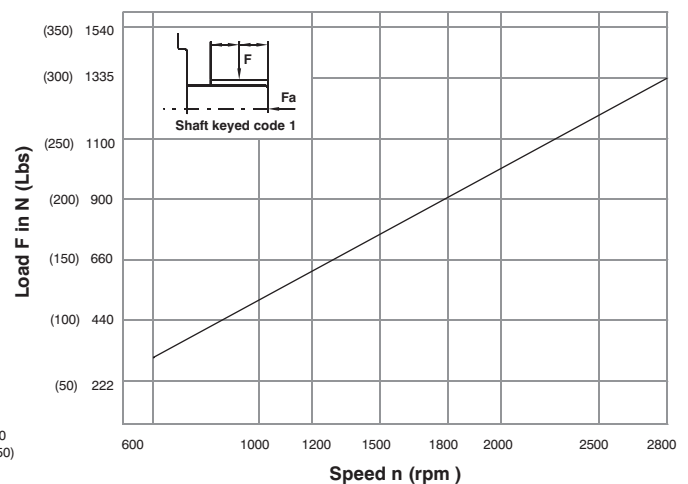
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

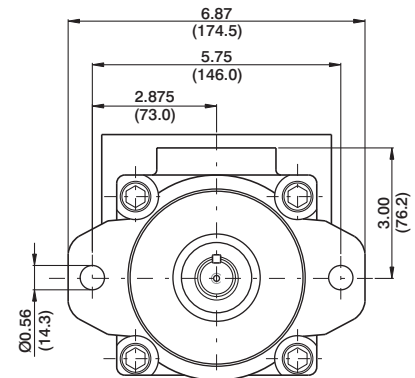
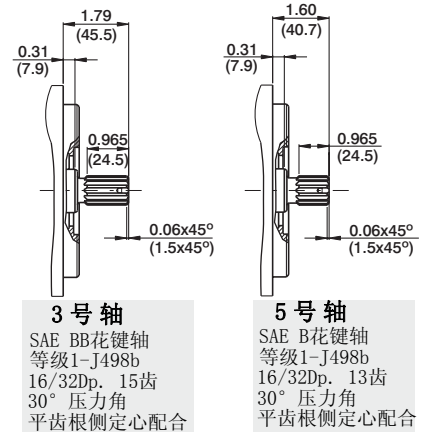
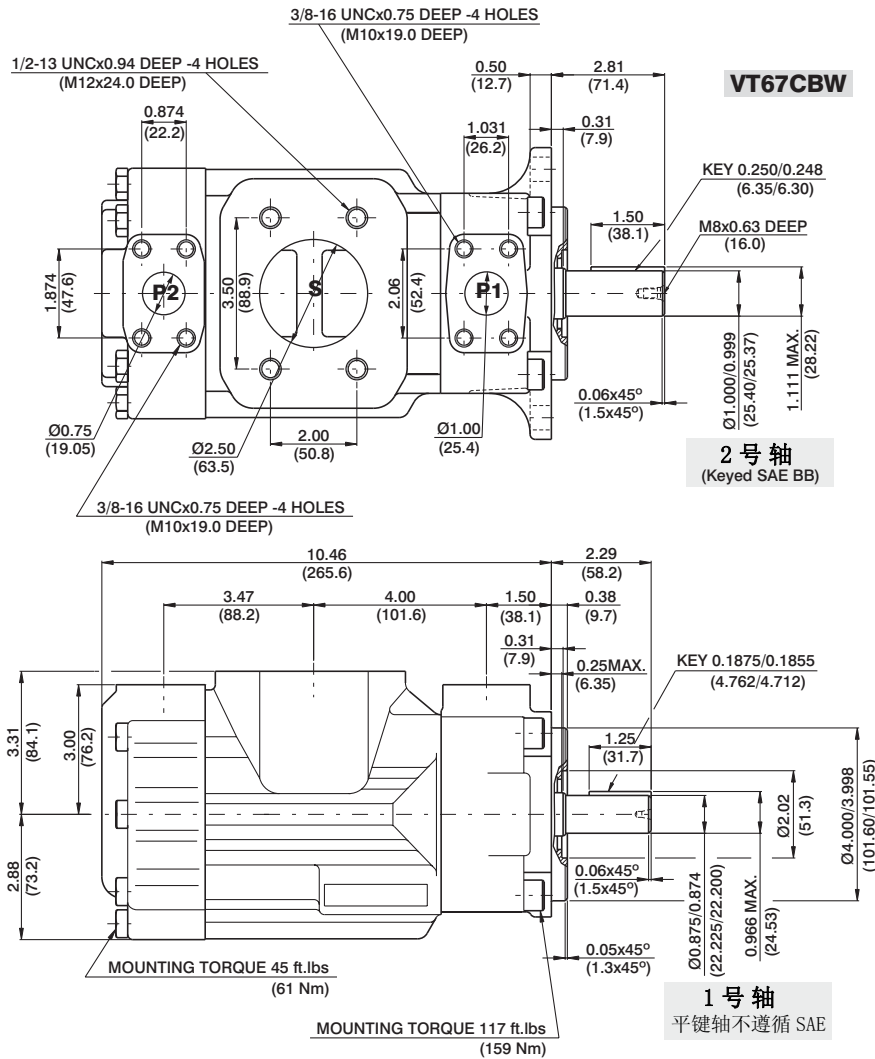


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 800\text{N} (180\text{ lbs})$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                       |
|--------------------------------------------------|-----------------------|
| 轴                                                | Vp × p max. (P1 + P2) |
| 1                                                | 12666 (14300)         |
| 2                                                | 18972 (21420)         |
| 3                                                | 28937 (32670)         |
| 5                                                | 18246 (20600)         |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |                        |                        |                     |                        |                        | Input power p & n = 1800 rpm |      |       |       |                     |                     |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|------|-------|-------|---------------------|---------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) | hp                           | kw   | hp    | kw    | hp                  | kw                  |
| P1            | 003               | 0.66                       | 10.8                 | 5.14                  | 19.6                   | 3.85                   | 14.6                | --                     | --                     | 2.11                         | 1.57 | 8.45  | 6.30  | --                  | --                  |
|               | 005               | 1.05                       | 17.2                 | 8.18                  | 30.9                   | 6.89                   | 26.0                | 5.68                   | 21.5                   | 2.29                         | 1.70 | 12.00 | 8.94  | 19.81               | 14.77               |
|               | 006               | 1.30                       | 21.3                 | 10.13                 | 38.3                   | 8.84                   | 33.4                | 7.63                   | 28.8                   | 2.40                         | 1.78 | 14.28 | 10.64 | 23.79               | 17.74               |
|               | 008               | 1.61                       | 26.4                 | 12.55                 | 47.4                   | 11.26                  | 42.6                | 10.05                  | 37.9                   | 2.54                         | 1.89 | 17.11 | 12.75 | 28.75               | 21.43               |
|               | 010               | 2.08                       | 34.1                 | 16.22                 | 61.3                   | 14.93                  | 56.4                | 13.71                  | 51.8                   | 2.76                         | 2.06 | 21.38 | 15.94 | 36.22               | 27.00               |
|               | 012               | 2.26                       | 37.1                 | 17.64                 | 66.7                   | 16.35                  | 61.8                | 15.14                  | 57.2                   | 2.84                         | 2.11 | 23.05 | 17.18 | 39.14               | 29.18               |
|               | 014               | 2.81                       | 46.0                 | 21.88                 | 82.7                   | 20.59                  | 77.8                | 19.37                  | 73.2                   | 3.09                         | 2.30 | 27.99 | 20.87 | 47.78               | 35.62               |
|               | 015               | 3.08                       | 50.5                 | 23.99                 | 90.7                   | 22.83                  | 86.3                | 21.56                  | 81.5                   | 3.21                         | 2.40 | 30.30 | 22.60 | 51.36               | 38.30               |
|               | 017               | 3.56                       | 58.3                 | 27.73                 | 104.8                  | 26.44                  | 99.9                | 25.22                  | 95.3                   | 3.43                         | 2.55 | 34.81 | 25.95 | 59.73               | 44.54               |
|               | 020               | 3.89                       | 63.8                 | 30.34                 | 114.7                  | 29.05                  | 109.8               | 27.84                  | 105.2                  | 3.58                         | 2.66 | 37.86 | 28.23 | 65.07               | 48.52               |
|               | 022               | 4.29                       | 70.3                 | 33.43                 | 126.4                  | 32.14                  | 121.5               | 30.93                  | 116.9                  | 3.76                         | 2.80 | 41.47 | 30.92 | 71.38               | 53.22               |
|               | 025 <sup>1)</sup> | 4.84                       | 79.3                 | 37.71                 | 142.5                  | 36.42                  | 137.6               | 35.21                  | 133.1                  | 4.01                         | 2.99 | 46.46 | 34.64 | 80.12               | 59.74               |
|               | 028 <sup>1)</sup> | 5.42                       | 88.8                 | 42.23                 | 159.6                  | 40.94                  | 154.7               | 40.32 <sup>2)</sup>    | 152.4 <sup>2)</sup>    | 4.27                         | 3.18 | 51.74 | 38.58 | 76.73 <sup>2)</sup> | 57.22 <sup>2)</sup> |
|               | 031 <sup>1)</sup> | 6.10                       | 100.0                | 47.56                 | 179.7                  | 46.27                  | 174.9               | 45.65 <sup>2)</sup>    | 172.5 <sup>2)</sup>    | 4.58                         | 3.41 | 57.95 | 43.21 | 86.06 <sup>2)</sup> | 64.17 <sup>2)</sup> |
| P2            |                   |                            |                      | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) |                              |      |       |       |                     |                     |
|               | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4                   | 2.33                   | 8.8                 | 1.80                   | 6.8                    | 0.74                         | 0.55 | 4.02  | 2.99  | 8.10                | 6.40                |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6                   | 4.23                   | 15.9                | 3.70                   | 14.0                   | 0.85                         | 0.63 | 6.24  | 4.65  | 12.93               | 10.25               |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0                   | 5.66                   | 21.4                | 5.13                   | 19.4                   | 0.94                         | 0.70 | 7.90  | 5.89  | 16.55               | 13.13               |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6                   | 7.13                   | 26.9                | 6.60                   | 25.0                   | 1.02                         | 0.76 | 9.62  | 7.17  | 20.29               | 16.12               |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6                   | 8.99                   | 33.9                | 8.46                   | 32.0                   | 1.13                         | 0.84 | 11.79 | 8.79  | 25.00               | 19.88               |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4                   | 10.27                  | 38.8                | 9.74                   | 36.8                   | 1.20                         | 0.89 | 13.29 | 9.91  | 28.26               | 22.47               |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7                   | 11.41                  | 43.1                | 10.88                  | 41.1                   | 1.27                         | 0.94 | 14.62 | 10.90 | 31.15               | 24.78               |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3                   | 12.87                  | 48.6                | 12.35                  | 47.0                   | 1.36                         | 1.01 | 16.35 | 12.19 | 34.92               | 27.77               |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2                   | 14.69                  | 55.5                | 14.16                  | 53.5                   | 1.46                         | 1.11 | 18.45 | 13.75 | 39.48               | 31.42               |
|               | B11               | 2.13                       | 34.9                 | 16.64                 | 62.9                   | 16.19                  | 61.2                | 15.68                  | 59.3                   | 1.55                         | 1.15 | 20.17 | 15.04 | 43.22               | 32.22               |
|               | B12               | 2.50                       | 40.9                 | 19.50                 | 73.7                   | 19.07                  | 72.1                | 18.54                  | 70.1                   | 1.72                         | 1.28 | 23.55 | 17.56 | 50.58               | 37.71               |
|               | B14               | 2.75                       | 45.1                 | 21.40                 | 80.8                   | 20.95                  | 79.2                | 20.44                  | 77.0                   | 1.83                         | 1.36 | 25.80 | 19.23 | 55.48               | 41.37               |
|               | B15               | 3.05                       | 50.0                 | 23.78                 | 89.8                   | 23.35                  | 88.3                | 22.88                  | 86.5 <sup>3)</sup>     | 1.97                         | 1.47 | 28.55 | 21.28 | 57.35 <sup>3)</sup> | 42.76 <sup>3)</sup> |

1) 025-028-031 = 2500 RPM Max.  
2) 028-031 = 210 bar (3000 psi) max. int  
---- Not to use because internal leakage greater than 50 % theoretical flow.

3) B15 = 280 bar (4060 psi) max. int

VT67DB W - 038 - B08 1 R 00 - A 1 M1 -

泵系列规格—SAE C 2孔

安装法兰遵循 J744c

仅用于重载轴

“P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

\*014/B14 = 47.6 (2.90) 035/B35 = 111.0 (6.77)

017/B17 = 58.2 (3.55) 038/B38 = 120.3 (7.34)

020/B20 = 66.0 (4.03) 042/B42 = 136.0 (8.30)

024/B24 = 79.5 (4.85) 045/B45 = 145.7 (8.89)

028/B28 = 89.7 (5.47) 050/B50 = 158.0 (9.64)

031/B31 = 98.3 (6.00) 061/B61 = 190.5 (11.62)

\*“0”-单向 “B”-双向

“P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

B02 = 5.7 (0.35) B09 = 28.0 (1.71)

B03 = 9.8 (0.60) B10 = 31.8 (1.94)

B04 = 12.8 (0.78) B11 = 34.9 (2.13)

B05 = 15.9 (0.97) B12 = 40.9 (2.50)

B06 = 19.8 (1.21) B14 = 45.1 (2.75)

B07 = 22.5 (1.37) B15 = 50.0 (3.05)

B08 = 24.9 (1.52)

修改代码

安装 W/连接变化

| P1=11" P2=3/4" S=3" |        |
|---------------------|--------|
| UNC                 | METRIC |
| 11                  | M1     |

密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式(看 65 页)

00 - 标准

旋向(从轴端看)

R — 顺时针

L — 逆时针

重载轴 (仅用于VT67DBW)

2- 平键轴 (不遵循SAE)

轴型

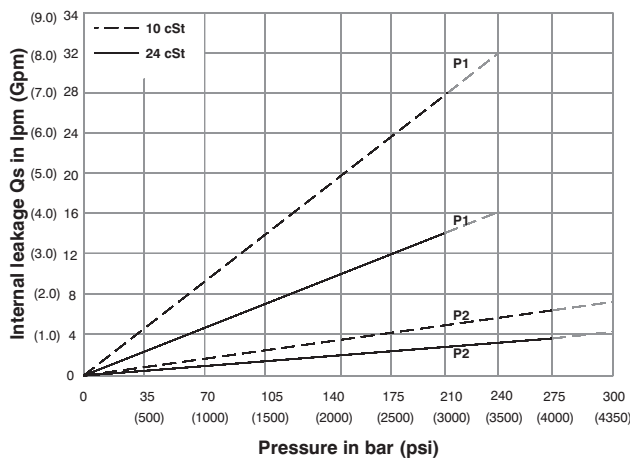
1- 平键轴 (SAE C)

2- 平键轴 (不遵循SAE)

3- 花键轴 (SAE C)

4- 花键轴 (不遵循SAE)

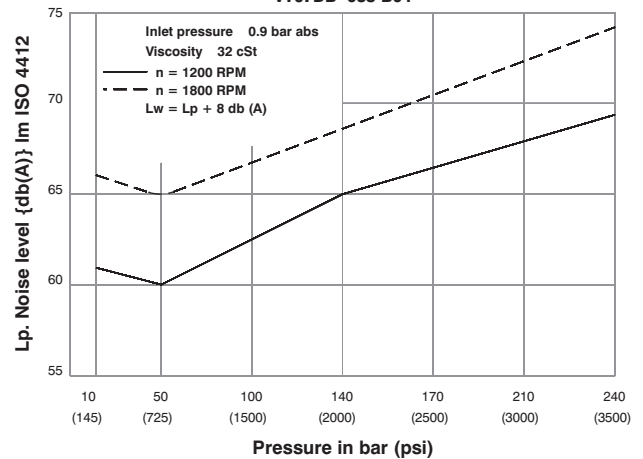
内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

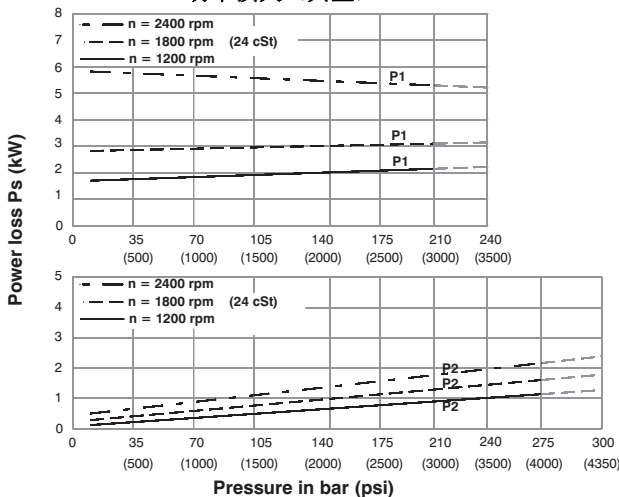
噪音值 (典型)

VT67DB- 038-B04



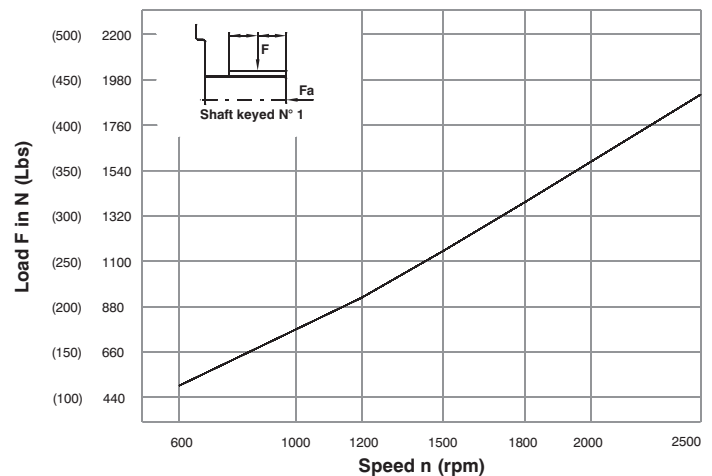
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

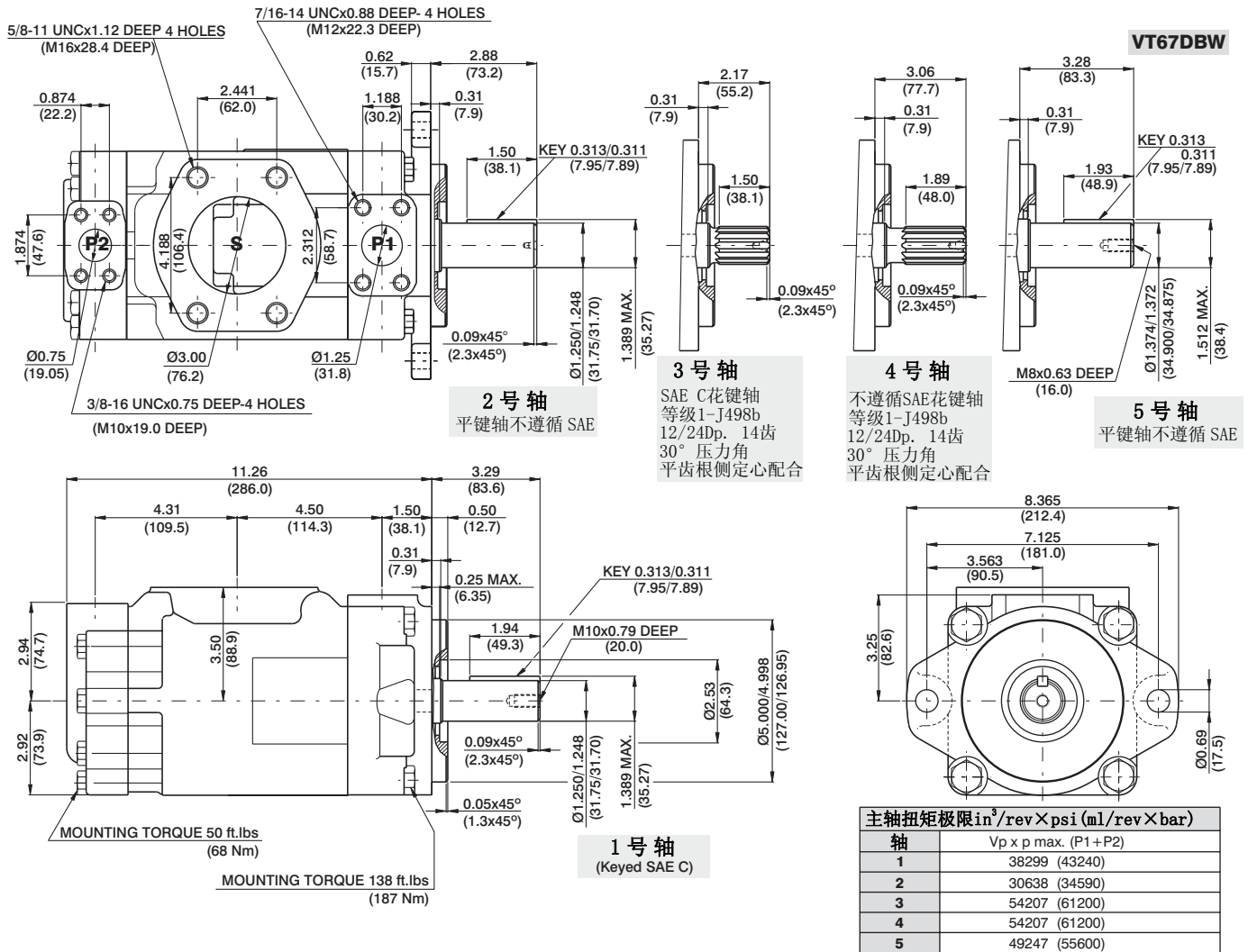


Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N} (270 \text{ Lbs})$



泵系列规格—SAE C 2-孔  
安装法兰遵循 J744c

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 180.7 (11.02) |                     |

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                   |
|-------------------|-------------------|
| B02 = 5.7 (0.35)  | B09 = 28.0 (1.71) |
| B03 = 9.8 (0.60)  | B10 = 31.8 (1.94) |
| B04 = 12.8 (0.78) | B11 = 34.9 (2.13) |
| B05 = 15.9 (0.97) | B12 = 40.9 (2.50) |
| B06 = 19.8 (1.21) | B14 = 45.1 (2.75) |
| B07 = 22.5 (1.37) | B15 = 50.0 (3.05) |
| B08 = 24.9 (1.52) |                   |

## 轴型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循 SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)

VT67EB - 066 - B08 1 R 00 - A 1 M1 -

修改代码

安装 W/连接变化

| P1=11" | P2=3/4" | S=31" |
|--------|---------|-------|
| UNC    | METRIC  |       |
| 01     | M1      |       |

密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代号

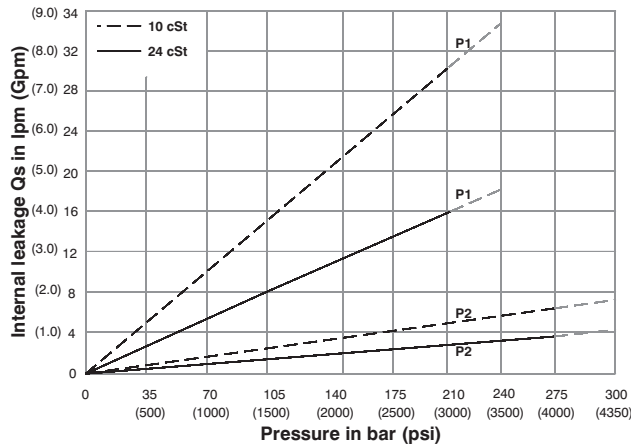
油口组合方式 (看 65 页)

00 - 标准

旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

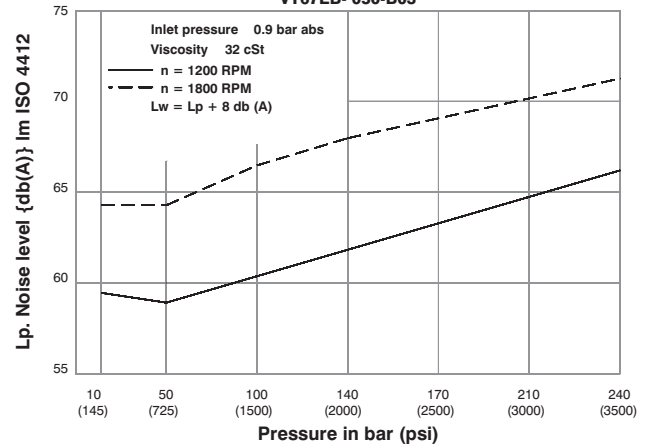
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

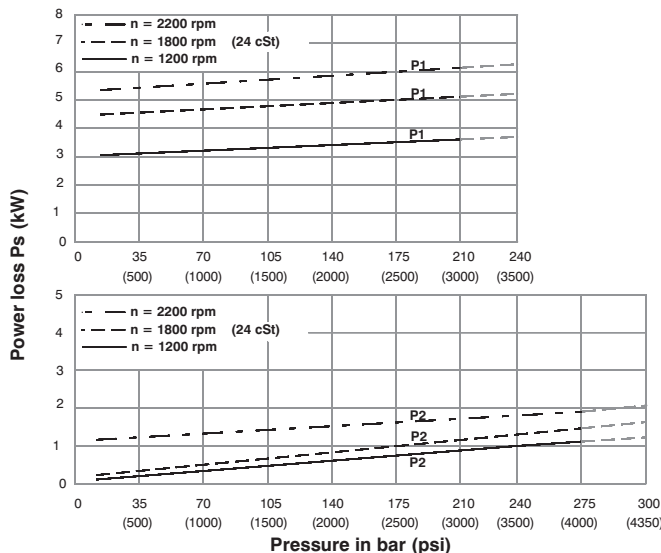
## 噪音值 (典型)

VT67EB- 050-B03



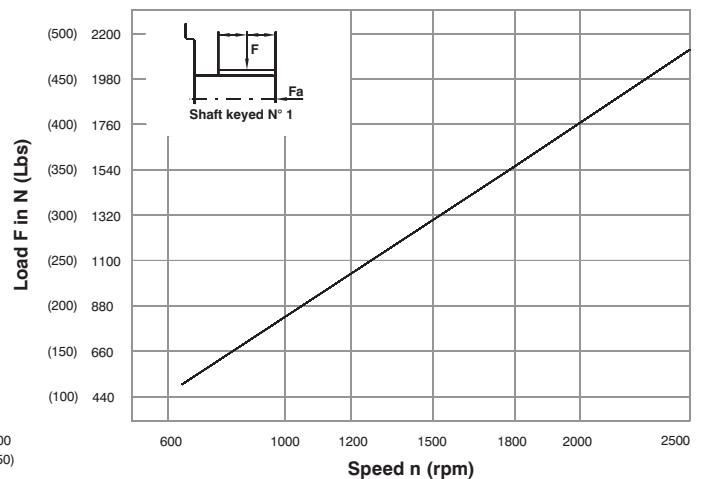
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)



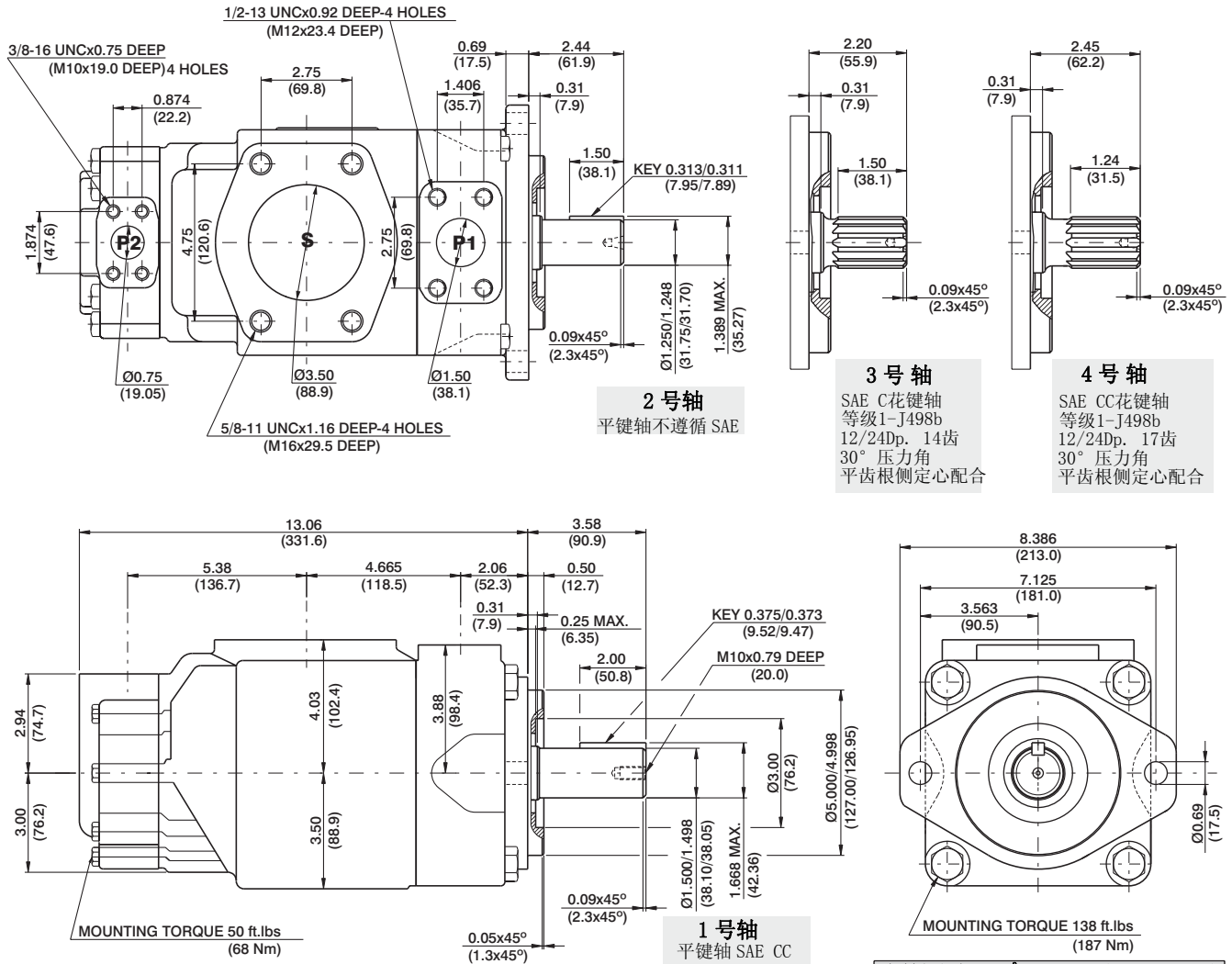
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$





| 主軸扭矩極限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                     |
|--------------------------------------------------|---------------------|
| 軸                                                | Vp × p max. (P1+P2) |
| 1                                                | 64044 (72306)       |
| 2                                                | 30638 (34590)       |
| 3                                                | 54207 (61200)       |
| 4                                                | 67582 (76376)       |

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |                    | Input power p & n = 1800 rpm |      |                        |                     |                        |                     |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|--------------------|------------------------------|------|------------------------|---------------------|------------------------|---------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                    | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                | hp                           | kw   | hp                     | kw                  | hp                     | kw                  |
| P1            | 042               | 8.07                       | 132.3                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2              | 8.09                         | 6.03 | 78.44                  | 58.49               | 133.80                 | 99.78               |
|               | 045               | 8.69                       | 142.4                | 67.72                 | 256.0 | 65.17                  | 246.3               | 63.32                  | 239.4              | 8.37                         | 6.24 | 84.04                  | 62.67               | 143.60                 | 107.08              |
|               | 050               | 9.67                       | 158.5                | 75.38                 | 285.0 | 72.83                  | 275.3               | 70.98                  | 268.3              | 8.82                         | 6.58 | 92.97                  | 69.30               | 159.24                 | 118.7               |
|               | 052               | 10.06                      | 164.8                | 78.37                 | 296.2 | 75.82                  | 286.3               | 73.97                  | 279.6              | 8.99                         | 6.70 | 96.47                  | 71.94               | 165.36                 | 121.31              |
|               | 057               | 11.02                      | 180.7                | 83.23                 | 315.3 | 80.63                  | 304.8               | 79.40                  | 304.8              | 9.40                         | 7.00 | 114.30                 | 85.14               | 172.10                 | 128.30              |
|               | 062               | 12.00                      | 196.7                | 93.54                 | 353.6 | 90.99                  | 344.0               | 89.14                  | 337.0              | 9.88                         | 7.36 | 114.17                 | 84.00               | 196.34                 | 146.41              |
|               | 066               | 13.02                      | 213.3                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8              | 10.34                        | 7.71 | 123.38                 | 92.01               | 212.46                 | 158.43              |
|               | 072               | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 400.0               | 103.60                 | 391.6              | 10.72                        | 8.00 | 131.04                 | 97.72               | 225.86                 | 168.42              |
|               | 085 <sup>1)</sup> | 16.40                      | 268.7                | 127.08                | 483.0 | 126.13 <sup>2)</sup>   | 476.7 <sup>2)</sup> | --                     | --                 | 11.66                        | 8.70 | 87.56 <sup>2)</sup>    | 65.30 <sup>2)</sup> | --                     | --                  |
| P2            |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 300 bar (4350 psi) |                    | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 300 bar (4350 psi) |                     |
|               | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4  | 2.33                   | 8.8                 | 1.80                   | 6.8                | 0.74                         | 0.55 | 4.02                   | 2.99                | 8.10                   | 6.40                |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6  | 4.23                   | 15.9                | 3.70                   | 14.0               | 0.85                         | 0.63 | 6.24                   | 4.65                | 12.93                  | 10.25               |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0  | 5.66                   | 21.4                | 5.13                   | 19.4               | 0.94                         | 0.70 | 7.90                   | 5.89                | 16.55                  | 13.13               |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6  | 7.13                   | 26.9                | 6.60                   | 25.0               | 1.02                         | 0.76 | 9.62                   | 7.17                | 20.29                  | 16.12               |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6  | 8.99                   | 33.9                | 8.46                   | 32.0               | 1.13                         | 0.84 | 11.79                  | 8.79                | 25.00                  | 19.88               |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4  | 10.27                  | 38.8                | 9.74                   | 36.8               | 1.20                         | 0.89 | 13.29                  | 9.91                | 28.26                  | 22.47               |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7  | 11.41                  | 43.1                | 10.88                  | 41.1               | 1.27                         | 0.94 | 14.62                  | 10.90               | 31.15                  | 24.78               |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3  | 12.87                  | 48.6                | 12.35                  | 47.0               | 1.36                         | 1.01 | 16.35                  | 12.19               | 34.92                  | 27.77               |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2  | 14.69                  | 55.5                | 14.16                  | 53.5               | 1.46                         | 1.11 | 18.45                  | 13.75               | 39.48                  | 31.42               |
|               | B11               | 2.13                       | 34.9                 | 16.64                 | 62.9  | 16.19                  | 61.2                | 15.68                  | 59.3               | 1.55                         | 1.15 | 20.17                  | 15.04               | 43.22                  | 32.22               |
|               | B12               | 2.50                       | 40.9                 | 19.50                 | 73.7  | 19.07                  | 72.1                | 18.54                  | 70.1               | 1.72                         | 1.28 | 23.55                  | 17.56               | 50.58                  | 37.71               |
|               | B14               | 2.75                       | 45.1                 | 21.40                 | 80.8  | 20.95                  | 79.2                | 20.44                  | 77.0               | 1.83                         | 1.36 | 25.80                  | 19.23               | 55.48                  | 41.37               |
|               | B15               | 3.05                       | 50.0                 | 23.78                 | 89.8  | 23.35                  | 88.3                | 22.88 <sup>3)</sup>    | 86.5 <sup>3)</sup> | 1.97                         | 1.47 | 28.55                  | 21.28               | 57.35 <sup>3)</sup>    | 42.76 <sup>3)</sup> |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1087 psi) cont.

085 = 90 bar (1300 psi) max. int.

3) B15 = 280 bar (4060 psi) max. int.



**VTXBB 1 - B09 - B11 - 1 R 00 - D 1 02 \***

**泵系列规格** ————

**安装方式** ————

1 - SAE A  
2 - SAE B

**“P1” 和 “P2” 定子** ————

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

B02 = 5.8 (0.35)  
B03 = 9.8 (0.59)  
B04 = 12.8 (0.78)  
B05 = 15.9 (0.97)  
B06 = 19.8 (1.21)  
B07 = 22.5 (1.37)  
B08 = 24.9 (1.52)  
B09 = 28.0 (1.71)  
B10 = 31.8 (1.94)  
B11 = 34.9 (2.13)  
B12 = 41.0 (2.50)  
B14 = 45.0 (2.75)

**轴型** ————

1- 平键轴 (不遵循SAE)  
3- 花键轴

**旋向 (从轴端看)** ————

R — 顺时针  
L — 逆时针

**修改代码** ————

**油口组合方式** ————

| CODE | S                      | P1 & P2                  |
|------|------------------------|--------------------------|
| 00   | 2" SAE 4 bolt (UNC)    | SAE 12 1 1/16" 12 UNF-2B |
| 01   |                        | 3/4" SAE 4 bolt (UNC)    |
| M0   | 2" SAE 4 bolt (METRIC) | 3/4" SAE 4 bolt (METRIC) |

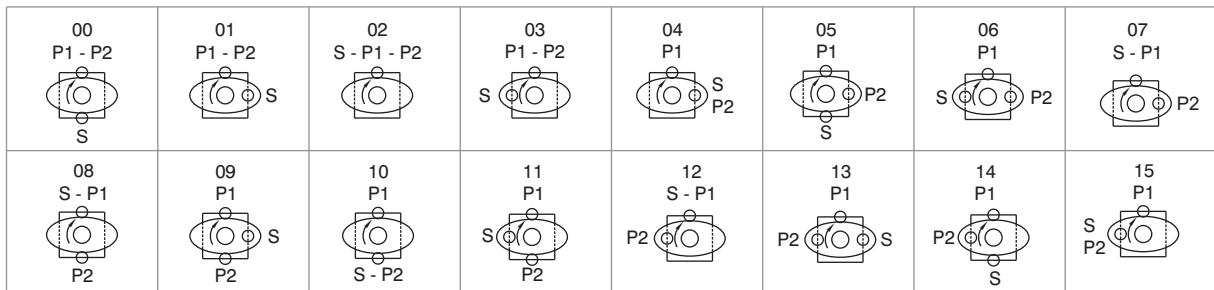
**密封等级** ————

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代码** ————

**油口组合方式** ————

00 - 标准



**S: 进油口**

**P1 & P2: 出油口**

**性能参数 (24cSt) (输入功率仅表示单泵)**

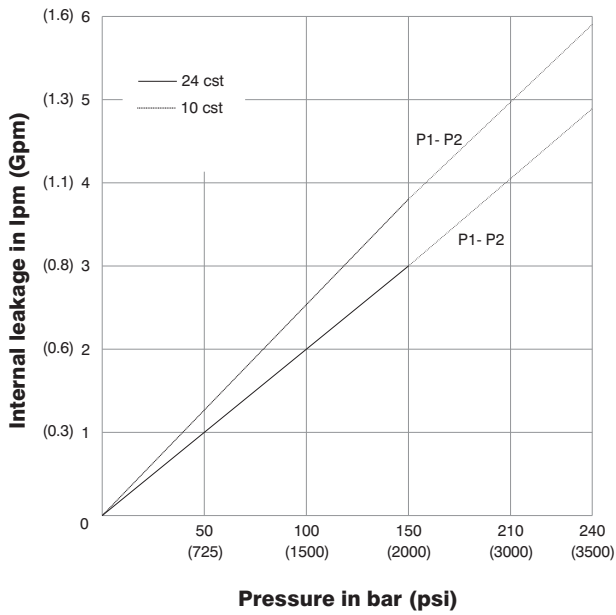
| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |      |                        |      |                        |      | Input power p & n = 1500 rpm |      |                        |      |                        |      |
|---------------|--------|----------------------------|----------------------|-----------------------|------|------------------------|------|------------------------|------|------------------------------|------|------------------------|------|------------------------|------|
|               |        |                            |                      | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm  | hp                           | kw   | hp                     | kw   | hp                     | kw   |
| P1 & P2       | B02    | 0.35                       | 5.8                  | 2.30                  | 8.7  | 1.4                    | 5.9  | --                     | --   | 0.53                         | 0.4  | 2.81                   | 2.1  | --                     | --   |
|               | B03    | 0.59                       | 9.8                  | 3.88                  | 14.7 | 2.9                    | 11.9 | --                     | --   | 0.67                         | 0.5  | 3.62                   | 2.7  | --                     | --   |
|               | B04    | 0.78                       | 12.8                 | 5.08                  | 19.2 | 4.33                   | 16.4 | 3.97                   | 15.0 | 0.93                         | 0.7  | 5.23                   | 3.9  | 10.06                  | 7.5  |
|               | B05    | 0.97                       | 15.9                 | 6.31                  | 23.8 | 5.55                   | 21.0 | 5.18                   | 19.6 | 1.00                         | 0.75 | 6.64                   | 4.9  | 11.2                   | 8.3  |
|               | B06    | 1.21                       | 19.8                 | 7.85                  | 29.7 | 7.12                   | 26.9 | 6.66                   | 25.2 | 1.07                         | 0.8  | 8.05                   | 6.0  | 12.34                  | 9.2  |
|               | B07    | 1.37                       | 22.5                 | 8.92                  | 33.7 | 8.17                   | 30.9 | 7.80                   | 29.5 | 1.20                         | 0.9  | 9.05                   | 6.7  | 14.02                  | 10.4 |
|               | B08    | 1.52                       | 24.9                 | 9.89                  | 37.4 | 9.15                   | 34.6 | 8.78                   | 33.2 | 1.34                         | 1.0  | 10.05                  | 7.5  | 15.69                  | 11.7 |
|               | B09    | 1.71                       | 28.0                 | 11.11                 | 42.0 | 10.37                  | 39.2 | 10.00                  | 37.8 | 1.47                         | 1.1  | 11.94                  | 8.9  | 23.60                  | 17.6 |
|               | B10    | 1.94                       | 31.8                 | 12.61                 | 47.7 | 11.87                  | 44.9 | 11.51                  | 43.5 | 1.6                          | 1.2  | 13.0                   | 9.7  | 26.0                   | 19.6 |
|               | B11    | 2.13                       | 34.9                 | 13.85                 | 52.3 | 13.09                  | 49.5 | 12.72                  | 48.1 | 1.7                          | 1.3  | 14.0                   | 10.5 | 28.0                   | 21.0 |
|               | B12    | 2.50                       | 41.0                 | 16.27                 | 61.5 | 15.53                  | 58.7 | *                      | *    | 1.8                          | 1.4  | 15.02                  | 11.2 | *                      | *    |
|               | B14    | 2.75                       | 45.0                 | 17.86                 | 67.5 | 17.12                  | 64.7 | **                     | **   | 2.1                          | 1.6  | 15.42                  | 11.5 | **                     | **   |

-- Not to use because internal leakage greater than 50 of theoretical flow.

\* B12= 210 bar(3000 psi) Max.Int

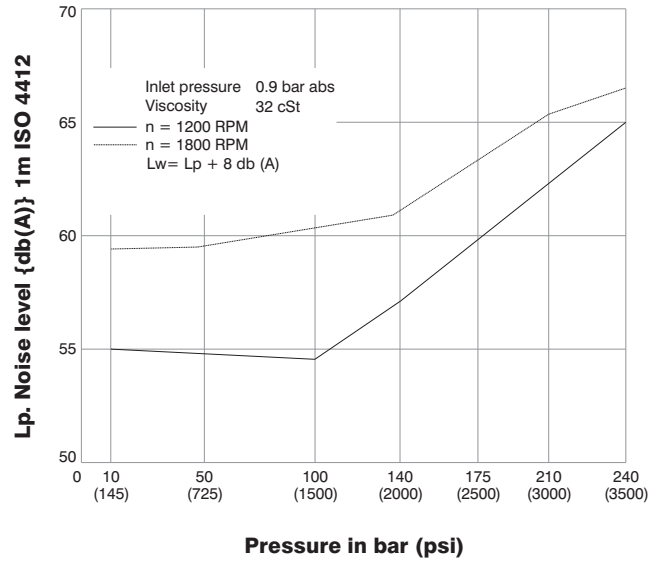
\*\* B14= 175 bar(2500 psi) Max.Int

内泄漏 (典型)



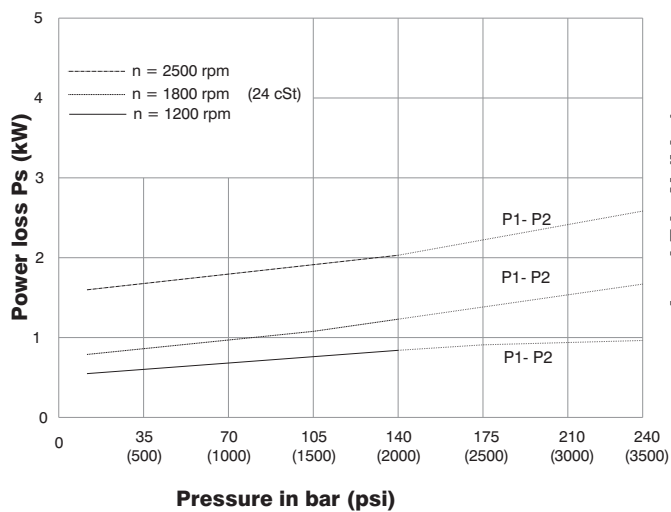
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)  
VTXBB- B10-B09



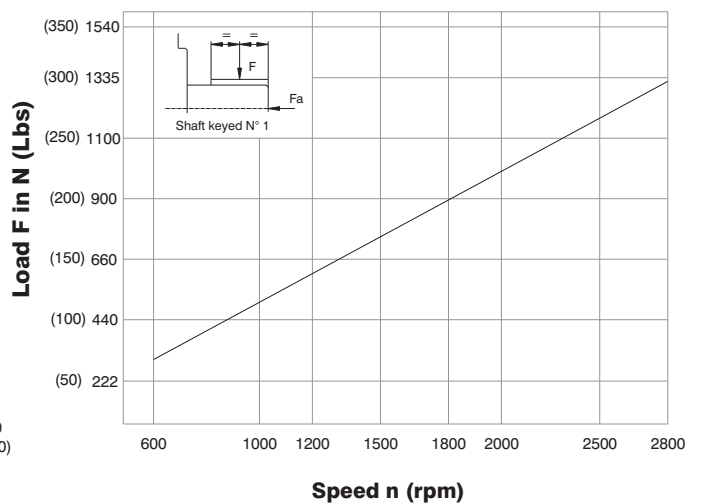
Double pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

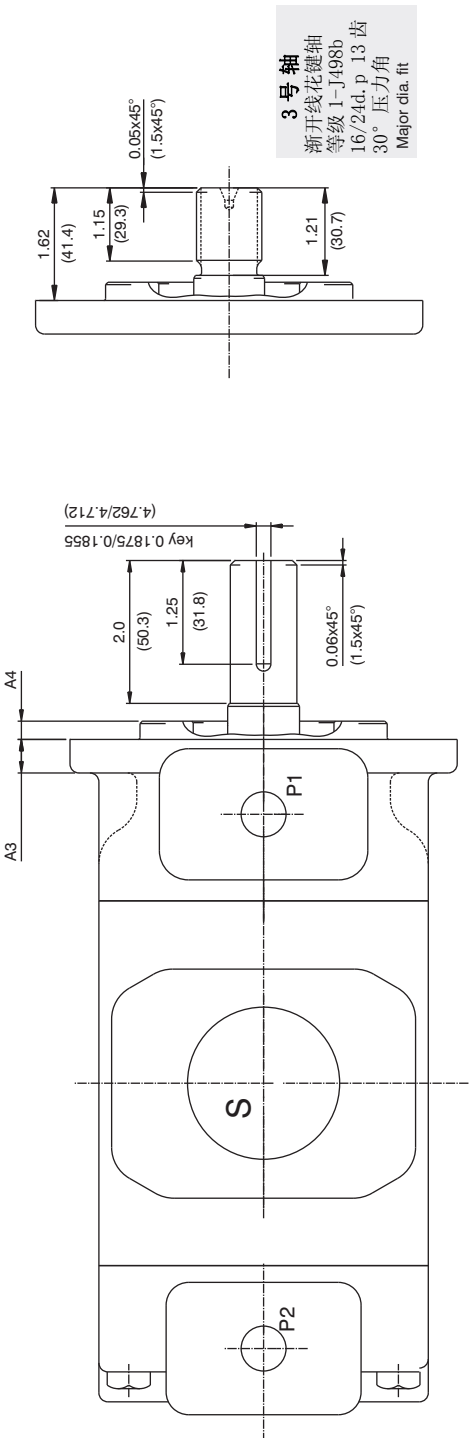


Total hydromechanical power loss is the sum of each section at its operating conditions.

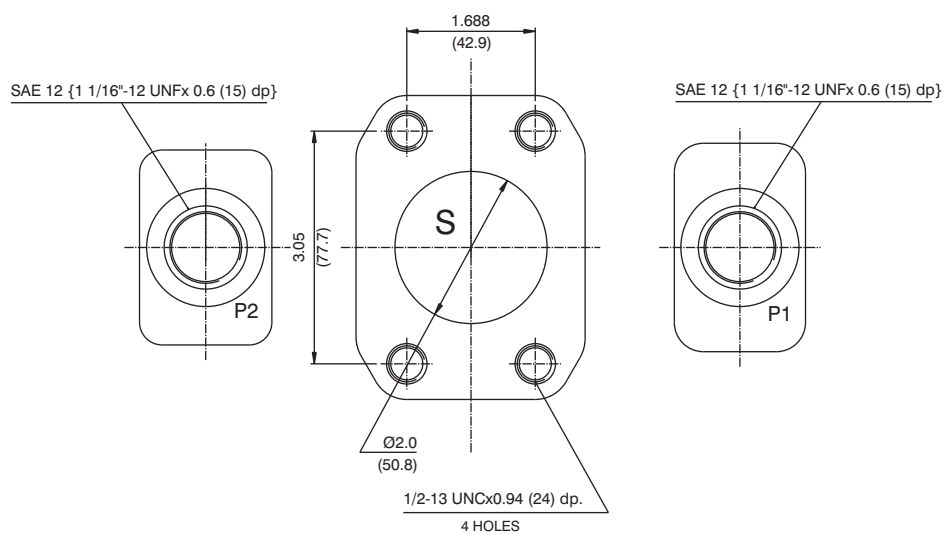
允许径向负载



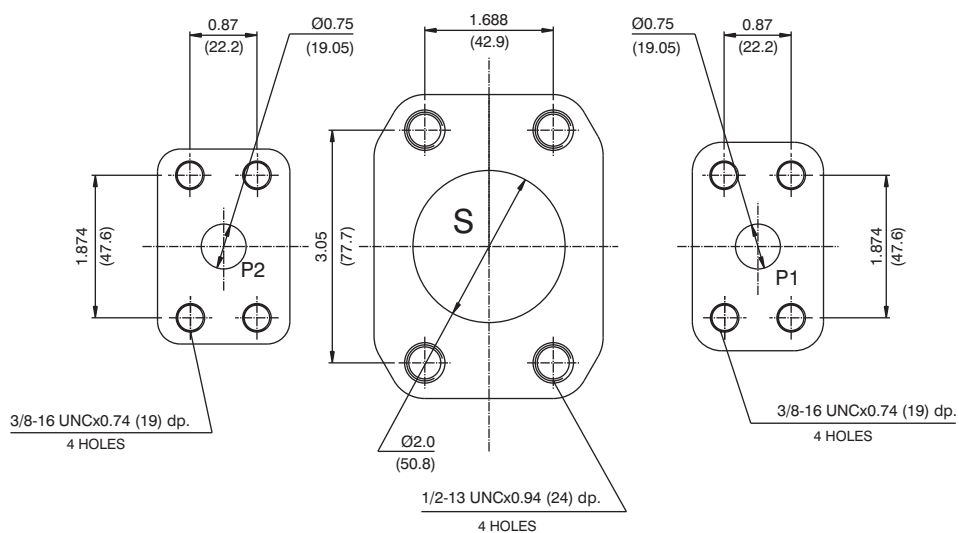
Maximum permissible axial load Fa = 800N (180 lbs)



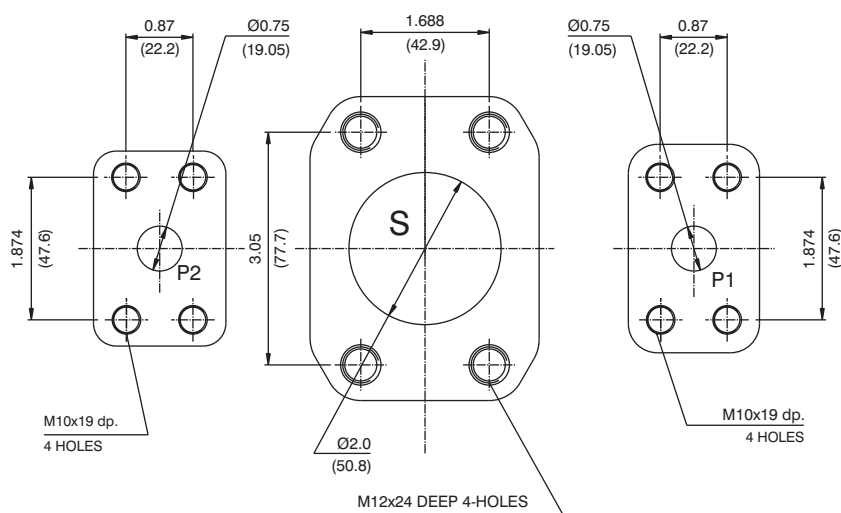
## 油口连接: 00



## 油口连接: 01



## 油口连接: M0



VT6BB - B09 - B11 - 1 R 00 - A 1 00 \*

泵系列规格

“P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

B02 = 5.8 (0.35)  
B03 = 9.8 (0.59)  
B04 = 12.8 (0.78)  
B05 = 15.9 (0.97)  
B06 = 19.8 (1.21)  
B07 = 22.5 (1.37)  
B08 = 24.9 (1.52)  
B09 = 28.0 (1.71)  
B10 = 31.8 (1.94)  
B11 = 34.9 (2.13)  
B12 = 41.0 (2.50)  
B14 = 45.0 (2.75)

轴型

1- 平键轴 (不遵循 SAE)  
3- 花键轴

旋向 (从轴端看)

R — 顺时针  
L — 逆时针

油口组合方式

00 - 标准

修改代码

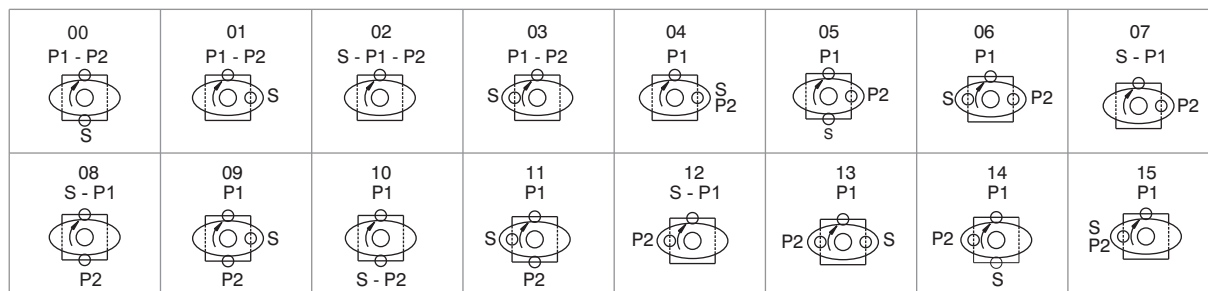
油口组合方式

| CODE | S                      | P1 & P2                  |
|------|------------------------|--------------------------|
| 00   | 2" SAE 4 bolt (UNC)    | SAE 12 1 1/16" 12 UNF-2B |
| 01   |                        | 3/4" SAE 4 bolt (UNC)    |
| M0   | 2" SAE 4 bolt (METRIC) | 3/4" SAE 4 bolt (METRIC) |

密封等级

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

设计代码



S-进油口

P-出油口

性能参数 (24cSt) (输入功率仅表示单泵)

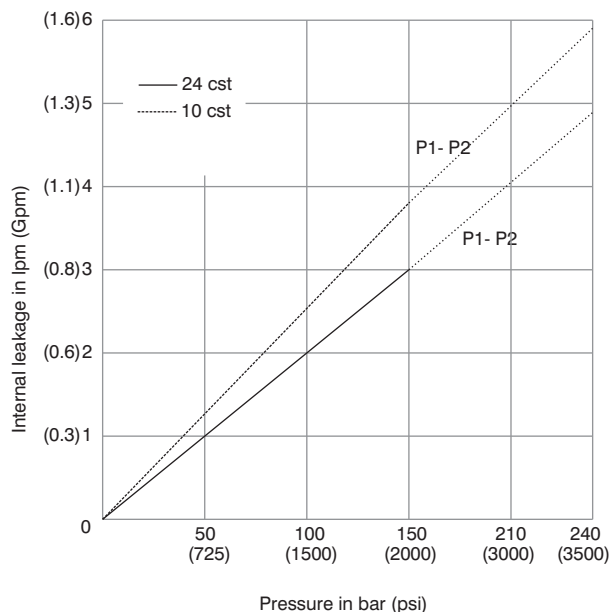
| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |      |                        |      |                        |      | Input power p & n = 1500 rpm |      |                        |      |                        |      |
|---------------|--------|----------------------------|----------------------|-----------------------|------|------------------------|------|------------------------|------|------------------------------|------|------------------------|------|------------------------|------|
|               |        |                            |                      | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm  | hp                           | kw   | hp                     | kw   | hp                     | kw   |
| P1 & P2       | B02    | 0.35                       | 5.8                  | 2.30                  | 8.7  | 1.4                    | 5.9  | --                     | --   | 0.53                         | 0.4  | 2.81                   | 2.1  | --                     | --   |
|               | B03    | 0.59                       | 9.8                  | 3.88                  | 14.7 | 2.9                    | 11.9 | --                     | --   | 0.67                         | 0.5  | 3.62                   | 2.7  | --                     | --   |
|               | B04    | 0.78                       | 12.8                 | 5.08                  | 19.2 | 4.33                   | 16.4 | 3.97                   | 15.0 | 0.93                         | 0.7  | 5.23                   | 3.9  | 10.06                  | 7.5  |
|               | B05    | 0.97                       | 15.9                 | 6.31                  | 23.8 | 5.55                   | 21.0 | 5.18                   | 19.6 | 1.00                         | 0.75 | 6.64                   | 4.9  | 11.2                   | 8.3  |
|               | B06    | 1.21                       | 19.8                 | 7.85                  | 29.7 | 7.12                   | 26.9 | 6.66                   | 25.2 | 1.07                         | 0.8  | 8.05                   | 6.0  | 12.34                  | 9.2  |
|               | B07    | 1.37                       | 22.5                 | 8.92                  | 33.7 | 8.17                   | 30.9 | 7.80                   | 29.5 | 1.20                         | 0.9  | 9.05                   | 6.7  | 14.02                  | 10.4 |
|               | B08    | 1.52                       | 24.9                 | 9.89                  | 37.4 | 9.15                   | 34.6 | 8.78                   | 33.2 | 1.34                         | 1.0  | 10.05                  | 7.5  | 15.69                  | 11.7 |
|               | B09    | 1.71                       | 28.0                 | 11.11                 | 42.0 | 10.37                  | 39.2 | 10.00                  | 37.8 | 1.47                         | 1.1  | 11.94                  | 8.9  | 23.60                  | 17.6 |
|               | B10    | 1.94                       | 31.8                 | 12.61                 | 47.7 | 11.87                  | 44.9 | 11.51                  | 43.5 | 1.6                          | 1.2  | 13.0                   | 9.7  | 26.0                   | 19.6 |
|               | B11    | 2.13                       | 34.9                 | 13.85                 | 52.3 | 13.09                  | 49.5 | 12.72                  | 48.1 | 1.7                          | 1.3  | 14.0                   | 10.5 | 28.0                   | 21.0 |
|               | B12    | 2.50                       | 41.0                 | 16.27                 | 61.5 | 15.53                  | 58.7 | *                      | *    | 1.8                          | 1.4  | 15.02                  | 11.2 | *                      | *    |
|               | B14    | 2.75                       | 45.0                 | 17.86                 | 67.5 | 17.12                  | 64.7 | **                     | **   | 2.1                          | 1.6  | 15.42                  | 11.5 | **                     | **   |

-- Not to use because internal leakage greater than 50 of theoretical flow.

\*B12=210bar(3000psi)Max.Int

\*\*B14=175bar(2500psi)Max.Int

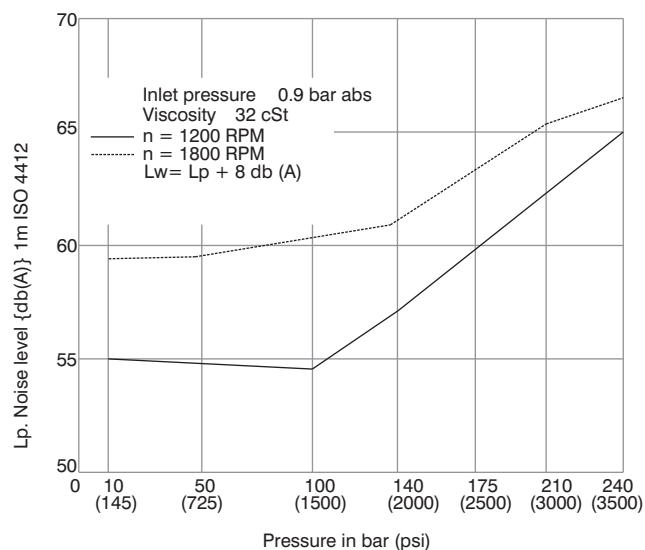
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

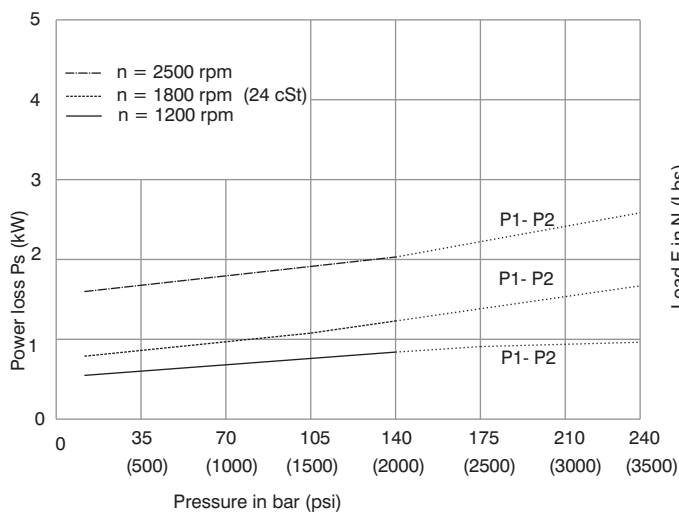
## 噪音值 (典型)

VT6BB- B10-B04



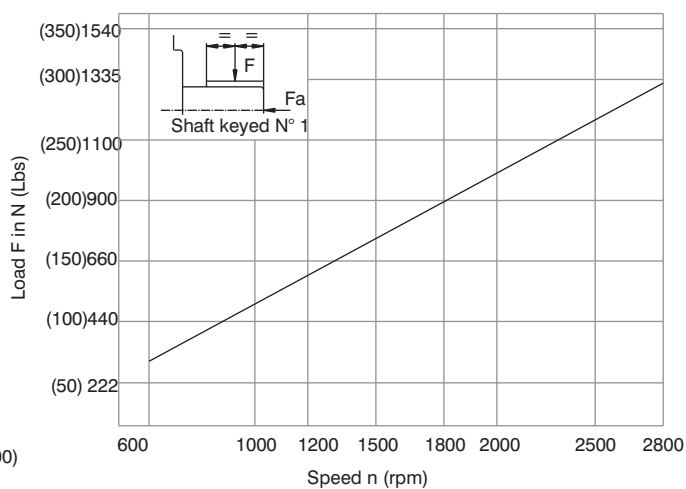
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)



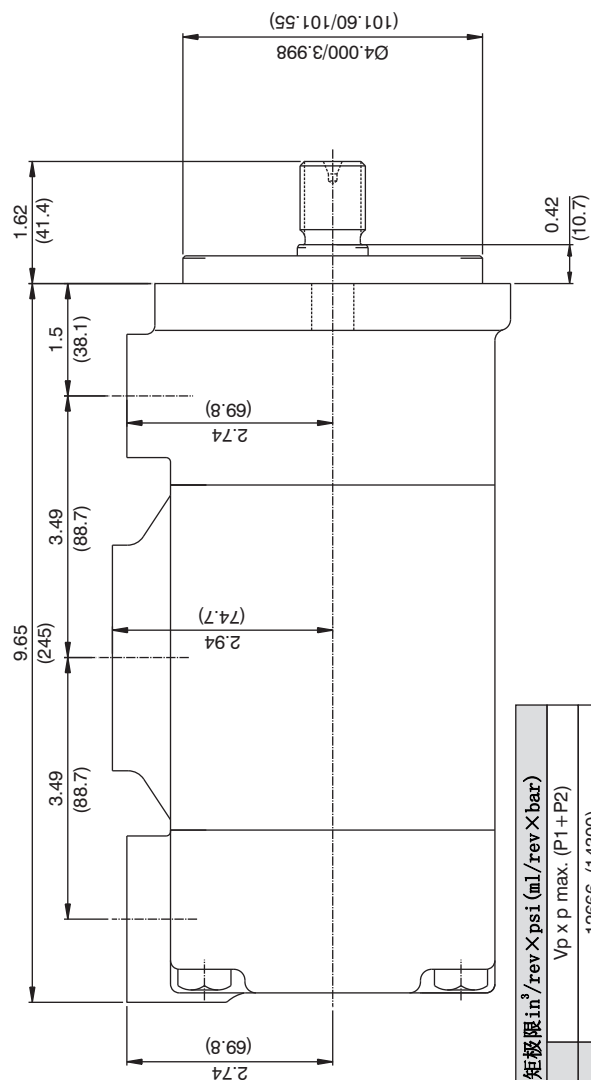
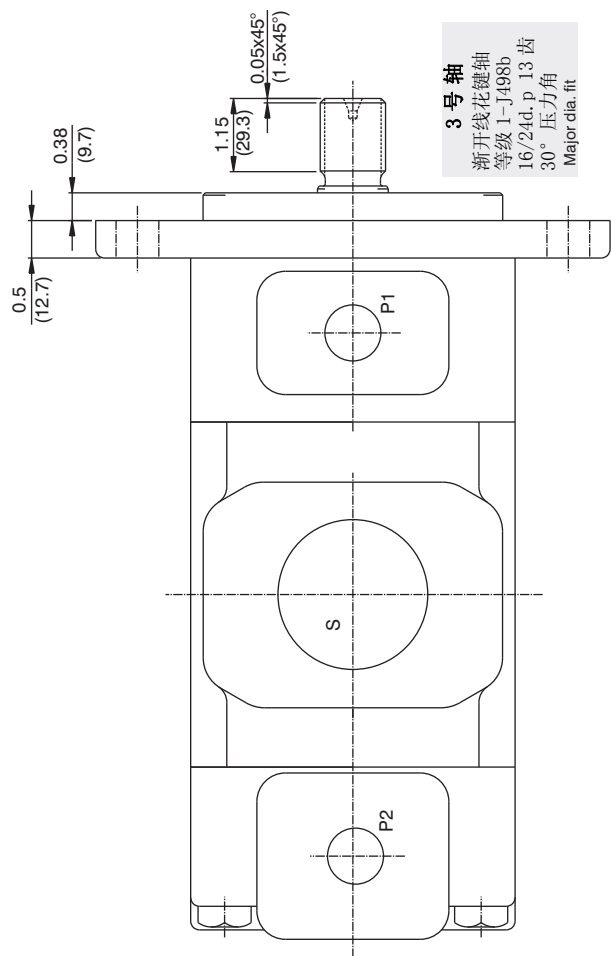
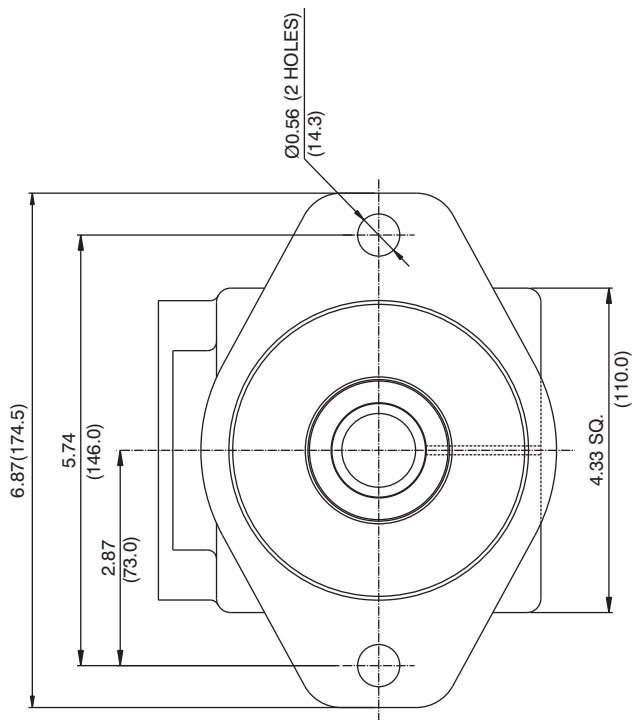
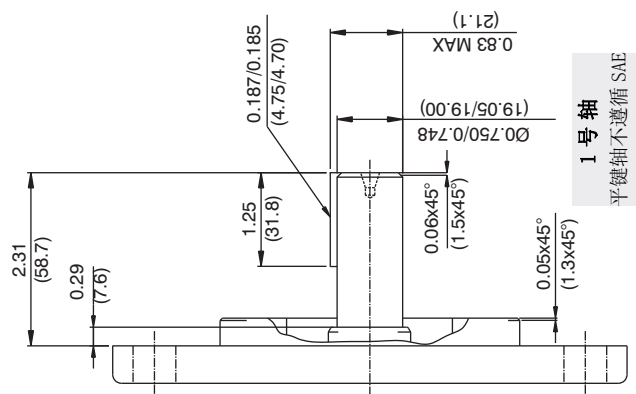
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



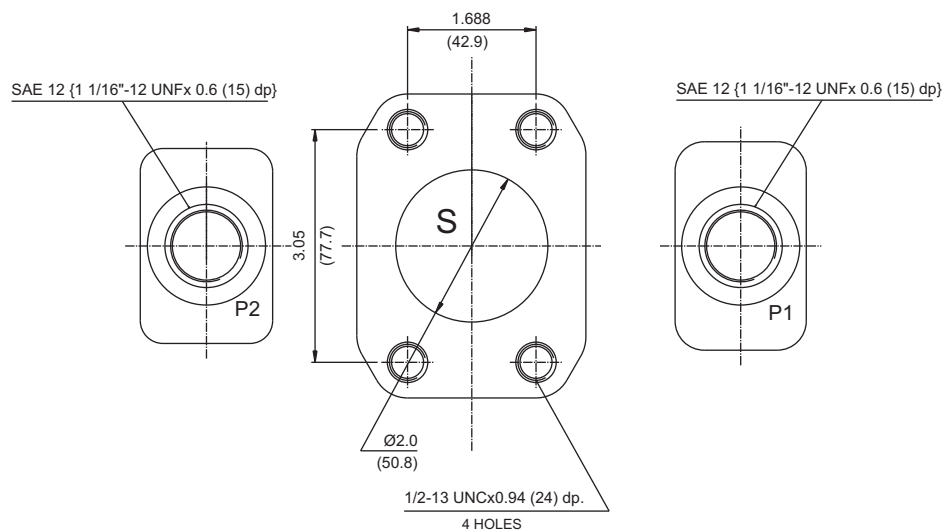
Maximum permissible axial load  $F_a = 800\text{N}$  (180 lbs)



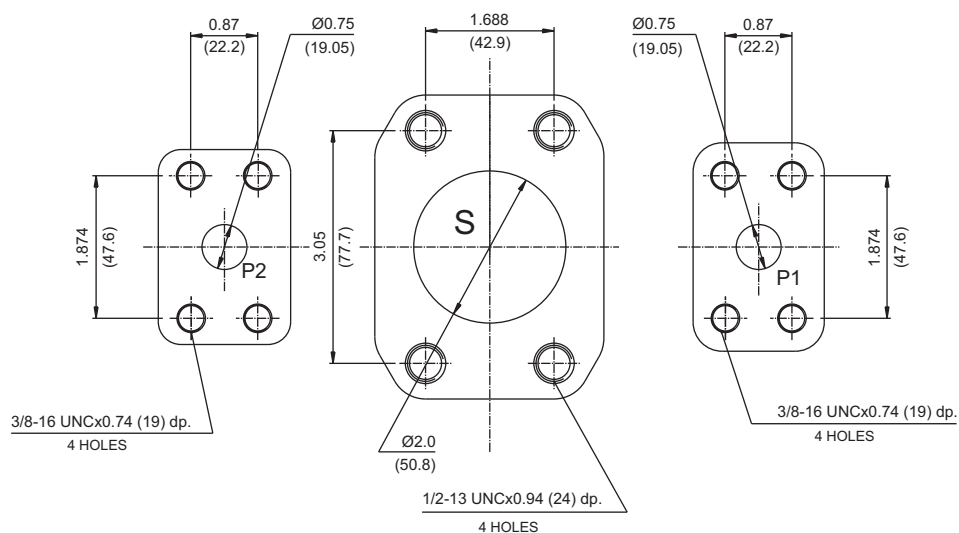


| 主轴扭矩极限 in <sup>3</sup> /rev X psi (ml/rev X bar) |                       |  |
|--------------------------------------------------|-----------------------|--|
| 轴                                                | Vp x p max. (P1 + P2) |  |
| 1                                                | 12666 (14300)         |  |
| 3                                                | 18246 (20602)         |  |

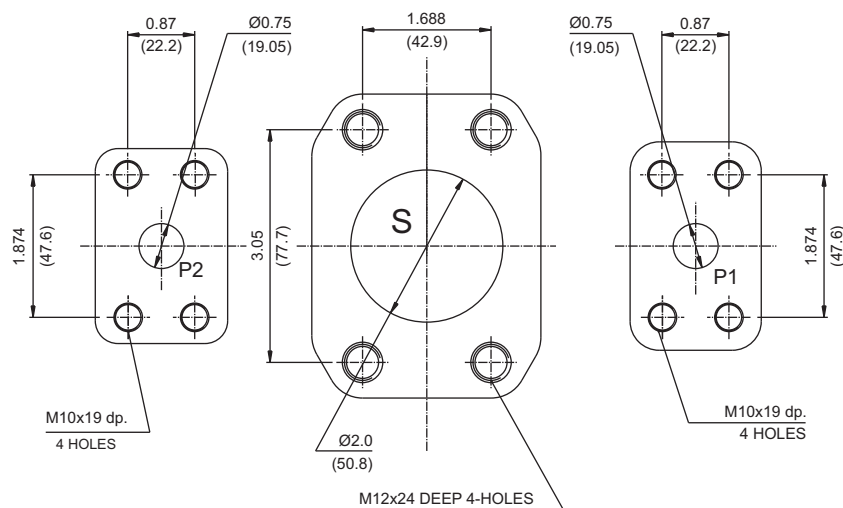
## 油口连接: 00



## 油口连接: 01



## 油口连接: M0



## VT6CB - 022 - B08-1 R 00 - C 1 - 02 \*

### 泵系列规格

#### “P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向 “Y” - 双向，冷启动

#### “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |
|-------------------|
| B02 = 6.5 (0.39)  |
| B03 = 8.8 (0.54)  |
| B04 = 12.8 (0.78) |
| B06 = 20.7 (1.26) |
| B08 = 26.1 (1.59) |
| B09 = 31.5 (1.92) |
| B12 = 39.7 (2.42) |

#### 轴型

- 1- 平键轴（不遵循SAE）  
3- 花键轴

### 修改代码

#### 安装 W/连接变化

S = 2 1/2" SAE 4-Bolt Pad.

| CODE | P1                          | P2                            |
|------|-----------------------------|-------------------------------|
| 01   | 1" SAE 4 bolt Pad. (UNC)    | 3/4" SAE 4 bolt Pad. (UNC)    |
| M1   | 1" SAE 4 bolt Pad. (Metric) | 3/4" SAE 4 bolt Pad. (Metric) |
| 02   | SAE 16, 1 5/16" 12 UNF-2B   | SAE 12, 1 1/16" 12 UNF-2B     |

### 密封等级

- 1 — S1（用于矿物油）  
4 — S4（用于耐高温油）  
5 — S5（用于矿物油和耐高温油）

### 设计代码

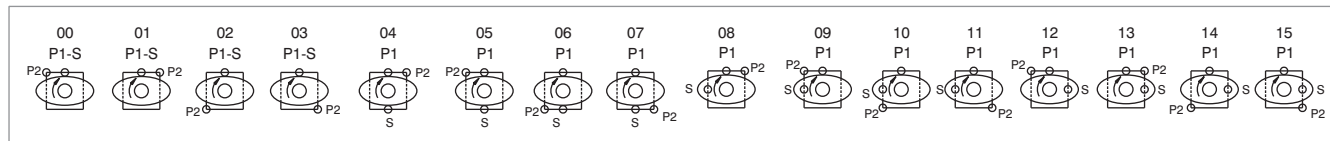
#### 油口组合方式

00 - 标准

#### 旋向（从轴端看）

- R — 顺时针  
L — 逆时针

### 油口连接:



### 性能参数 (24cSt) (输入功率仅表示单泵)

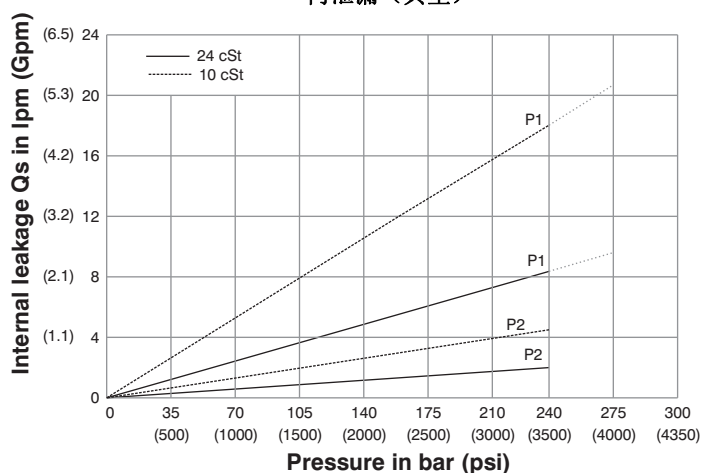
| Pressure port | Series              | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |       |                        |       |                        |       | Input power p & n = 1500 rpm |      |                        |      |                        |      |
|---------------|---------------------|----------------------------|--------------------------|-----------------------|-------|------------------------|-------|------------------------|-------|------------------------------|------|------------------------|------|------------------------|------|
|               |                     |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |       | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |      |
|               |                     | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm   | hp                           | kw   | hp                     | kw   | hp                     | kw   |
| P1            | 003                 | 0.66                       | 10.8                     | 4.29                  | 16.2  | 2.96                   | 11.2  | 2.04                   | 7.7   | 1.74                         | 1.3  | 7.11                   | 5.3  | 11.26                  | 8.4  |
|               | 005                 | 1.05                       | 17.2                     | 6.83                  | 25.8  | 5.50                   | 20.8  | 4.57                   | 17.3  | 1.88                         | 1.4  | 10.06                  | 7.5  | 16.36                  | 12.2 |
|               | 006                 | 1.30                       | 21.3                     | 8.44                  | 31.9  | 7.11                   | 26.9  | 6.19                   | 23.4  | 2.01                         | 1.5  | 11.94                  | 8.9  | 19.71                  | 14.7 |
|               | 008                 | 1.61                       | 26.4                     | 10.48                 | 39.6  | 9.15                   | 34.6  | 8.22                   | 31.1  | 2.15                         | 1.6  | 14.35                  | 10.7 | 22.93                  | 17.7 |
|               | 010                 | 2.08                       | 34.1                     | 13.52                 | 51.1  | 12.19                  | 46.1  | 11.26                  | 42.6  | 2.28                         | 1.7  | 18.64                  | 13.4 | 29.90                  | 22.3 |
|               | 012                 | 2.26                       | 37.1                     | 14.71                 | 55.6  | 13.36                  | 50.6  | 12.46                  | 47.1  | 2.28                         | 1.7  | 19.31                  | 14.4 | 32.32                  | 24.1 |
|               | 014                 | 2.81                       | 46.0                     | 18.25                 | 69.0  | 16.93                  | 64.0  | 16.00                  | 60.5  | 2.55                         | 1.9  | 23.60                  | 17.6 | 39.56                  | 29.5 |
|               | 015                 | 3.08                       | 50.5                     | 20.00                 | 75.6  | 18.73                  | 73.2  | 19.02                  | 67.5  | 2.68                         | 2.0  | 25.61                  | 19.1 | 42.91                  | 32.0 |
|               | 017                 | 3.56                       | 58.3                     | 23.12                 | 87.4  | 21.79                  | 82.4  | 20.87                  | 78.9  | 2.82                         | 2.1  | 29.37                  | 21.9 | 49.48                  | 36.9 |
|               | 020                 | 3.89                       | 63.8                     | 25.32                 | 95.7  | 23.99                  | 90.7  | 23.07                  | 87.2  | 2.95                         | 2.2  | 31.92                  | 23.8 | 53.91                  | 40.2 |
|               | 022                 | 4.29                       | 70.3                     | 27.88                 | 105.4 | 26.56                  | 100.4 | 25.63                  | 96.9  | 3.08                         | 2.3  | 35.00                  | 26.1 | 59.14                  | 44.1 |
|               | 025 <sup>1)</sup>   | 4.84                       | 79.3                     | 31.46                 | 118.9 | 30.13                  | 113.9 | 29.21                  | 110.4 | 3.35                         | 2.5  | 39.16                  | 29.2 | 66.38                  | 49.5 |
|               | 028 <sup>1,2)</sup> | 5.42                       | 88.8                     | 35.24                 | 133.2 | 33.92                  | 128.2 | 33.28                  | 125.8 | 3.75                         | 2.8  | 43.85                  | 32.7 | 75.04                  | 55.5 |
|               | 031 <sup>1,2)</sup> | 6.10                       | 100.0                    | 39.68                 | 150.0 | 38.35                  | 145.0 | 37.72                  | 142.6 | 3.75                         | 2.8  | 48.95                  | 36.5 | 84.95                  | 62.4 |
| P2            |                     |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 210 bar (3000 psi) |       | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 210 bar (3000 psi) |      |
|               | B02                 | 0.35                       | 5.8                      | 2.30                  | 8.7   | 1.4                    | 5.9   | --                     | --    | 0.53                         | 0.4  | 2.81                   | 2.1  | --                     | --   |
|               | B03                 | 0.59                       | 9.8                      | 3.88                  | 14.7  | 2.9                    | 11.9  | --                     | --    | 0.67                         | 0.5  | 3.62                   | 2.7  | --                     | --   |
|               | B04                 | 0.78                       | 12.8                     | 5.08                  | 19.2  | 4.33                   | 16.4  | 3.97                   | 15.0  | 0.93                         | 0.7  | 5.23                   | 3.9  | 10.06                  | 7.5  |
|               | B05                 | 0.97                       | 15.9                     | 6.31                  | 23.8  | 5.55                   | 21.0  | 5.18                   | 19.6  | 1.00                         | 0.75 | 6.64                   | 4.9  | 11.2                   | 8.3  |
|               | B06                 | 1.21                       | 19.8                     | 7.85                  | 29.7  | 7.12                   | 26.9  | 6.66                   | 25.2  | 1.07                         | 0.8  | 8.05                   | 6.0  | 12.34                  | 9.2  |
|               | B07                 | 1.37                       | 22.5                     | 8.92                  | 33.7  | 8.17                   | 30.9  | 7.80                   | 29.5  | 1.20                         | 0.9  | 9.05                   | 6.7  | 14.02                  | 10.4 |
|               | B08                 | 1.52                       | 24.9                     | 9.89                  | 37.4  | 9.15                   | 34.6  | 8.78                   | 33.2  | 1.34                         | 1.0  | 10.05                  | 7.5  | 15.69                  | 11.7 |
|               | B09                 | 1.71                       | 28.0                     | 11.11                 | 42.0  | 10.37                  | 39.2  | 10.00                  | 37.8  | 1.47                         | 1.1  | 11.94                  | 8.9  | 23.60                  | 17.6 |
|               | B10                 | 1.94                       | 31.8                     | 12.61                 | 47.7  | 11.87                  | 44.9  | 11.51                  | 43.5  | 1.6                          | 1.2  | 13.0                   | 9.7  | 26.0                   | 19.6 |
|               | B11                 | 2.13                       | 34.9                     | 13.85                 | 52.3  | 13.09                  | 49.5  | 12.72                  | 48.1  | 1.7                          | 1.3  | 14.0                   | 10.5 | 28.0                   | 21.0 |
|               | B12                 | 2.50                       | 41.0                     | 16.27                 | 61.5  | 15.53                  | 58.7  | *                      | *     | 1.8                          | 1.4  | 15.02                  | 11.2 | *                      | *    |
|               | B14                 | 2.75                       | 45.0                     | 17.86                 | 67.5  | 17.12                  | 64.7  | **                     | **    | 2.1                          | 1.6  | 15.42                  | 11.5 | **                     | **   |

1) 025-028-031 = 2500 RPM. max. 2) 028-031 = 210 bar (3000 psi) max. int.

\*B12 = 210 bar (300 psi) max. int. \*\*B14 = 175 bar (2500 psi) max. int.

- Not to use because internal leakage greater than 50% of theoretical flow.

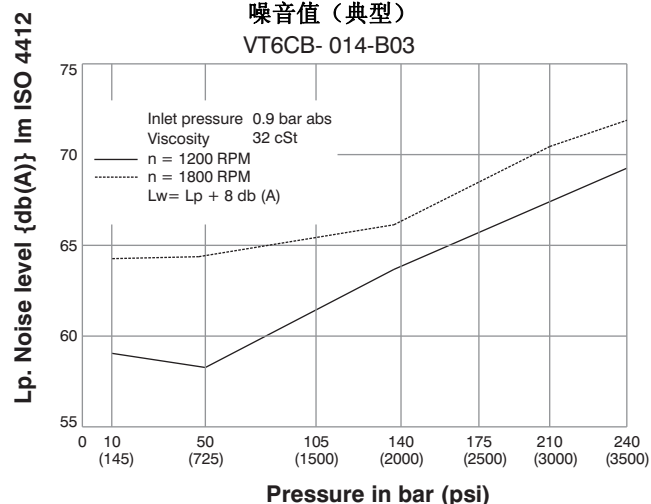
### 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

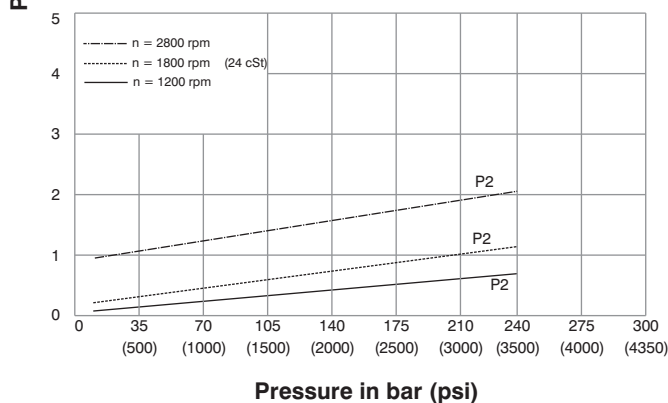
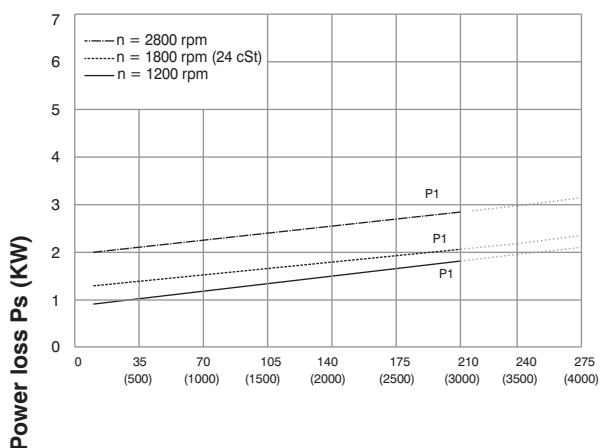
### 噪音值 (典型)

VT6CB- 014-B03



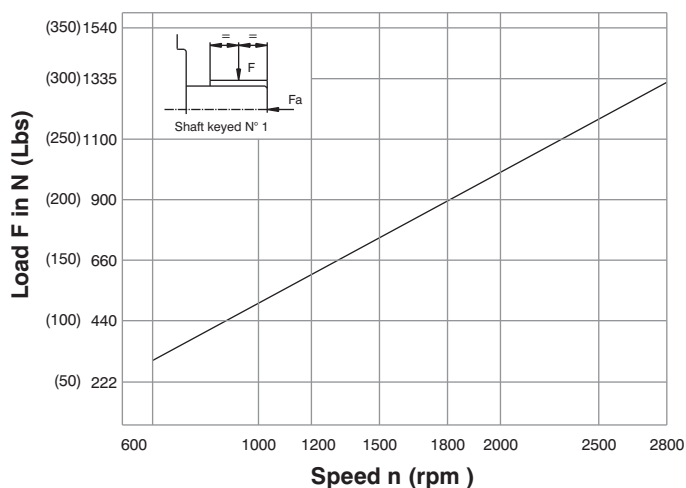
Double pump noise level is given with each section discharging at the pressure noted on the curve.

### 功率损失 (典型)

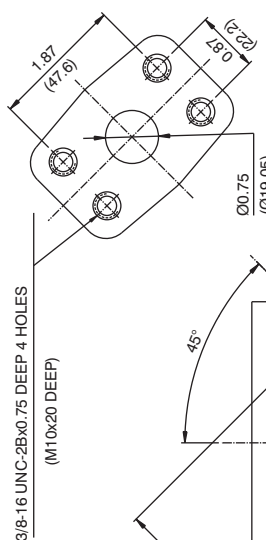
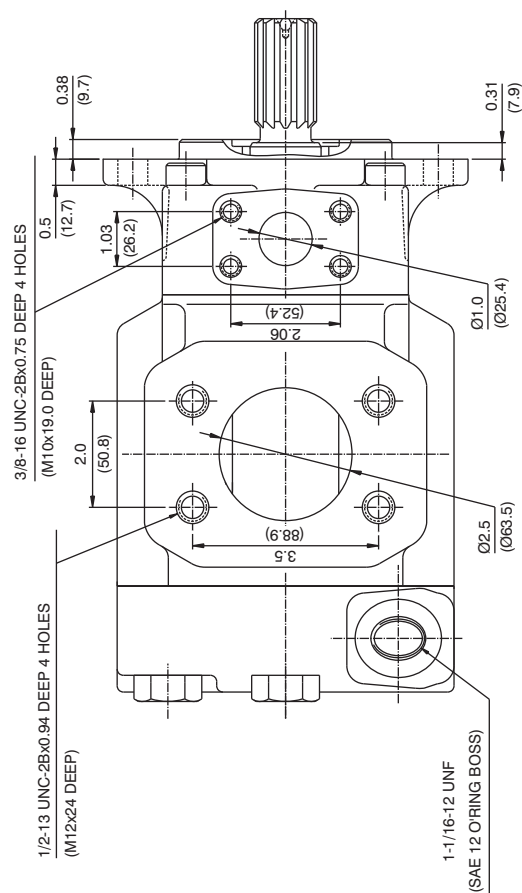
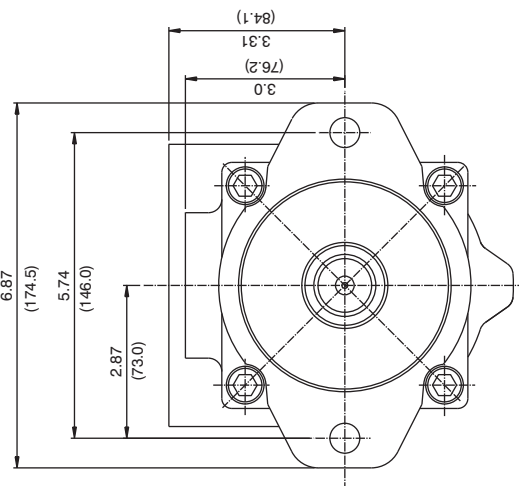
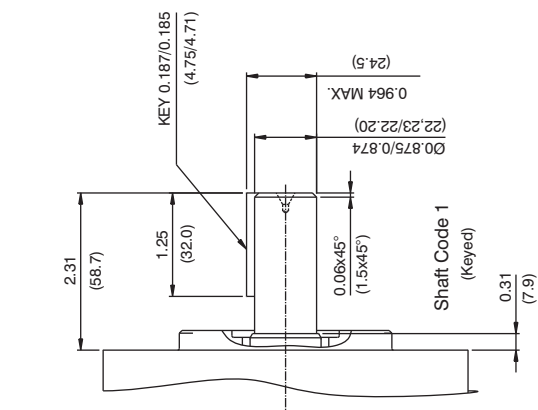


Total hydromechanical power loss is the sum of each section at its operating conditions.

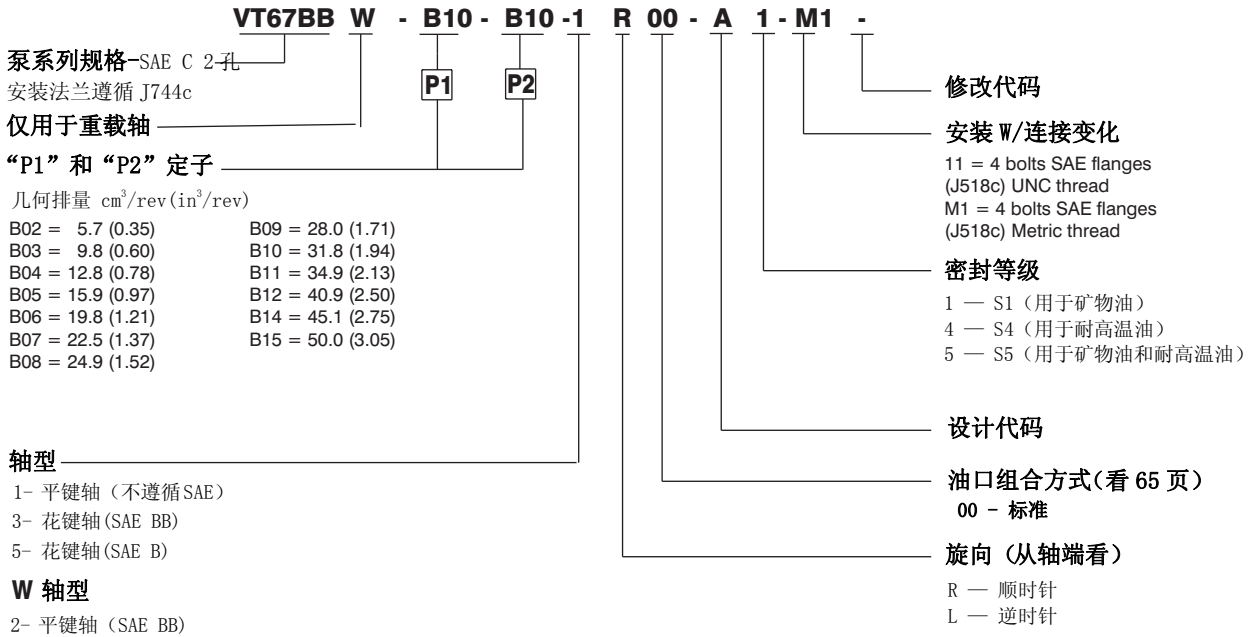
### 允许径向负载



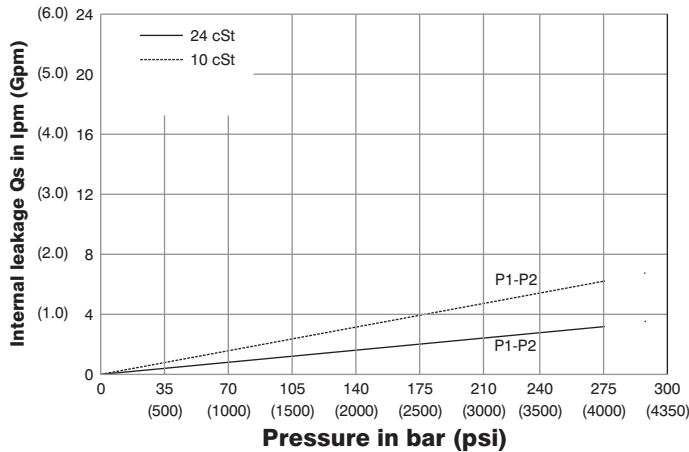
Maximum permissible axial load  $F_a = 800\text{N}$  (180 lbs)



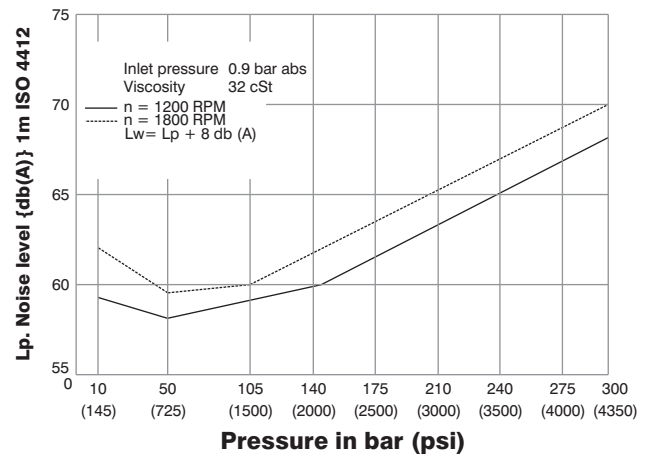
3号轴  
渐开线花键轴  
等级 1-J498b  
16/24d, p 13 齿  
30° 压力角  
Major dia. fit



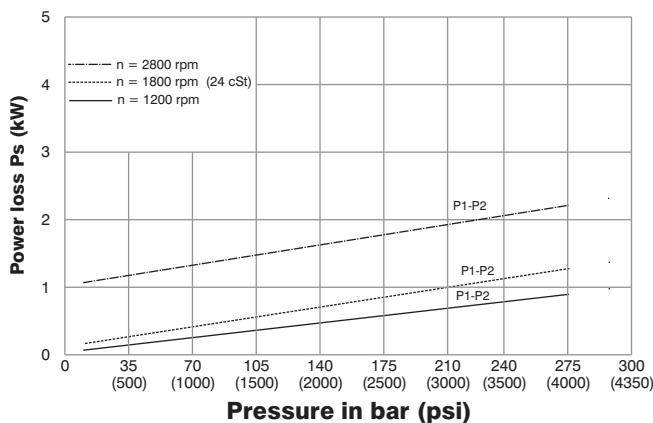
内泄漏 (典型)



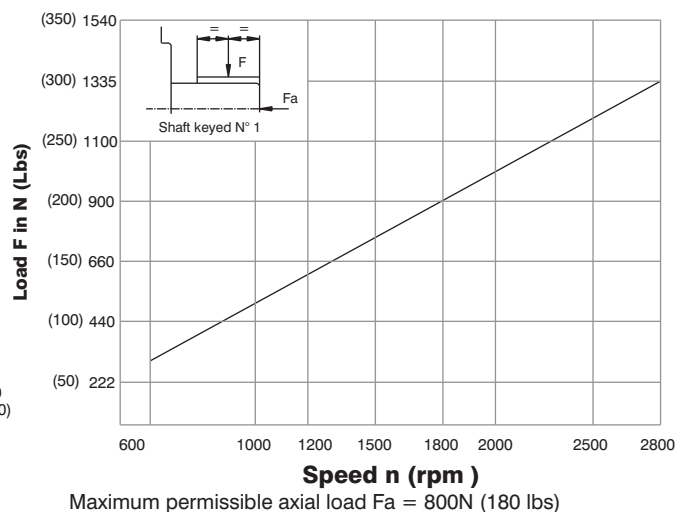
噪音值 (典型)  
VT67BB- B10-B03

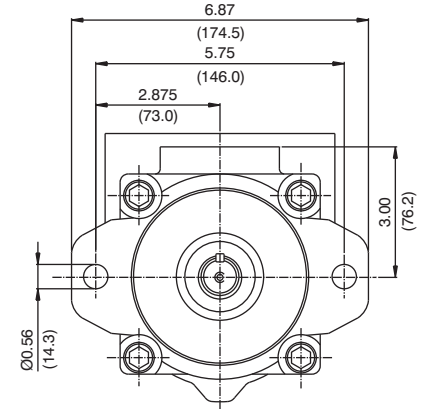
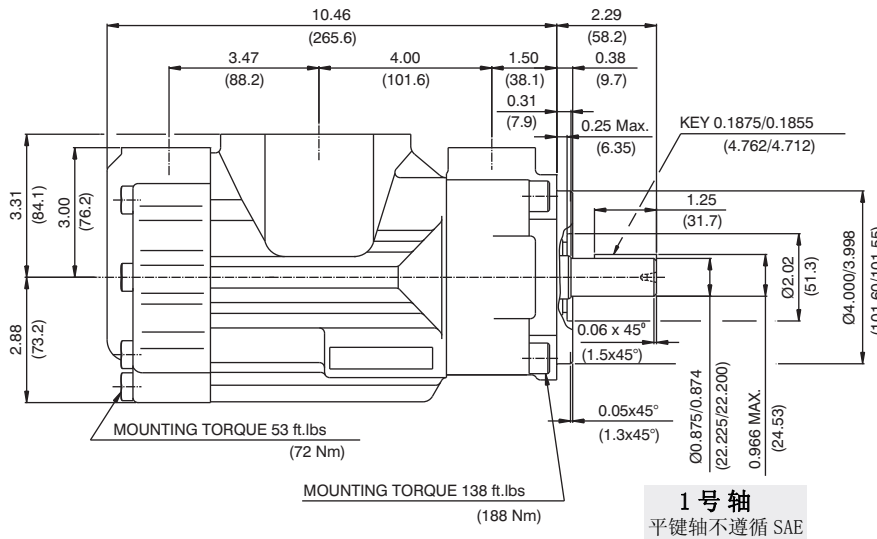
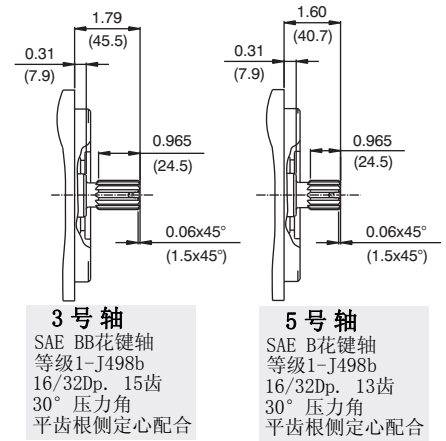
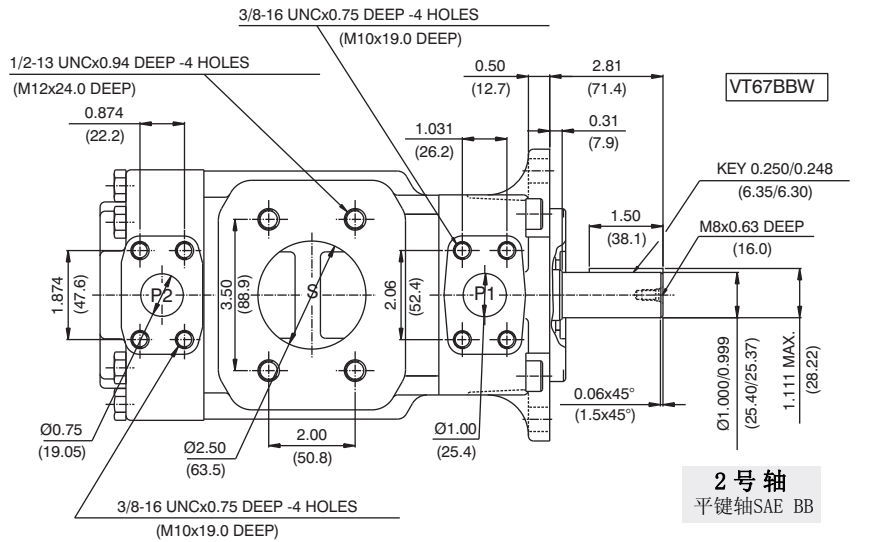


功率损失 (典型)



允许径向负载





| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                       |
|--------------------------------------------------|-----------------------|
| 轴                                                | Vp × p max. (P1 + P2) |
| 1                                                | 12666 (14300)         |
| 2                                                | 18972 (21420)         |
| 3                                                | 28937 (32670)         |
| 5                                                | 18246 (20600)         |

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |      |                        |      |                        |      | Input power p & n = 1800 rpm |      |                        |       |                        |       |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------|------------------------|------|------------------------|------|------------------------------|------|------------------------|-------|------------------------|-------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |      | p = 140 bar (2000 psi) |      | p = 300 bar (4350 psi) |      | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |       |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm  | gpm                    | lpm  | gpm                    | lpm  | hp                           | kw   | hp                     | kw    | hp                     | kw    |
| P1 & P2       | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4 | 2.33                   | 8.8  | 1.80                   | 6.8  | 0.74                         | 0.55 | 4.02                   | 2.99  | 8.10                   | 6.40  |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6 | 4.23                   | 15.9 | 3.70                   | 14.0 | 0.85                         | 0.63 | 6.24                   | 4.65  | 12.93                  | 10.25 |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0 | 5.66                   | 21.4 | 5.13                   | 19.4 | 0.94                         | 0.70 | 7.90                   | 5.89  | 16.55                  | 13.13 |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6 | 7.13                   | 26.9 | 6.60                   | 25.0 | 1.02                         | 0.76 | 9.62                   | 7.17  | 20.29                  | 16.12 |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6 | 8.99                   | 33.9 | 8.46                   | 32.0 | 1.13                         | 0.84 | 11.79                  | 8.79  | 25.00                  | 19.88 |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4 | 10.27                  | 38.8 | 9.74                   | 36.8 | 1.20                         | 0.89 | 13.29                  | 9.91  | 28.26                  | 22.47 |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7 | 11.41                  | 43.1 | 10.88                  | 41.1 | 1.27                         | 0.94 | 14.62                  | 10.90 | 31.15                  | 24.78 |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3 | 12.87                  | 48.6 | 12.35                  | 47.0 | 1.36                         | 1.01 | 16.35                  | 12.19 | 34.92                  | 27.77 |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2 | 14.69                  | 55.5 | 14.16                  | 53.5 | 1.46                         | 1.11 | 18.45                  | 13.75 | 39.48                  | 31.42 |
|               | B11 <sup>1)</sup> | 2.13                       | 34.9                 | 16.64                 | 62.9 | 16.19                  | 61.2 | 15.68                  | 59.3 | 1.55                         | 1.15 | 20.17                  | 15.04 | 43.22                  | 32.22 |
|               | B12 <sup>1)</sup> | 2.50                       | 40.9                 | 19.50                 | 73.7 | 19.07                  | 72.1 | 18.54                  | 70.1 | 1.72                         | 1.28 | 23.55                  | 17.56 | 50.58                  | 37.71 |
|               | B14 <sup>1)</sup> | 2.75                       | 45.1                 | 21.40                 | 80.8 | 20.95                  | 79.2 | 20.44                  | 77.0 | 1.83                         | 1.36 | 25.80                  | 19.23 | 55.48                  | 41.37 |
|               | B15 <sup>1)</sup> | 3.05                       | 50.0                 | 23.78                 | 89.8 | 23.35                  | 88.3 | 22.88                  | 86.5 | 1.97                         | 1.47 | 28.55                  | 21.28 | 57.35                  | 42.7  |

1) B11-B12-B14 = 300 bar (4350 psi) & B15 = 280 bar (4060 psi) max. int. And Max. Speed = 3000 rpm



VT67EC - 062 - 010 1 R 00 - A 1 00 - \*

泵系列规格—SAE C 2孔

安装法兰遵循 J744c

“P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.2 (8.07)  | 057 = 183.2 (11.18) |
| 045 = 142.5 (8.70)  | 062 = 196.6 (12.00) |
| 050 = 158.5 (9.67)  | 066 = 213.0 (13.00) |
| 052 = 163.8 (10.00) | 072 = 227.1 (13.86) |
| 054 = 170.9 (10.43) | 085 = 268.7 (16.40) |

“P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| 003 = 10.8 (0.66) | 015 = 50.5 (3.08)  |
| 005 = 17.2 (1.05) | 017 = 58.3 (3.56)  |
| 006 = 21.3 (1.30) | 020 = 63.8 (3.89)  |
| 008 = 26.4 (1.61) | 022 = 70.3 (4.29)  |
| 010 = 34.1 (2.08) | 025 = 79.3 (4.84)  |
| 012 = 37.1 (2.26) | 028 = 88.8 (5.42)  |
| 014 = 46.0 (2.81) | 031 = 100.0 (6.10) |

轴型

- 1- 平键轴 (SAE CC)
- 2- 平键轴 (不遵循SAE)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)

修改代码

安装 W/连接变化

4 bolts SAE flange J518

| P1 = 1 1/2" & S = 3 1/2" |               |      |            |      |
|--------------------------|---------------|------|------------|------|
| TYPE                     | Metric thread |      | UNC thread |      |
| CODE                     | M0            | M1   | 00         | 01   |
| P2                       | 1"            | 3/4" | 1"         | 3/4" |

密封等级

- 1 — S1 (用于矿物油)  
 4 — S4 (用于耐高温油)  
 5 — S5 (用于矿物油和耐高温油)

设计代码

油口组合方式 (看 65 页)

00 - 标准

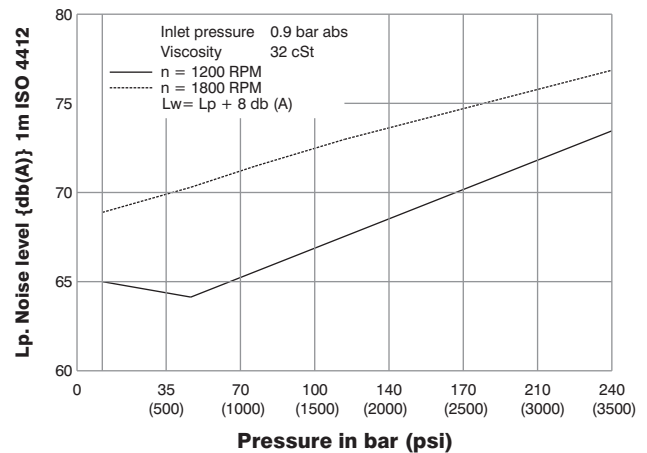
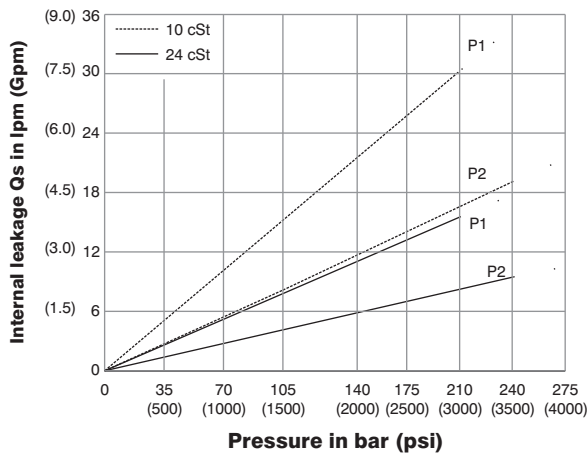
旋向 (从轴端看)

- R — 顺时针  
 L — 逆时针

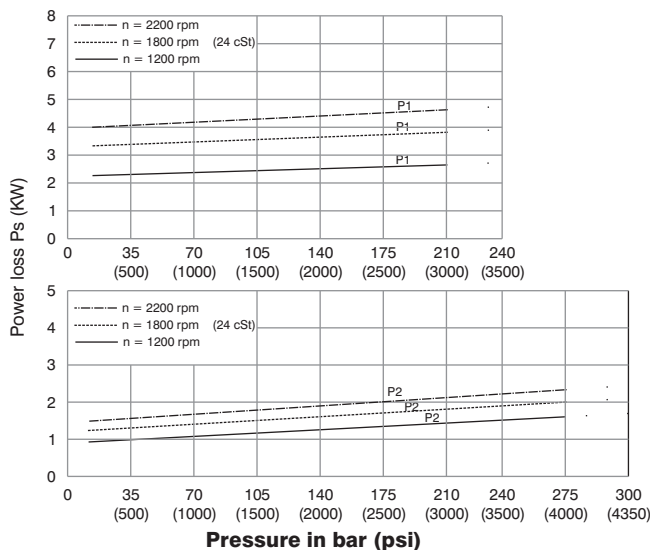
噪音值 (典型)

VT67EC- 050-022

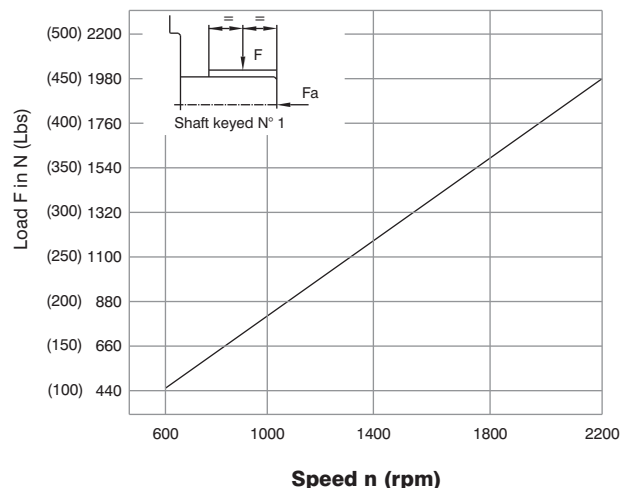
内泄漏 (典型)

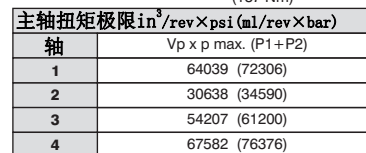


功率损失 (典型)



允许径向负载





| Pressure<br>port     | Series               | Volumetric<br>Displacement Vp |         | Flow q & n = 1800 rpm |                        |                        |                     |                        |                        | Input power p & n = 1800 rpm |        |                        |       |                        |        |
|----------------------|----------------------|-------------------------------|---------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|--------|------------------------|-------|------------------------|--------|
|                      |                      |                               |         | p = 0 bar (0 psi)     |                        | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                        | p = 7 bar (100 psi)          |        | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |        |
|                      |                      | in³/rev                       | cm³/rev | gpm                   | lpm                    | gpm                    | lpm                 | gpm                    | lpm                    | hp                           | kW     | hp                     | kW    | hp                     | kW     |
| P1                   | 042                  | 8.07                          | 132.2   | 62.92                 | 237.8                  | 60.37                  | 228.2               | 58.52                  | 221.2                  | 8.09                         | 6.03   | 78.44                  | 58.49 | 133.80                 | 99.77  |
|                      | 045                  | 8.70                          | 142.5   | 67.72                 | 255.9                  | 65.17                  | 246.3               | 63.32                  | 239.3                  | 8.37                         | 6.24   | 84.04                  | 62.66 | 143.60                 | 107.08 |
|                      | 050                  | 9.67                          | 158.5   | 75.38                 | 284.9                  | 72.83                  | 275.3               | 70.98                  | 268.3                  | 8.82                         | 6.58   | 92.97                  | 69.32 | 159.24                 | 118.75 |
|                      | 052                  | 10.00                         | 163.8   | 78.37                 | 296.2                  | 75.82                  | 286.6               | 73.97                  | 279.6                  | 8.99                         | 6.70   | 96.47                  | 71.94 | 165.36                 | 123.31 |
|                      | 054                  | 10.43                         | 170.9   | 81.27                 | 307.2                  | 78.72                  | 297.6               | 76.87                  | 290.6                  | 9.17                         | 6.84   | 99.75                  | 74.38 | 177.46                 | 132.33 |
|                      | 057                  | 11.18                         | 183.2   | 87.12                 | 329.3                  | 84.57                  | 319.7               | 82.72                  | 312.7                  | 9.51                         | 7.09   | 106.57                 | 79.47 | 189.84                 | 141.56 |
|                      | 062                  | 12.00                         | 196.6   | 93.54                 | 353.6                  | 90.99                  | 343.9               | 89.14                  | 336.9                  | 9.88                         | 7.37   | 114.17                 | 85.13 | 196.34                 | 146.41 |
|                      | 066                  | 13.00                         | 213.0   | 101.44                | 383.4                  | 98.89                  | 373.8               | 97.04                  | 366.8                  | 10.34                        | 7.71   | 123.38                 | 92.01 | 212.46                 | 158.43 |
|                      | 072                  | 13.86                         | 227.1   | 108.00                | 408.2                  | 105.45                 | 398.6               | 103.60                 | 391.6                  | 10.72                        | 7.99   | 131.04                 | 97.71 | 225.86                 | 166.42 |
| 085 <sup>1, 2)</sup> | 16.40                | 268.7                         | 127.79  | 483.0                 | 126.13                 | 476.7                  | --                  | --                     | 11.88                  | 8.85                         | 101.66 | 75.80                  | --    | --                     |        |
|                      |                      |                               |         | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) |                              |        |                        |       |                        |        |
| P2                   | 003                  | 0.66                          | 10.8    | 5.14                  | 19.6                   | 3.85                   | 14.6                | --                     | --                     | 2.11                         | 1.57   | 8.45                   | 6.30  | --                     | --     |
|                      | 005                  | 1.05                          | 17.2    | 8.18                  | 30.9                   | 6.89                   | 26.0                | 5.68                   | 21.5                   | 2.29                         | 1.70   | 12.00                  | 8.94  | 19.81                  | 14.77  |
|                      | 006                  | 1.30                          | 21.3    | 10.13                 | 38.3                   | 8.84                   | 33.4                | 7.63                   | 28.8                   | 2.40                         | 1.78   | 14.28                  | 10.64 | 23.79                  | 17.74  |
|                      | 008                  | 1.61                          | 26.4    | 12.55                 | 47.4                   | 11.26                  | 42.6                | 10.05                  | 37.9                   | 2.54                         | 1.89   | 17.11                  | 12.75 | 28.75                  | 21.43  |
|                      | 010                  | 2.08                          | 34.1    | 16.22                 | 61.3                   | 14.93                  | 56.4                | 13.71                  | 51.8                   | 2.76                         | 2.06   | 21.38                  | 15.94 | 36.22                  | 27.00  |
|                      | 012                  | 2.26                          | 37.1    | 17.64                 | 66.7                   | 16.35                  | 61.8                | 15.14                  | 57.2                   | 2.84                         | 2.11   | 23.05                  | 17.18 | 39.14                  | 29.18  |
|                      | 014                  | 2.81                          | 46.0    | 21.88                 | 82.7                   | 20.59                  | 77.8                | 19.37                  | 73.2                   | 3.09                         | 2.30   | 27.99                  | 20.87 | 47.78                  | 35.62  |
|                      | 015                  | 3.08                          | 50.5    | 23.99                 | 90.7                   | 22.83                  | 86.3                | 21.56                  | 81.5                   | 3.21                         | 2.40   | 30.30                  | 22.60 | 51.36                  | 38.30  |
|                      | 017                  | 3.56                          | 58.3    | 27.73                 | 104.8                  | 26.44                  | 99.9                | 25.22                  | 95.3                   | 3.43                         | 2.55   | 34.81                  | 25.95 | 59.73                  | 44.54  |
|                      | 020                  | 3.89                          | 63.8    | 30.34                 | 114.7                  | 29.05                  | 109.8               | 27.84                  | 105.2                  | 3.58                         | 2.66   | 37.86                  | 28.23 | 65.07                  | 48.52  |
|                      | 022 <sup>4)</sup>    | 4.29                          | 70.3    | 33.43                 | 126.4                  | 32.14                  | 121.5               | 30.93                  | 116.9                  | 3.76                         | 2.80   | 41.47                  | 30.92 | 71.38                  | 53.22  |
|                      | 025 <sup>3, 5)</sup> | 4.84                          | 79.3    | 37.71                 | 142.5                  | 36.42                  | 137.6               | 35.21                  | 133.1                  | 4.01                         | 2.99   | 46.46                  | 34.64 | 80.12                  | 59.74  |
|                      | 028 <sup>3, 6)</sup> | 5.42                          | 88.8    | 42.23                 | 159.6                  | 40.94                  | 154.7               | 40.32                  | 152.4                  | 4.27                         | 3.18   | 51.74                  | 38.58 | 76.73                  | 57.22  |
|                      | 031 <sup>3, 6)</sup> | 6.10                          | 100.0   | 47.56                 | 179.7                  | 46.27                  | 174.9               | 45.65                  | 172.5                  | 4.58                         | 3.41   | 57.95                  | 43.21 | 86.06                  | 64.17  |

-- Not recommended to use as the internal leakage is over 50 % of theoretical flow.

**泵系列规格**

“P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *003/B03 = 10.8 (0.66) | 015/B15 = 50.5 (3.08)  |
| 005/B05 = 17.2 (1.05)  | 017/B17 = 58.3 (3.56)  |
| 006/B06 = 21.3 (1.30)  | 020/B20 = 63.8 (3.89)  |
| 008/B08 = 26.4 (1.61)  | 022/B22 = 70.3 (4.29)  |
| 010/B10 = 34.1 (2.08)  | 025/B25 = 79.3 (4.84)  |
| 012/B12 = 37.1 (2.26)  | 028/B28 = 88.8 (5.42)  |
| 014/B14 = 46.0 (2.81)  | 031/B31 = 100.0 (6.10) |

\*“0”-单向 “B”-双向

“P2” 和 “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |
|-------------------|
| B02 = 6.5 (0.39)  |
| B03 = 8.8 (0.54)  |
| B04 = 12.8 (0.78) |
| B06 = 20.7 (1.26) |
| B08 = 26.1 (1.59) |
| B09 = 31.5 (1.92) |
| B12 = 39.7 (2.42) |

**轴型**

1- 平键轴 (不遵循 SAE)  
2- 平键轴 (SAE BB)  
3- 花键轴 (SAE BB)  
5- 花键轴 (SAE B)  
E- 花键轴

**修改代码**

**油口连接尺寸**

| CODE |        | S = 2 1/2" SAE 4-Bolt P ad.          |                                      |                                  |
|------|--------|--------------------------------------|--------------------------------------|----------------------------------|
| UNC  | METRIC | P1                                   | P2                                   | P3                               |
| 01   | W0     | 1" SAE 4 bolt Pad.                   | 3/4" SAE 4 bolt Pad.                 | SAE 8,3/4" 16 UNF-2B O'ring Boss |
| 11   | W1     |                                      |                                      | 3/4" SAE 4 bolt Pad.             |
| 02   | W2     | SAE 16,1 5/16" 12 UNF-2B O'ring Boss | SAE 12,1 1/16" 12 UNF-2B O'ring Boss | SAE 8,3/4" 16 UNF-2B O'ring Boss |

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口组合方式 (看 172/173 页)**

00 - 标准

**旋向 (从轴端看)**

R — 顺时针  
L — 逆时针

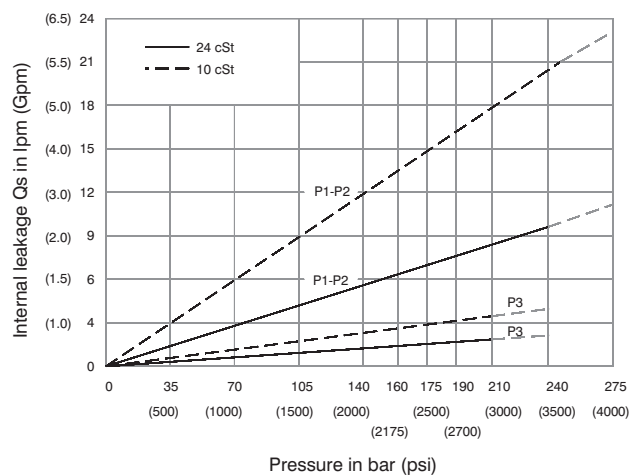
## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |              |                        |              |                        |                     | Input power p & n = 1500 rpm |             |                        |             |                        |                    |
|---------------|--------|----------------------------|--------------------------|-----------------------|--------------|------------------------|--------------|------------------------|---------------------|------------------------------|-------------|------------------------|-------------|------------------------|--------------------|
|               |        |                            |                          | p = 0 bar (0 psi)     |              | p = 140 bar (2000 psi) |              | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |             | p = 140 bar (2000 psi) |             | p = 240 bar (3500 psi) |                    |
|               |        | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | $\text{gpm}$          | $\text{lpm}$ | $\text{gpm}$           | $\text{lpm}$ | $\text{gpm}$           | $\text{lpm}$        | $\text{hp}$                  | $\text{kw}$ | $\text{hp}$            | $\text{kw}$ | $\text{hp}$            | $\text{kw}$        |
| P1            | 003    | 0.66                       | 10.8                     | 4.29                  | 16.2         | 2.96                   | 11.2         | 2.04                   | 7.7                 | 1.74                         | 1.3         | 7.11                   | 5.3         | 11.26                  | 8.4                |
|               | 005    | 1.05                       | 17.2                     | 6.83                  | 25.8         | 5.50                   | 20.8         | 4.57                   | 17.3                | 1.88                         | 1.4         | 10.06                  | 7.5         | 16.36                  | 12.2               |
|               | 006    | 1.30                       | 21.3                     | 8.44                  | 31.9         | 7.11                   | 26.9         | 6.19                   | 23.4                | 2.01                         | 1.5         | 11.94                  | 8.9         | 19.71                  | 14.7               |
|               | 008    | 1.61                       | 26.4                     | 10.48                 | 39.6         | 9.15                   | 34.6         | 8.22                   | 31.1                | 2.15                         | 1.6         | 14.35                  | 10.7        | 22.93                  | 17.7               |
|               | 010    | 2.08                       | 34.1                     | 13.52                 | 51.1         | 12.19                  | 46.1         | 11.26                  | 42.6                | 2.28                         | 1.7         | 18.64                  | 13.4        | 29.90                  | 22.3               |
|               | 012    | 2.26                       | 37.1                     | 14.71                 | 55.6         | 13.36                  | 50.6         | 12.46                  | 47.1                | 2.28                         | 1.7         | 19.31                  | 14.4        | 32.32                  | 24.1               |
|               | 014    | 2.81                       | 46.0                     | 18.25                 | 69.0         | 16.93                  | 64.0         | 16.00                  | 60.5                | 2.55                         | 1.9         | 23.60                  | 17.6        | 39.56                  | 29.5               |
|               | 015    | 3.08                       | 50.5                     | 20.00                 | 75.6         | 18.73                  | 73.2         | 19.02                  | 67.5                | 2.68                         | 2.0         | 25.61                  | 19.1        | 42.91                  | 32.0               |
|               | 017    | 3.56                       | 58.3                     | 23.12                 | 87.4         | 21.79                  | 82.4         | 20.87                  | 78.9                | 2.82                         | 2.1         | 29.37                  | 21.9        | 49.48                  | 36.9               |
|               | 020    | 3.89                       | 63.8                     | 25.32                 | 95.7         | 23.99                  | 90.7         | 23.07                  | 87.2                | 2.95                         | 2.2         | 31.92                  | 23.8        | 53.91                  | 40.2               |
|               | 022    | 4.29                       | 70.3                     | 27.88                 | 105.4        | 26.56                  | 100.4        | 25.63                  | 96.9                | 3.08                         | 2.3         | 35.00                  | 26.1        | 59.14                  | 44.1               |
|               | 025    | 4.84                       | 79.3                     | 31.46                 | 118.9        | 30.13                  | 113.9        | 29.21                  | 110.4               | 3.35                         | 2.5         | 39.16                  | 29.2        | 66.38                  | 49.5               |
| P2 & P3       | 028    | 5.42                       | 88.8                     | 35.24                 | 133.2        | 33.92                  | 128.2        | 33.28 <sup>1)</sup>    | 125.8 <sup>1)</sup> | 3.75                         | 2.8         | 43.85                  | 32.7        | 65.04 <sup>1)</sup>    | 48.5 <sup>1)</sup> |
|               | 031    | 6.10                       | 100.0                    | 39.68                 | 150.0        | 38.35                  | 145.0        | 37.72 <sup>1)</sup>    | 142.6 <sup>1)</sup> | 3.75                         | 2.8         | 48.95                  | 36.5        | 72.95 <sup>1)</sup>    | 54.4 <sup>1)</sup> |
|               |        |                            |                          | p = 0 bar (0 psi)     |              | p = 100 bar (1500 psi) |              | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |             | p = 100 bar (1500 psi) |             | p = 240 bar (3500 psi) |                    |
|               | B02    | 0.39                       | 6.5                      | 2.64                  | 10.0         | 2.11                   | 8.0          | -                      | -                   | 0.53                         | 0.4         | 2.81                   | 2.1         | -                      | -                  |
|               | B03    | 0.54                       | 8.8                      | 3.49                  | 13.2         | 2.96                   | 11.2         | 2.43                   | 9.2                 | 0.67                         | 0.5         | 3.62                   | 2.7         | 7.11                   | 5.3                |
|               | B04    | 0.78                       | 12.8                     | 5.08                  | 19.2         | 4.55                   | 17.2         | 4.02                   | 15.2                | 0.93                         | 0.7         | 5.23                   | 3.9         | 10.06                  | 7.5                |
| P2 & P3       | B06    | 1.26                       | 20.7                     | 8.20                  | 31.0         | 7.67                   | 29.0         | 7.14                   | 27.0                | 1.07                         | 0.8         | 8.05                   | 6.0         | 12.34                  | 9.2                |
|               | B08    | 1.59                       | 26.1                     | 10.34                 | 39.1         | 9.78                   | 37.0         | 9.25                   | 35.0                | 1.34                         | 1.0         | 10.05                  | 7.5         | 15.69                  | 11.7               |
|               | B09    | 1.92                       | 31.5                     | 12.48                 | 47.2         | 11.93                  | 45.1         | 11.42                  | 43.2                | 1.47                         | 1.1         | 11.94                  | 8.9         | 23.60                  | 17.6               |
|               | B12    | 2.42                       | 39.7                     | 15.74                 | 59.5         | 15.18                  | 57.4         | 14.68                  | 55.5                | 1.74                         | 1.3         | 15.02                  | 11.2        | 29.50                  | 22.0               |

1) 028-031 = 210 bar (3000 psi) max. int.

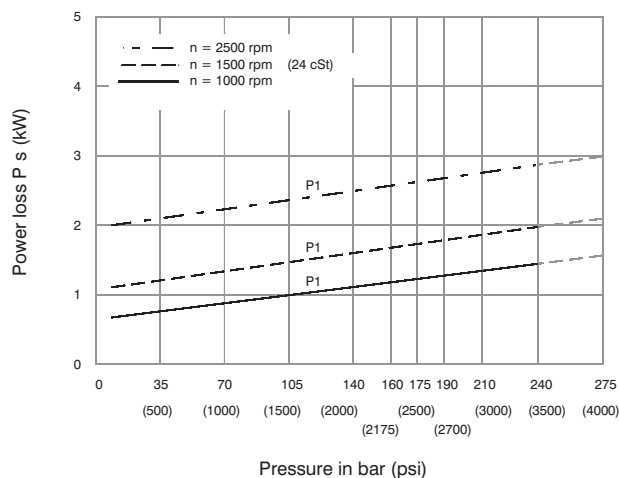
- Not to use because internal leakage greater than 50% of theoretical flow

## 内泄漏 (典型)



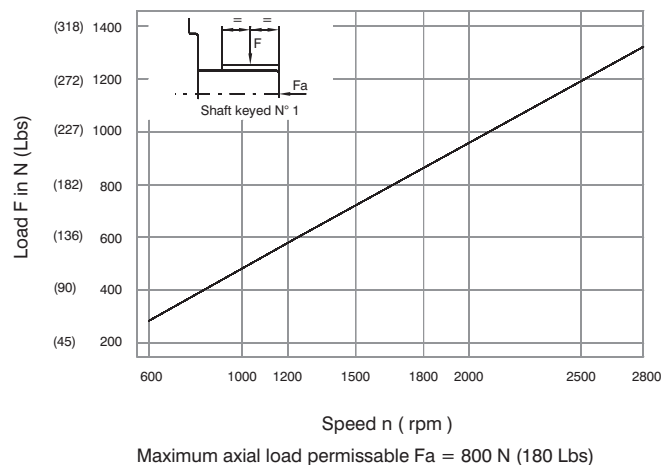
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 功率损失 (典型)



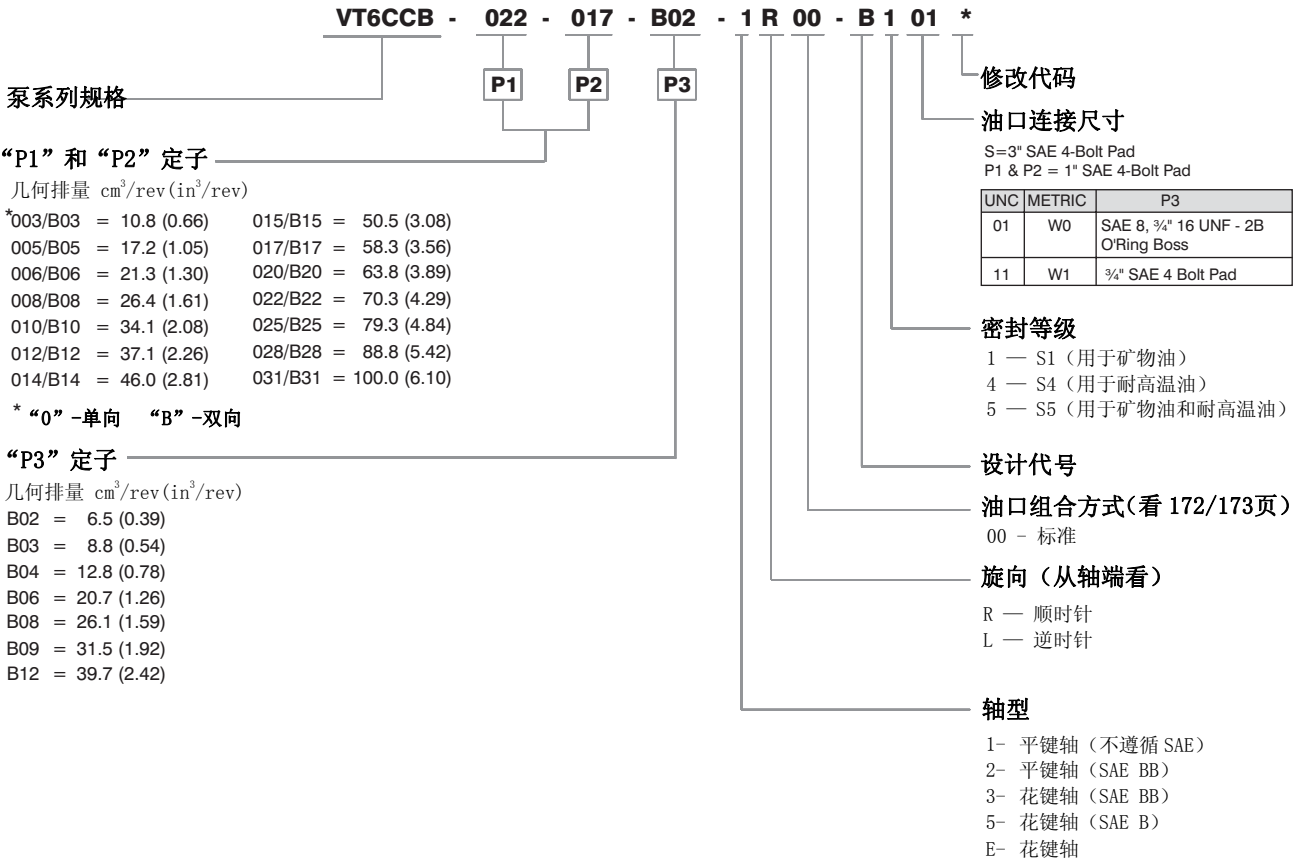
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum axial load permissible  $F_a = 800 \text{ N (180 Lbs)}$





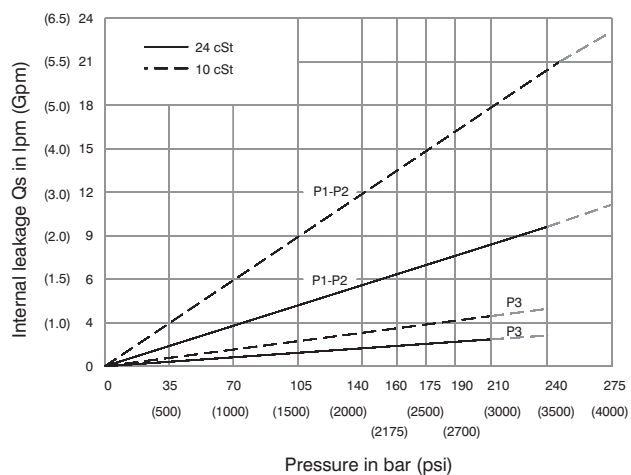
性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |                        |                        |                     |                        |                        |
|---------------|--------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|------------------------|------------------------|---------------------|------------------------|------------------------|
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi)          | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) |
| P1 & P2       | 003    | 0.66                       | 10.8                 | 4.29                  | 16.2                   | 2.96                   | 11.2                | 2.04                   | 7.7                    | 1.74                         | 1.3                    | 7.11                   | 5.3                 | 11.26                  | 8.4                    |
|               | 005    | 1.05                       | 17.2                 | 6.83                  | 25.8                   | 5.50                   | 20.8                | 4.57                   | 17.3                   | 1.88                         | 1.4                    | 10.06                  | 7.5                 | 16.36                  | 12.2                   |
|               | 006    | 1.30                       | 21.3                 | 8.44                  | 31.9                   | 7.11                   | 26.9                | 6.19                   | 23.4                   | 2.01                         | 1.5                    | 11.94                  | 8.9                 | 19.71                  | 14.7                   |
|               | 008    | 1.61                       | 26.4                 | 10.48                 | 39.6                   | 9.15                   | 34.6                | 8.22                   | 31.1                   | 2.15                         | 1.6                    | 14.35                  | 10.7                | 22.93                  | 17.7                   |
|               | 010    | 2.08                       | 34.1                 | 13.52                 | 51.1                   | 12.19                  | 46.1                | 11.26                  | 42.6                   | 2.28                         | 1.7                    | 18.64                  | 13.4                | 29.90                  | 22.3                   |
|               | 012    | 2.26                       | 37.1                 | 14.71                 | 55.6                   | 13.36                  | 50.6                | 12.46                  | 47.1                   | 2.28                         | 1.7                    | 19.31                  | 14.4                | 32.32                  | 24.1                   |
|               | 014    | 2.81                       | 46.0                 | 18.25                 | 69.0                   | 16.93                  | 64.0                | 16.00                  | 60.5                   | 2.55                         | 1.9                    | 23.60                  | 17.6                | 39.56                  | 29.5                   |
|               | 015    | 3.08                       | 50.5                 | 20.00                 | 75.6                   | 18.73                  | 73.2                | 19.02                  | 67.5                   | 2.68                         | 2.0                    | 25.61                  | 19.1                | 42.91                  | 32.0                   |
|               | 017    | 3.56                       | 58.3                 | 23.12                 | 87.4                   | 21.79                  | 82.4                | 20.87                  | 78.9                   | 2.82                         | 2.1                    | 29.37                  | 21.9                | 49.48                  | 36.9                   |
|               | 020    | 3.89                       | 63.8                 | 25.32                 | 95.7                   | 23.99                  | 90.7                | 23.07                  | 87.2                   | 2.95                         | 2.2                    | 31.92                  | 23.8                | 53.91                  | 40.2                   |
|               | 022    | 4.29                       | 70.3                 | 27.88                 | 105.4                  | 26.56                  | 100.4               | 25.63                  | 96.9                   | 3.08                         | 2.3                    | 35.00                  | 26.1                | 59.14                  | 44.1                   |
|               | 025    | 4.84                       | 79.3                 | 31.46                 | 118.9                  | 30.13                  | 113.9               | 29.21                  | 110.4                  | 3.35                         | 2.5                    | 39.16                  | 29.2                | 66.38                  | 49.5                   |
|               | 028    | 5.42                       | 88.8                 | 35.24                 | 133.2                  | 33.92                  | 128.2               | 33.28 <sup>1)</sup>    | 125.8 <sup>1)</sup>    | 3.75                         | 2.8                    | 43.85                  | 32.7                | 72.95 <sup>1)</sup>    | 54.4 <sup>1)</sup>     |
| P3            | 031    | 6.10                       | 100.0                | 39.68                 | 150.0                  | 38.35                  | 145.0               | 37.72 <sup>1)</sup>    | 142.6 <sup>1)</sup>    | 3.75                         | 2.8                    | 48.95                  | 36.5                | 72.95 <sup>1)</sup>    | 54.4 <sup>1)</sup>     |
|               | B02    | 0.39                       | 6.5                  | 2.64                  | 10.0                   | 2.11                   | 8.0                 | -                      | -                      | 0.53                         | 0.4                    | 2.81                   | 2.1                 | -                      | -                      |
|               | B03    | 0.54                       | 8.8                  | 3.49                  | 13.2                   | 2.96                   | 11.2                | 2.43                   | 9.2                    | 0.67                         | 0.5                    | 3.62                   | 2.7                 | 7.11                   | 5.3                    |
|               | B04    | 0.78                       | 12.8                 | 5.08                  | 19.2                   | 4.55                   | 17.2                | 4.02                   | 15.2                   | 0.93                         | 0.7                    | 5.23                   | 3.9                 | 10.06                  | 7.5                    |
|               | B06    | 1.26                       | 20.7                 | 8.20                  | 31.0                   | 7.67                   | 29.0                | 7.14                   | 27.0                   | 1.07                         | 0.8                    | 8.05                   | 6.0                 | 12.34                  | 9.2                    |
|               | B08    | 1.59                       | 26.1                 | 10.34                 | 39.1                   | 9.78                   | 37.0                | 9.25                   | 35.0                   | 1.34                         | 1.0                    | 10.05                  | 7.5                 | 15.69                  | 11.7                   |
|               | B09    | 1.92                       | 31.5                 | 12.48                 | 47.2                   | 11.93                  | 45.1                | 11.42                  | 43.2                   | 1.47                         | 1.1                    | 11.94                  | 8.9                 | 23.60                  | 17.6                   |
|               | B12    | 2.42                       | 39.7                 | 15.74                 | 59.5                   | 15.18                  | 57.4                | 14.68                  | 55.5                   | 1.74                         | 1.3                    | 15.02                  | 11.2                | 29.50                  | 22.0                   |

1) 028-031 = 210 bar (3000 psi) max. int.

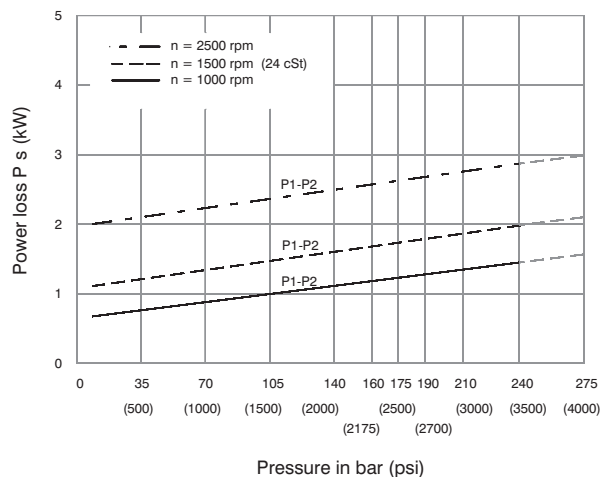
- Not to use because internal leakage greater than 50% of theoretical flow

## 内泄漏(典型)



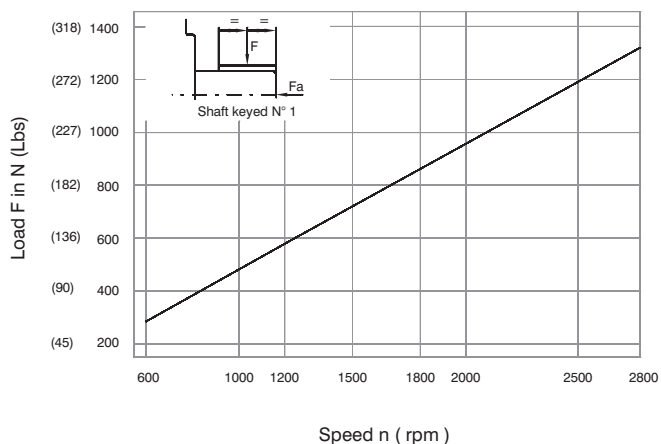
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 功率损失 (典型)



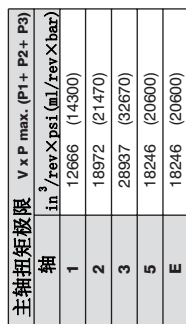
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum axial load permissible  $F_a = 800$  N (180 Lbs)





| P3          | A            |
|-------------|--------------|
| 3/4"-16 UNF | 2.47 (62.73) |
| 3/4"SAE PAD | 2.75 (69.8)  |

## 泵系列规格

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” -单向 “B” -双向

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *003/B03 = 10.8 (0.66) | 015/B15 = 50.5 (3.08)  |
| 005/B05 = 17.2 (1.05)  | 017/B17 = 58.3 (3.56)  |
| 006/B06 = 21.3 (1.30)  | 020/B20 = 63.8 (3.89)  |
| 008/B08 = 26.4 (1.61)  | 022/B22 = 70.3 (4.29)  |
| 010/B10 = 34.1 (2.08)  | 025/B25 = 79.3 (4.84)  |
| 012/B12 = 37.1 (2.26)  | 028/B28 = 88.8 (5.42)  |
| 014/B14 = 46.0 (2.81)  | 031/B31 = 100.0 (6.10) |

\* “0” -单向 “B” -双向

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                   |
|-------------------|
| B02 = 6.5 (0.39)  |
| B03 = 8.8 (0.54)  |
| B04 = 12.8 (0.78) |
| B06 = 20.7 (1.26) |
| B08 = 26.1 (1.59) |
| B09 = 31.5 (1.92) |
| B12 = 39.7 (2.42) |

VT6DCB - 038 - 017 - B02 - 1 R 00 - B 1 01 \*

P1

P2

P3

## 修改代码

## 油口连接尺寸

S=3" SAE 4-Bolt Pad

P1 = 1 1/4" & P2 = 1" SAE 4-Bolt Pad

| UNC | METRIC | P3                                  |
|-----|--------|-------------------------------------|
| 01  | W0     | SAE 8, 3/4" 16 UNF - 2B O'Ring Boss |
| 11  | W1     | 3/4" SAE 4 Bolt Pad                 |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

## 油口组合方式(看 172/173页)

00 - 标准

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 轴型

- 1- 平键轴 (不遵循 SAE)
- 2- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- E- 花键轴 (SAE C)

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |                        | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                        | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm                    | gpm                    | lpm                 | gpm                    | lpm                    | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 014               | 2.90                       | 47.6                 | 18.88                 | 71.4                   | 16.42                  | 62.1                | 14.78                  | 55.9                   | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3                   | 20.6                   | 78.0                | 18.99                  | 71.8                   | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                 | 26.19                 | 99.0                   | 23.73                  | 89.7                | 22.08                  | 83.5                   | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                 | 31.56                 | 119.3                  | 29.10                  | 110.0               | 27.46                  | 103.8                  | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                 | 35.58                 | 134.5                  | 33.12                  | 125.2               | 31.48                  | 119.0                  | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                 | 39.00                 | 147.5                  | 36.53                  | 138.1               | 34.89                  | 131.9                  | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                | 44.04                 | 166.5                  | 41.58                  | 157.2               | 39.94                  | 151.0                  | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                | 47.72                 | 180.4                  | 45.26                  | 171.1               | 43.62                  | 164.9                  | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 53.96                 | 204.0                  | 51.50                  | 194.7               | 49.86                  | 188.5                  | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 57.80                 | 218.5                  | 55.34                  | 209.2               | 53.70                  | 203.0                  | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 62.69                 | 237.0                  | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup>    | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
|               | 061 <sup>1)</sup> | 11.62                      | 190.5                | 76.25                 | 285.7                  | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                     | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |
| P2            | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2                   | 2.96                   | 11.2                | 2.04                   | 7.7                    | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8                   | 5.50                   | 20.8                | 4.57                   | 17.3                   | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9                   | 7.11                   | 26.9                | 6.19                   | 23.4                   | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6                   | 9.15                   | 34.6                | 8.22                   | 31.1                   | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1                   | 12.19                  | 46.1                | 11.26                  | 42.6                   | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6                   | 13.36                  | 50.6                | 12.46                  | 47.1                   | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0                   | 16.93                  | 64.0                | 16.00                  | 60.5                   | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6                   | 18.73                  | 73.2                | 19.02                  | 67.5                   | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4                   | 21.79                  | 82.4                | 20.87                  | 78.9                   | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7                   | 23.99                  | 90.7                | 23.07                  | 87.2                   | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4                  | 26.56                  | 100.4               | 25.63                  | 96.9                   | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                 | 31.46                 | 118.9                  | 30.13                  | 113.9               | 29.21                  | 110.4                  | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                 | 35.24                 | 133.2                  | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup>    | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031               | 6.10                       | 100.0                | 39.68                 | 150.0                  | 38.35                  | 145.0               | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup>    | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |
| P3            |                   |                            |                      | p = 0 bar (0 psi)     | p = 100 bar (1500 psi) | p = 240 bar (3000 psi) | p = 7 bar (100 psi) | p = 100 bar (1500 psi) | p = 240 bar (3000 psi) |                              |     |                        |                    |                        |                    |
|               | B02               | 0.39                       | 6.5                  | 2.64                  | 10.0                   | 2.11                   | 8.0                 | -                      | -                      | 0.53                         | 0.4 | 2.81                   | 2.1                | -                      | -                  |
|               | B03               | 0.54                       | 8.8                  | 3.49                  | 13.2                   | 2.96                   | 11.2                | 2.43                   | 9.2                    | 0.67                         | 0.5 | 3.62                   | 2.7                | 7.11                   | 5.3                |
|               | B04               | 0.78                       | 12.8                 | 5.08                  | 19.2                   | 4.55                   | 17.2                | 4.02                   | 15.2                   | 0.93                         | 0.7 | 5.23                   | 3.9                | 10.06                  | 7.5                |
|               | B06               | 1.26                       | 20.7                 | 8.20                  | 31.0                   | 7.67                   | 29.0                | 7.14                   | 27.0                   | 1.07                         | 0.8 | 8.05                   | 6.0                | 12.34                  | 9.2                |
|               | B08               | 1.59                       | 26.1                 | 10.34                 | 39.1                   | 9.78                   | 37.0                | 9.25                   | 35.0                   | 1.34                         | 1.0 | 10.05                  | 7.5                | 15.69                  | 11.7               |
|               | B09               | 1.92                       | 31.5                 | 12.48                 | 47.2                   | 11.93                  | 45.1                | 11.42                  | 43.2                   | 1.47                         | 1.1 | 11.94                  | 8.9                | 23.60                  | 17.6               |
|               | B12               | 2.42                       | 39.7                 | 15.74                 | 59.5                   | 15.18                  | 57.4                | 14.68                  | 55.5                   | 1.74                         | 1.3 | 15.02                  | 11.2               | 29.50                  | 22.0               |

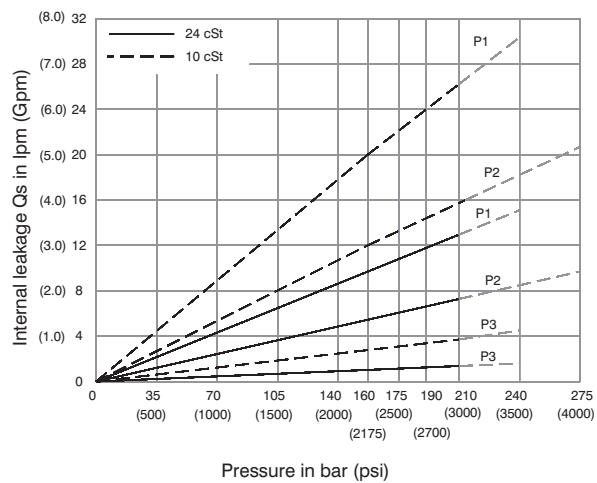
1) 042-045-050-061=2200 RPM max.

2) 028-031-050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

- Not to use because internal leakage greater than 50% of theoretical flow

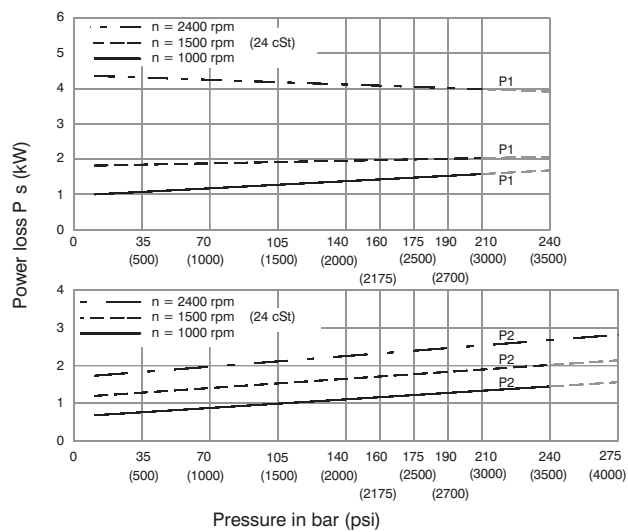
## 内泄漏 (典型)



Don not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.

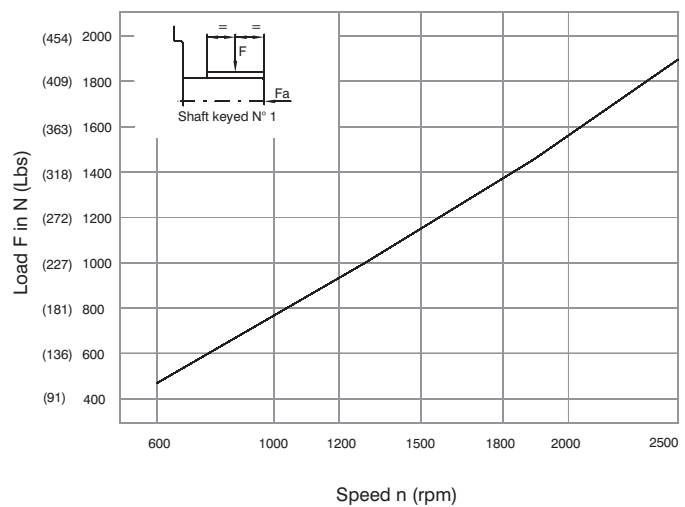
Total leakage is the sum of each section loss at its operating conditions.

## 功率损失 (典型)

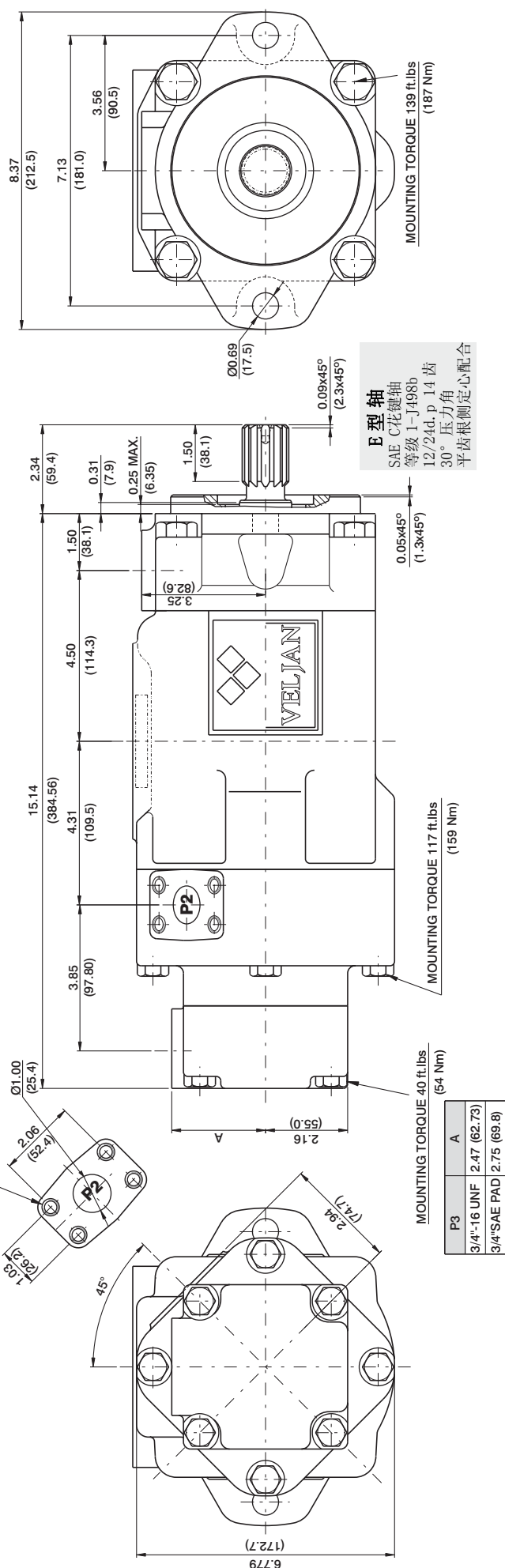


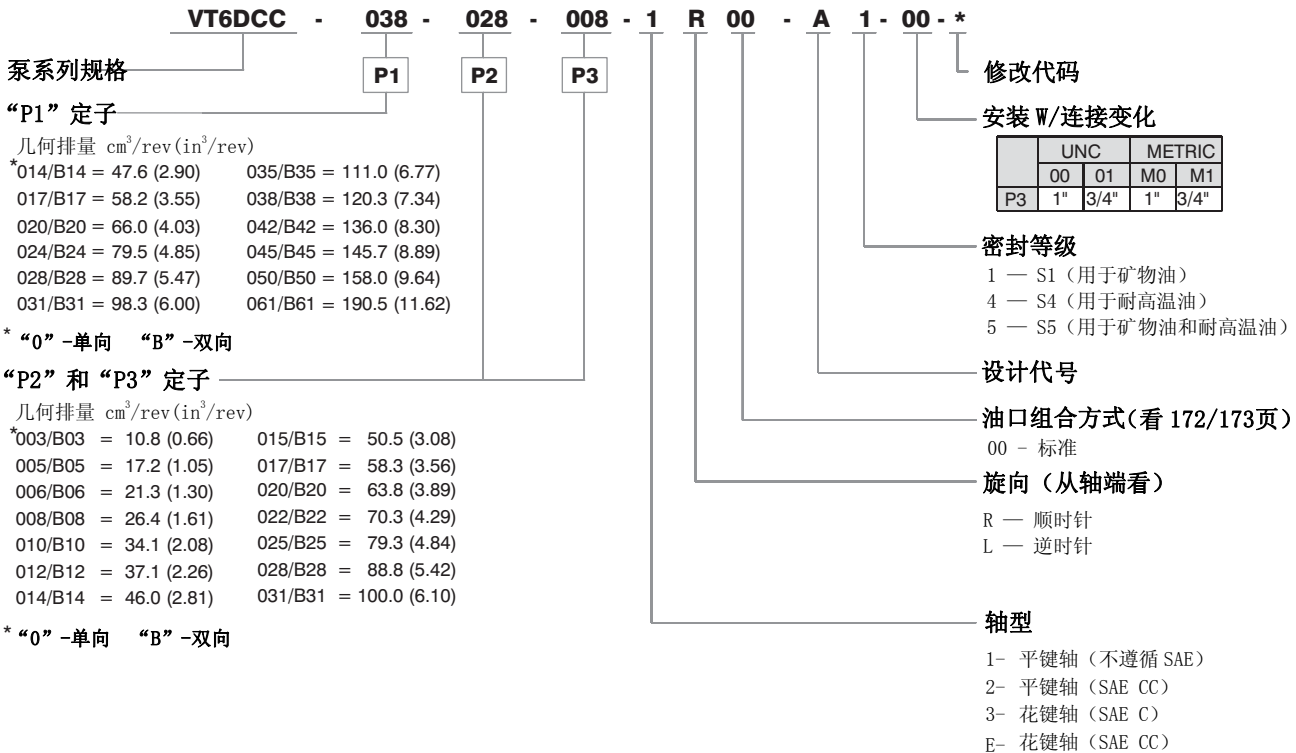
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 1200$  N (270 Lbs)





## 性能参数 (24cSt) (输入功率仅表示单泵)

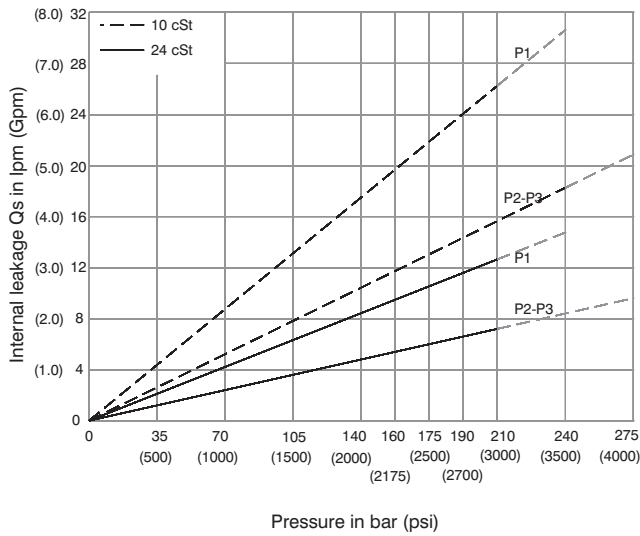
| Pressure port | Series            | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|--------------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   |                            |                          | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 014               | 2.90                       | 47.6                     | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                     | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                     | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                     | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                     | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                     | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                    | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                    | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                    | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                    | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                    | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
| P2 & P3       | 061 <sup>1)</sup> | 11.62                      | 190.5                    | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |
|               | 003               | 0.66                       | 10.8                     | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                     | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                     | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                     | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                     | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                     | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                     | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                     | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                     | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                     | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                     | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                     | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                     | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031               | 6.10                       | 100.0                    | 39.68                 | 150.0 | 38.35                  | 145.0               | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) 042-045-050-061=2200 RPM max.

2) 028-031- 050=210 bar (3000 psi) max.

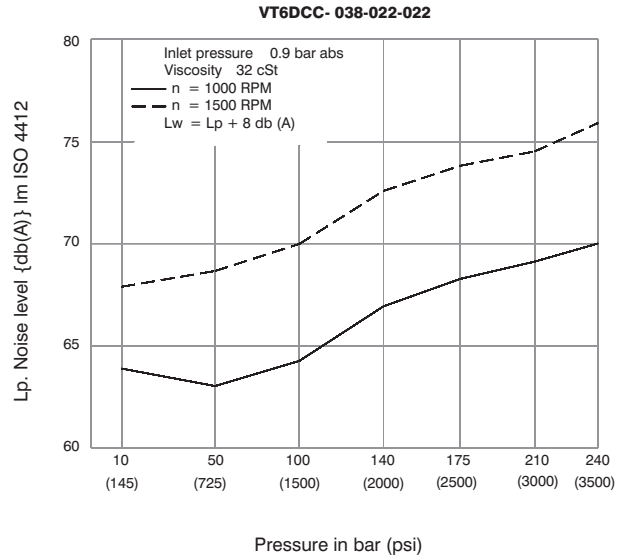
3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

## 内泄漏 (典型)



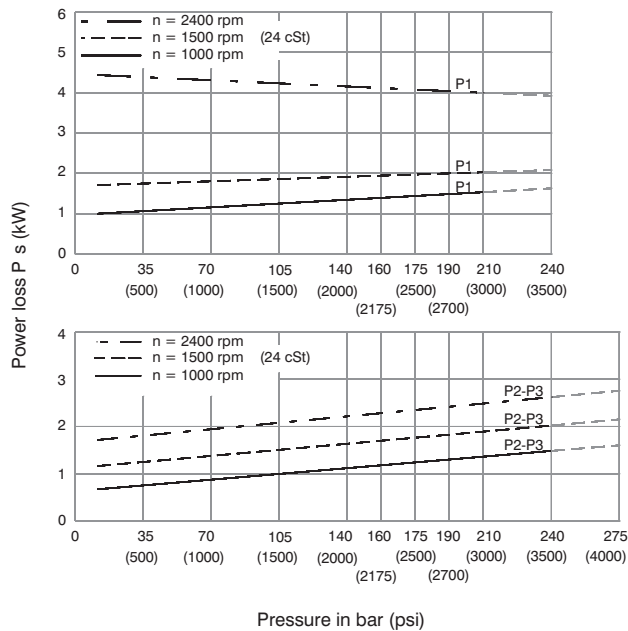
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



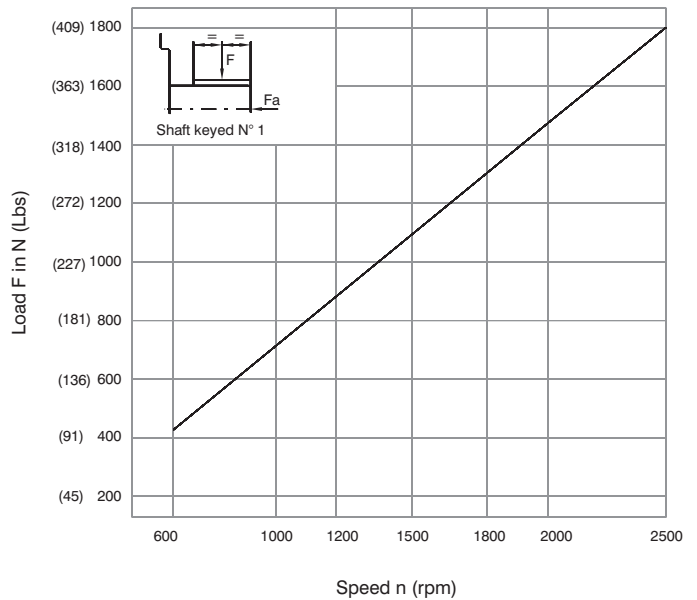
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

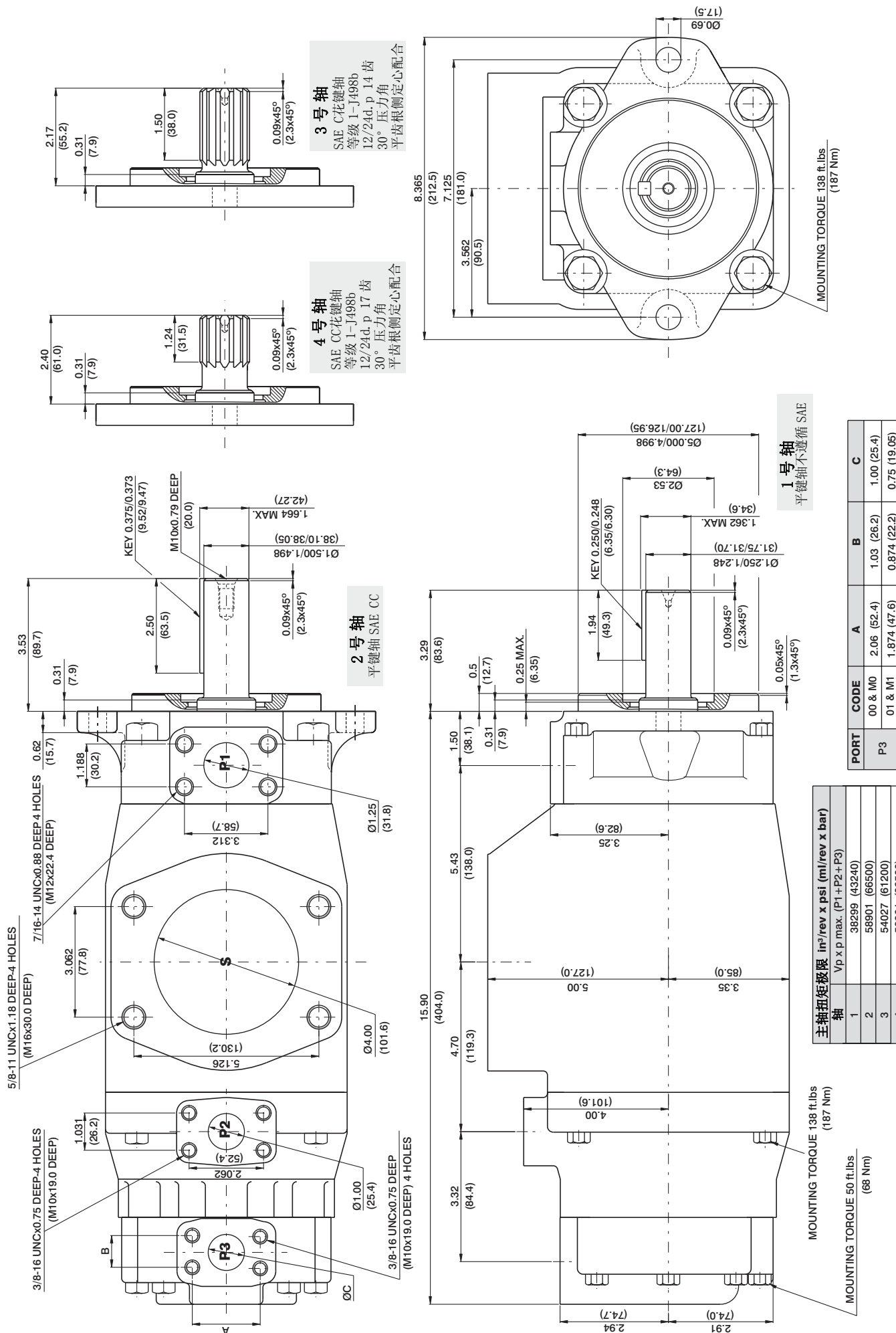


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum axial load permissible  $F_a = 1200$  N (449 Lbs)





## 泵系列规格

SAE C 6 bolts  
Mounting flange J744 SAE C

## “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” -单向 “B” -双向

## “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *003/B03 = 10.8 (0.66) | 015/B15 = 50.5 (3.08)  |
| 005/B05 = 17.2 (1.05)  | 017/B17 = 58.3 (3.56)  |
| 006/B06 = 21.3 (1.30)  | 020/B20 = 63.8 (3.89)  |
| 008/B08 = 26.4 (1.61)  | 022/B22 = 70.3 (4.29)  |
| 010/B10 = 34.1 (2.08)  | 025/B25 = 79.3 (4.84)  |
| 012/B12 = 37.1 (2.26)  | 028/B28 = 88.8 (5.42)  |
| 014/B14 = 46.0 (2.81)  | 031/B31 = 100.0 (6.10) |

\* “0” -单向 “B” -双向

VT6DDCS - 038 - 038 - 028 - 1 R 00 - B 1 - 00 -

P1

P2

P3

## 修改代码

## 油口连接尺寸

SAE 4 bolt flange (J518c)

| P1 & P2 = 1"1/4 S=4" |         |         |       |
|----------------------|---------|---------|-------|
| Type                 | UNC     | METRIC  |       |
| P3                   | 1" 3/4" | 1" 3/4" |       |
| CODE                 | 00      | 01      | M0 M1 |

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

## 油口组合方式 (看 172/173页)

00 - 标准

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)
- 5- 平键轴 (不遵循 SAE)

## 性能参数 (24cSt) (输入功率仅表示单泵)

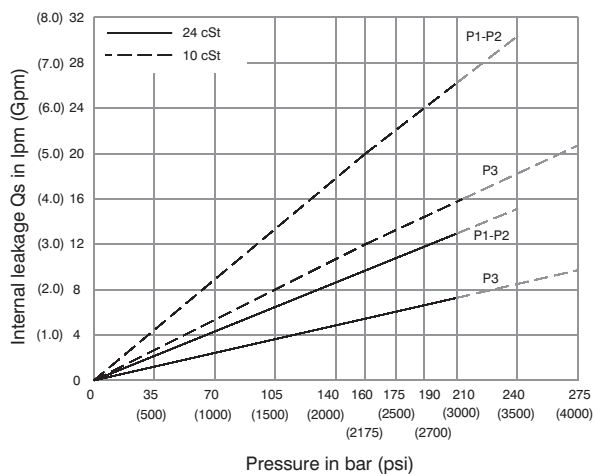
| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   |                            |                      | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1 & P2       | 014               | 2.90                       | 47.6                 | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                 | 23.10                 | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                 | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                 | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                 | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                 | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
|               | 061 <sup>1)</sup> | 11.62                      | 190.5                | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |
| P3            | 003               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031               | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.35                  | 145.0               | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) 042-045-050-061=2200 RPM max.

2) 028-031- 050=210 bar (3000 psi) max.

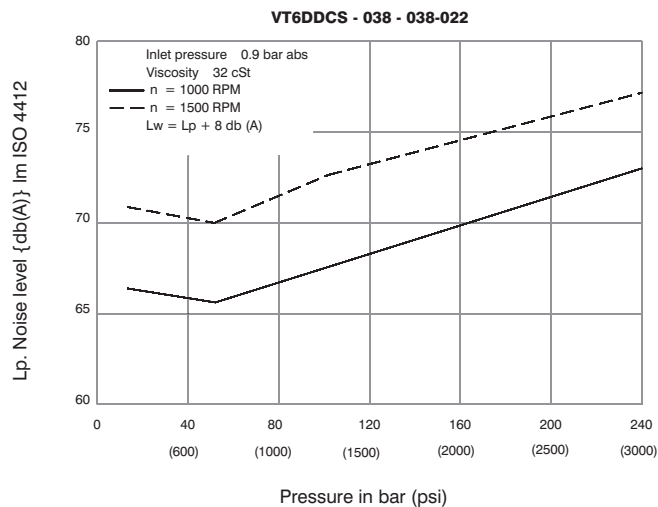
3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

## 内泄漏 (典型)



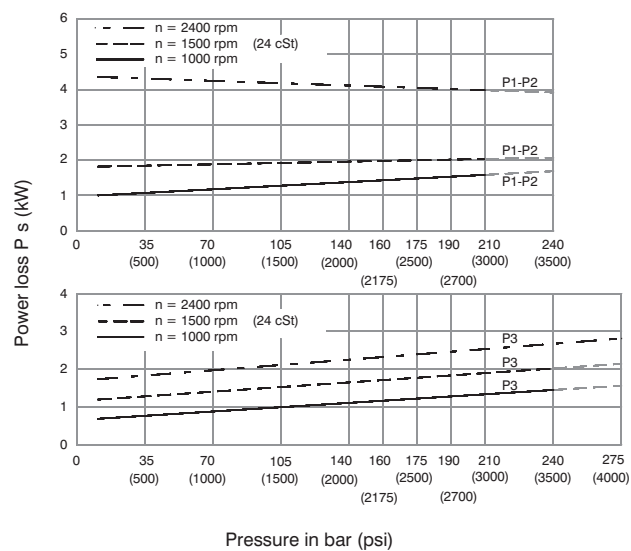
Don not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



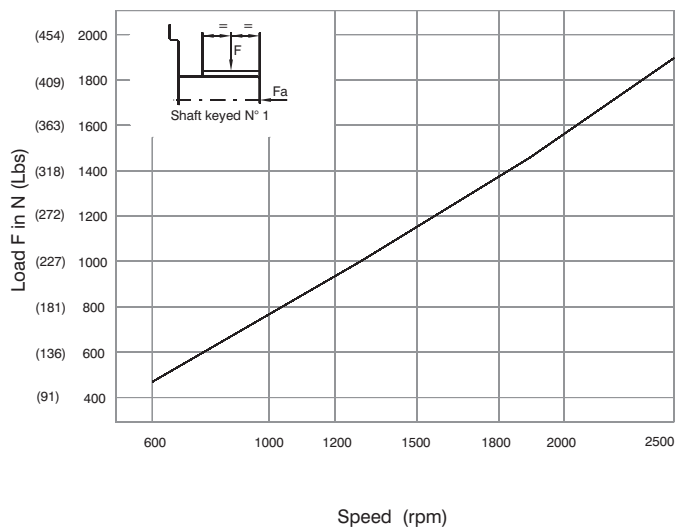
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

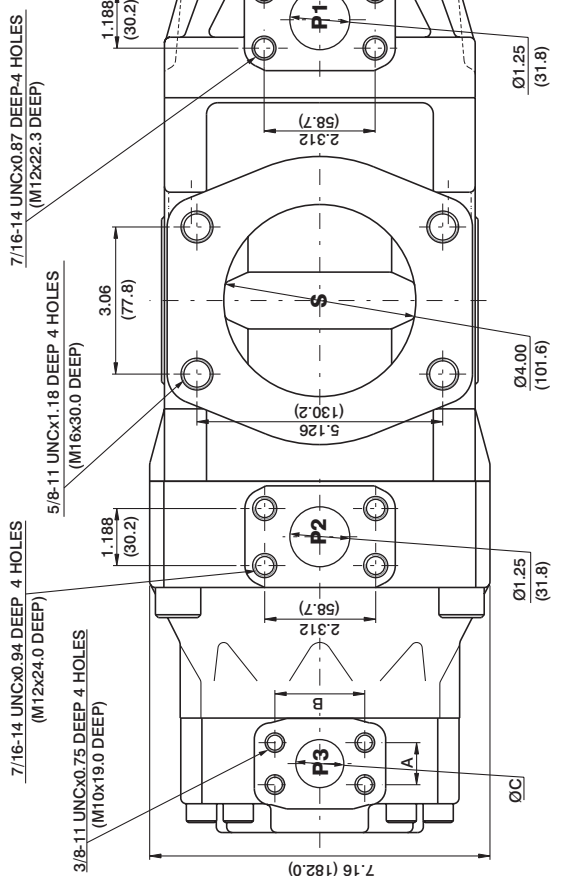


Total hydromechanical power loss is the sum of each section at its operating conditions.

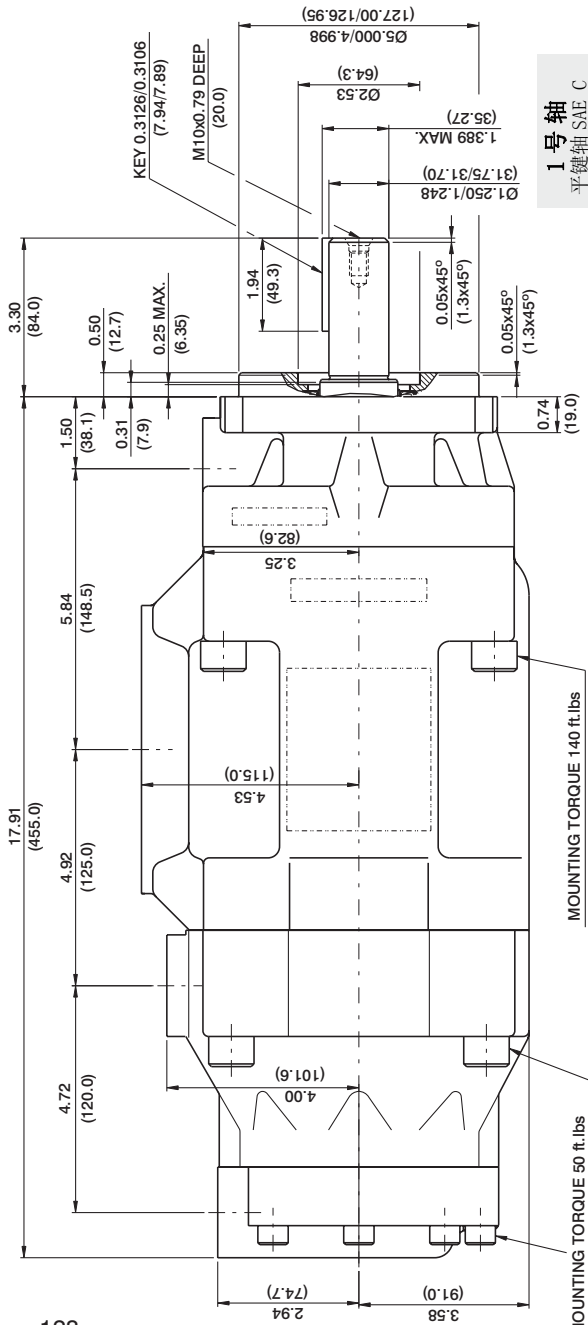
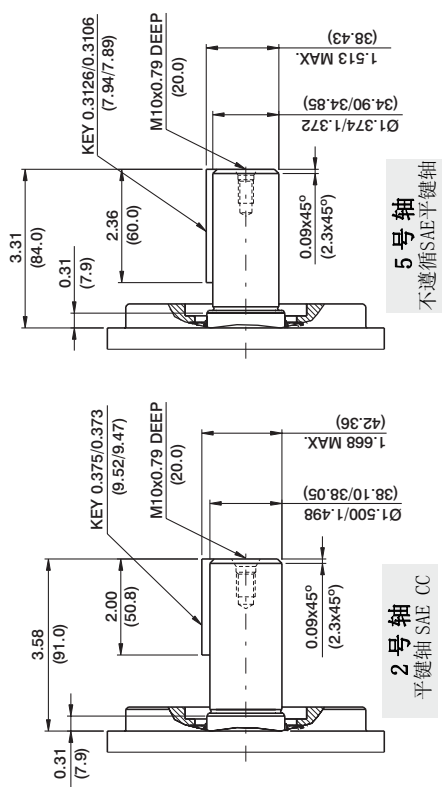
## 允许径向负载



Maximum axial load permissible  $F_a = 1200$  N (270 Lbs)



**3号轴**  
SAE C花键轴  
等级 1-1498b  
12/24d, p 14 齿  
30° 压力角  
平齿根侧定心配合

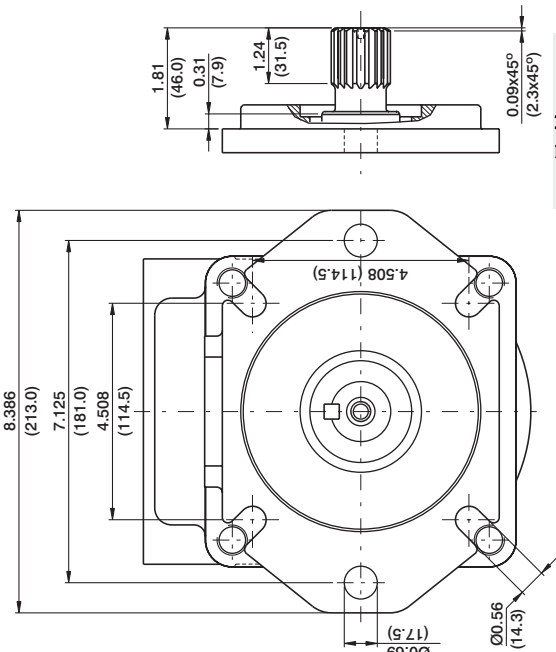


**1号轴**  
平键轴 SAE C

| 主轴扭矩极限 | in <sup>3</sup> /rev x psi (ml/rev x bar) |
|--------|-------------------------------------------|
| 轴      | Vp x p max. (P1+P2+P3)                    |
| 1      | 38299 (43240)                             |
| 2      | 63979 (72306)                             |
| 3      | 54207 (61200)                             |
| 5      | 49197 (55600)                             |

| Alternate connect variables | 00 & M0     | 01 & M1      |
|-----------------------------|-------------|--------------|
| A                           | 1.03 (26.2) | 0.874 (22.2) |
| B                           | 2.06 (52.4) | 1.874 (47.6) |
| C                           | 1.00 (25.4) | 0.75 (19.05) |

**4号轴**  
SAE CC花键轴  
等级 1-1498b  
12/24d, p 17 齿  
30° 压力角  
平齿根侧定心配合



VT6EDC - 062 - 035 - 017 - 1 R 00 - C 1 - P - 0 - \*

## 泵系列规格

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 180.7 (11.02) |                     |

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* “0” - 单向 “B” - 双向

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

|                        |                        |
|------------------------|------------------------|
| *003/B03 = 10.8 (0.66) | 015/B15 = 50.5 (3.08)  |
| 005/B05 = 17.2 (1.05)  | 017/B17 = 58.3 (3.56)  |
| 006/B06 = 21.3 (1.30)  | 020/B20 = 63.8 (3.89)  |
| 008/B08 = 26.4 (1.61)  | 022/B22 = 70.3 (4.29)  |
| 010/B10 = 34.1 (2.08)  | 025/B25 = 79.3 (4.84)  |
| 012/B12 = 37.1 (2.26)  | 028/B28 = 88.8 (5.42)  |
| 014/B14 = 46.0 (2.81)  | 031/B31 = 100.0 (6.10) |

\* “0” - 单向 “B” - 双向

性能参数 (24cSt) (输入功率仅表示单泵)

## 修改代码

### 安装 W/连接变化

0 = P3 = 1" SAE  
1 = P3 = 3/4" SAE

### Mounting (pump)

P = Pedestal mounting  
F = Face mounting

### 密封等级

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

### 设计代号

### 油口组合方式(看 172/173页)

00 - 标准

### 旋向 (从轴端看)

R — 顺时针  
L — 逆时针

### 轴型

1- 平键轴 (G45N-ISO 3019-2)

| Pressure port | Series            | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|--------------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | gpm                        | lpm                      | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 042               | 8.07                       | 132.3                    | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3               | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6               |
|               | 045               | 8.70                       | 142.4                    | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5               | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7               |
|               | 050               | 9.67                       | 158.5                    | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6               | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3               |
|               | 052               | 10.00                      | 164.8                    | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1               | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1              |
|               | 057               | 11.02                      | 180.7                    | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0               | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9              |
|               | 062               | 12.00                      | 196.7                    | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9               | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3              |
|               | 066               | 13.00                      | 213.3                    | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8               | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2              |
|               | 072               | 13.86                      | 227.1                    | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5               | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5              |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                    | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                  | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --                 |
| P2            | 014               | 2.90                       | 47.6                     | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                     | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                     | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                     | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                     | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                     | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                    | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                    | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042               | 8.30                       | 136.0                    | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045               | 8.89                       | 145.7                    | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050               | 9.64                       | 158.0                    | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>3)</sup>    | 224.0 <sup>3)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>3)</sup>   | 85.0 <sup>3)</sup> |
|               | 061               | 11.62                      | 190.5                    | 76.25                 | 285.7 | 73.54 <sup>4)</sup>    | 278.0 <sup>4)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>4)</sup>    | 60.6 <sup>4)</sup> | --                     | --                 |
|               | 003               | 0.66                       | 10.8                     | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
| P3            | 005               | 1.05                       | 17.2                     | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                     | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                     | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                     | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                     | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                     | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                     | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                     | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                     | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                     | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                     | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                     | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>4)</sup>    | 125.8 <sup>4)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>4)</sup>    | 48.5 <sup>4)</sup> |
|               | 031               | 6.10                       | 100.0                    | 39.68                 | 150.0 | 38.35                  | 145.0               | 37.72 <sup>4)</sup>    | 142.6 <sup>4)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>4)</sup>    | 54.4 <sup>4)</sup> |

1) 085 = 2000 RPM max.

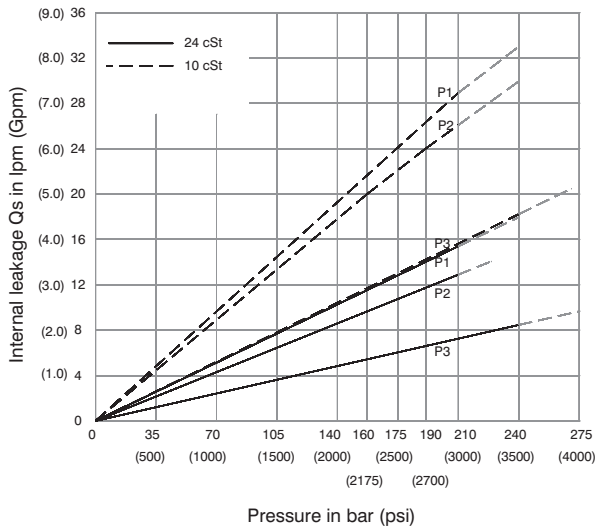
2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.

3) 028-031-050=210 bar (3000 psi) max.

4) 061 = 120 bar(1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

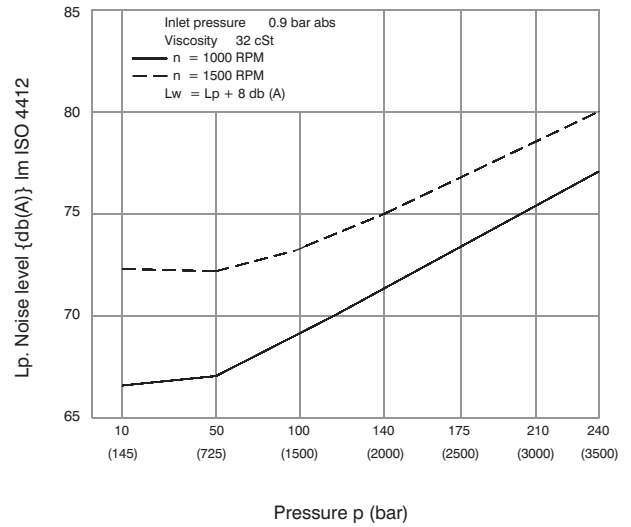
### 内泄漏 (典型)



Total leakage is the sum of each section loss at its operating conditions.

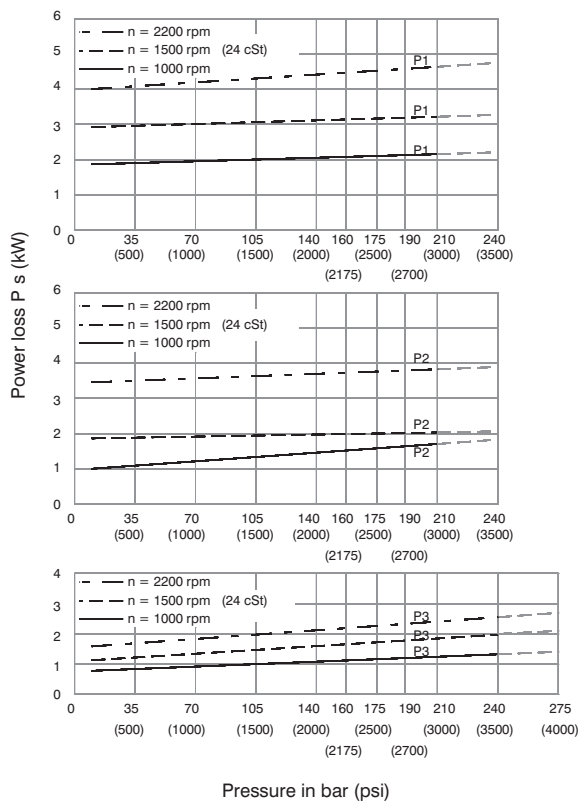
### 噪音值 (典型)

VT6EDC-062-035-017



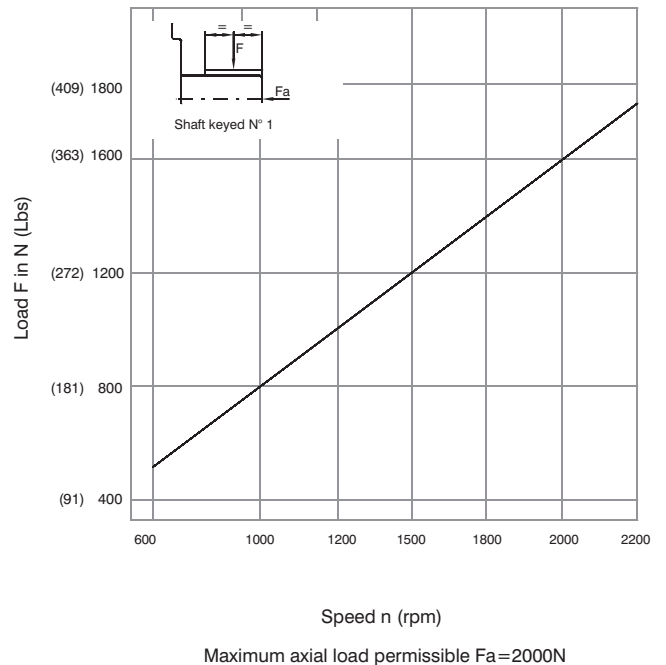
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

### 功率损失 (典型)

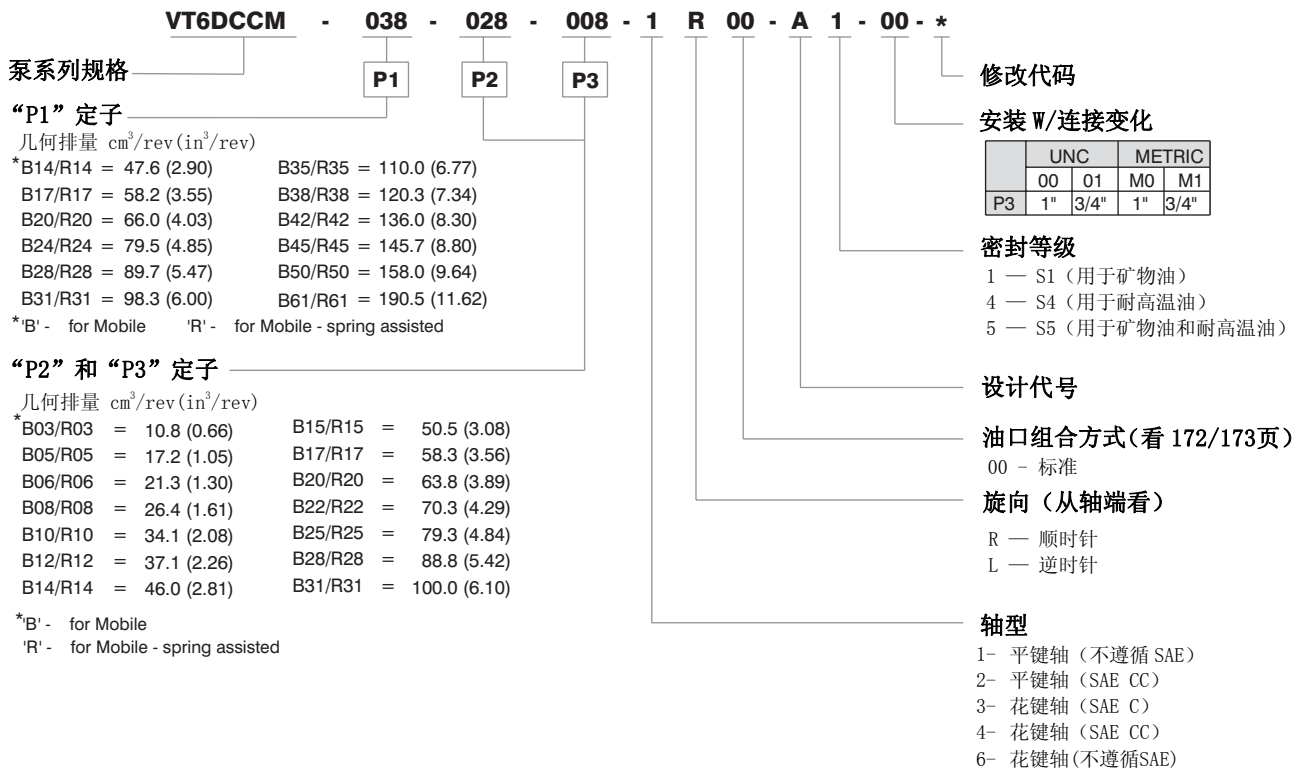


Total hydromechanical power loss is the sum of each section at its operating conditions

### 允许径向负载







## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |                        |                        |                     |                        |                        | Input power p & n = 1500 rpm |     |                     |                    |                      |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|-----|---------------------|--------------------|----------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) |                              |     |                     |                    |                      |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm                    | gpm                    | lpm                 | gpm                    | lpm                    | hp                           | kw  | hp                  | kw                 | hp                   | kw                 |
| P1            | B14               | 2.90                       | 47.6                 | 18.88                 | 71.4                   | 16.42                  | 62.1                | 14.78                  | 55.9                   | 3.08                         | 2.3 | 24.81               | 18.5               | 41.03                | 30.6               |
|               | B17               | 3.55                       | 58.2                 | 23.1                  | 87.3                   | 20.6                   | 78.0                | 18.99                  | 71.8                   | 3.35                         | 2.5 | 29.77               | 22.2               | 49.62                | 37.0               |
|               | B20               | 4.00                       | 66.0                 | 26.19                 | 99.0                   | 23.73                  | 89.7                | 22.08                  | 83.5                   | 3.75                         | 2.8 | 33.39               | 24.9               | 55.92                | 41.7               |
|               | B24               | 4.80                       | 79.5                 | 31.56                 | 119.3                  | 29.10                  | 110.0               | 27.46                  | 103.8                  | 4.02                         | 3.0 | 39.69               | 29.6               | 66.78                | 49.8               |
|               | B28               | 5.50                       | 89.7                 | 35.58                 | 134.5                  | 33.12                  | 125.2               | 31.48                  | 119.0                  | 4.29                         | 3.2 | 44.52               | 33.2               | 74.96                | 55.9               |
|               | B31               | 6.00                       | 98.3                 | 39.00                 | 147.5                  | 36.53                  | 138.1               | 34.89                  | 131.9                  | 4.42                         | 3.3 | 48.54               | 36.2               | 81.80                | 61.0               |
|               | B35               | 6.80                       | 111.0                | 44.04                 | 166.5                  | 41.58                  | 157.2               | 39.94                  | 151.0                  | 4.69                         | 3.5 | 54.58               | 40.7               | 92.13                | 68.7               |
|               | B38               | 7.30                       | 120.3                | 47.72                 | 180.4                  | 45.26                  | 171.1               | 43.62                  | 164.9                  | 4.96                         | 3.7 | 58.87               | 43.9               | 99.64                | 74.3               |
|               | B42 <sup>1)</sup> | 8.30                       | 136.0                | 53.96                 | 204.0                  | 51.50                  | 194.7               | 49.86                  | 188.5                  | 5.36                         | 4.0 | 66.25               | 49.4               | 112.24               | 83.7               |
|               | B45 <sup>1)</sup> | 8.89                       | 145.7                | 57.80                 | 218.5                  | 55.34                  | 209.2               | 53.70                  | 203.0                  | 5.50                         | 4.1 | 70.81               | 52.8               | 120.02               | 89.5               |
|               | B50 <sup>1)</sup> | 9.64                       | 158.0                | 62.69                 | 237.0                  | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup>    | 5.90                         | 4.4 | 76.44               | 57.0               | 113.98 <sup>2)</sup> | 85.0 <sup>2)</sup> |
| P2 & P3       | B61 <sup>1)</sup> | 11.62                      | 190.5                | 76.25                 | 285.7                  | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                     | 6.16                         | 4.6 | 81.26 <sup>3)</sup> | 60.6 <sup>3)</sup> | --                   | --                 |
|               | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2                   | 2.83                   | 10.7                | --                     | --                     | 1.74                         | 1.3 | 7.11                | 5.3                | --                   | --                 |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8                   | 5.37                   | 20.3                | 4.17                   | 15.8                   | 1.88                         | 1.4 | 10.06               | 7.5                | 16.36                | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9                   | 7.01                   | 26.5                | 5.82                   | 22.0                   | 2.01                         | 1.5 | 11.94               | 8.9                | 19.71                | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6                   | 9.02                   | 34.1                | 7.83                   | 29.6                   | 2.15                         | 1.6 | 14.35               | 10.7               | 22.93                | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1                   | 12.08                  | 45.7                | 10.89                  | 41.2                   | 2.28                         | 1.7 | 18.64               | 13.4               | 29.90                | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6                   | 13.28                  | 50.2                | 12.08                  | 45.7                   | 2.28                         | 1.7 | 19.31               | 14.4               | 32.32                | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0                   | 16.79                  | 63.5                | 15.60                  | 59.0                   | 2.55                         | 1.9 | 23.60               | 17.6               | 39.56                | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6                   | 18.62                  | 70.4                | 17.46                  | 66.0                   | 2.68                         | 2.0 | 25.61               | 19.1               | 42.91                | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4                   | 21.69                  | 82.0                | 20.50                  | 77.5                   | 2.82                         | 2.1 | 29.37               | 21.9               | 49.48                | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7                   | 23.86                  | 90.2                | 22.67                  | 85.7                   | 2.95                         | 2.2 | 31.92               | 23.8               | 53.91                | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4                  | 26.45                  | 100.0               | 25.26                  | 95.5                   | 3.08                         | 2.3 | 35.00               | 26.1               | 59.14                | 44.1               |
|               | B25               | 4.84                       | 79.3                 | 31.46                 | 118.9                  | 30.02                  | 113.5               | 28.83                  | 109.0                  | 3.35                         | 2.5 | 39.16               | 29.2               | 66.38                | 49.5               |
|               | B28               | 5.42                       | 88.8                 | 35.24                 | 133.2                  | 33.78                  | 127.7               | 32.93 <sup>2)</sup>    | 124.5 <sup>2)</sup>    | 3.75                         | 2.8 | 43.85               | 32.7               | 65.04 <sup>2)</sup>  | 48.5 <sup>2)</sup> |
|               | B31               | 6.10                       | 100.0                | 39.68                 | 150.0                  | 38.22                  | 144.5               | 37.38 <sup>2)</sup>    | 141.3 <sup>2)</sup>    | 3.75                         | 2.8 | 48.95               | 36.5               | 72.95 <sup>2)</sup>  | 54.4 <sup>2)</sup> |

1) B42-B45-B50-B61=2200 RPM max.

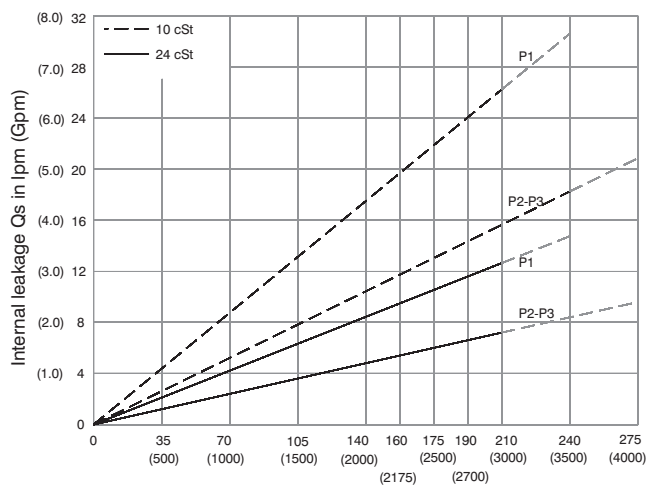
2) B28-B31- B50=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

-- Not to use because internal leakage greater than 50% theoretical flow



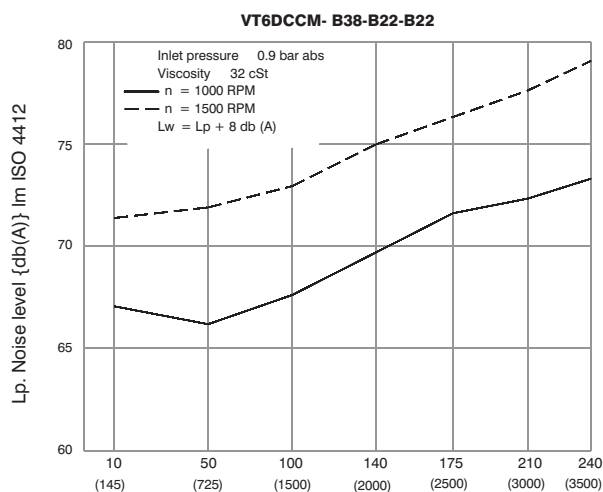
## 内泄漏 (典型)



Pressure in bar (psi)

Total leakage is the sum of each section loss at its operating conditions.

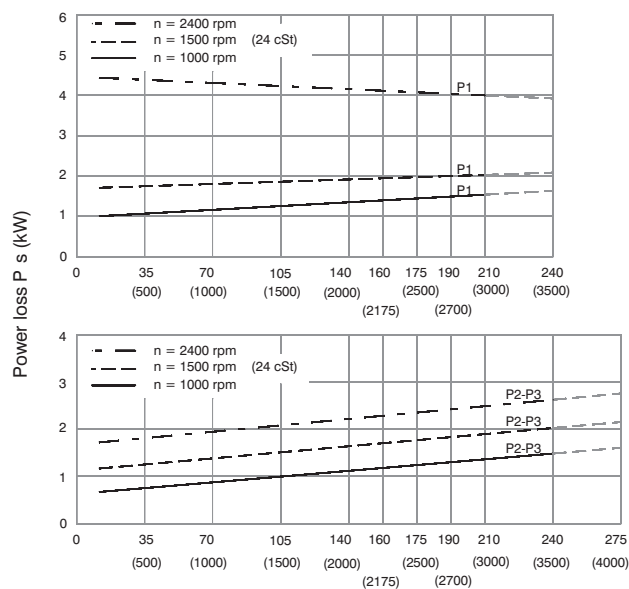
## 噪音值 (典型)



Pressure in bar (psi)

Triple pump noise level is given with each section discharging at the pressure noted on the curve.

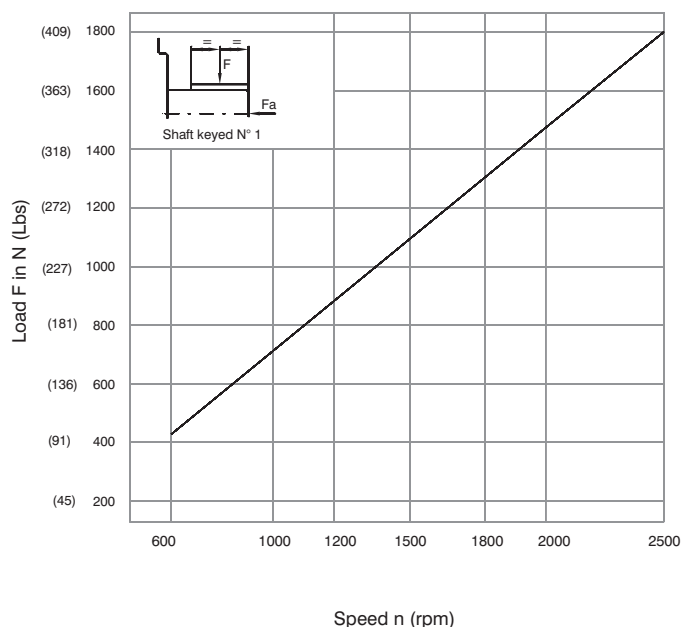
## 功率损失 (典型)



Pressure in bar (psi)

Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Speed n (rpm)

Maximum axial load permissible  $F_a = 1200\text{N}$  (270 Lbs)



| PORT | CODE    | A            | B            | C            |
|------|---------|--------------|--------------|--------------|
| P3   | 00 & M0 | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4)  |
|      | 01 & M1 | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.05) |

| 轴 | Vp x p max. (P1+P2+P3) |
|---|------------------------|
| 1 | 38299 (43240)          |
| 2 | 58209 (66500)          |
| 3 | 54027 (61200)          |
| 4 | 58902 (66500)          |

泵系列规格 — **VT6EDC\*** - **062** - **035** - **017** - **1** **R** **00** - **C** **1** - **P** - **0** - **\***

**P1** **P2** **P3**

## “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                     |                     |
|---------------------|---------------------|
| 042 = 132.3 (8.07)  | 062 = 196.7 (12.00) |
| 045 = 142.4 (8.69)  | 066 = 213.3 (13.02) |
| 050 = 158.5 (9.67)  | 072 = 227.1 (13.86) |
| 052 = 164.8 (10.06) | 085 = 269.8 (16.46) |
| 057 = 180.7 (11.02) |                     |

## “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *B14/R14 = 47.6 (2.90) | B35/R35 = 110.0 (6.77)  |
| B17/R17 = 58.2 (3.55)  | B38/R38 = 120.3 (7.34)  |
| B20/R20 = 66.0 (4.03)  | B42/R42 = 136.0 (8.30)  |
| B24/R24 = 79.5 (4.85)  | B45/R45 = 145.7 (8.80)  |
| B28/R28 = 89.7 (5.47)  | B50/R50 = 158.0 (9.64)  |
| B31/R31 = 98.3 (6.00)  | B61/R61 = 190.5 (11.62) |

\*'B' - for Mobile 'R' - for Mobile - spring assisted

## “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)  | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)  | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)  | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)  | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)  | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)  | B31/R31 = 100.0 (6.10) |

\*'B' - for Mobile 'R' - for Mobile - spring assisted

## 修改代码

## 安装 W/连接变化

0 = P3 = 1" SAE

1 = P3 = 3/4" SAE

## Mounting (pump)

P= Pedestal mounting

F= Face mounting

## 密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

## 设计代号

## 油口组合方式(看 172/173页)

00 - 标准

## 旋向 (从轴端看)

R — 顺时针

L — 逆时针

## 轴型

1- 平键轴 (G45N-ISO 3019-2)

## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 042               | 8.07                       | 132.3                | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3               | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6               |
|               | 045               | 8.70                       | 142.4                | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5               | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7               |
|               | 050               | 9.67                       | 158.5                | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6               | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3               |
|               | 052               | 10.00                      | 164.8                | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1               | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1              |
|               | 057               | 11.02                      | 180.7                | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0               | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9              |
|               | 062               | 12.00                      | 196.7                | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9               | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3              |
|               | 066               | 13.00                      | 213.3                | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8               | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2              |
|               | 072               | 13.86                      | 227.1                | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5               | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5              |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --                  | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --                 |
| P2            | B14               | 2.90                       | 47.6                 | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | B17               | 3.55                       | 58.2                 | 23.1                  | 87.3  | 20.6                   | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | B20               | 4.00                       | 66.0                 | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | B24               | 4.80                       | 79.5                 | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | B28               | 5.50                       | 89.7                 | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | B31               | 6.00                       | 98.3                 | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | B35               | 6.80                       | 111.0                | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | B38               | 7.30                       | 120.3                | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | B42               | 8.30                       | 136.0                | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | B45               | 8.89                       | 145.7                | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | B50               | 9.64                       | 158.0                | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>3)</sup>    | 224.0 <sup>3)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>3)</sup>   | 85.0 <sup>3)</sup> |
| P3            | B61               | 11.62                      | 190.5                | 76.25                 | 285.7 | 73.54 <sup>4)</sup>    | 278.0 <sup>4)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>4)</sup>    | 60.6 <sup>4)</sup> | --                     | --                 |
|               | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 10.7                | --                     | --                  | 1.74                         | 1.3 | 7.11                   | 5.3                | --                     | --                 |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.3                | 4.17                   | 15.8                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.5                | 5.82                   | 22.0                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.1                | 7.83                   | 29.6                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 45.7                | 10.89                  | 41.2                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.2                | 12.08                  | 45.7                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 63.5                | 15.60                  | 59.0                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4                | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.0                | 20.50                  | 77.5                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.2                | 22.67                  | 85.7                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.0               | 25.26                  | 95.5                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | B25               | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.5               | 28.83                  | 109.0               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | B28               | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 127.7               | 32.93 <sup>3)</sup>    | 124.5 <sup>3)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>3)</sup>    | 48.5 <sup>3)</sup> |
|               | B31               | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 144.5               | 37.38 <sup>3)</sup>    | 141.3 <sup>3)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>3)</sup>    | 54.4 <sup>3)</sup> |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont.

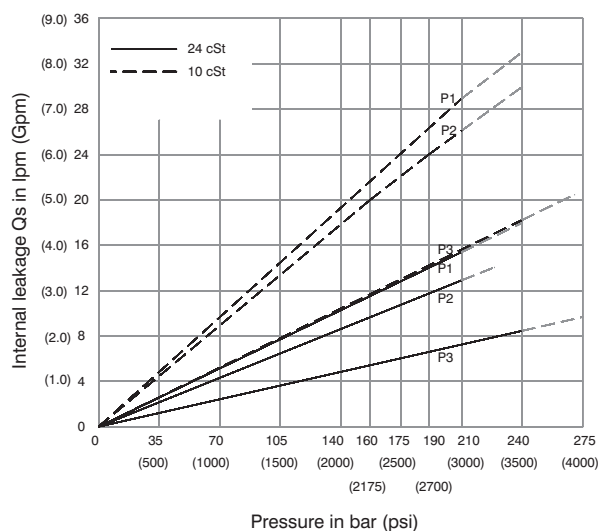
085 = 90 bar (1300 psi) max. int.

3) B28-B31-B50=210 bar (3000 psi) max.

4) B61 = 120 bar(1740 psi) max. int, B61 = 80 bar (1160 psi) cont.

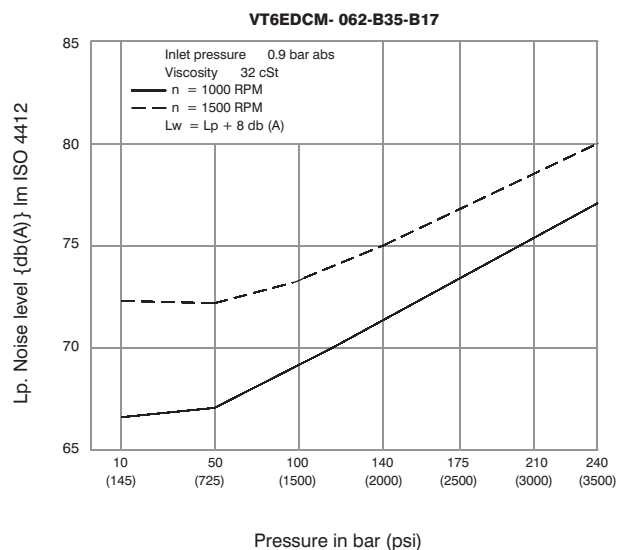
-- Not to use because internal leakage greater than 50% theoretical flow

## 内泄漏 (典型)



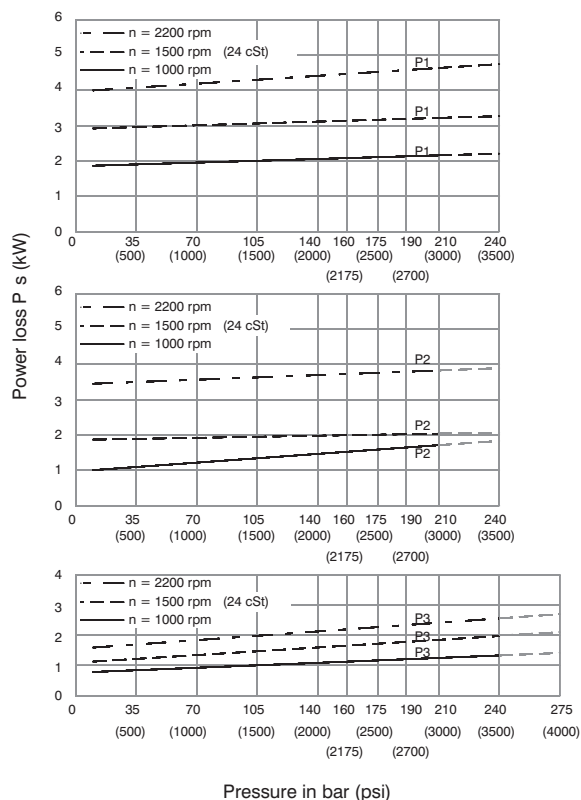
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



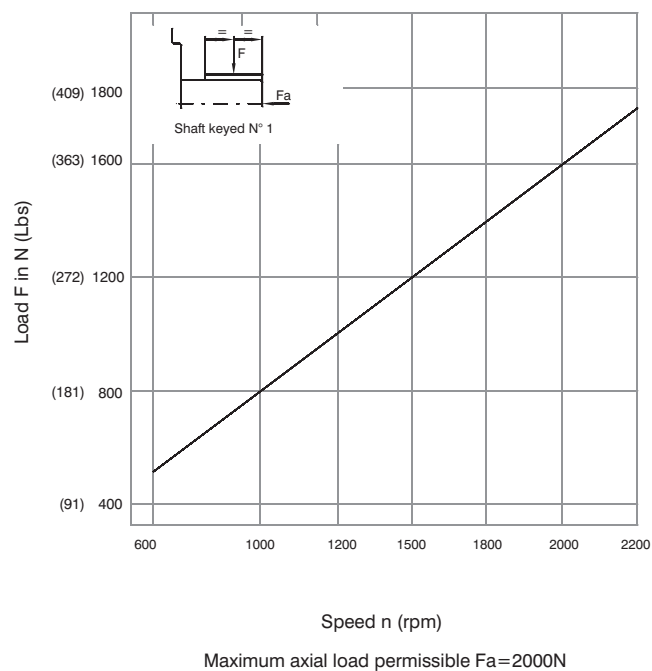
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)



Total hydromechanical power loss is the sum of each section at its operating conditions

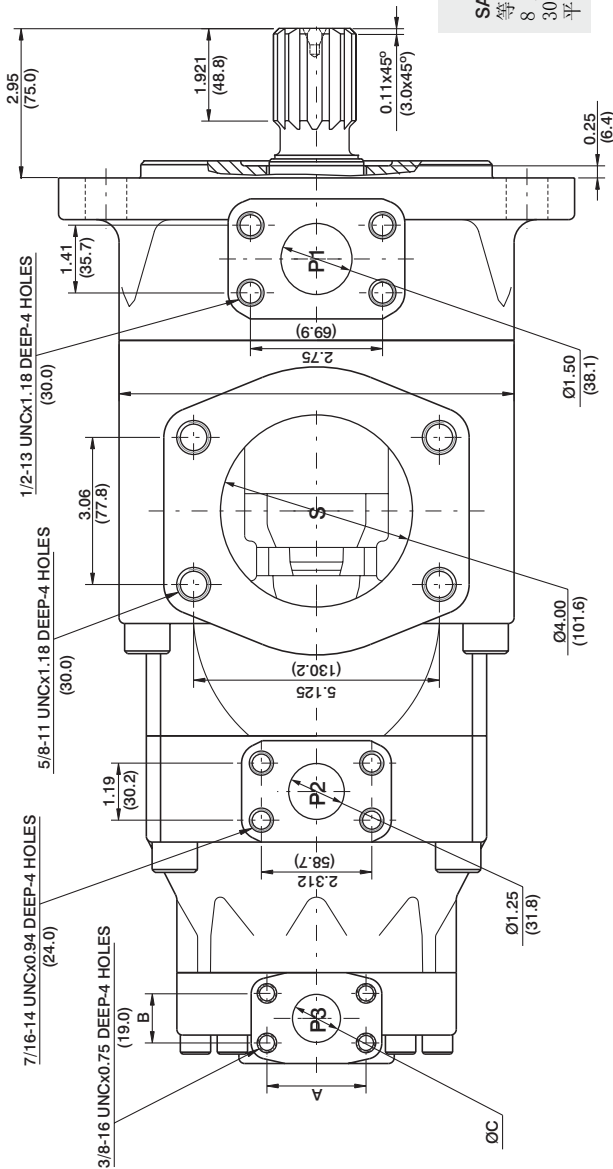
## 允许径向负载



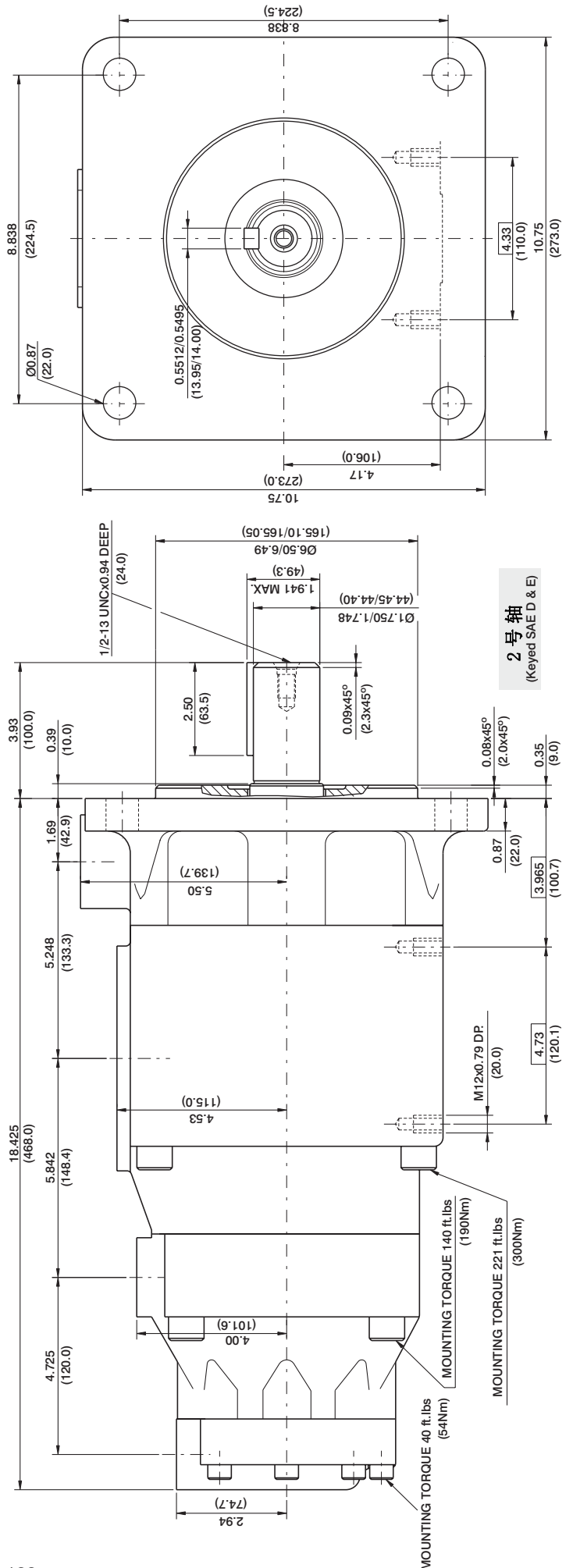


| PORT | CODE | A            | B            | C            |
|------|------|--------------|--------------|--------------|
| 0    |      | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4)  |
| 1    |      | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.05) |

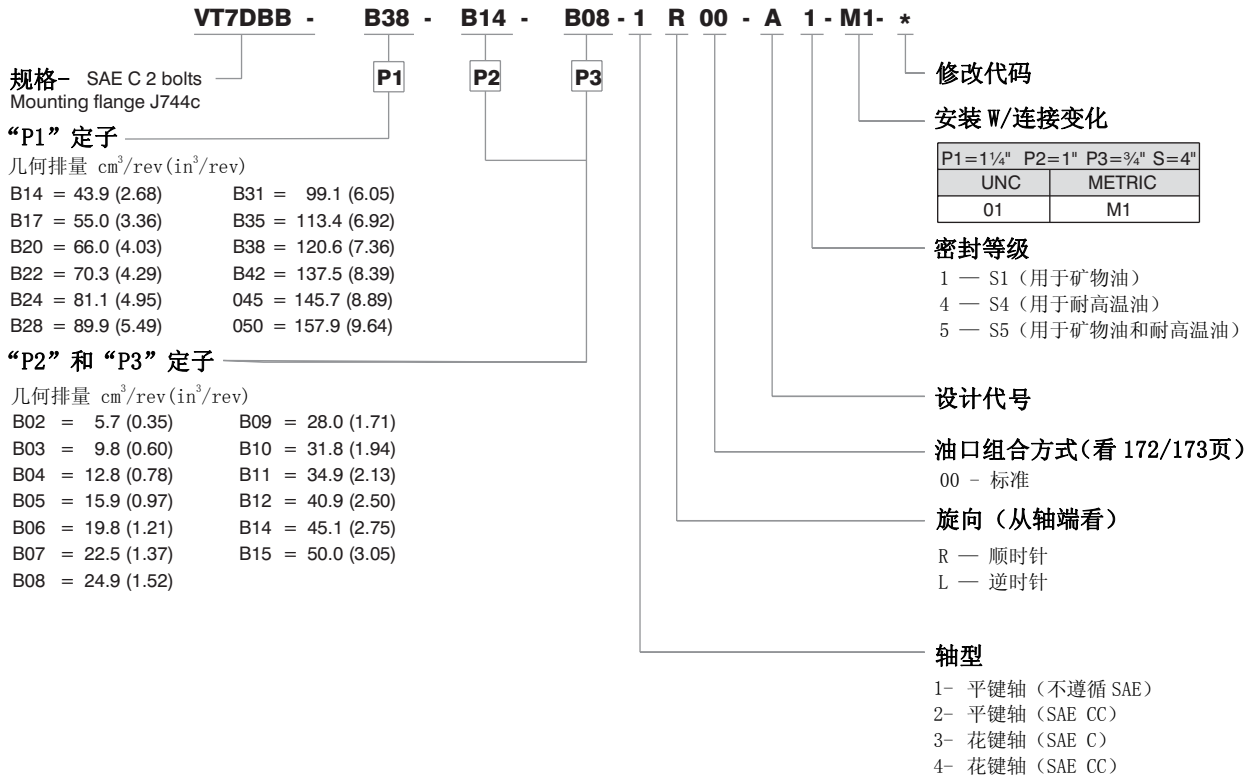
| 主轴扭矩极限 | in <sup>3</sup> /rev x psi (ml/rev x bar) |
|--------|-------------------------------------------|
| 轴      | Vp x p max. (P1+P2+P3)                    |
| 1      | 101506 (114715)                           |



**3号轴**  
SAE D & E 花键轴  
等级 1-J4986  
8 / 16d. p 13 齿  
30° 压力角  
平齿根侧定心配合



**2号轴**  
(Keyed SAE D & E)



性能参数 (24cSt) (输入功率仅表示单泵)

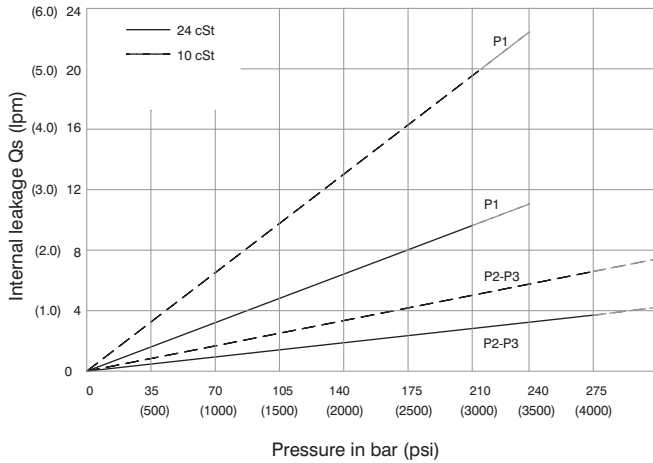
| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |       |                        |                     | Input power p & n = 1800 rpm |      |                        |       |                        |                     |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|------|------------------------|-------|------------------------|---------------------|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 250 bar (3630 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 250 bar (3630 psi) |                     |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw   | hp                     | kw    | hp                     | kw                  |
| P1            | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5  | 17.81                  | 67.3                | 3.46                         | 2.6  | 27.77                  | 20.7  | 47.03                  | 35.0                |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3  | 23.04                  | 87.0                | 3.77                         | 2.8  | 33.88                  | 25.3  | 57.71                  | 43.0                |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0 | 28.27                  | 106.8               | 4.07                         | 3.0  | 39.98                  | 29.8  | 68.39                  | 50.9                |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8 | 30.32                  | 104.6               | 4.19                         | 3.1  | 42.37                  | 31.6  | 72.57                  | 54.0                |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2 | 35.45                  | 134.0               | 4.49                         | 3.4  | 48.36                  | 36.1  | 83.06                  | 61.9                |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2 | 39.69                  | 150.0               | 4.74                         | 3.5  | 53.30                  | 39.7  | 91.70                  | 68.3                |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7 | 44.06                  | 166.5               | 4.99                         | 3.7  | 58.41                  | 43.6  | 100.63                 | 75.0                |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2 | 50.81                  | 192.0               | 5.39                         | 4.0  | 66.29                  | 49.4  | 114.42                 | 85.3                |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2 | 54.24                  | 204.9               | 5.59                         | 4.2  | 70.28                  | 52.4  | 121.42                 | 90.5                |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6 | 62.28                  | 235.4               | 6.05                         | 4.5  | 79.66                  | 59.4  | 137.83                 | 102.7               |
| P2 & P3       | 045    | 8.89                       | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6 | 65.31                  | 246.8               | 6.74                         | 5.0  | 83.75                  | 62.4  | 145.79                 | 108.7               |
|               | 050    | 9.64                       | 157.9                | 75.14                 | 284.0 | 72.96                  | 275.8 | 71.78 <sup>1)</sup>    | 271.3 <sup>1)</sup> | 7.08                         | 5.3  | 90.58                  | 67.5  | 134.50 <sup>1)</sup>   | 100.3 <sup>1)</sup> |
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                     |
|               | B02    | 0.35                       | 5.7                  | 2.76                  | 10.4  | 2.33                   | 8.8   | 1.80                   | 6.8                 | 0.74                         | 0.55 | 4.02                   | 2.99  | 8.10                   | 6.04                |
|               | B03    | 0.60                       | 9.8                  | 4.66                  | 17.6  | 4.23                   | 15.9  | 3.63                   | 14.0                | 0.85                         | 0.63 | 6.24                   | 4.65  | 12.93                  | 9.64                |
|               | B04    | 0.78                       | 12.8                 | 6.09                  | 23.0  | 5.66                   | 21.4  | 5.13                   | 19.4                | 0.94                         | 0.70 | 7.90                   | 5.89  | 16.55                  | 12.34               |
|               | B05    | 0.97                       | 15.9                 | 7.56                  | 28.6  | 7.13                   | 26.9  | 6.60                   | 25.0                | 1.02                         | 0.76 | 9.62                   | 7.17  | 20.29                  | 15.13               |
|               | B06    | 1.21                       | 19.8                 | 9.42                  | 35.6  | 8.99                   | 33.9  | 8.46                   | 32.0                | 1.13                         | 0.84 | 11.79                  | 8.79  | 25.00                  | 18.64               |
|               | B07    | 1.37                       | 22.5                 | 10.70                 | 40.4  | 10.27                  | 38.8  | 9.74                   | 36.8                | 1.20                         | 0.89 | 13.29                  | 9.91  | 28.26                  | 21.07               |
|               | B08    | 1.52                       | 24.9                 | 11.84                 | 44.7  | 11.41                  | 43.1  | 10.88                  | 41.1                | 1.27                         | 0.95 | 14.62                  | 10.90 | 31.15                  | 23.23               |
|               | B09    | 1.71                       | 28.0                 | 13.31                 | 50.3  | 12.87                  | 48.6  | 12.35                  | 47.0                | 1.36                         | 1.01 | 16.35                  | 12.19 | 34.92                  | 26.04               |
|               | B10    | 1.94                       | 31.8                 | 15.12                 | 57.2  | 14.69                  | 55.5  | 14.16                  | 53.5                | 1.46                         | 1.09 | 18.45                  | 13.75 | 39.48                  | 29.44               |
|               | B11    | 2.13                       | 34.9                 | 16.64                 | 62.9  | 16.19                  | 61.2  | 15.68                  | 59.3                | 1.55                         | 1.16 | 20.17                  | 15.04 | 43.22                  | 32.23               |
|               | B12    | 2.50                       | 40.9                 | 19.50                 | 73.7  | 19.07                  | 72.1  | 18.54                  | 70.1                | 1.72                         | 1.28 | 23.55                  | 17.56 | 50.58                  | 37.71               |
|               | B14    | 2.75                       | 45.1                 | 21.40                 | 80.8  | 20.95                  | 79.2  | 20.44                  | 77.0                | 1.83                         | 1.36 | 25.80                  | 19.24 | 55.48                  | 41.37               |
|               | B15    | 3.05                       | 50.0                 | 23.78                 | 89.8  | 23.35                  | 88.3  | 22.88 <sup>2)</sup>    | 86.5 <sup>2)</sup>  | 1.97                         | 1.47 | 28.55                  | 21.28 | 57.35 <sup>2)</sup>    | 42.76 <sup>2)</sup> |

1) 050 = 210 bar (3000 psi) max. int

2) B15 = 280 bar (4060 psi) max. int



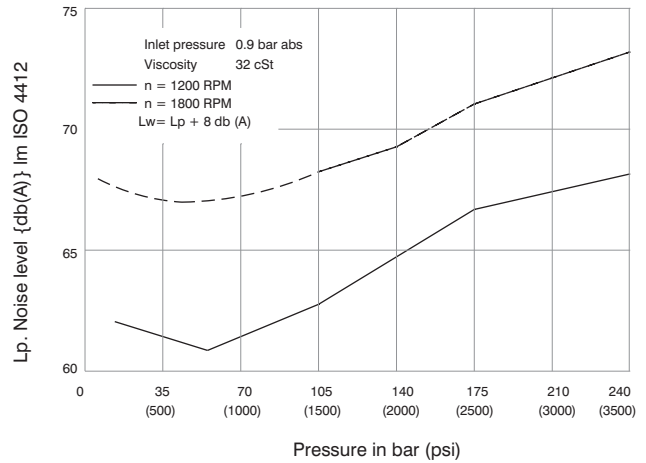
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

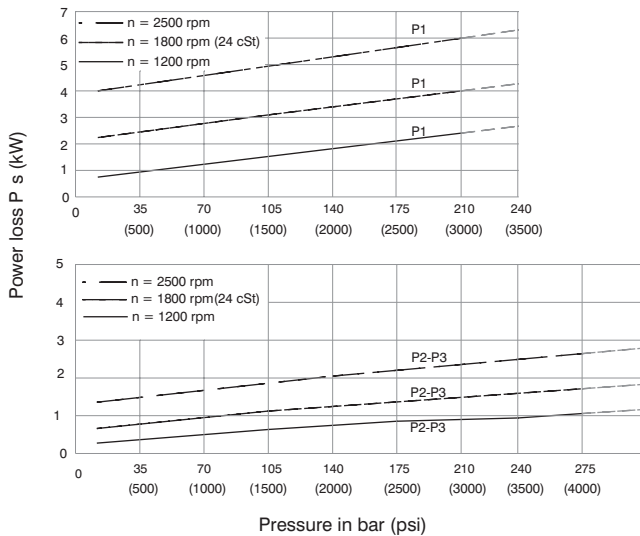
## 噪音值 (典型)

VT7DBB - B38-B06-B04



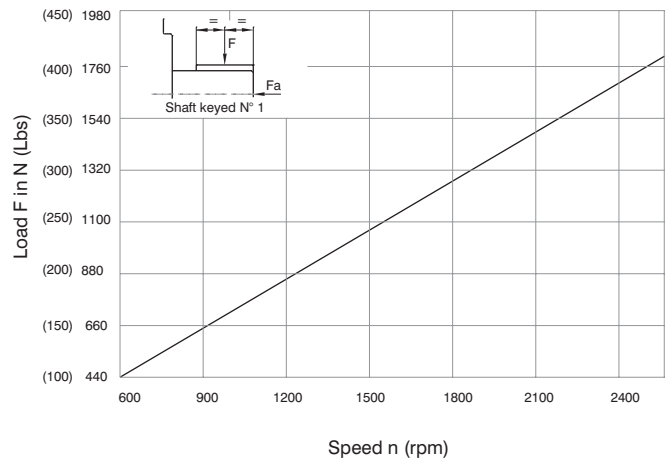
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

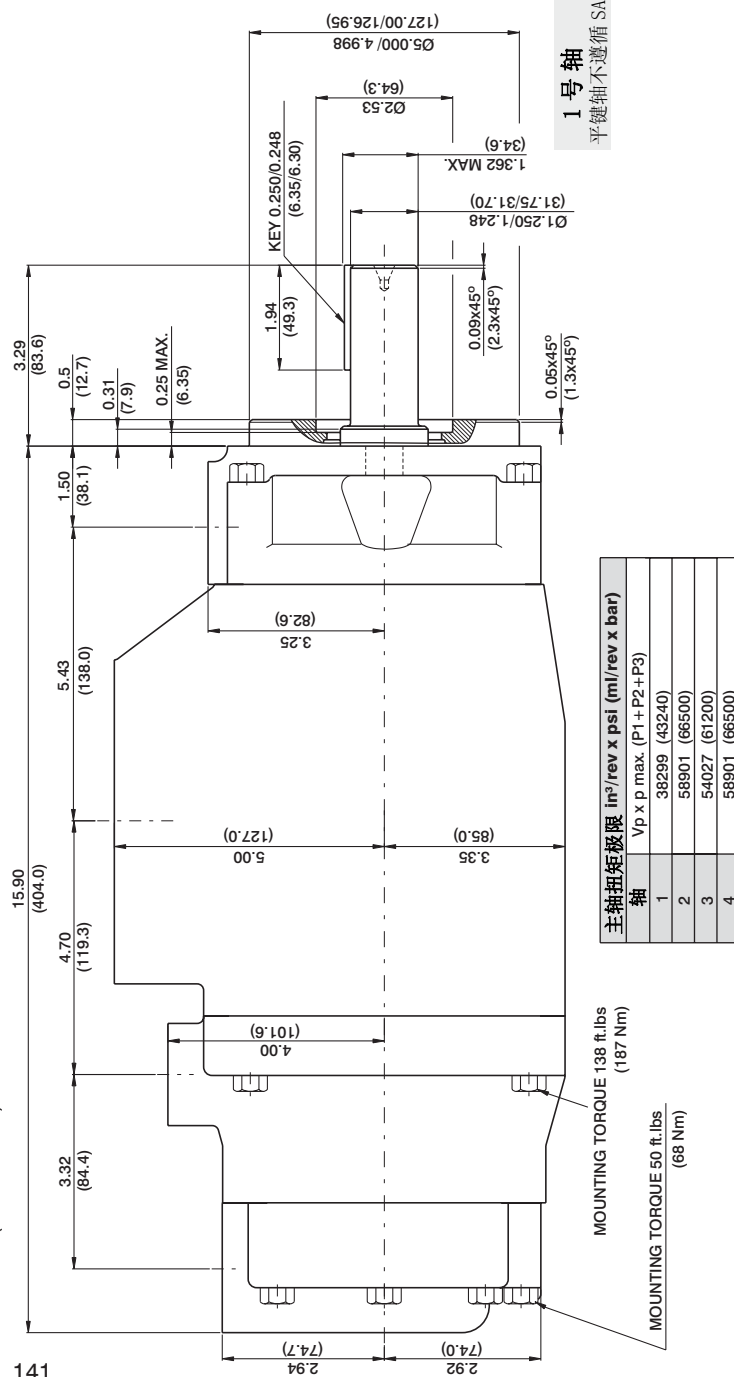
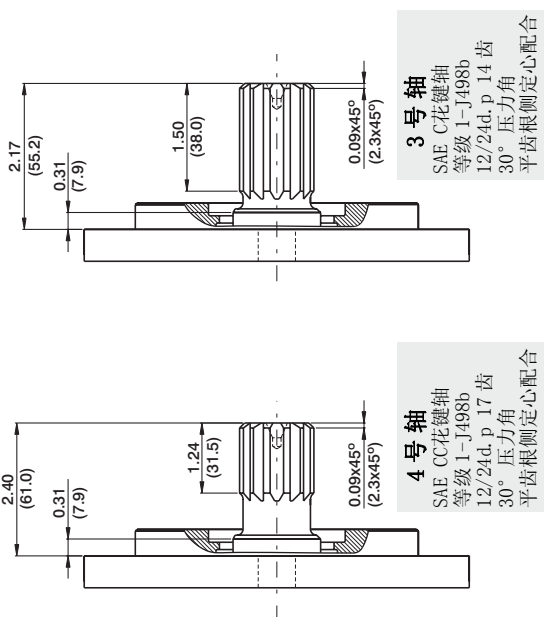
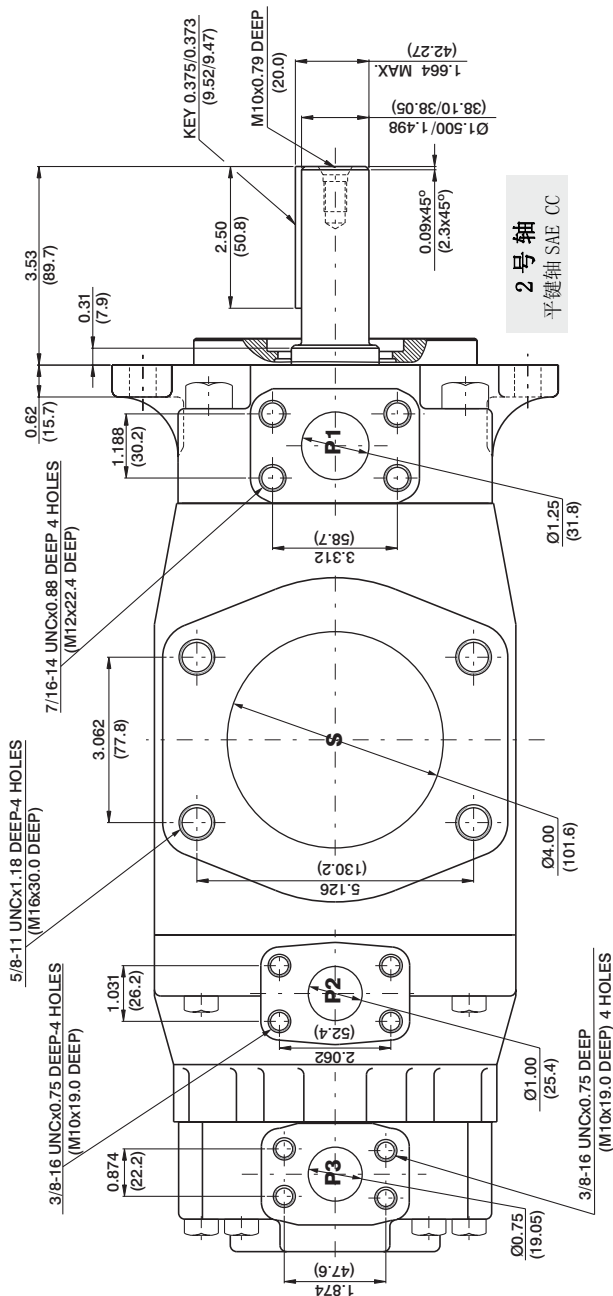


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 1200$  N (270 Lbs)



| 主軸扭矩極限 in <sup>3</sup> /rev x psi (ml/rev x bar) |                            |
|--------------------------------------------------|----------------------------|
| 軸                                                | Vp x p max. (P1 + P2 + P3) |
| 1                                                | 38299 (43240)              |
| 2                                                | 58901 (66500)              |
| 3                                                | 54027 (61200)              |
| 4                                                | 58901 (66500)              |

**VT7QDCC - 038 - 028 - 008 - 1 R 00 - A 1 - 00 - \***

**泵系列规格**

**“P1” 定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B14 = 43.9 (2.68) | B31 = 99.1 (6.05)  |
| B17 = 55.0 (3.36) | B35 = 113.4 (6.92) |
| B20 = 66.0 (4.03) | B38 = 120.6 (7.36) |
| B22 = 70.3 (4.29) | B42 = 137.5 (8.39) |
| B24 = 81.1 (4.95) | 045 = 145.7 (8.89) |
| B28 = 89.9 (5.49) | 050 = 157.9 (9.64) |

**“P2” 和 “P3” 定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                             |                            |
|-----------------------------|----------------------------|
| * 003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)   | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)   | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)   | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)   | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)   | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)   | 031/B31/Y31 = 100.0 (6.10) |

\* “0” - 单向    “B” - 双向    “Y” - 双向，冷启动

**轴型**

1- 平键轴（不遵循 SAE）  
2- 平键轴（SAE CC）  
3- 花键轴（SAE C）  
4- 花键轴（SAE CC）

**修改代码**

**安装 W/连接变化**

|    | UNC |      | METRIC |      |
|----|-----|------|--------|------|
|    | 00  | 01   | M0     | M1   |
| P3 | 1"  | 3/4" | 1"     | 3/4" |

**密封等级**

1 — S1（用于矿物油）  
4 — S4（用于耐高温油）  
5 — S5（用于矿物油和耐高温油）

**设计代号**

**油口组合方式(看 172/173页)**

00 - 标准

**旋向（从轴端看）**

R — 顺时针  
L — 逆时针

## 性能参数（24cSt）（输入功率仅表示单泵）

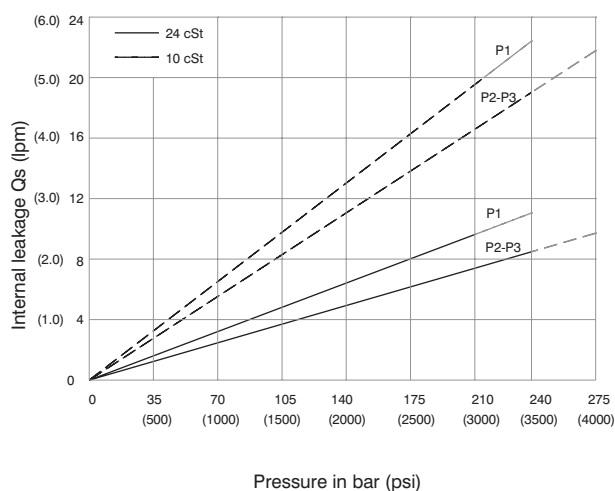
| Pressure port | Series | Volumetric Displacement Vp |                          | Flow q & n = 1800 rpm |       |                        |       |                        |                     | Input power p & n = 1800 rpm |      |                        |       |                        |                      |
|---------------|--------|----------------------------|--------------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|------|------------------------|-------|------------------------|----------------------|
|               |        | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 250 bar (3630 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 250 bar (3630 psi) |                      |
|               |        |                            |                          | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw   | hp                     | kw    | hp                     | kw                   |
| P1            | B14    | 2.68                       | 43.9                     | 20.92                 | 79.1  | 19.18                  | 72.5  | 17.81                  | 67.3                | 3.46                         | 2.60 | 27.77                  | 20.70 | 47.03                  | 35.00                |
|               | B17    | 3.36                       | 55.0                     | 26.16                 | 98.8  | 24.41                  | 92.3  | 23.04                  | 87.0                | 3.77                         | 2.80 | 33.88                  | 25.30 | 57.71                  | 43.00                |
|               | B20    | 4.03                       | 66.0                     | 31.39                 | 118.6 | 29.64                  | 112.0 | 28.27                  | 106.8               | 4.07                         | 3.00 | 39.98                  | 29.80 | 68.39                  | 50.90                |
|               | B22    | 4.29                       | 70.3                     | 33.43                 | 126.4 | 31.69                  | 119.8 | 30.32                  | 104.6               | 4.19                         | 3.10 | 42.37                  | 31.60 | 72.57                  | 54.00                |
|               | B24    | 4.95                       | 81.1                     | 38.57                 | 145.8 | 36.82                  | 139.2 | 35.45                  | 134.0               | 4.49                         | 3.40 | 48.36                  | 36.10 | 83.06                  | 61.90                |
|               | B28    | 5.49                       | 89.9                     | 42.80                 | 161.8 | 41.06                  | 155.2 | 39.69                  | 150.0               | 4.74                         | 3.50 | 53.30                  | 39.70 | 91.70                  | 68.30                |
|               | B31    | 6.05                       | 99.1                     | 47.18                 | 178.3 | 45.43                  | 171.7 | 44.06                  | 166.5               | 4.99                         | 3.70 | 58.41                  | 43.60 | 100.63                 | 75.00                |
|               | B35    | 6.92                       | 113.4                    | 53.93                 | 203.9 | 52.18                  | 197.2 | 50.81                  | 192.0               | 5.39                         | 4.00 | 66.29                  | 49.40 | 114.42                 | 85.30                |
|               | B38    | 7.36                       | 120.6                    | 57.35                 | 216.8 | 55.61                  | 210.2 | 54.24                  | 204.9               | 5.59                         | 4.20 | 70.28                  | 52.40 | 121.42                 | 90.50                |
|               | B42    | 8.39                       | 137.5                    | 65.39                 | 247.2 | 63.65                  | 240.6 | 62.28                  | 235.4               | 6.05                         | 4.50 | 79.66                  | 59.40 | 137.83                 | 102.70               |
| P2 & P3       | 045    | 8.89                       | 145.7                    | 69.29                 | 262.0 | 67.11                  | 253.6 | 65.31                  | 246.8               | 6.74                         | 5.00 | 83.75                  | 62.40 | 145.79                 | 108.70               |
|               | 050    | 9.64                       | 157.9                    | 75.14                 | 284.0 | 72.96                  | 275.8 | 71.78 <sup>1)</sup>    | 271.3 <sup>1)</sup> | 7.08                         | 5.30 | 90.58                  | 67.50 | 134.50 <sup>1)</sup>   | 100.30 <sup>1)</sup> |
|               |        |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                      |
|               | 003    | 0.66                       | 10.8                     | 5.14                  | 19.6  | 3.85                   | 14.6  | --                     | --                  | 2.11                         | 1.57 | 8.45                   | 6.30  | --                     | --                   |
|               | 005    | 1.05                       | 17.2                     | 8.18                  | 30.9  | 6.89                   | 26.0  | 4.34                   | 16.44               | 2.29                         | 1.70 | 12.00                  | 8.94  | 23.97                  | 17.88                |
|               | 006    | 1.30                       | 21.3                     | 10.13                 | 38.3  | 8.84                   | 33.4  | 5.71                   | 21.6                | 2.40                         | 1.78 | 14.28                  | 10.64 | 28.96                  | 21.60                |
|               | 008    | 1.61                       | 26.4                     | 12.55                 | 47.4  | 11.26                  | 42.6  | 8.12                   | 30.72               | 2.54                         | 1.89 | 17.11                  | 12.75 | 35.08                  | 26.16                |
|               | 010    | 2.08                       | 34.1                     | 16.22                 | 61.3  | 14.93                  | 56.4  | 11.81                  | 44.64               | 2.76                         | 2.06 | 21.38                  | 15.94 | 44.25                  | 33.00                |
|               | 012    | 2.26                       | 37.1                     | 17.64                 | 66.7  | 16.35                  | 61.8  | 13.24                  | 50.04               | 2.84                         | 2.11 | 23.05                  | 17.18 | 47.47                  | 35.40                |
|               | 014    | 2.81                       | 46.0                     | 21.88                 | 82.7  | 20.59                  | 77.8  | 17.46                  | 66.00               | 3.09                         | 2.30 | 27.99                  | 20.87 | 58.73                  | 43.80                |
|               | 015    | 3.08                       | 50.5                     | 23.99                 | 90.7  | 22.83                  | 86.3  | 19.39                  | 73.32               | 3.21                         | 2.40 | 30.30                  | 22.60 | 63.56                  | 47.40                |
|               | 017    | 3.56                       | 58.3                     | 27.73                 | 104.8 | 26.44                  | 99.9  | 23.33                  | 88.2                | 3.43                         | 2.55 | 34.81                  | 25.95 | 73.54                  | 54.84                |
|               | 020    | 3.89                       | 63.8                     | 30.34                 | 114.7 | 29.05                  | 109.8 | 25.93                  | 98.04               | 3.58                         | 2.66 | 37.86                  | 28.23 | 80.14                  | 59.76                |
|               | 022    | 4.29                       | 70.3                     | 33.43                 | 126.4 | 32.14                  | 121.5 | 29.05 <sup>2)</sup>    | 109.8 <sup>2)</sup> | 3.76                         | 2.80 | 41.47                  | 30.92 | 80.94 <sup>2)</sup>    | 60.36 <sup>2)</sup>  |
|               | 025    | 4.84                       | 79.3                     | 37.71                 | 142.5 | 36.42                  | 137.6 | ---                    | ---                 | 4.01                         | 2.99 | 46.46                  | 34.64 | ---                    | ---                  |
|               | 028    | 5.42                       | 88.8                     | 42.23                 | 159.6 | 40.94                  | 154.7 | ---                    | ---                 | 4.27                         | 3.18 | 51.74                  | 38.58 | ---                    | ---                  |
|               | 031    | 6.10                       | 100.0                    | 47.56                 | 179.7 | 46.27                  | 174.9 | ---                    | ---                 | 4.58                         | 3.41 | 57.95                  | 43.21 | ---                    | ---                  |

1) 050 = 210 bar (3000 psi) max. int

2) 022 = 240 bar (3500 psi) max. int

-- Not to use because internal leakage greater than 50% of theoretical flow

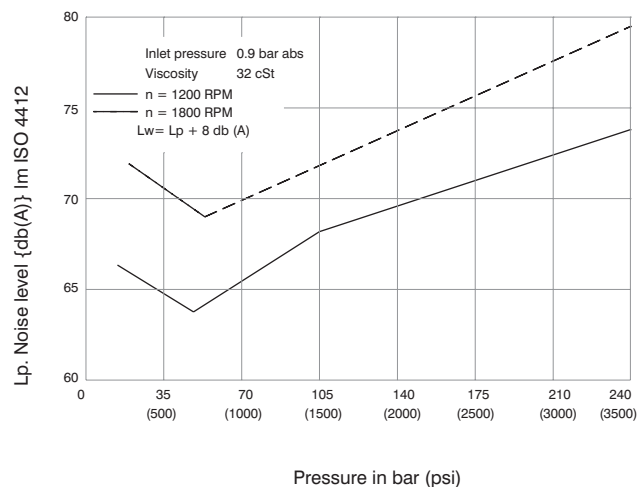
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

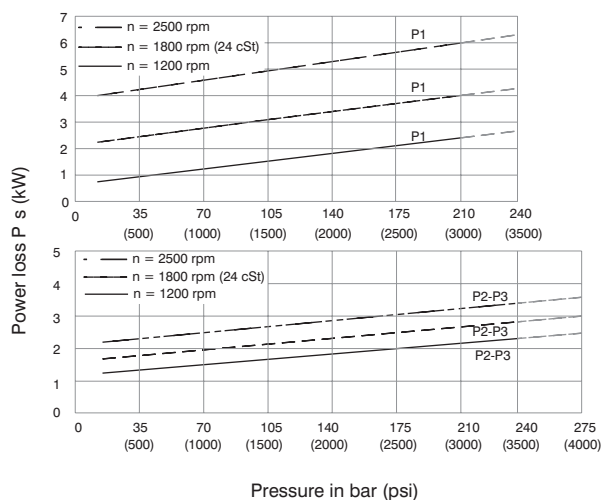
## 噪音值 (典型)

VT7QDCC - B31-022-022



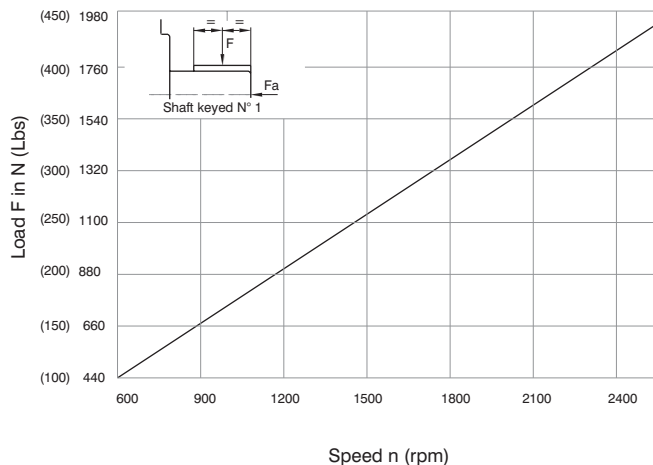
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

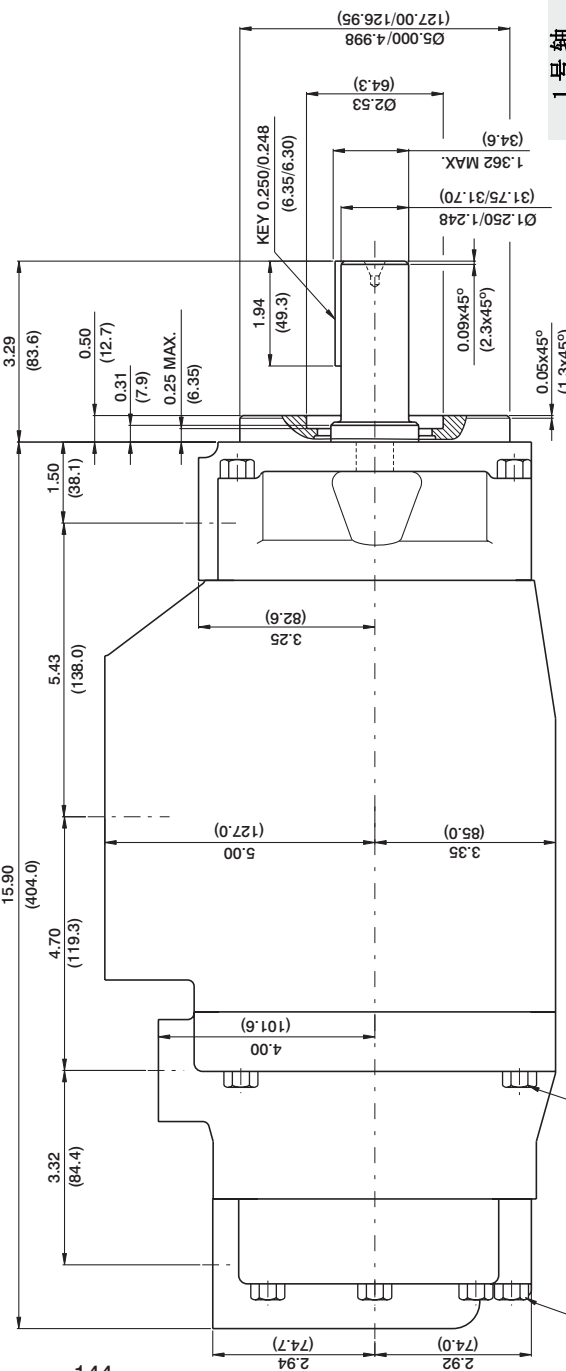
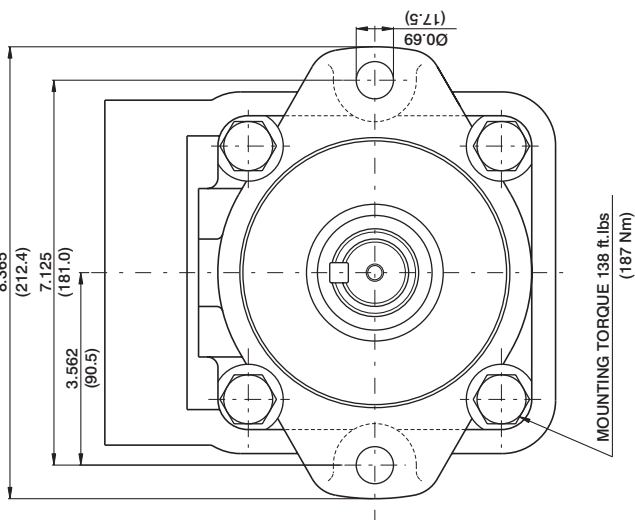
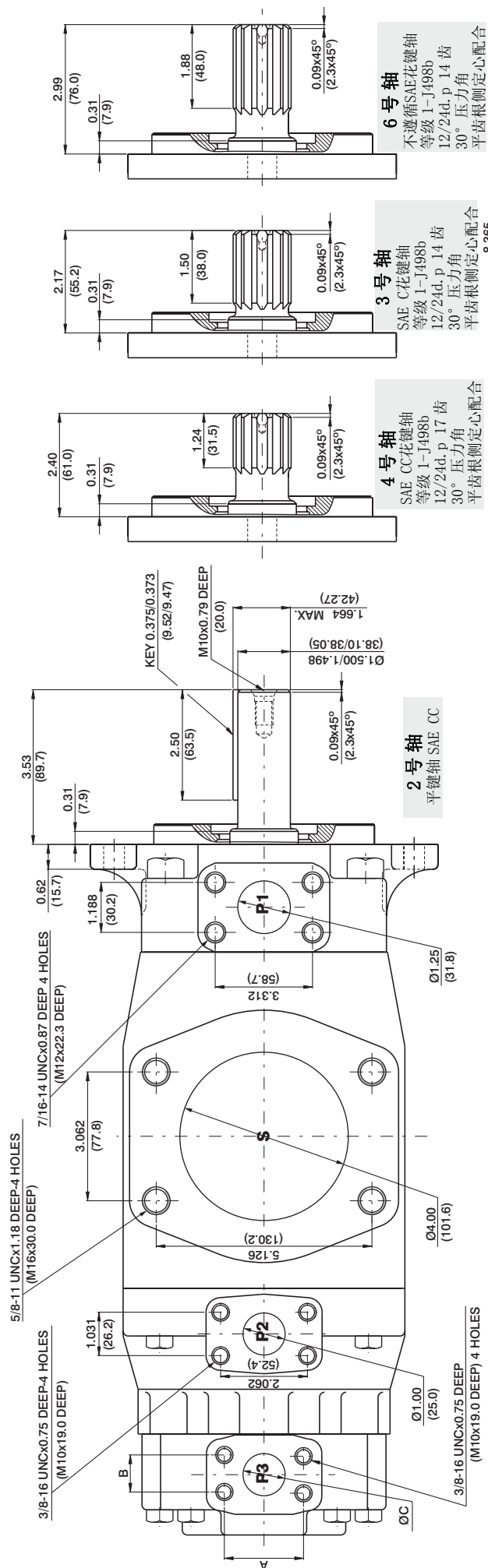


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载

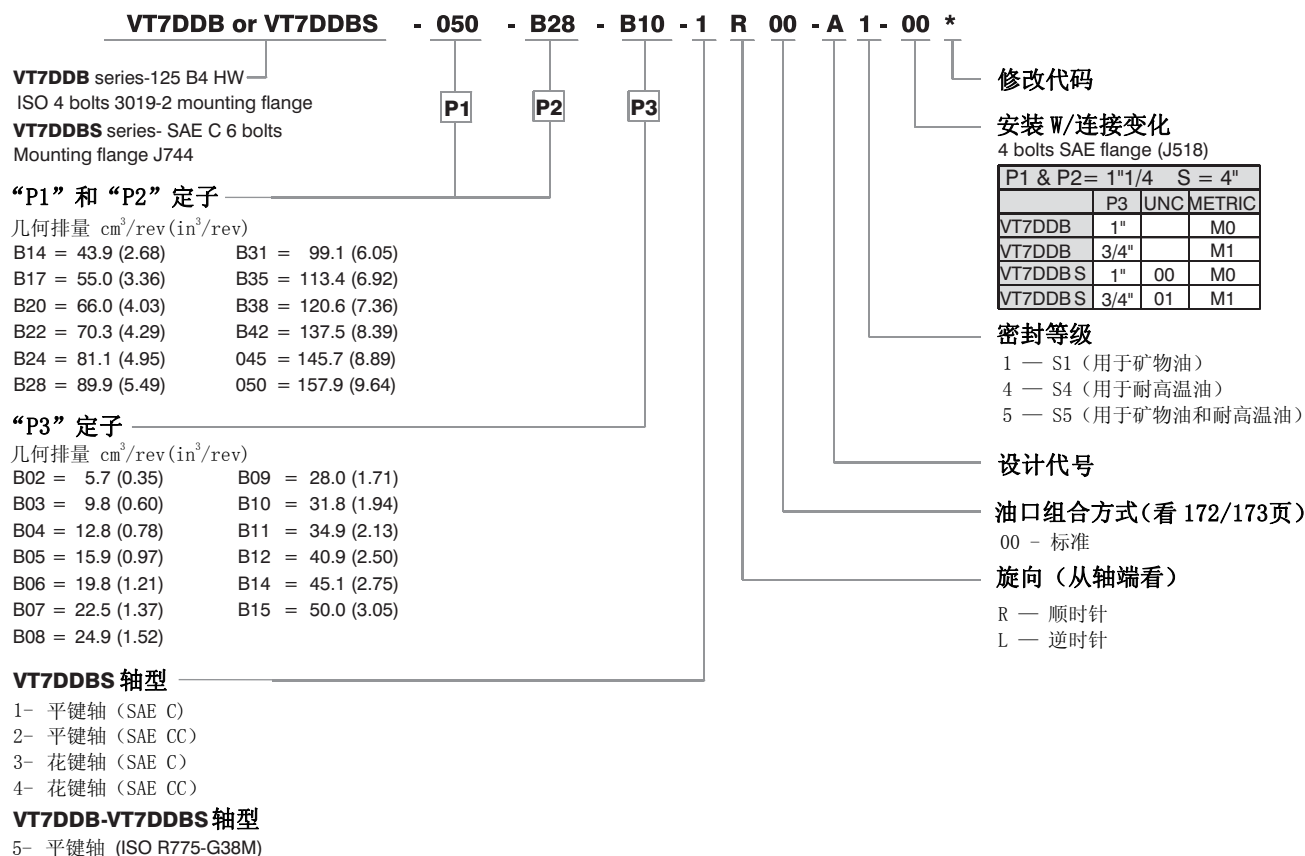


Maximum axial load permissible  $F_a = 1200$  N (449 Lbs)



| 轴                      | 1             | 2             | 3             | 4             |
|------------------------|---------------|---------------|---------------|---------------|
| Vp x p max. (P1+P2+P3) | 38299 (43240) | 58209 (66500) | 54027 (61200) | 58902 (66500) |

| PORT    | CODE | A            | B            | C            |
|---------|------|--------------|--------------|--------------|
| 00 & M0 |      | 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4)  |
| 01 & M1 |      | 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.05) |



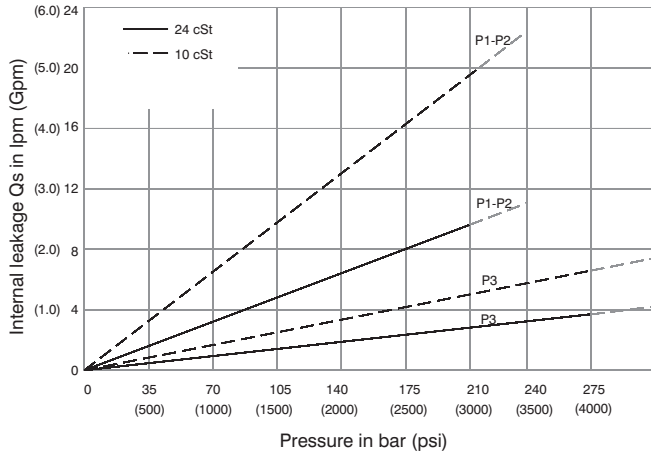
## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series | Volumetric Displacement Vp |                          | Flow q & n = 1800 rpm |       |                        |       |                        |                     | Input power p & n = 1800 rpm |      |                        |      |                        |                     |
|---------------|--------|----------------------------|--------------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|------|------------------------|------|------------------------|---------------------|
|               |        |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 250 bar (3630 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 250 bar (3630 psi) |                     |
|               |        | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw   | hp                     | kw   | hp                     | kw                  |
| P1 & P2       | B14    | 2.68                       | 43.9                     | 20.92                 | 79.1  | 19.18                  | 72.5  | 17.81                  | 67.3                | 3.46                         | 2.6  | 27.77                  | 20.7 | 47.03                  | 35.1                |
|               | B17    | 3.36                       | 55.0                     | 26.16                 | 98.8  | 24.41                  | 92.3  | 23.04                  | 87.0                | 3.77                         | 2.8  | 33.88                  | 25.3 | 57.71                  | 43.0                |
|               | B20    | 4.03                       | 66.0                     | 31.39                 | 118.6 | 29.64                  | 112.0 | 28.27                  | 106.8               | 4.07                         | 3.0  | 39.98                  | 29.8 | 68.39                  | 51.0                |
|               | B22    | 4.29                       | 70.3                     | 33.43                 | 126.4 | 31.69                  | 119.8 | 30.32                  | 104.6               | 4.19                         | 3.1  | 42.37                  | 31.6 | 72.57                  | 54.1                |
|               | B24    | 4.95                       | 81.1                     | 38.57                 | 145.8 | 36.82                  | 139.2 | 35.45                  | 134.0               | 4.49                         | 3.4  | 48.36                  | 36.1 | 83.06                  | 61.9                |
|               | B28    | 5.49                       | 89.9                     | 42.80                 | 161.8 | 41.06                  | 155.2 | 39.69                  | 150.0               | 4.74                         | 3.5  | 53.30                  | 39.7 | 91.70                  | 68.4                |
|               | B31    | 6.05                       | 99.1                     | 47.18                 | 178.3 | 45.43                  | 171.7 | 44.06                  | 166.5               | 4.99                         | 3.7  | 58.41                  | 43.6 | 100.63                 | 75.0                |
|               | B35    | 6.92                       | 113.4                    | 53.93                 | 203.9 | 52.18                  | 197.2 | 50.81                  | 192.0               | 5.39                         | 4.0  | 66.29                  | 49.4 | 114.42                 | 85.3                |
|               | B38    | 7.36                       | 120.6                    | 57.35                 | 216.8 | 55.61                  | 210.2 | 54.24                  | 204.9               | 5.59                         | 4.2  | 70.28                  | 52.4 | 121.42                 | 90.5                |
|               | B42    | 8.39                       | 137.5                    | 65.39                 | 247.2 | 63.65                  | 240.6 | 62.28                  | 235.4               | 6.05                         | 4.5  | 79.66                  | 59.4 | 137.83                 | 102.8               |
| P3            | 045    | 8.89                       | 145.7                    | 69.29                 | 262.0 | 67.11                  | 253.6 | 65.31                  | 246.8               | 6.74                         | 5.0  | 83.75                  | 62.4 | 145.79                 | 108.7               |
|               | 050    | 9.64                       | 157.9                    | 75.14                 | 284.0 | 72.96                  | 275.8 | 71.78 <sup>1)</sup>    | 271.3 <sup>1)</sup> | 7.08                         | 5.3  | 90.58                  | 67.5 | 134.50 <sup>1)</sup>   | 100.3 <sup>1)</sup> |
|               |        |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 300 bar (4350 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |      | p = 300 bar (4350 psi) |                     |
|               | B02    | 0.35                       | 5.7                      | 2.76                  | 10.4  | 2.33                   | 8.8   | 1.80                   | 6.8                 | 0.74                         | 0.55 | 4.02                   | 3.0  | 8.10                   | 6.0                 |
|               | B03    | 0.60                       | 9.8                      | 4.66                  | 17.6  | 4.23                   | 15.9  | 3.70                   | 14.0                | 0.85                         | 0.63 | 6.24                   | 4.7  | 12.93                  | 9.6                 |
|               | B04    | 0.78                       | 12.8                     | 6.09                  | 23.0  | 5.66                   | 21.4  | 5.13                   | 19.4                | 0.94                         | 0.70 | 7.90                   | 5.9  | 16.55                  | 12.3                |
|               | B05    | 0.97                       | 15.9                     | 7.56                  | 28.6  | 7.13                   | 26.9  | 6.60                   | 25.0                | 1.02                         | 0.76 | 9.62                   | 7.2  | 20.29                  | 15.1                |
|               | B06    | 1.21                       | 19.8                     | 9.42                  | 35.6  | 8.99                   | 33.9  | 8.46                   | 32.0                | 1.13                         | 0.84 | 11.79                  | 8.8  | 25.00                  | 18.6                |
|               | B07    | 1.37                       | 22.5                     | 10.70                 | 40.4  | 10.27                  | 38.8  | 9.74                   | 36.8                | 1.20                         | 0.89 | 13.29                  | 9.9  | 28.26                  | 21.1                |
|               | B08    | 1.52                       | 24.9                     | 11.84                 | 44.7  | 11.41                  | 43.1  | 10.88                  | 41.1                | 1.27                         | 0.95 | 14.62                  | 10.9 | 31.15                  | 23.2                |
|               | B09    | 1.71                       | 28.0                     | 13.31                 | 50.3  | 12.87                  | 48.6  | 12.35                  | 47.0                | 1.36                         | 1.01 | 16.35                  | 12.2 | 34.92                  | 26.1                |
|               | B10    | 1.94                       | 31.8                     | 15.12                 | 57.2  | 14.69                  | 55.5  | 14.16                  | 53.5                | 1.46                         | 1.10 | 18.45                  | 13.8 | 39.48                  | 29.4                |
|               | B11    | 2.13                       | 34.9                     | 16.64                 | 62.9  | 16.19                  | 61.2  | 15.68                  | 59.3                | 1.55                         | 1.16 | 20.17                  | 15.0 | 43.22                  | 32.2                |
|               | B12    | 2.50                       | 40.9                     | 19.50                 | 73.7  | 19.07                  | 72.1  | 18.54                  | 70.1                | 1.72                         | 1.28 | 23.55                  | 17.6 | 50.58                  | 37.7                |
|               | B14    | 2.75                       | 45.1                     | 21.40                 | 80.8  | 20.95                  | 79.2  | 20.44                  | 77.0                | 1.83                         | 1.36 | 25.80                  | 19.2 | 55.48                  | 41.4                |
|               | B15    | 3.05                       | 50.0                     | 23.78                 | 89.8  | 23.35                  | 88.3  | 22.88                  | 86.5 <sup>2)</sup>  | 1.97                         | 1.45 | 28.55                  | 21.3 | 57.35 <sup>2)</sup>    | 42.7 <sup>2)</sup>  |

1) 050 = 210 bar (3000 psi) max. int

2) B15 = 280 bar (4060 psi) max. int

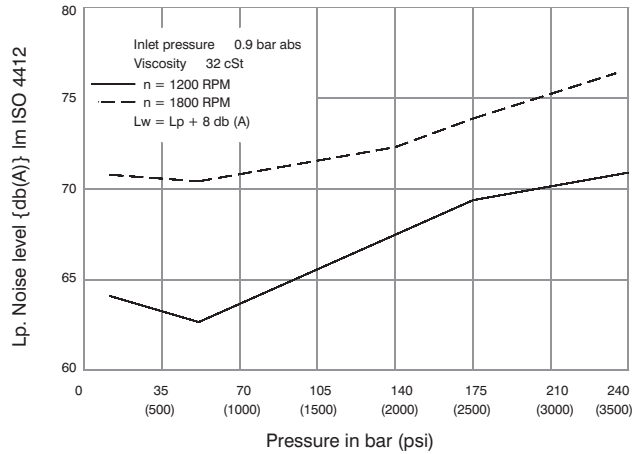
内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

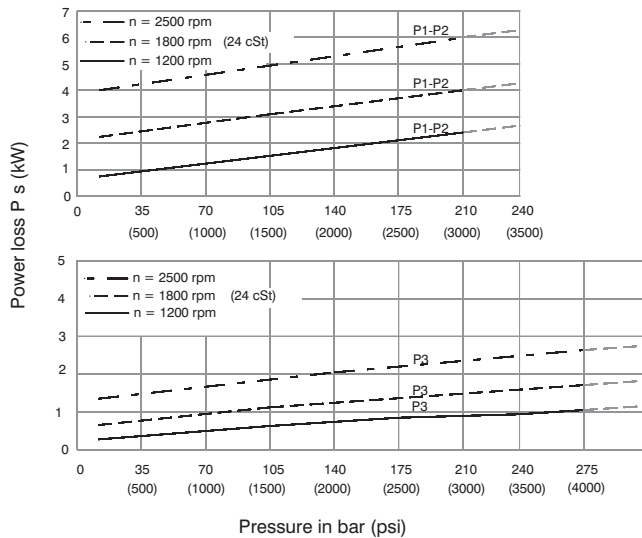
噪音值 (典型)

VT7DDB- B31-B31-B10



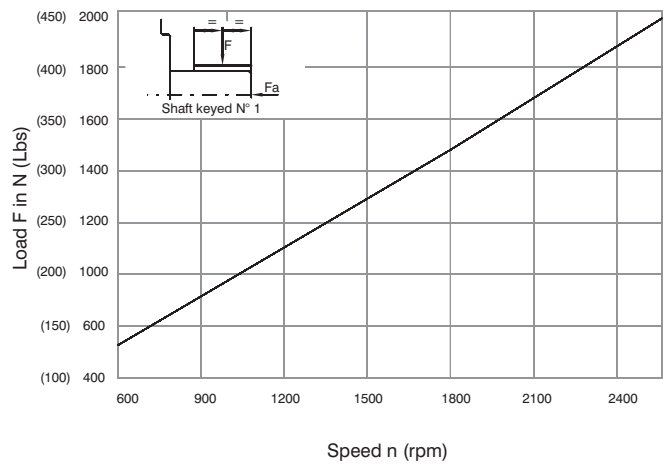
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



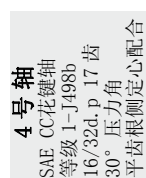
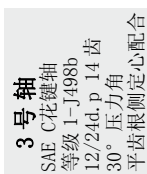
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N (270 Lbs)}$





| Series         | Alternate mounting flange |                |             |              |               |              | K2            | ØD2          |
|----------------|---------------------------|----------------|-------------|--------------|---------------|--------------|---------------|--------------|
|                | ØS                        |                | Min.        | W            | K1            | ØD1          |               |              |
|                | MAX.                      | ex45°          |             |              |               |              |               |              |
| <b>V77DDB</b>  | 4.921 (124.99)            | 4.919 (124.94) | 0.079 (2.0) | 0.374 (9.49) | 7.087 (180.0) | 0.709 (18.0) | 4.454 (113.1) | 0.551 (13.9) |
| <b>V77DDBS</b> | 5.00 (127.00)             | 4.998 (126.94) | 0.059 (1.5) | 0.50 (12.7)  | 7.126 (181.0) | 0.689 (17.5) | 4.508 (114.5) | 0.563 (14.3) |

| Alternate connect. variables |             |              |
|------------------------------|-------------|--------------|
|                              | 00 & M0     | 01 & M1      |
| <b>A</b>                     | 1.03 (26.2) | 0.874 (22.2) |
| <b>B</b>                     | 2.06 (52.4) | 1.874 (47.6) |
| <b>C</b>                     | 1.00 (25.4) | 0.75 (19.05) |

## VT7EDB or VT7EDBS - 062 - B28 - B10 - 1 R 00 - A 1 - 00 \*

VT7EDB series-250 B4 HW  
ISO 4 bolts 3019-2 mounting flange  
VT7EDBS series- SAE E 4 bolts  
Mounting flange J744

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

042 = 132.2 (8.07)      057 = 183.2 (11.18)  
045 = 142.5 (8.70)      062 = 196.6 (12.0)  
050 = 158.5 (9.67)      066 = 213.0 (13.0)  
052 = 163.8 (10.0)      072 = 227.1 (13.86)  
054 = 170.9 (10.43)      085 = 268.7 (16.40)

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

B14 = 43.9 (2.68)      B31 = 99.1 (6.05)  
B17 = 55.0 (3.36)      B35 = 113.4 (6.92)  
B20 = 66.0 (4.03)      B38 = 120.6 (7.36)  
B22 = 70.3 (4.29)      B42 = 137.5 (8.39)  
B24 = 81.1 (4.95)      045 = 145.7 (8.89)  
B28 = 89.9 (5.49)      050 = 157.9 (9.64)

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

B02 = 5.7 (0.35)      B08 = 24.9 (1.52)      B12 = 40.9 (2.50)  
B03 = 9.8 (0.60)      B07 = 22.5 (1.37)      B14 = 45.1 (2.75)  
B04 = 12.8 (0.78)      B09 = 28.0 (1.71)      B15 = 50.0 (3.05)  
B05 = 15.9 (0.97)      B10 = 31.8 (1.94)  
B06 = 19.8 (1.21)      B11 = 34.9 (2.13)

### 修改代码

### 安装 W/连接变化

4 bolts SAE flange (J518)

| P1 = 11" P2 = 11" S = 4" |      |     |        |
|--------------------------|------|-----|--------|
|                          | P3   | UNC | METRIC |
| VT7EDB                   | 1"   |     | M0     |
| VT7EDB                   | 3/4" |     | M1     |
| VT7EDBS                  | 1"   | 00  | M0     |
| VT7EDBS                  | 3/4" | 01  | M1     |

### 密封等级

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

### 设计代号

### 油口组合方式(看 172/173页)

00 — 标准

### 旋向 (从轴端看)

R — 顺时针  
L — 逆时针

### VT7EDB轴型

1- 平键轴 (G45N-ISO 3019-2)

### VT7EDBS轴型

2- 平键轴 (SAE D & E)  
3- 花键轴 (SAE D & E)

### 性能参数 (24cSt) (输入功率仅表示单泵)

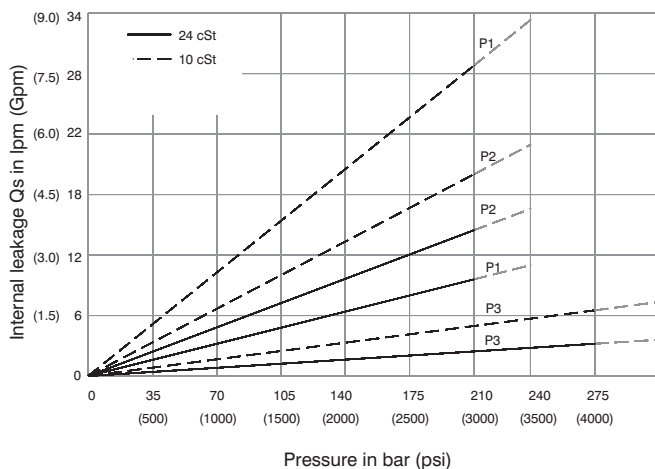
| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |                     | Input power p & n = 1800 rpm |      |                        |                     |                        |                     |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|------|------------------------|---------------------|------------------------|---------------------|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw   | hp                     | kw                  | hp                     | kw                  |
| P1            | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2               | 8.09                         | 6.03 | 78.44                  | 58.49               | 133.80                 | 99.77               |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3               | 8.37                         | 6.24 | 84.04                  | 62.66               | 143.60                 | 107.08              |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3               | 8.82                         | 6.58 | 92.97                  | 69.32               | 159.24                 | 118.75              |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6               | 8.99                         | 6.70 | 96.47                  | 71.93               | 165.36                 | 123.31              |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6               | 9.17                         | 6.83 | 99.75                  | 74.38               | 177.46                 | 132.33              |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7               | 9.51                         | 7.09 | 106.57                 | 79.46               | 189.84                 | 141.56              |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9               | 9.88                         | 7.36 | 114.17                 | 85.13               | 196.34                 | 146.41              |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8               | 10.34                        | 7.71 | 123.38                 | 92.00               | 212.46                 | 158.43              |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6               | 10.72                        | 7.99 | 131.04                 | 97.71               | 225.86                 | 168.42              |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | --                     | --                  | 11.88                        | 8.85 | 101.66 <sup>1)</sup>   | 75.80 <sup>1)</sup> | --                     | --                  |
| P2            | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5                | 17.81                  | 67.3                | 3.46                         | 2.6  | 27.77                  | 20.7                | 47.03                  | 35.07               |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3                | 23.04                  | 87.0                | 3.77                         | 2.8  | 33.88                  | 25.3                | 57.71                  | 43.03               |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0               | 28.27                  | 106.8               | 4.07                         | 3.0  | 39.98                  | 29.8                | 68.39                  | 50.99               |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8               | 30.32                  | 104.6               | 4.19                         | 3.1  | 42.37                  | 31.6                | 72.57                  | 54.12               |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2               | 35.45                  | 134.0               | 4.49                         | 3.4  | 48.36                  | 36.1                | 83.06                  | 61.93               |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2               | 39.69                  | 150.0               | 4.74                         | 3.5  | 53.30                  | 39.7                | 91.70                  | 68.38               |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7               | 44.06                  | 166.5               | 4.99                         | 3.7  | 58.41                  | 43.6                | 100.63                 | 75.03               |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2               | 50.81                  | 192.0               | 5.39                         | 4.0  | 66.29                  | 49.4                | 114.42                 | 85.32               |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2               | 54.24                  | 204.9               | 5.59                         | 4.2  | 70.28                  | 52.4                | 121.42                 | 90.54               |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6               | 62.28                  | 235.4               | 6.05                         | 4.5  | 79.66                  | 59.4                | 137.83                 | 102.77              |
|               | 045    | 8.89                       | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6               | 65.31                  | 246.8               | 6.74                         | 5.0  | 83.75                  | 62.4                | 145.79                 | 108.71              |
|               | 050    | 9.64                       | 157.9                | 75.14                 | 284.0 | 72.96                  | 275.8               | 71.78 <sup>2)</sup>    | 271.3 <sup>2)</sup> | 7.08                         | 5.3  | 90.58                  | 67.5                | 134.50 <sup>2)</sup>   | 100.3 <sup>2)</sup> |
| P3            | B02    | 0.35                       | 5.7                  | 2.76                  | 10.4  | 2.33                   | 8.8                 | 1.80                   | 6.8                 | 0.74                         | 0.55 | 4.02                   | 2.99                | 8.10                   | 6.04                |
|               | B03    | 0.60                       | 9.8                  | 4.66                  | 17.6  | 4.23                   | 15.9                | 3.70                   | 14.0                | 0.85                         | 0.63 | 6.24                   | 4.65                | 12.93                  | 9.64                |
|               | B04    | 0.78                       | 12.8                 | 6.09                  | 23.0  | 5.66                   | 21.4                | 5.13                   | 19.4                | 0.94                         | 0.70 | 7.90                   | 5.89                | 16.55                  | 12.34               |
|               | B05    | 0.97                       | 15.9                 | 7.56                  | 28.6  | 7.13                   | 26.9                | 6.60                   | 25.0                | 1.02                         | 0.76 | 9.62                   | 7.17                | 20.29                  | 15.13               |
|               | B06    | 1.21                       | 19.8                 | 9.42                  | 35.6  | 8.99                   | 33.9                | 8.46                   | 32.0                | 1.13                         | 0.84 | 11.79                  | 8.79                | 25.00                  | 18.64               |
|               | B07    | 1.37                       | 22.5                 | 10.70                 | 40.4  | 10.27                  | 38.8                | 9.74                   | 36.8                | 1.20                         | 0.89 | 13.29                  | 9.91                | 28.26                  | 21.07               |
|               | B08    | 1.52                       | 24.9                 | 11.84                 | 44.7  | 11.41                  | 43.1                | 10.88                  | 41.1                | 1.27                         | 0.95 | 14.62                  | 10.90               | 31.15                  | 23.23               |
|               | B09    | 1.71                       | 28.0                 | 13.31                 | 50.3  | 12.87                  | 48.6                | 12.35                  | 47.0                | 1.36                         | 1.02 | 16.35                  | 12.19               | 34.92                  | 26.03               |
|               | B10    | 1.94                       | 31.8                 | 15.12                 | 57.2  | 14.69                  | 55.5                | 14.16                  | 53.5                | 1.46                         | 1.09 | 18.45                  | 13.76               | 39.48                  | 29.44               |
|               | B11    | 2.13                       | 34.9                 | 16.64                 | 62.9  | 16.19                  | 61.2                | 15.68                  | 59.3                | 1.55                         | 1.16 | 20.17                  | 15.04               | 43.22                  | 32.22               |
|               | B12    | 2.50                       | 40.9                 | 19.50                 | 73.7  | 19.07                  | 72.1                | 18.54                  | 70.1                | 1.72                         | 1.28 | 23.55                  | 17.56               | 50.58                  | 37.71               |
|               | B14    | 2.75                       | 45.1                 | 21.40                 | 80.8  | 20.95                  | 79.2                | 20.44                  | 77.0                | 1.83                         | 1.36 | 25.80                  | 19.23               | 55.48                  | 41.37               |
|               | B15    | 3.05                       | 50.0                 | 23.78                 | 89.8  | 23.35                  | 88.3                | 22.88 <sup>3)</sup>    | 86.5 <sup>3)</sup>  | 1.97                         | 1.47 | 28.55                  | 21.28               | 57.35 <sup>3)</sup>    | 42.76 <sup>3)</sup> |

1) 085 = 90 bar (1300 psi) max.int.

2) 050 = 210 bar (3000 psi) max. int

3) B15 = 280 bar (4060 psi) max. int

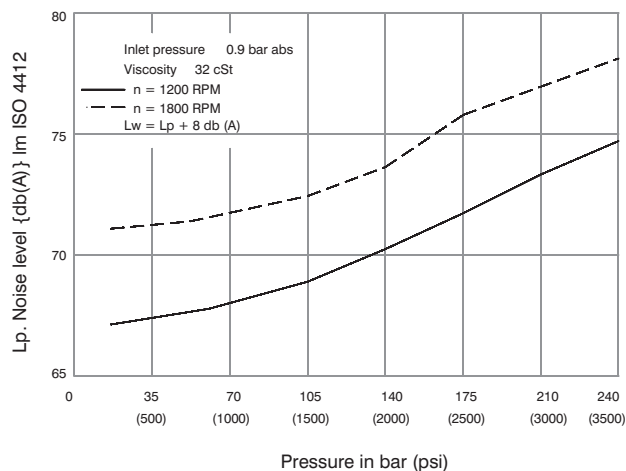
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

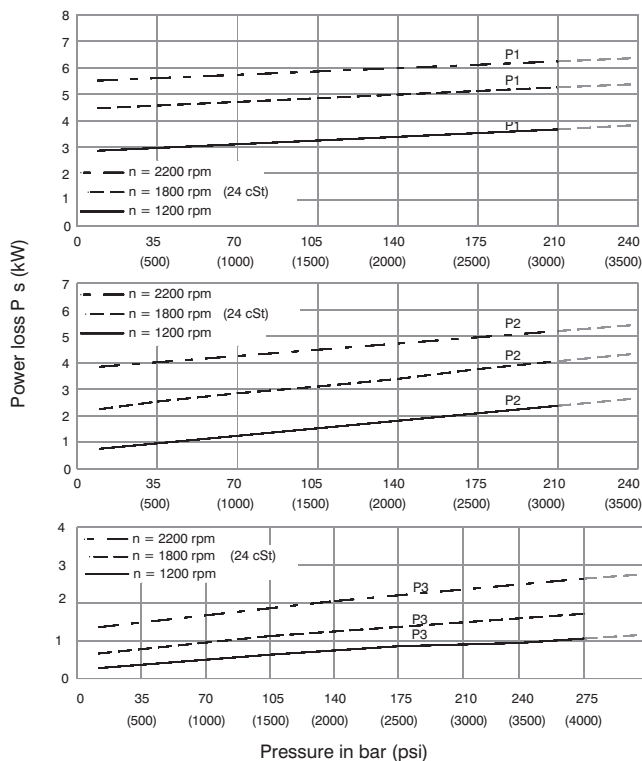
## 噪音值 (典型)

VT7EDB- 062-B35-B04



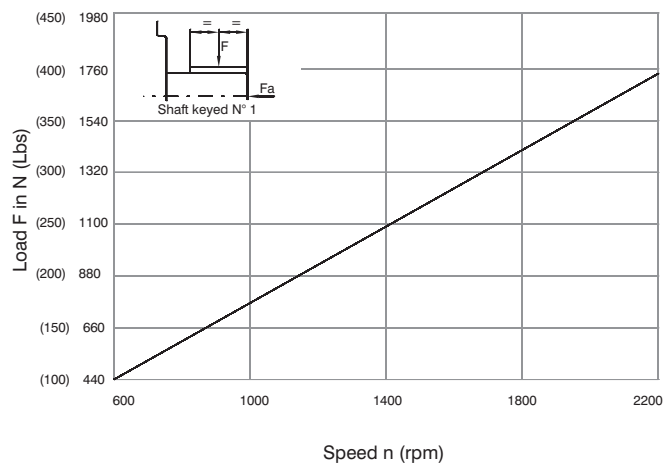
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

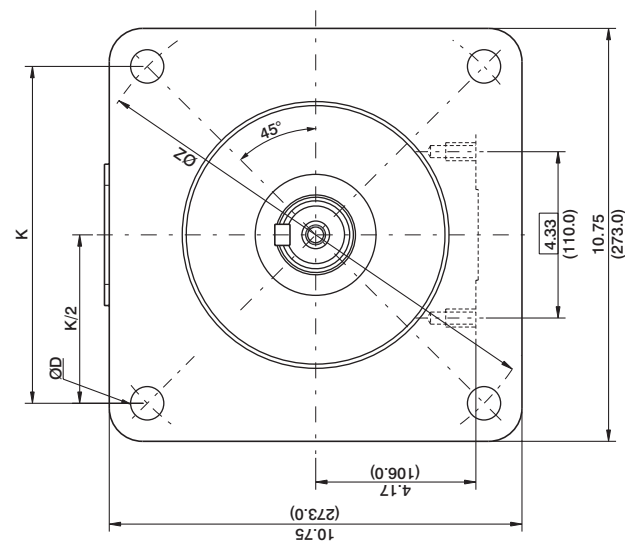


Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N (449 Lbs)}$



| PORT CODE | A     | B            | ØC          |
|-----------|-------|--------------|-------------|
| P3        | 00&M0 | 2.06 (52.4)  | 1.00 (25.4) |
|           | 01&M1 | 1.874 (47.6) | 0.75 (19.0) |

| 轴 | 主轴扭矩极限<br>$\text{in}^3/\text{rev} \times \text{psi}$ (ml/rev x bar) |
|---|---------------------------------------------------------------------|
| 1 | Vp x p max. (P1 + P2 + P3)<br>101506 (114715)                       |
| 2 | 104818 (118458)                                                     |
| 3 | 112312 (126928)                                                     |

| Series  |               | Alternate mounting flange |             |              |               |                |
|---------|---------------|---------------------------|-------------|--------------|---------------|----------------|
|         |               | ØS                        | Min.        | W            | K             | ØZ             |
| VT7EDB  | 9.842 (250.0) | 9.840 (249.94)            | 0.079 (2.0) | 0.354 (8.99) | ---           | 12.401 (315.0) |
| VT7EDBS | 6.50 (165.10) | 6.498 (165.05)            | 0.079 (2.0) | 0.354 (8.99) | 8.838 (224.5) | 0.866 (21.99)  |
| VT7EDBS | 6.50 (165.10) | 6.498 (165.05)            | 0.079 (2.0) | 0.354 (8.99) | 8.838 (224.5) | 0.811 (20.59)  |

## VT7QEDC or VT7QEDCS - 062 - B28 - B10 - 1 R 00-A 1 - 00 \*

**VT7QEDC** series-250 B4 HW

ISO 2 bolts 3019-2 mounting flange

**VT7QEDCS** series- SAE E 4 bolts

Mounting flange J744

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

042 = 132.2 (8.07) 057 = 183.2 (11.18)

045 = 142.5 (8.77) 062 = 196.6 (12.00)

050 = 158.5 (9.67) 066 = 213.0 (13.00)

052 = 163.8 (10.00) 072 = 226.1 (13.86)

054 = 170.9 (10.43) 085 = 268.7 (16.40)

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

B14 = 43.9 (2.68) B31 = 99.1 (6.05)

B17 = 55.0 (3.36) B35 = 113.4 (6.92)

B20 = 66.0 (4.03) B38 = 120.6 (7.36)

B22 = 70.3 (4.29) B42 = 137.5 (8.39)

B24 = 81.1 (4.95) 045 = 145.7 (8.89)

B28 = 89.9 (5.49) 050 = 157.9 (9.64)

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

\* 003/B03/Y03 = 10.8 (0.66) 015/B15/Y15 = 50.5 (3.08)

005/B05/Y05 = 17.2 (1.05) 017/B17/Y17 = 58.3 (3.56)

006/B06/Y06 = 21.3 (1.30) 020/B20/Y20 = 63.8 (3.89)

008/B08/Y08 = 26.4 (1.61) 022/B22/Y22 = 70.3 (4.29)

010/B10/Y10 = 34.1 (2.08) 025/B25/Y25 = 79.3 (4.84)

012/B12/Y12 = 37.1 (2.26) 028/B28/Y28 = 88.8 (5.42)

014/B14/Y14 = 46.0 (2.81) 031/B31/Y31 = 100.0 (6.10)

\* “0” -单向 “B” -双向 “Y” -双向, 冷启动

性能参数 (24cSt) (输入功率仅表示单泵)

### 修改代码

### 安装 W/连接变化

4 bolts SAE flange (J518)

| P1 = 1 1/2" P2 = 1 1/4" S = 4" |      |     |        |
|--------------------------------|------|-----|--------|
|                                | P3   | UNC | METRIC |
| VT7QEDC                        | 1"   |     | M0     |
| VT7QEDC                        | 3/4" |     | M1     |
| VT7QEDCS                       | 1"   | 00  | M0     |
| VT7QEDCS                       | 3/4" | 01  | M1     |

### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代号

### 油口组合方式(看 172/173页)

00 - 标准

### 旋向 (从轴端看)

R — 顺时针

L — 逆时针

### VT7QEDC 轴型

1- 平键轴 (G45N-ISO 3019-2)

### VT7QEDCS 轴型

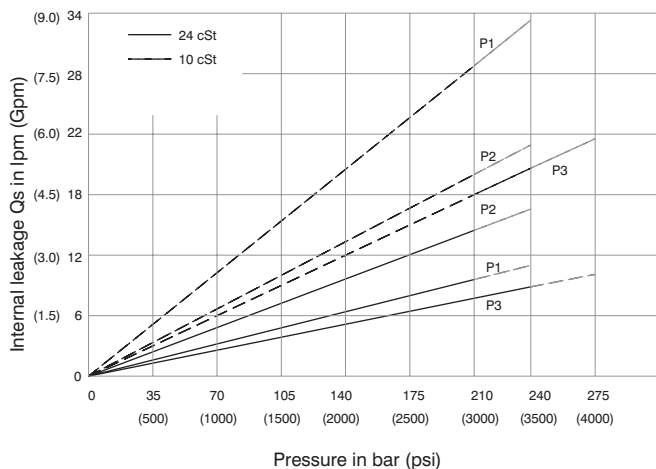
2- 平键轴 (SAE D & E)

3- 花键轴 (SAE D & E)

| Pressure port | Series | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                     |                        |                     |                     |      | Input power p & n = 1800 rpm |                     |                        |                      |    |    |
|---------------|--------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|---------------------|------|------------------------------|---------------------|------------------------|----------------------|----|----|
|               |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi) |      | p = 140 bar (2000 psi)       |                     | p = 240 bar (3500 psi) |                      |    |    |
|               |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                  | kw   | hp                           | kw                  | hp                     | kw                   | hp | kw |
| P1            | 042    | 8.07                       | 132.2                | 62.92                 | 237.8 | 60.37                  | 228.2               | 58.52                  | 221.2               | 8.09                | 6.03 | 78.44                        | 58.49               | 133.80                 | 99.77                |    |    |
|               | 045    | 8.70                       | 142.5                | 67.72                 | 255.9 | 65.17                  | 246.3               | 63.32                  | 239.3               | 8.37                | 6.24 | 84.04                        | 62.66               | 143.60                 | 107.08               |    |    |
|               | 050    | 9.67                       | 158.5                | 75.38                 | 284.9 | 72.83                  | 275.3               | 70.98                  | 268.3               | 8.82                | 6.58 | 92.97                        | 69.32               | 159.24                 | 118.75               |    |    |
|               | 052    | 10.00                      | 163.8                | 78.37                 | 296.2 | 75.82                  | 286.6               | 73.97                  | 279.6               | 8.99                | 6.70 | 96.47                        | 71.93               | 165.36                 | 123.31               |    |    |
|               | 054    | 10.43                      | 170.9                | 81.27                 | 307.2 | 78.72                  | 297.6               | 76.87                  | 290.6               | 9.17                | 6.83 | 99.75                        | 74.38               | 177.46                 | 132.33               |    |    |
|               | 057    | 11.18                      | 183.2                | 87.12                 | 329.3 | 84.57                  | 319.7               | 82.72                  | 312.7               | 9.51                | 7.09 | 106.57                       | 79.46               | 189.84                 | 141.56               |    |    |
|               | 062    | 12.00                      | 196.6                | 93.54                 | 353.6 | 90.99                  | 343.9               | 89.14                  | 336.9               | 9.88                | 7.36 | 114.17                       | 85.13               | 196.34                 | 146.41               |    |    |
|               | 066    | 13.00                      | 213.0                | 101.44                | 383.4 | 98.89                  | 373.8               | 97.04                  | 366.8               | 10.34               | 7.71 | 123.38                       | 92.00               | 212.46                 | 158.43               |    |    |
|               | 072    | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 398.6               | 103.60                 | 391.6               | 10.72               | 7.99 | 131.04                       | 97.71               | 225.86                 | 168.42               |    |    |
|               | 085    | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>1)</sup>   | 476.7 <sup>1)</sup> | -                      | -                   | 11.88               | 8.85 | 101.66 <sup>1)</sup>         | 75.80 <sup>1)</sup> | -                      | -                    |    |    |
| P2            |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 250 bar (3630 psi) |                     | p = 7 bar (100 psi) |      | p = 140 bar (2000 psi)       |                     | p = 250 bar (3630 psi) |                      |    |    |
|               | B14    | 2.68                       | 43.9                 | 20.92                 | 79.1  | 19.18                  | 72.5                | 17.81                  | 67.3                | 3.46                | 2.60 | 27.77                        | 20.7                | 47.03                  | 35.07                |    |    |
|               | B17    | 3.36                       | 55.0                 | 26.16                 | 98.8  | 24.41                  | 92.3                | 23.04                  | 87.0                | 3.77                | 2.80 | 33.88                        | 25.3                | 57.71                  | 43.03                |    |    |
|               | B20    | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.64                  | 112.0               | 28.27                  | 106.8               | 4.07                | 3.00 | 39.98                        | 29.8                | 68.39                  | 50.99                |    |    |
|               | B22    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 31.69                  | 119.8               | 30.32                  | 104.6               | 4.19                | 3.10 | 42.37                        | 31.6                | 72.57                  | 54.12                |    |    |
|               | B24    | 4.95                       | 81.1                 | 38.57                 | 145.8 | 36.82                  | 139.2               | 35.45                  | 134.0               | 4.49                | 3.40 | 48.36                        | 36.1                | 83.06                  | 61.93                |    |    |
|               | B28    | 5.49                       | 89.9                 | 42.80                 | 161.8 | 41.06                  | 155.2               | 39.69                  | 150.0               | 4.74                | 3.50 | 53.30                        | 39.7                | 91.70                  | 68.38                |    |    |
|               | B31    | 6.05                       | 99.1                 | 47.18                 | 178.3 | 45.43                  | 171.7               | 44.06                  | 166.5               | 4.99                | 3.70 | 58.41                        | 43.6                | 100.63                 | 75.03                |    |    |
|               | B35    | 6.92                       | 113.4                | 53.93                 | 203.9 | 52.18                  | 197.2               | 50.81                  | 192.0               | 5.39                | 4.00 | 66.29                        | 49.4                | 114.42                 | 85.32                |    |    |
|               | B38    | 7.36                       | 120.6                | 57.35                 | 216.8 | 55.61                  | 210.2               | 54.24                  | 204.9               | 5.59                | 4.20 | 70.28                        | 52.4                | 121.42                 | 90.54                |    |    |
|               | B42    | 8.39                       | 137.5                | 65.39                 | 247.2 | 63.65                  | 240.6               | 62.28                  | 235.4               | 6.05                | 4.50 | 79.66                        | 59.4                | 137.83                 | 102.77               |    |    |
|               | 045    | 8.89                       | 145.7                | 69.29                 | 262.0 | 67.11                  | 253.6               | 65.31                  | 246.8               | 6.74                | 5.00 | 83.75                        | 62.4                | 145.79                 | 108.71               |    |    |
|               | 050    | 9.64                       | 157.9                | 75.14                 | 284.0 | 72.96                  | 275.8               | 71.78 <sup>2)</sup>    | 271.3 <sup>2)</sup> | 7.08                | 5.30 | 90.58                        | 67.5                | 134.50 <sup>2)</sup>   | 100.30 <sup>2)</sup> |    |    |
| P3            |        |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 300 bar (4350 psi) |                     | p = 7 bar (100 psi) |      | p = 140 bar (2000 psi)       |                     | p = 300 bar (4350 psi) |                      |    |    |
|               | 003    | 0.66                       | 10.8                 | 5.14                  | 19.6  | 3.85                   | 14.6                | --                     | --                  | 2.11                | 1.57 | 8.45                         | 6.30                | --                     | --                   |    |    |
|               | 005    | 1.05                       | 17.2                 | 8.18                  | 30.9  | 6.89                   | 26.0                | 4.34                   | 16.44               | 2.29                | 1.70 | 12.00                        | 8.94                | 23.97                  | 17.88                |    |    |
|               | 006    | 1.30                       | 21.3                 | 10.13                 | 38.3  | 8.84                   | 33.4                | 5.71                   | 21.6                | 2.40                | 1.78 | 14.28                        | 10.64               | 28.96                  | 21.60                |    |    |
|               | 008    | 1.61                       | 26.4                 | 12.55                 | 47.4  | 11.26                  | 42.6                | 8.12                   | 30.72               | 2.54                | 1.89 | 17.11                        | 12.75               | 35.08                  | 26.16                |    |    |
|               | 010    | 2.08                       | 34.1                 | 16.22                 | 61.3  | 14.93                  | 56.4                | 11.81                  | 44.64               | 2.76                | 2.06 | 21.38                        | 15.94               | 44.25                  | 33.00                |    |    |
|               | 012    | 2.26                       | 37.1                 | 17.64                 | 66.7  | 16.35                  | 61.8                | 13.24                  | 50.04               | 2.84                | 2.11 | 23.05                        | 17.18               | 47.47                  | 35.40                |    |    |
|               | 014    | 2.81                       | 46.0                 | 21.88                 | 82.7  | 20.59                  | 77.8                | 17.46                  | 66.00               | 3.09                | 2.30 | 27.99                        | 20.87               | 58.73                  | 43.80                |    |    |
|               | 015    | 3.08                       | 50.5                 | 23.99                 | 90.7  | 22.83                  | 86.3                | 19.39                  | 73.32               | 3.21                | 2.40 | 30.30                        | 22.60               | 63.56                  | 47.40                |    |    |
|               | 017    | 3.56                       | 58.3                 | 27.73                 | 104.8 | 26.44                  | 99.9                | 23.33                  | 88.2                | 3.43                | 2.55 | 34.81                        | 25.95               | 73.54                  | 54.84                |    |    |
|               | 020    | 3.89                       | 63.8                 | 30.34                 | 114.7 | 29.05                  | 109.8               | 25.93                  | 98.04               | 3.58                | 2.66 | 37.86                        | 28.23               | 80.14                  | 59.76                |    |    |
|               | 022    | 4.29                       | 70.3                 | 33.43                 | 126.4 | 32.14                  | 121.5               | 29.05 <sup>3)</sup>    | 109.8 <sup>3)</sup> | 3.76                | 2.80 | 41.47                        | 30.92               | 80.94 <sup>3)</sup>    | 60.36 <sup>3)</sup>  |    |    |
|               | 025    | 4.84                       | 79.3                 | 37.71                 | 142.5 | 36.42                  | 137.6               | ---                    | ---                 | 4.01                | 2.99 | 46.46                        | 34.64               | ---                    | ---                  |    |    |
|               | 028    | 5.42                       | 88.8                 | 42.23                 | 159.6 | 40.94                  | 154.7               | ---                    | ---                 | 4.27                | 3.18 | 51.74                        | 38.58               | ---                    | ---                  |    |    |
|               | 031    | 6.10                       | 100.0                | 47.56                 | 179.7 | 46.27                  | 174.9               | ---                    | ---                 | 4.58                | 3.41 | 57.95                        | 43.21               | ---                    | ---                  |    |    |

1) 085 = 90 bar (1300 psi) max.int. 2) 050 = 210 bar (3000 psi) max. int 3) 022 = 240 bar (3500 psi) max. int -- Not to use because internal leakage greater than 50% of theoretical flow

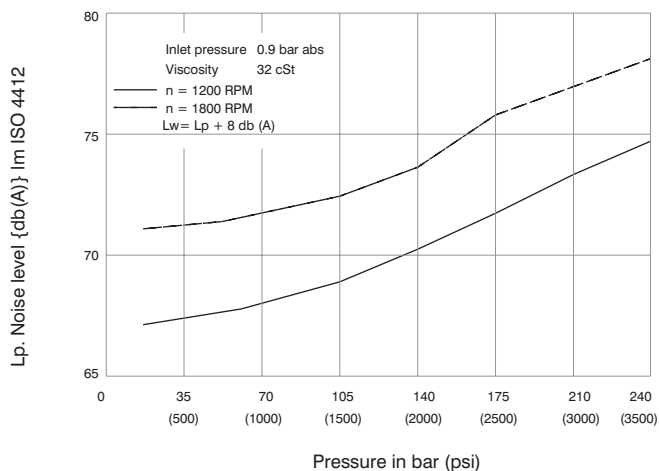
## 内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

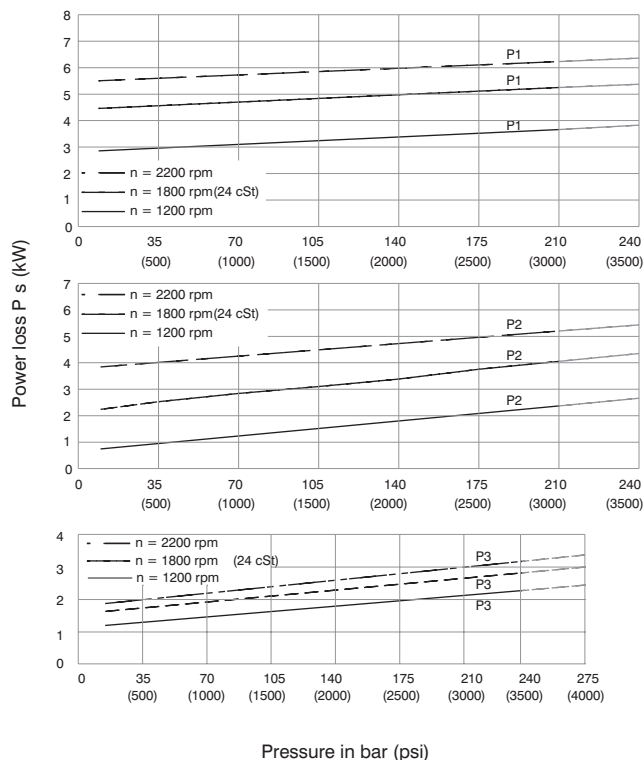
## 噪音值 (典型)

VT7QEDC - 062-B35-022



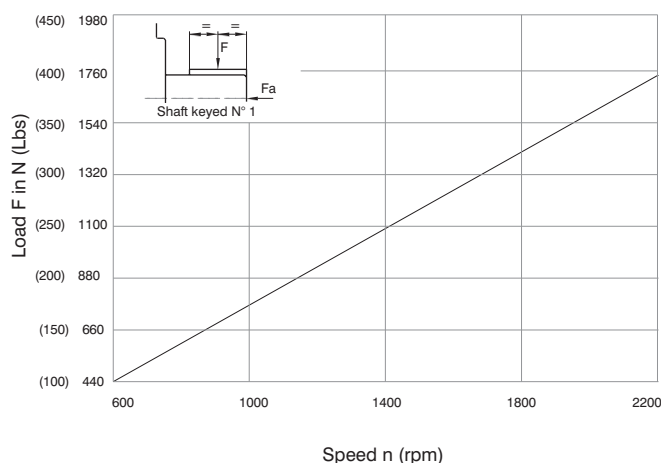
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

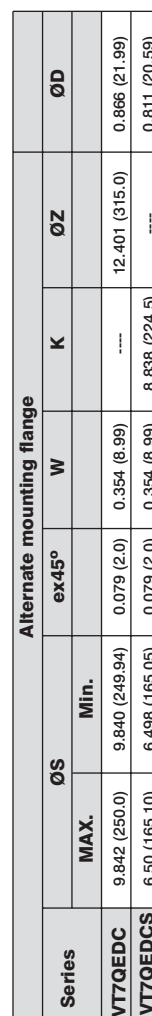
## 功率损失 (典型)



Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载

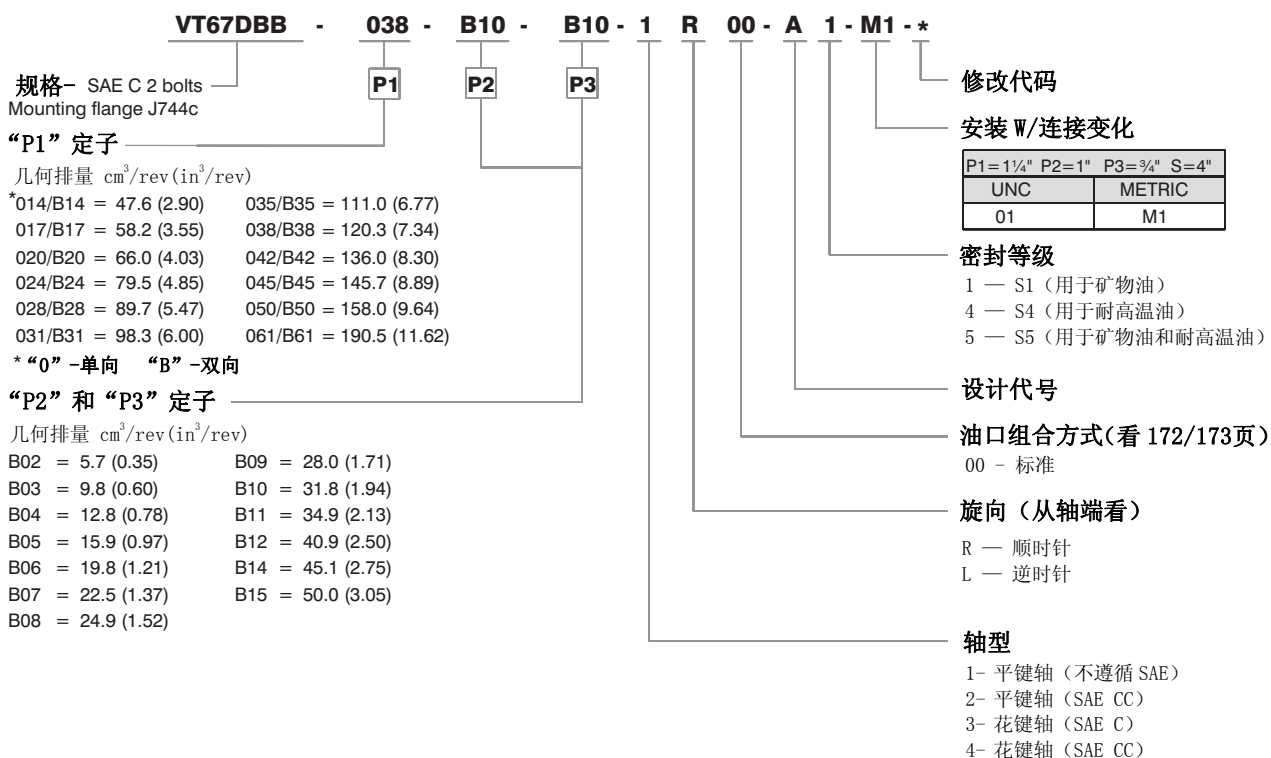




| 轴 | 主轴扭矩极限<br>in <sup>3</sup> /rev x psi (ml/rev x bar) |
|---|-----------------------------------------------------|
| 1 | Vp x p max. (P1 + P2 + P3)<br>101506 (114715)       |
| 2 | 104818 (118458)                                     |
| 3 | 112312 (126928)                                     |

| PORT CODE | A     | B            | ØC          |
|-----------|-------|--------------|-------------|
| P3        | 00&M0 | 2.06 (52.4)  | 1.00 (25.4) |
|           | 01&M1 | 1.874 (47.6) | 0.75 (19.0) |





## 性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |                        |                        |                     |                        |                        | Input power p & n = 1800 rpm |      |                     |                     |                      |                      |
|---------------|-------------------|----------------------------|----------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|------|---------------------|---------------------|----------------------|----------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 240 bar (3500 psi) | hp                           | kw   | hp                  | kw                  | hp                   | kw                   |
| P1            | 014               | 2.90                       | 47.6                 | 22.64                 | 85.0                   | 20.46                  | 77.4                | 18.8                   | 71.1                   | 4.02                         | 2.99 | 29.31               | 21.85               | 49.34                | 36.79                |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3                   | 20.6                   | 78.0                | 18.99                  | 71.8                   | 3.35                         | 2.5  | 29.77               | 22.20               | 49.62                | 37.0                 |
|               | 020               | 4.03                       | 66.0                 | 31.39                 | 118.6                  | 29.29                  | 101.4               | 27.57                  | 104.2                  | 4.53                         | 3.38 | 39.52               | 29.47               | 67.21                | 50.11                |
|               | 024               | 4.85                       | 79.5                 | 37.81                 | 142.8                  | 35.63                  | 134.6               | 33.99                  | 128.5                  | 4.91                         | 3.66 | 47.02               | 35.06               | 80.32                | 59.89                |
|               | 028               | 5.47                       | 89.7                 | 42.66                 | 161.3                  | 40.48                  | 153.0               | 38.84                  | 146.8                  | 5.19                         | 3.87 | 52.68               | 39.28               | 90.23                | 67.28                |
|               | 031               | 6.00                       | 98.3                 | 46.75                 | 176.7                  | 44.57                  | 168.5               | 42.93                  | 162.3                  | 5.43                         | 4.09 | 57.45               | 42.84               | 98.58                | 73.51                |
|               | 035               | 6.77                       | 111.0                | 52.79                 | 199.6                  | 50.61                  | 191.3               | 48.97                  | 184.1                  | 5.78                         | 4.31 | 64.50               | 48.09               | 110.91               | 82.70                |
|               | 038               | 7.34                       | 120.3                | 57.21                 | 216.3                  | 55.03                  | 208.1               | 53.39                  | 201.8                  | 6.04                         | 4.50 | 69.66               | 51.94               | 111.94               | 83.47                |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 64.68                 | 244.5                  | 62.50                  | 236.3               | 60.86                  | 230.1                  | 6.47                         | 4.83 | 78.37               | 58.44               | 135.19               | 100.81               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 69.29                 | 261.9                  | 67.11                  | 253.7               | 65.47                  | 247.5                  | 6.74                         | 5.02 | 83.75               | 62.45               | 144.61               | 107.83               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 75.14                 | 284.1                  | 72.96                  | 275.8               | 71.78 <sup>2)</sup>    | 271.3 <sup>2)</sup>    | 7.08                         | 5.27 | 90.58               | 67.54               | 134.54 <sup>2)</sup> | 100.32 <sup>2)</sup> |
|               | 061 <sup>1)</sup> | 11.62                      | 190.5                | 75.6                  | 285.8                  | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                     | 7.37                         | 5.50 | 97.49 <sup>3)</sup> | 72.69 <sup>3)</sup> | --                   | --                   |
| P2 & P3       |                   |                            |                      | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) |                              |      |                     |                     |                      |                      |
|               | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4                   | 2.33                   | 8.8                 | 1.80                   | 6.8                    | 0.74                         | 0.55 | 4.02                | 2.99                | 8.10                 | 6.40                 |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6                   | 4.23                   | 15.9                | 3.70                   | 14.0                   | 0.85                         | 0.63 | 6.24                | 4.65                | 12.93                | 10.25                |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0                   | 5.66                   | 21.4                | 5.13                   | 19.4                   | 0.94                         | 0.70 | 7.90                | 5.89                | 16.55                | 13.13                |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6                   | 7.13                   | 26.9                | 6.60                   | 25.0                   | 1.02                         | 0.76 | 9.62                | 7.17                | 20.29                | 16.12                |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6                   | 8.99                   | 33.9                | 8.46                   | 32.0                   | 1.13                         | 0.84 | 11.79               | 8.79                | 25.00                | 19.88                |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4                   | 10.27                  | 38.8                | 9.74                   | 36.8                   | 1.20                         | 0.89 | 13.29               | 9.91                | 28.26                | 22.47                |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7                   | 11.41                  | 43.1                | 10.88                  | 41.1                   | 1.27                         | 0.94 | 14.62               | 10.90               | 31.15                | 24.78                |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3                   | 12.87                  | 48.6                | 12.35                  | 47.0                   | 1.36                         | 1.01 | 16.35               | 12.19               | 34.92                | 27.77                |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2                   | 14.69                  | 55.5                | 14.16                  | 53.5                   | 1.46                         | 1.11 | 18.45               | 13.75               | 39.48                | 31.42                |
|               | B11               | 2.13                       | 34.9                 | 16.64                 | 62.9                   | 16.19                  | 61.2                | 15.68                  | 59.3                   | 1.55                         | 1.15 | 20.17               | 15.04               | 43.22                | 32.22                |
|               | B12               | 2.50                       | 40.9                 | 19.50                 | 73.7                   | 19.07                  | 72.1                | 18.54                  | 70.1                   | 1.72                         | 1.28 | 23.55               | 17.56               | 50.58                | 37.71                |
|               | B14               | 2.75                       | 45.1                 | 21.40                 | 80.8                   | 20.95                  | 79.2                | 20.44                  | 77.0                   | 1.83                         | 1.36 | 25.80               | 19.23               | 55.48                | 41.37                |
|               | B15               | 3.05                       | 50.0                 | 23.78                 | 89.8                   | 23.35                  | 88.3                | 22.88 <sup>4)</sup>    | 86.5 <sup>4)</sup>     | 1.97                         | 1.47 | 28.55               | 21.28               | 57.35 <sup>4)</sup>  | 42.76 <sup>4)</sup>  |

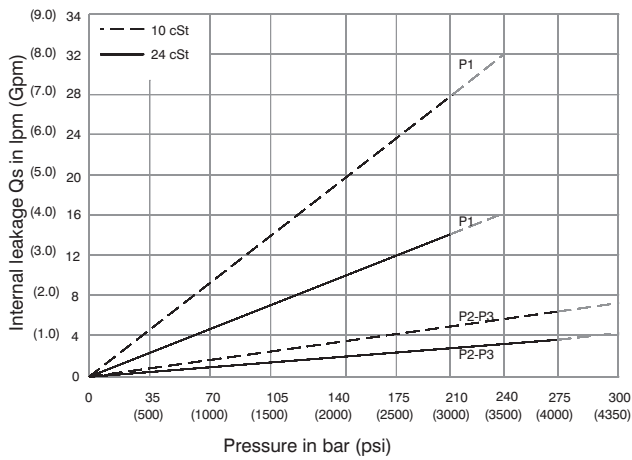
1) 042-045-050-061=2200 RPM max.

2) 050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

4) B15 = 280 bar (4060 psi) max. int

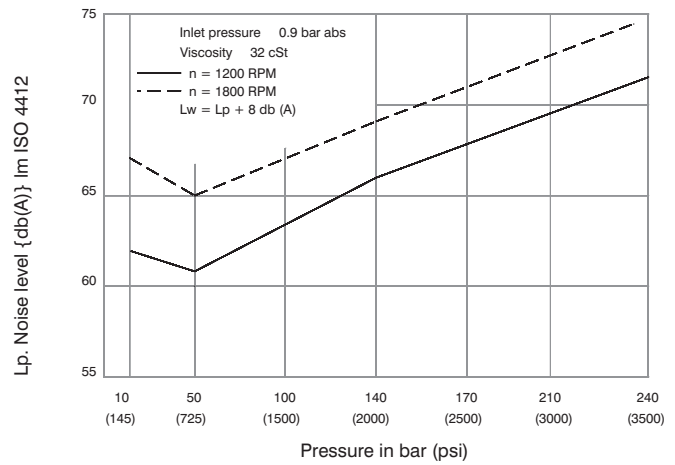
## 内泄漏(典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

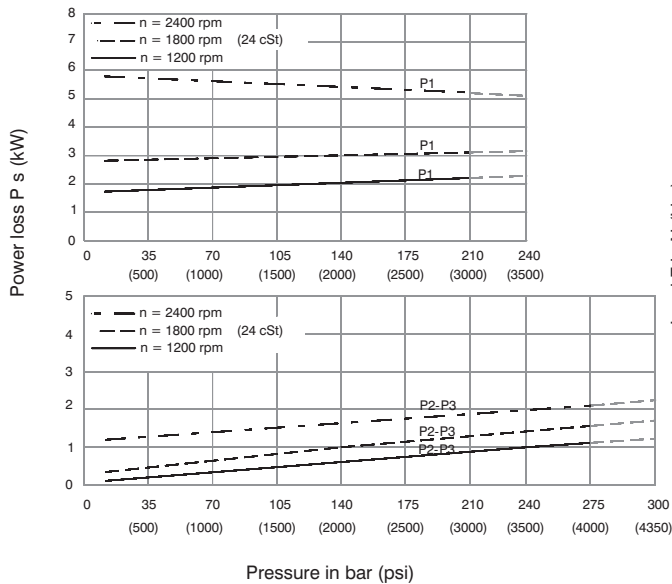
## 噪音值(典型)

VT67DBB-038-B06-B04



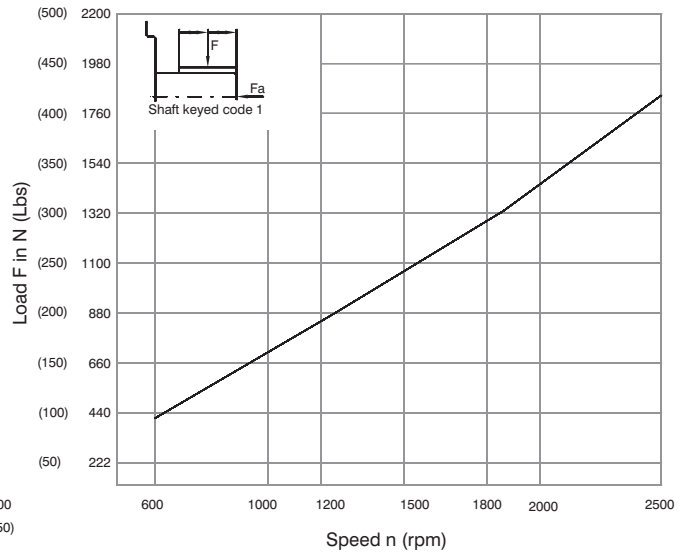
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失(典型)



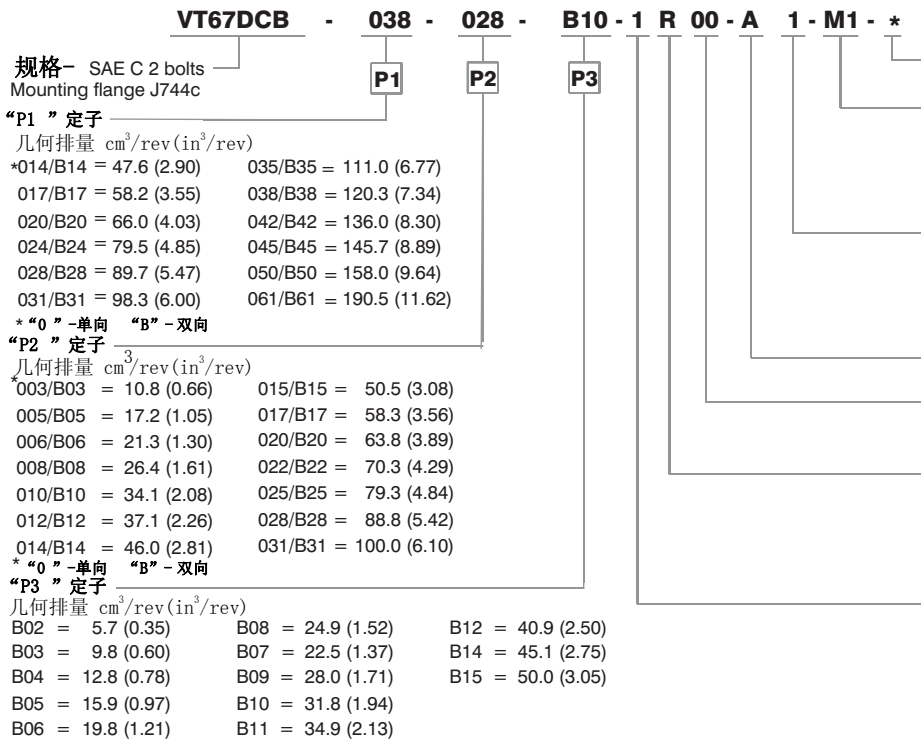
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载



Maximum axial load permissible  $F_a = 800$  N (180 Lbs)





修改代码

安装 W/连接变化

| P1=1 1/4" P2=1" P3=3/4" S=4" |        |
|------------------------------|--------|
| UNC                          | METRIC |
| 01                           | M1     |

密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

设计代号

油口组合方式(看 172/173页)

00 — 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

轴型

- 1— 平键轴 (不遵循 SAE)
- 2— 平键轴 (SAE CC)
- 3— 花键轴 (SAE C)
- 4— 花键轴 (SAE CC)

性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |                   |                     |                     |                     |                     | Input power p & n = 1800 rpm |      |                     |                     |                      |                      |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------------------|---------------------|---------------------|---------------------|---------------------|------------------------------|------|---------------------|---------------------|----------------------|----------------------|
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm               | gpm                 | lpm                 | gpm                 | lpm                 | hp                           | kw   | hp                  | kw                  | hp                   | kw                   |
| P1            | 014               | 2.90                       | 47.6                 | 22.64                 | 85.0              | 20.46               | 77.4                | 18.8                | 71.1                | 4.02                         | 2.99 | 29.31               | 21.85               | 49.34                | 36.79                |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3              | 20.6                | 78.0                | 18.99               | 71.8                | 3.35                         | 2.50 | 29.77               | 22.2                | 49.62                | 37.0                 |
|               | 020               | 4.03                       | 66.0                 | 31.39                 | 118.6             | 29.29               | 101.4               | 27.57               | 104.2               | 4.53                         | 3.38 | 39.52               | 29.47               | 67.21                | 50.11                |
|               | 024               | 4.85                       | 79.5                 | 37.81                 | 142.8             | 35.63               | 134.6               | 33.99               | 128.5               | 4.91                         | 3.66 | 47.02               | 35.06               | 80.32                | 59.89                |
|               | 028               | 5.47                       | 89.7                 | 42.66                 | 161.3             | 40.48               | 153.0               | 38.84               | 146.8               | 5.19                         | 3.87 | 52.68               | 39.28               | 90.23                | 67.28                |
|               | 031               | 6.00                       | 98.3                 | 46.75                 | 176.7             | 44.57               | 168.5               | 42.93               | 162.3               | 5.43                         | 4.09 | 57.45               | 42.84               | 98.58                | 73.51                |
|               | 035               | 6.77                       | 111.0                | 52.79                 | 199.6             | 50.61               | 191.3               | 48.97               | 184.1               | 5.78                         | 4.31 | 64.50               | 48.09               | 110.91               | 82.70                |
|               | 038               | 7.34                       | 120.3                | 57.21                 | 216.3             | 55.03               | 208.1               | 53.39               | 201.8               | 6.04                         | 4.50 | 69.66               | 51.94               | 111.94               | 83.47                |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 64.68                 | 244.5             | 62.50               | 236.3               | 60.86               | 230.1               | 6.47                         | 4.83 | 78.37               | 58.44               | 135.19               | 100.81               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 69.29                 | 261.9             | 67.11               | 253.7               | 65.47               | 247.5               | 6.74                         | 5.02 | 83.75               | 62.45               | 144.61               | 107.83               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 75.14                 | 284.1             | 72.96               | 275.8               | 71.78 <sup>2)</sup> | 271.3 <sup>2)</sup> | 7.08                         | 5.27 | 90.58               | 67.54               | 134.54 <sup>2)</sup> | 100.32 <sup>2)</sup> |
| P2            | 061 <sup>1)</sup> | 11.62                      | 190.5                | 75.6                  | 285.8             | 73.54 <sup>3)</sup> | 278.0 <sup>3)</sup> | --                  | --                  | 7.37                         | 5.50 | 97.49 <sup>3)</sup> | 72.69 <sup>3)</sup> | --                   | --                   |
|               |                   |                            |                      | P=0bar(0 psi)         | P=140bar(2000psi) | P=275bar(4000 psi)  | P=7bar(100psi)      | P=140bar(2000psi)   | P=275bar(4000 psi)  |                              |      |                     |                     |                      |                      |
|               | 003               | 0.66                       | 10.8                 | 5.14                  | 19.6              | 3.85                | 14.6                | --                  | --                  | 2.11                         | 1.57 | 8.45                | 6.30                | --                   | --                   |
|               | 005               | 1.05                       | 17.2                 | 8.18                  | 30.9              | 6.89                | 26.0                | 5.68                | 21.5                | 2.29                         | 1.70 | 12.00               | 8.94                | 19.81                | 14.77                |
|               | 006               | 1.30                       | 21.3                 | 10.13                 | 38.3              | 8.84                | 33.4                | 7.63                | 28.8                | 2.40                         | 1.78 | 14.28               | 10.64               | 23.79                | 17.74                |
|               | 008               | 1.61                       | 26.4                 | 12.55                 | 47.4              | 11.26               | 42.6                | 10.05               | 37.9                | 2.54                         | 1.89 | 17.11               | 12.75               | 28.75                | 21.43                |
|               | 010               | 2.08                       | 34.1                 | 16.22                 | 61.3              | 14.93               | 56.4                | 13.71               | 51.8                | 2.76                         | 2.06 | 21.38               | 15.94               | 36.22                | 27.00                |
|               | 012               | 2.26                       | 37.1                 | 17.64                 | 66.7              | 16.35               | 61.8                | 15.14               | 57.2                | 2.84                         | 2.11 | 23.05               | 17.18               | 39.14                | 29.18                |
|               | 014               | 2.81                       | 46.0                 | 21.88                 | 82.7              | 20.59               | 77.8                | 19.37               | 73.2                | 3.09                         | 2.30 | 27.99               | 20.87               | 47.78                | 35.62                |
|               | 015               | 3.08                       | 50.5                 | 23.99                 | 90.7              | 22.83               | 86.3                | 21.56               | 81.5                | 3.21                         | 2.40 | 30.30               | 22.60               | 51.36                | 38.30                |
|               | 017               | 3.56                       | 58.3                 | 27.73                 | 104.8             | 26.44               | 99.9                | 25.22               | 95.3                | 3.43                         | 2.55 | 34.81               | 25.95               | 59.73                | 44.54                |
| P3            | 020               | 3.89                       | 63.8                 | 30.34                 | 114.7             | 29.05               | 109.8               | 27.84               | 105.2               | 3.58                         | 2.66 | 37.86               | 28.23               | 65.07                | 48.52                |
|               | 022               | 4.29                       | 70.3                 | 33.43                 | 126.4             | 32.14               | 121.5               | 30.93               | 116.9               | 3.76                         | 2.80 | 41.47               | 30.92               | 71.38                | 53.22                |
|               | 025 <sup>4)</sup> | 4.84                       | 79.3                 | 37.71                 | 142.5             | 36.42               | 137.6               | 35.21               | 133.1               | 4.01                         | 2.99 | 46.46               | 34.64               | 80.12                | 59.74                |
|               | 028 <sup>4)</sup> | 5.42                       | 88.8                 | 42.23                 | 159.6             | 40.94               | 154.7               | 40.32 <sup>2)</sup> | 152.4 <sup>2)</sup> | 4.27                         | 3.18 | 51.74               | 38.58               | 76.73 <sup>2)</sup>  | 57.22 <sup>2)</sup>  |
|               | 031 <sup>4)</sup> | 6.10                       | 100.0                | 47.56                 | 179.7             | 46.27               | 174.9               | 45.65 <sup>2)</sup> | 172.5 <sup>2)</sup> | 4.58                         | 3.41 | 57.95               | 43.21               | 86.06 <sup>2)</sup>  | 64.17 <sup>2)</sup>  |
|               |                   |                            |                      | P=0bar(0 psi)         | P=140bar(2000psi) | P=300bar(4350 psi)  | P=7bar(100psi)      | P=140bar(2000psi)   | P=300bar(4350 psi)  |                              |      |                     |                     |                      |                      |
|               | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4              | 2.33                | 8.8                 | 1.80                | 6.8                 | 0.74                         | 0.55 | 4.02                | 2.99                | 8.10                 | 6.40                 |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6              | 4.23                | 15.9                | 3.70                | 14.0                | 0.85                         | 0.63 | 6.24                | 4.65                | 12.93                | 10.25                |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0              | 5.66                | 21.4                | 5.13                | 19.4                | 0.94                         | 0.70 | 7.90                | 5.89                | 16.55                | 13.13                |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6              | 7.13                | 26.9                | 6.60                | 25.0                | 1.02                         | 0.76 | 9.62                | 7.17                | 20.29                | 16.12                |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6              | 8.99                | 33.9                | 8.46                | 32.0                | 1.13                         | 0.84 | 11.79               | 8.79                | 25.00                | 19.88                |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4              | 10.27               | 38.8                | 9.74                | 36.8                | 1.20                         | 0.89 | 13.29               | 9.91                | 28.26                | 22.47                |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7              | 11.41               | 43.1                | 10.88               | 41.1                | 1.27                         | 0.94 | 14.62               | 10.90               | 31.15                | 24.78                |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3              | 12.87               | 48.6                | 12.35               | 47.0                | 1.36                         | 1.01 | 16.35               | 12.19               | 34.92                | 27.77                |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2              | 14.69               | 55.5                | 14.16               | 53.5                | 1.46                         | 1.11 | 18.45               | 13.75               | 39.48                | 31.42                |
|               | B11               | 2.13                       | 34.9                 | 16.64                 | 62.9              | 16.19               | 61.2                | 15.68               | 59.3                | 1.55                         | 1.15 | 20.17               | 15.04               | 43.22                | 32.22                |
|               | B12               | 2.50                       | 40.9                 | 19.50                 | 73.7              | 19.07               | 72.1                | 18.54               | 70.1                | 1.72                         | 1.28 | 23.55               | 17.56               | 50.58                | 37.71                |
|               | B14               | 2.75                       | 45.1                 | 21.40                 | 80.8              | 20.95               | 79.2                | 20.44               | 77.0                | 1.83                         | 1.36 | 25.80               | 19.23               | 55.48                | 41.37                |
|               | B15               | 3.05                       | 50.0                 | 23.78                 | 89.8              | 23.35               | 88.3                | 22.88 <sup>5)</sup> | 86.5 <sup>5)</sup>  | 1.97                         | 1.47 | 28.55               | 21.28               | 57.35 <sup>5)</sup>  | 42.76 <sup>5)</sup>  |

1) 042-045-050-061=2200 RPM max.

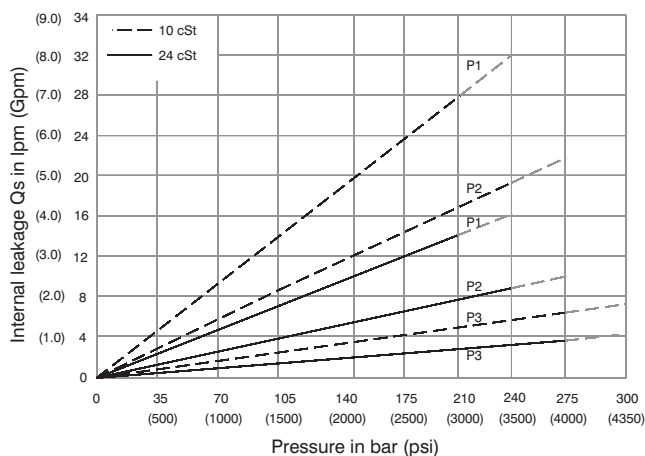
2) 025-028-031-050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

4) 025-028-031=2500 RPM max.

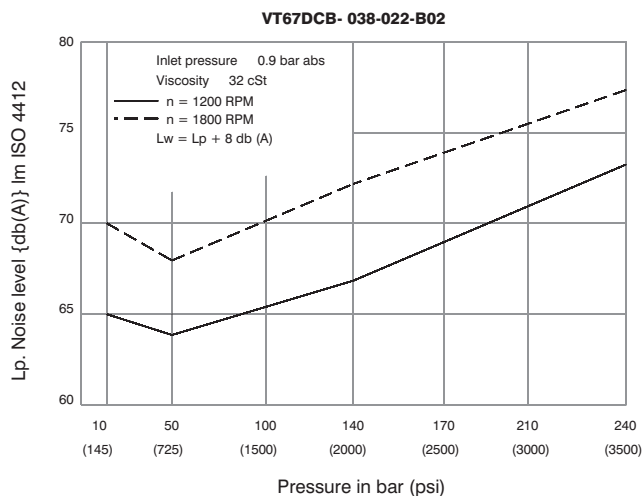
5) B15 = 280 bar (4060 psi) max. int

## 内泄漏 (典型)



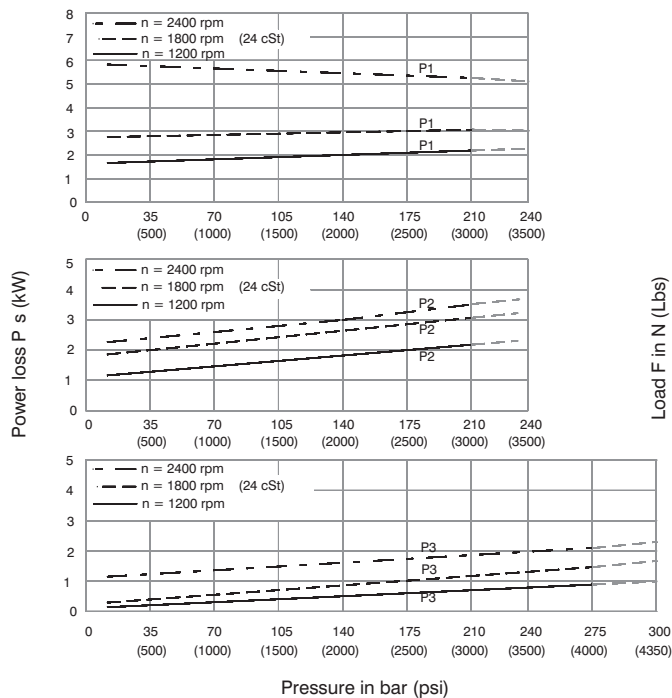
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



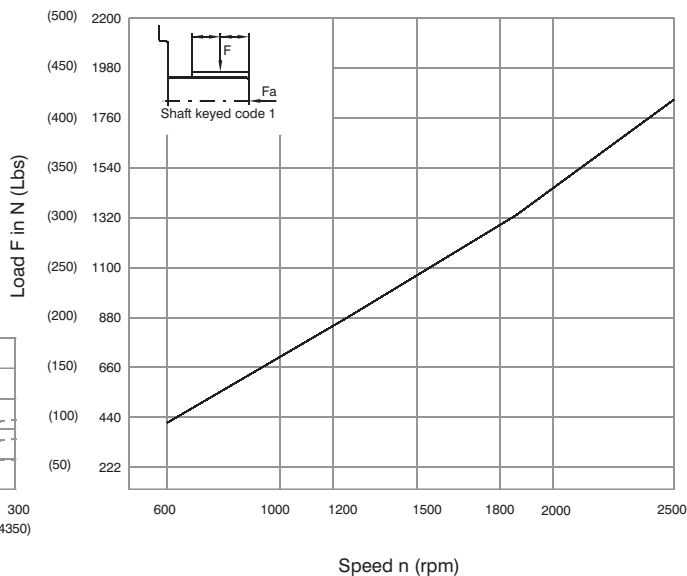
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)



Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载

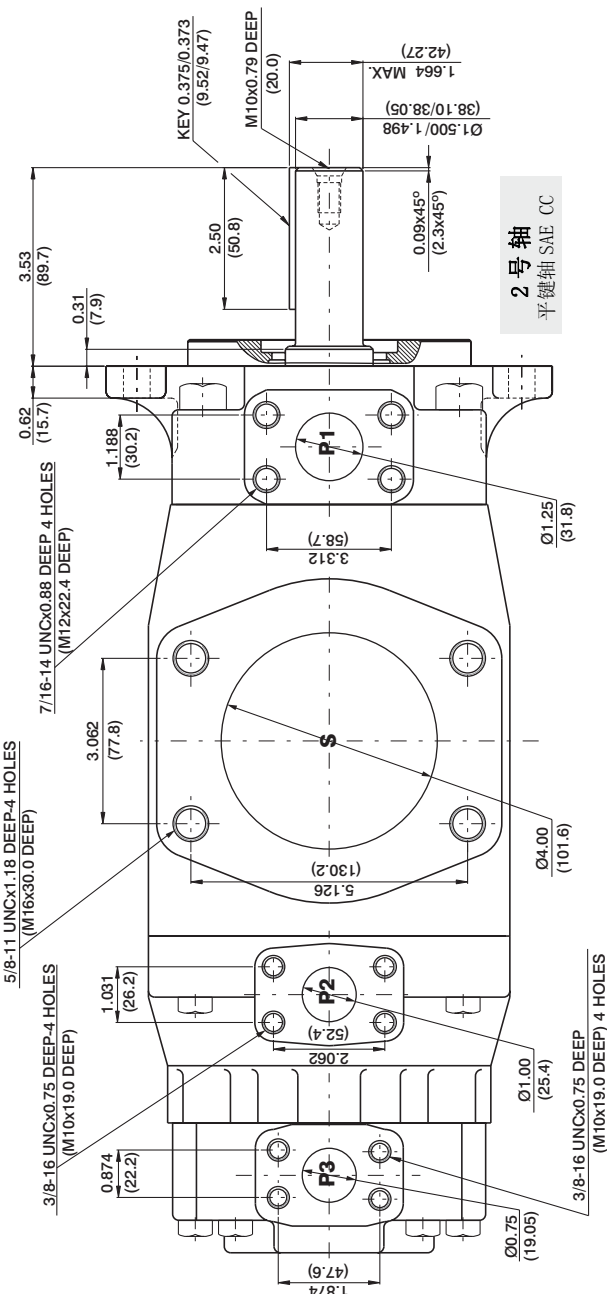


Maximum axial load permissible  $F_a = 800\text{N}$  (180 Lbs)

5/8-11 UNCx1.18 DEEP-4 HOLES  
(M16x30.0 DEEP)

3/8-16 UNCx0.75 DEEP-4 HOLES  
(M10x19.0 DEEP)

7/16-14 UNCx0.88 DEEP 4 HOLES  
(M12x22.4 DEEP)

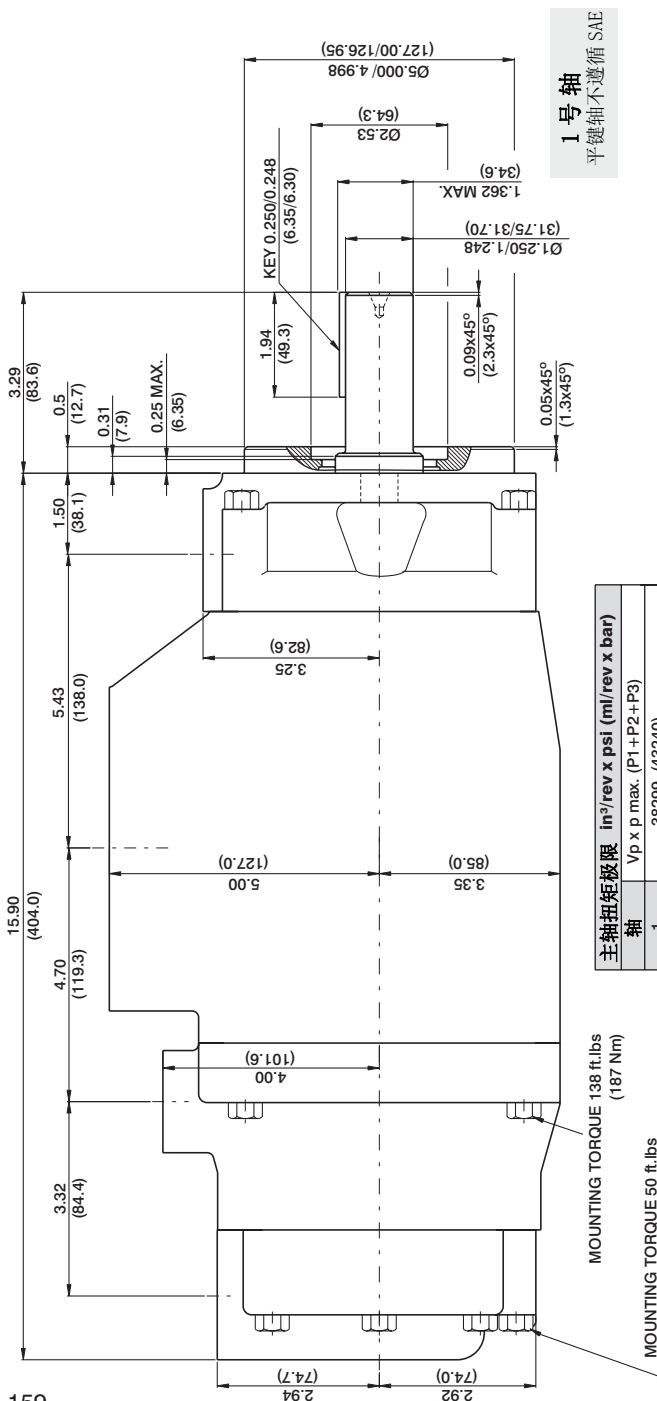


2号轴  
平键轴 SAE CC

4号轴  
SAE CC花键轴  
等级 1-J498b  
12/24d.p 17 齿  
30° 压力角  
平齿根侧定心配合

3号轴  
SAE C花键轴  
等级 1-J498b  
12/24d.p 14 齿  
30° 压力角  
平齿根侧定心配合

159



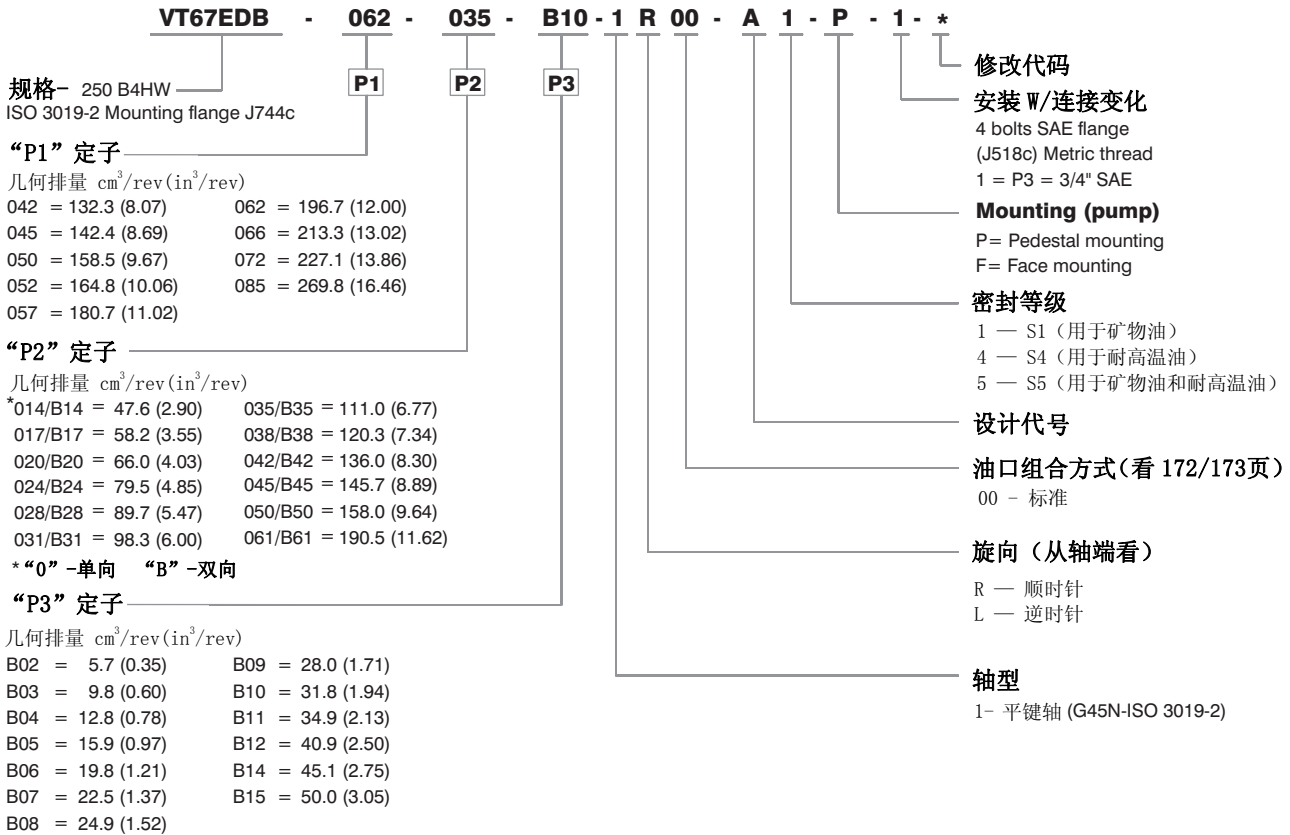
| 主轴扭矩极限 |                        | in <sup>3</sup> /rev x psi (ml/rev x bar) |
|--------|------------------------|-------------------------------------------|
| 轴      | Vp x p max. (P1+P2+P3) |                                           |
| 1      | 38299 (43240)          |                                           |
| 2      | 58901 (66500)          |                                           |
| 3      | 54027 (61200)          |                                           |
| 4      | 58901 (66500)          |                                           |

1号轴  
平键轴不遵循 SAE

MOUNTING TORQUE 138 ft.lbs  
(187 Nm)

MOUNTING TORQUE 50 ft.lbs  
(68 Nm)

MOUNTING TORQUE 138 ft.lbs  
(187 Nm)



性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1800 rpm |       |                        |                        |                        |                     | Input power p & n = 1800 rpm |                        |                        |                     |                        |                      |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|------------------------|------------------------|---------------------|------------------------------|------------------------|------------------------|---------------------|------------------------|----------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                        | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |                        | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                      |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                    | gpm                    | lpm                 | hp                           | kw                     | hp                     | kw                  | hp                     | kw                   |
| P1            | 042               | 8.07                       | 132.3                | 62.92                 | 237.8 | 60.37                  | 228.2                  | 58.52                  | 221.2               | 8.09                         | 6.03                   | 78.44                  | 58.49               | 133.80                 | 99.78                |
|               | 045               | 8.69                       | 142.4                | 67.72                 | 256.0 | 65.17                  | 246.3                  | 63.32                  | 239.4               | 8.37                         | 6.24                   | 84.04                  | 62.67               | 143.60                 | 107.08               |
|               | 050               | 9.67                       | 158.5                | 75.38                 | 285.0 | 72.83                  | 275.3                  | 70.98                  | 268.3               | 8.82                         | 6.58                   | 92.97                  | 69.30               | 159.24                 | 118.7                |
|               | 052               | 10.06                      | 164.8                | 78.37                 | 296.2 | 75.82                  | 286.3                  | 73.97                  | 279.6               | 8.99                         | 6.70                   | 96.47                  | 71.94               | 165.36                 | 121.31               |
|               | 057               | 11.02                      | 180.7                | 71.70                 | 325.3 | 69.07                  | 261.1                  | 80.63                  | 304.8               | 9.40                         | 7.00                   | 114.30                 | 85.14               | 172.10                 | 128.30               |
|               | 062               | 12.00                      | 196.7                | 93.54                 | 353.6 | 90.99                  | 344.0                  | 89.14                  | 337.0               | 9.88                         | 7.36                   | 114.17                 | 84.00               | 196.34                 | 146.41               |
|               | 066               | 13.02                      | 213.3                | 101.44                | 383.4 | 98.89                  | 373.8                  | 97.04                  | 366.8               | 10.34                        | 7.71                   | 123.38                 | 92.01               | 212.46                 | 158.43               |
|               | 072               | 13.86                      | 227.1                | 108.00                | 408.2 | 105.45                 | 400.0                  | 103.60                 | 391.6               | 10.72                        | 8.00                   | 131.04                 | 97.72               | 225.86                 | 168.42               |
|               | 085 <sup>1)</sup> | 16.40                      | 268.7                | 127.79                | 483.0 | 126.13 <sup>2)</sup>   | 467.7 <sup>2)</sup>    | --                     | --                  | 11.66                        | 8.70                   | 87.56 <sup>2)</sup>    | 65.30 <sup>2)</sup> | --                     | --                   |
| P2            | 014               | 2.90                       | 47.6                 | 22.64                 | 85.0  | 20.46                  | 77.4                   | 18.8                   | 71.1                | 4.02                         | 2.99                   | 29.31                  | 21.85               | 49.34                  | 36.79                |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3  | 20.6                   | 78.0                   | 18.99                  | 71.8                | 3.35                         | 2.5                    | 29.77                  | 22.2                | 49.62                  | 37.0                 |
|               | 020               | 4.03                       | 66.0                 | 31.39                 | 118.6 | 29.29                  | 101.4                  | 27.57                  | 104.2               | 4.53                         | 3.38                   | 39.52                  | 29.47               | 67.21                  | 50.11                |
|               | 024               | 4.85                       | 79.5                 | 37.81                 | 142.8 | 35.63                  | 134.6                  | 33.99                  | 128.5               | 4.91                         | 3.66                   | 47.02                  | 35.06               | 80.32                  | 59.89                |
|               | 028               | 5.47                       | 89.7                 | 42.66                 | 161.3 | 40.48                  | 153.0                  | 38.84                  | 146.8               | 5.19                         | 3.87                   | 52.68                  | 39.28               | 90.23                  | 67.28                |
|               | 031               | 6.00                       | 98.3                 | 46.75                 | 176.7 | 44.57                  | 168.5                  | 42.93                  | 162.3               | 5.43                         | 4.09                   | 57.45                  | 42.84               | 98.58                  | 73.51                |
|               | 035               | 6.77                       | 111.0                | 52.79                 | 199.6 | 50.61                  | 191.3                  | 48.97                  | 184.1               | 5.78                         | 4.31                   | 64.50                  | 48.09               | 110.91                 | 82.70                |
|               | 038               | 7.34                       | 120.3                | 57.21                 | 216.3 | 55.03                  | 208.1                  | 53.39                  | 201.8               | 6.04                         | 4.50                   | 69.66                  | 51.94               | 111.94                 | 83.47                |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 64.68                 | 244.5 | 62.50                  | 236.3                  | 60.86                  | 230.1               | 6.47                         | 4.83                   | 78.37                  | 58.44               | 135.19                 | 100.81               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 69.29                 | 261.9 | 67.11                  | 253.7                  | 65.47                  | 247.5               | 6.74                         | 5.02                   | 83.75                  | 62.45               | 144.61                 | 107.83               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 75.14                 | 284.1 | 72.96                  | 275.8                  | 71.78 <sup>3)</sup>    | 271.3 <sup>3)</sup> | 7.08                         | 5.27                   | 90.58                  | 67.54               | 134.54 <sup>3)</sup>   | 100.32 <sup>3)</sup> |
|               | 061 <sup>1)</sup> | 11.62                      | 190.5                | 75.6                  | 285.8 | 73.54 <sup>4)</sup>    | 278.0 <sup>4)</sup>    | --                     | --                  | 7.37                         | 5.50                   | 97.49 <sup>4)</sup>    | 72.69 <sup>4)</sup> | --                     | --                   |
|               |                   |                            |                      |                       |       | p = 0 bar (0 psi)      | p = 140 bar (2000 psi) | p = 300 bar (4350 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi)       | p = 300 bar (4350 psi) |                        |                     |                        |                      |
| P3            | B02               | 0.35                       | 5.7                  | 2.76                  | 10.4  | 2.33                   | 8.8                    | 1.80                   | 6.8                 | 0.74                         | 0.55                   | 4.02                   | 2.99                | 8.10                   | 6.40                 |
|               | B03               | 0.60                       | 9.8                  | 4.66                  | 17.6  | 4.23                   | 15.9                   | 3.70                   | 14.0                | 0.85                         | 0.63                   | 6.24                   | 4.65                | 12.93                  | 10.25                |
|               | B04               | 0.78                       | 12.8                 | 6.09                  | 23.0  | 5.66                   | 21.4                   | 5.13                   | 19.4                | 0.94                         | 0.70                   | 7.90                   | 5.89                | 16.55                  | 13.13                |
|               | B05               | 0.97                       | 15.9                 | 7.56                  | 28.6  | 7.13                   | 26.9                   | 6.60                   | 25.0                | 1.02                         | 0.76                   | 9.62                   | 7.17                | 20.29                  | 16.12                |
|               | B06               | 1.21                       | 19.8                 | 9.42                  | 35.6  | 8.99                   | 33.9                   | 8.46                   | 32.0                | 1.13                         | 0.84                   | 11.79                  | 8.79                | 25.00                  | 19.88                |
|               | B07               | 1.37                       | 22.5                 | 10.70                 | 40.4  | 10.27                  | 38.8                   | 9.74                   | 36.8                | 1.20                         | 0.89                   | 13.29                  | 9.91                | 28.26                  | 22.47                |
|               | B08               | 1.52                       | 24.9                 | 11.84                 | 44.7  | 11.41                  | 43.1                   | 10.88                  | 41.1                | 1.27                         | 0.94                   | 14.62                  | 10.90               | 31.15                  | 24.78                |
|               | B09               | 1.71                       | 28.0                 | 13.31                 | 50.3  | 12.87                  | 48.6                   | 12.35                  | 47.0                | 1.36                         | 1.01                   | 16.35                  | 12.19               | 34.92                  | 27.77                |
|               | B10               | 1.94                       | 31.8                 | 15.12                 | 57.2  | 14.69                  | 55.5                   | 14.16                  | 53.5                | 1.46                         | 1.11                   | 18.45                  | 13.75               | 39.48                  | 31.42                |
|               | B11               | 2.13                       | 34.9                 | 16.64                 | 62.9  | 16.19                  | 61.2                   | 15.68                  | 59.3                | 1.55                         | 1.15                   | 20.17                  | 15.04               | 43.22                  | 32.22                |
|               | B12               | 2.50                       | 40.9                 | 19.50                 | 73.7  | 19.07                  | 72.1                   | 18.54                  | 70.1                | 1.72                         | 1.28                   | 23.55                  | 17.56               | 50.58                  | 37.71                |
|               | B14               | 2.75                       | 45.1                 | 21.40                 | 80.8  | 20.95                  | 79.2                   | 20.44                  | 77.0                | 1.83                         | 1.36                   | 25.80                  | 19.23               | 55.48                  | 41.37                |
|               | B15               | 3.05                       | 50.0                 | 23.78                 | 89.8  | 23.35                  | 88.3                   | 22.88 <sup>5)</sup>    | 86.5 <sup>5)</sup>  | 1.97                         | 1.47                   | 28.55                  | 21.28               | 57.35 <sup>5)</sup>    | 42.76 <sup>5)</sup>  |

1) 042-045-050-061-085 = 2000 RPM max.

2) 085 = 75 bar (1087 psi) cont. 085 = 90 bar (1300 psi) max. int.

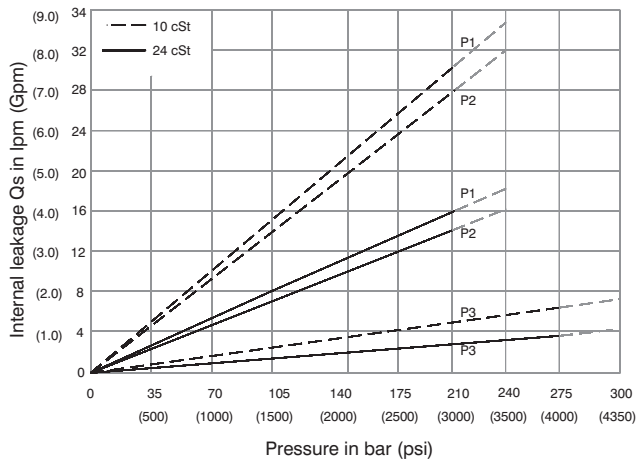
3) 050=210 bar (3000 psi) max.

4) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.

5) B15 = 280 bar (4060 psi) max. int.

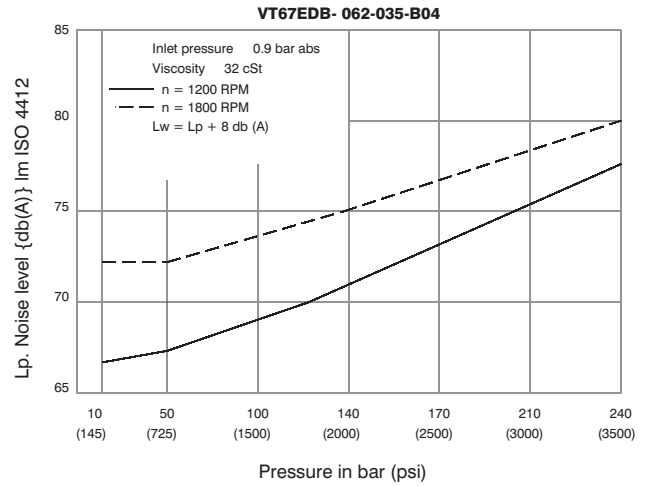


## 内泄漏 (典型)



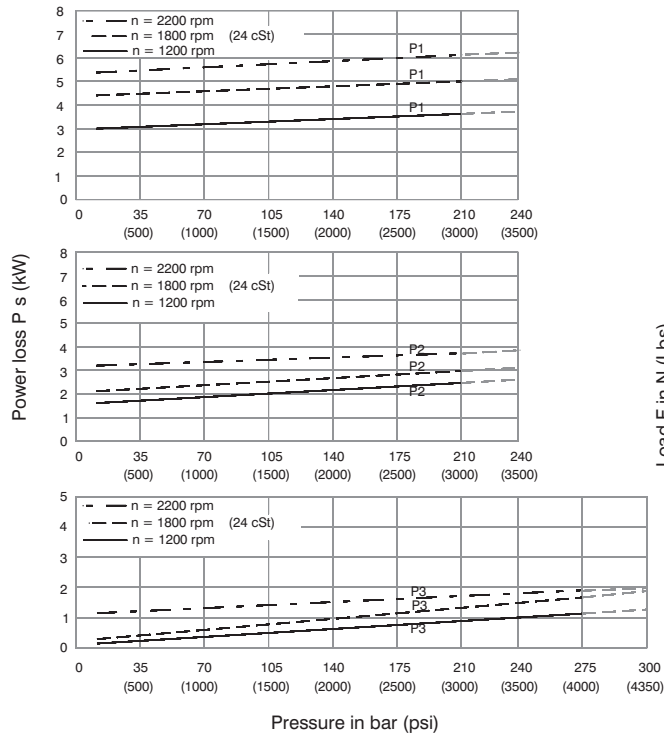
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



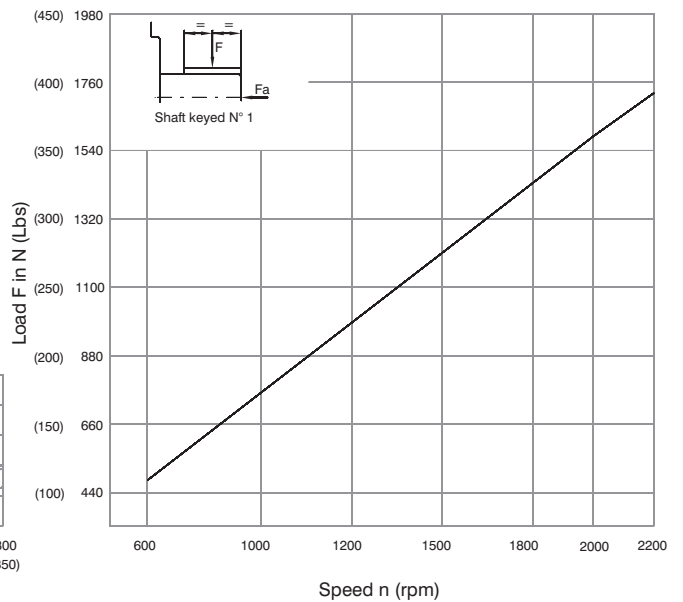
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

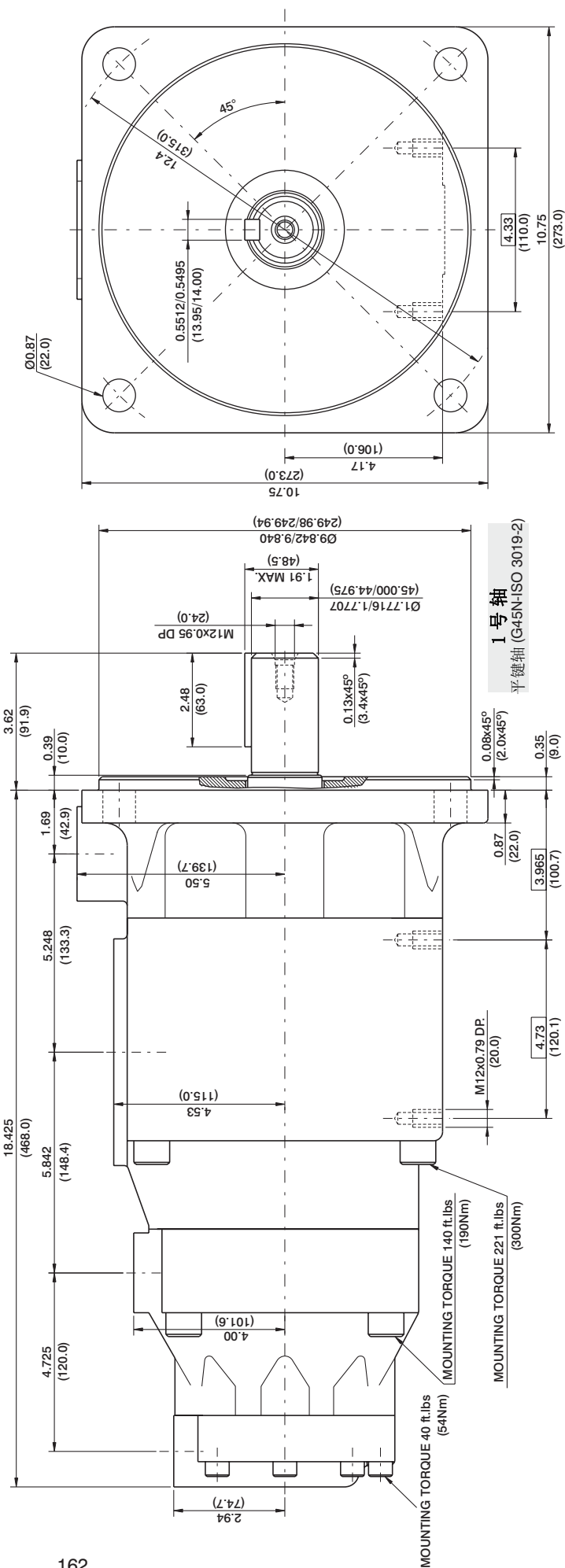
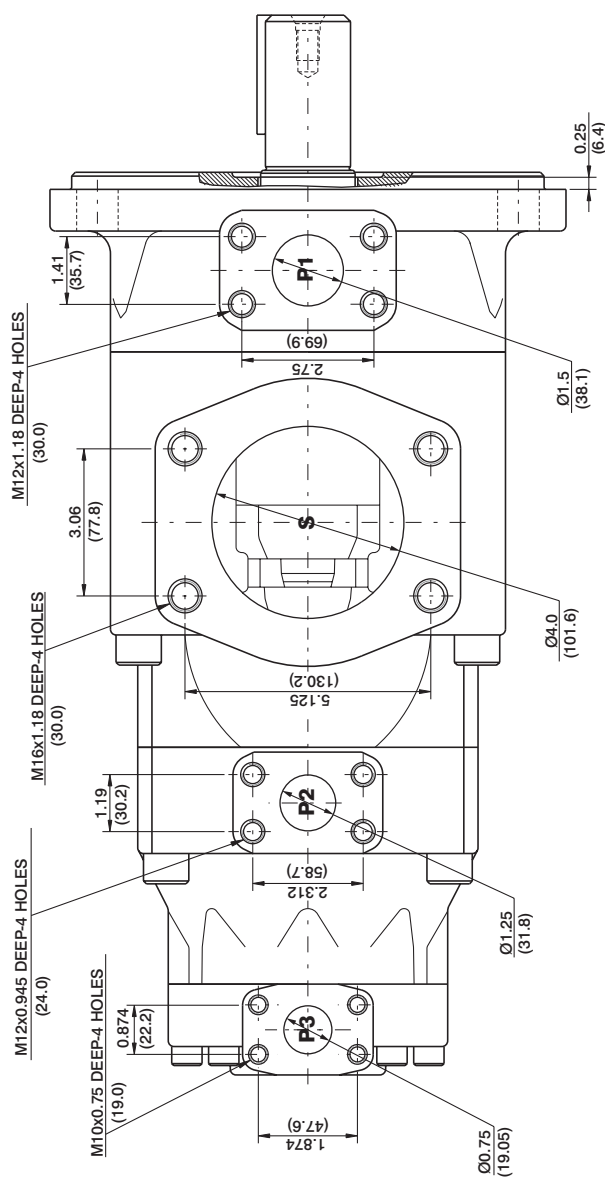


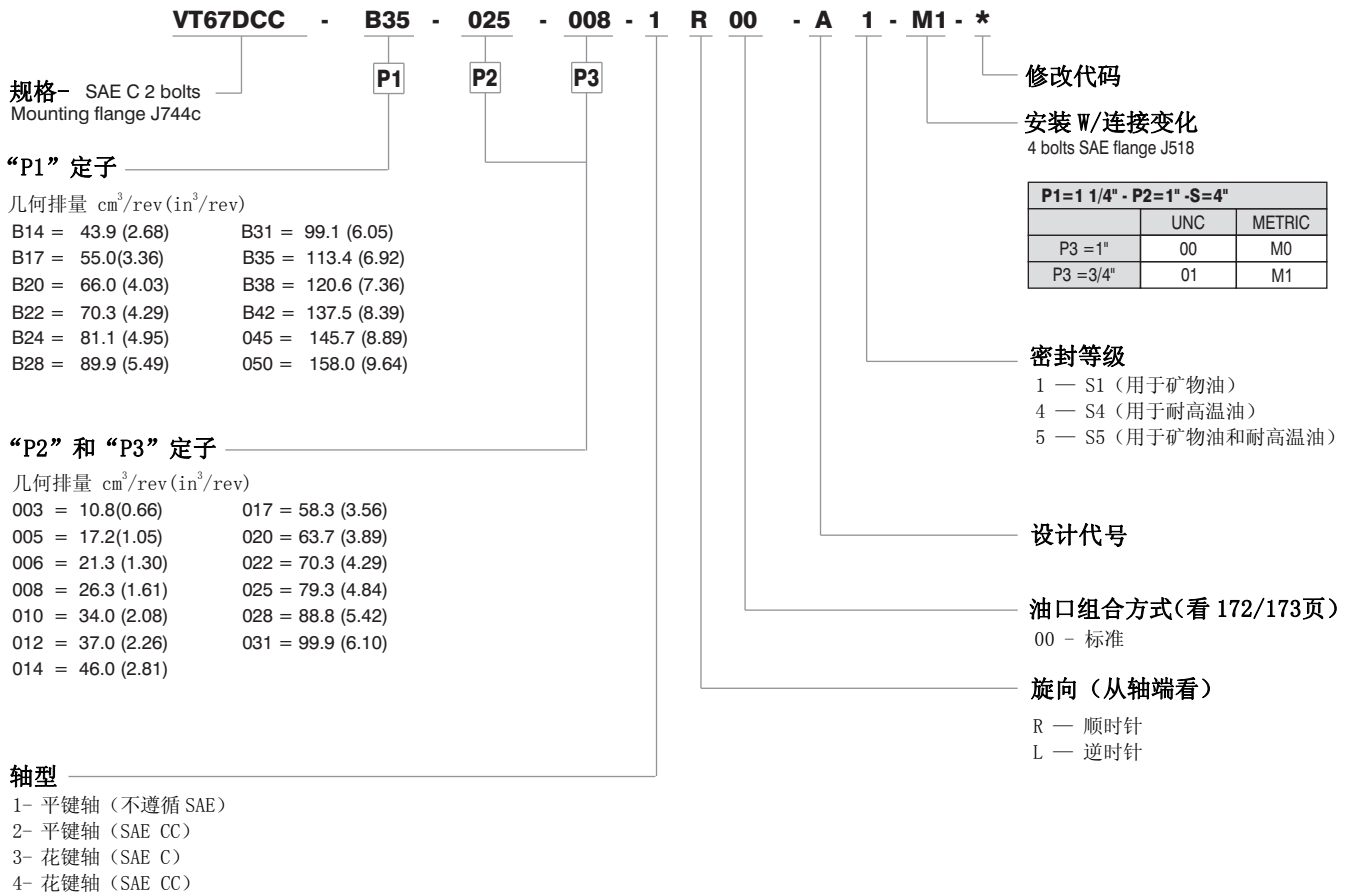
Total hydromechanical power loss is the sum of each section at its operating conditions

## 允许径向负载



| 主轴扭矩极限 in <sup>3</sup> /rev x psi (ml/rev x bar) |                        |
|--------------------------------------------------|------------------------|
| 轴                                                | Vp x p max. (P1+P2+P3) |
| 1                                                | 101506 (114715)        |





## 性能参数 (24cSt) (输入功率仅表示单泵)

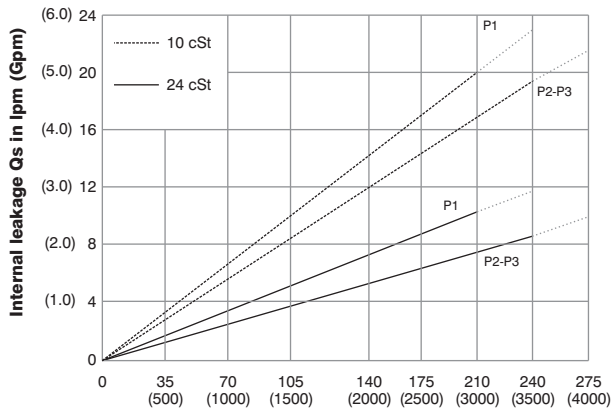
| Pressure port | Series              | Volumetric Displacement Vp |                          | Flow q & n = 1800 rpm |        |                        |        |                        |       | Input power p & n = 1800 rpm |     |                        |      |                        |       |
|---------------|---------------------|----------------------------|--------------------------|-----------------------|--------|------------------------|--------|------------------------|-------|------------------------------|-----|------------------------|------|------------------------|-------|
|               |                     |                            |                          | p = 0 bar (0 psi)     |        | p = 140 bar (2000 psi) |        | p = 250 bar (3630 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 250 bar (3630 psi) |       |
|               |                     | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm    | gpm                    | lpm    | gpm                    | lpm   | hp                           | kw  | hp                     | kw   | hp                     | kw    |
| P1            | B14                 | 2.68                       | 43.93                    | 20.92                 | 79.50  | 19.18                  | 72.9   | 17.81                  | 67.7  | 3.46                         | 2.6 | 27.77                  | 20.7 | 47.03                  | 35.1  |
|               | B17                 | 3.36                       | 55.07                    | 26.16                 | 99.4   | 24.41                  | 92.8   | 23.04                  | 87.6  | 3.77                         | 2.8 | 33.88                  | 25.3 | 57.71                  | 43.1  |
|               | B20                 | 4.03                       | 66.05                    | 31.39                 | 119.3  | 29.64                  | 112.6  | 28.27                  | 107.4 | 4.07                         | 3.0 | 39.98                  | 29.8 | 68.39                  | 51.0  |
|               | B22                 | 4.29                       | 70.31                    | 33.43                 | 127    | 31.69                  | 120.4  | 30.32                  | 115.2 | 4.19                         | 3.1 | 42.37                  | 31.6 | 72.57                  | 54.1  |
|               | B24                 | 4.95                       | 81.13                    | 38.57                 | 146.6  | 36.82                  | 139.9  | 35.45                  | 134.7 | 4.49                         | 3.3 | 48.36                  | 36.1 | 83.06                  | 62    |
|               | B28                 | 5.49                       | 89.98                    | 42.8                  | 162.6  | 41.06                  | 156    | 39.69                  | 150.8 | 4.74                         | 3.5 | 53.30                  | 39.8 | 91.7                   | 68.4  |
|               | B31                 | 6.05                       | 99.16                    | 47.18                 | 179.3  | 45.43                  | 172.6  | 42.06                  | 167.4 | 4.99                         | 3.7 | 58.41                  | 43.6 | 100.63                 | 75.1  |
|               | B35                 | 6.92                       | 113.42                   | 53.93                 | 204.9  | 52.18                  | 198.3  | 50.81                  | 193.1 | 5.39                         | 4.0 | 66.29                  | 49.5 | 114.42                 | 85.4  |
|               | B38                 | 7.36                       | 120.63                   | 57.35                 | 217.9  | 55.61                  | 211.3  | 54.24                  | 206.1 | 5.59                         | 4.2 | 70.28                  | 52.4 | 121.42                 | 90.6  |
|               | B42 <sup>1)</sup>   | 8.39                       | 137.51                   | 65.39                 | 248.5  | 63.65                  | 241.9  | 62.28                  | 236.7 | 6.05                         | 4.5 | 79.66                  | 59.4 | 137.83                 | 102.8 |
| P2 & P3       | 045 <sup>1)</sup>   | 8.89                       | 145.71                   | 69.29                 | 263.3  | 67.11                  | 255.0  | 65.31                  | 248.2 | 6.74                         | 5.0 | 83.75                  | 62.5 | 145.79                 | 108.8 |
|               | 050 <sup>1,2)</sup> | 9.64                       | 158.00                   | 75.14                 | 285.5  | 72.96                  | 277.2  | 71.78                  | 272.8 | 7.08                         | 5.3 | 90.58                  | 67.6 | 154.5                  | 110.3 |
|               |                     |                            |                          | p = 0 bar (0 psi)     |        | p = 140 bar (2000 psi) |        | p = 275 bar (4000 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 275 bar (4000 psi) |       |
|               | 003                 | 0.66                       | 10.82                    | 5.14                  | 19.53  | 3.85                   | 14.63  | --                     | --    | 2.11                         | 1.6 | 8.45                   | 6.3  | --                     | --    |
|               | 005                 | 1.05                       | 17.21                    | 8.18                  | 31.08  | 6.89                   | 26.18  | 5.68                   | 21.6  | 2.29                         | 1.7 | 12.0                   | 9.0  | 19.81                  | 14.8  |
|               | 006                 | 1.30                       | 21.31                    | 10.13                 | 38.49  | 8.84                   | 33.59  | 7.63                   | 29.0  | 2.4                          | 1.8 | 14.28                  | 10.7 | 23.79                  | 17.7  |
|               | 008                 | 1.61                       | 26.39                    | 12.55                 | 47.69  | 11.26                  | 42.79  | 10.05                  | 38.2  | 2.54                         | 1.9 | 17.11                  | 12.8 | 28.75                  | 21.4  |
|               | 010                 | 2.08                       | 34.09                    | 16.22                 | 61.64  | 14.93                  | 56.73  | 13.71                  | 52.1  | 2.76                         | 2.1 | 21.38                  | 15.9 | 36.22                  | 27.0  |
|               | 012                 | 2.26                       | 37.04                    | 17.64                 | 67.03  | 16.35                  | 62.13  | 15.14                  | 57.5  | 2.84                         | 2.1 | 23.05                  | 17.2 | 39.14                  | 29.2  |
|               | 014                 | 2.81                       | 46.06                    | 21.88                 | 83.14  | 20.59                  | 78.24  | 19.37                  | 73.6  | 3.09                         | 2.3 | 27.99                  | 20.9 | 47.78                  | 35.6  |
|               | 017                 | 3.56                       | 58.35                    | 27.73                 | 105.37 | 26.44                  | 100.47 | 25.22                  | 95.8  | 3.43                         | 2.6 | 34.81                  | 26.0 | 59.73                  | 44.6  |
|               | 020                 | 3.89                       | 63.76                    | 30.34                 | 115.29 | 29.05                  | 110.39 | 27.84                  | 105.8 | 3.58                         | 2.7 | 37.86                  | 28.2 | 65.07                  | 48.5  |
|               | 022 <sup>4)</sup>   | 4.29                       | 70.31                    | 33.43                 | 127.03 | 32.14                  | 122.13 | 30.93                  | 117.5 | 3.76                         | 2.8 | 41.47                  | 30.9 | 71.38                  | 53.2  |
|               | 025 <sup>3,5)</sup> | 4.84                       | 79.33                    | 37.71                 | 143.3  | 36.42                  | 138.40 | 35.21                  | 133.8 | 4.01                         | 3.0 | 46.46                  | 34.7 | 80.12                  | 59.8  |
|               | 028 <sup>3,6)</sup> | 5.42                       | 88.83                    | 42.23                 | 160.47 | 40.94                  | 155.60 | 40.32                  | 153.2 | 4.27                         | 3.2 | 51.74                  | 38.6 | 76.73                  | 57.2  |
|               | 031 <sup>3,6)</sup> | 6.10                       | 99.98                    | 47.56                 | 180.73 | 46.27                  | 175.83 | 45.65                  | 173.5 | 4.58                         | 3.4 | 57.95                  | 43.2 | 86.06                  | 64.2  |

-- We do not recommend to use this 003 at 275 bar (4000 psi) and 1500 rpm since internal leakage is over 50% of theoretical flow.

1) 042-045-050 = 2200 RPM max. 2) 050=210 bar (3000 psi) max. int.

3) 025-028-031 = 2500 R.P.M. max. 4) 022= 275 bar max. int. 5) 025 = 240 bar max. int. 6) 028-031 = 210 bar (3000 psi) max. int.

内泄漏 (典型)

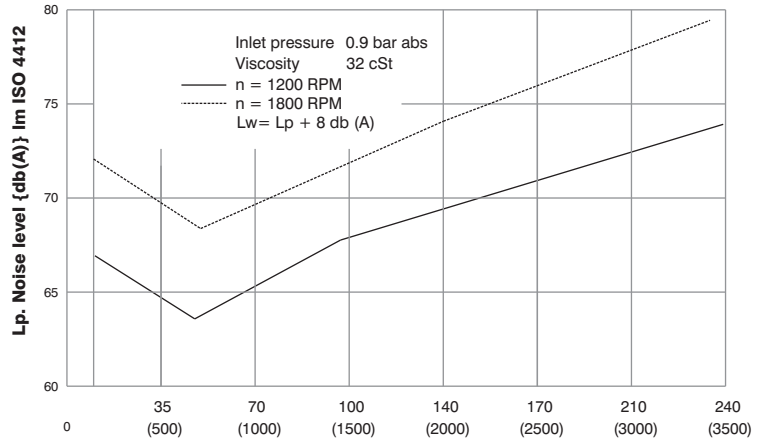


Pressure in bar (psi)

Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

噪音值 (典型)

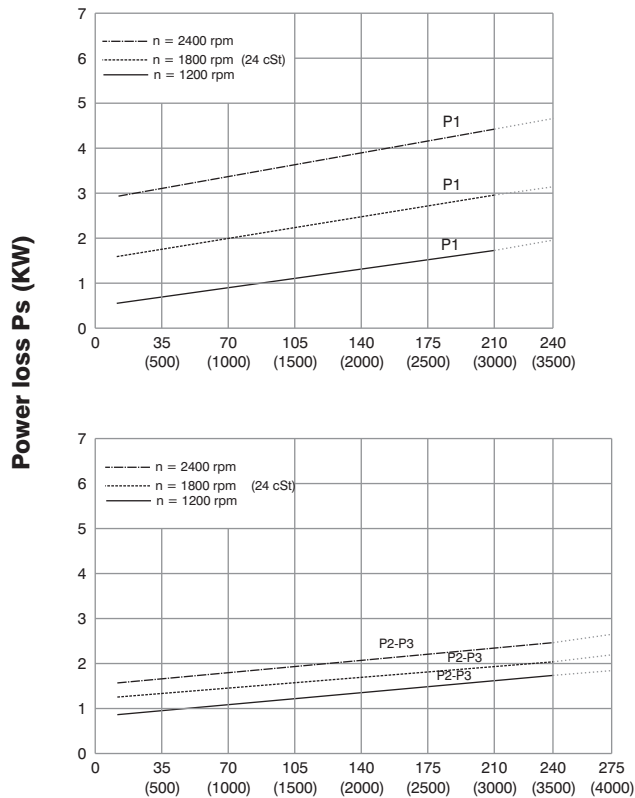
VT67DCC- B31-022-022



Pressure in bar (psi)

Triple pump noise level is given with each section discharging at the pressure noted on the curve.

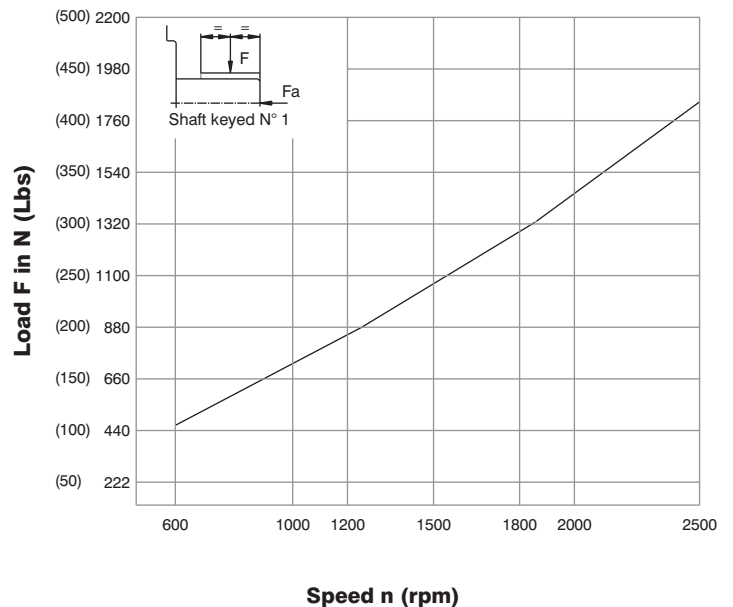
功率损失 (典型)

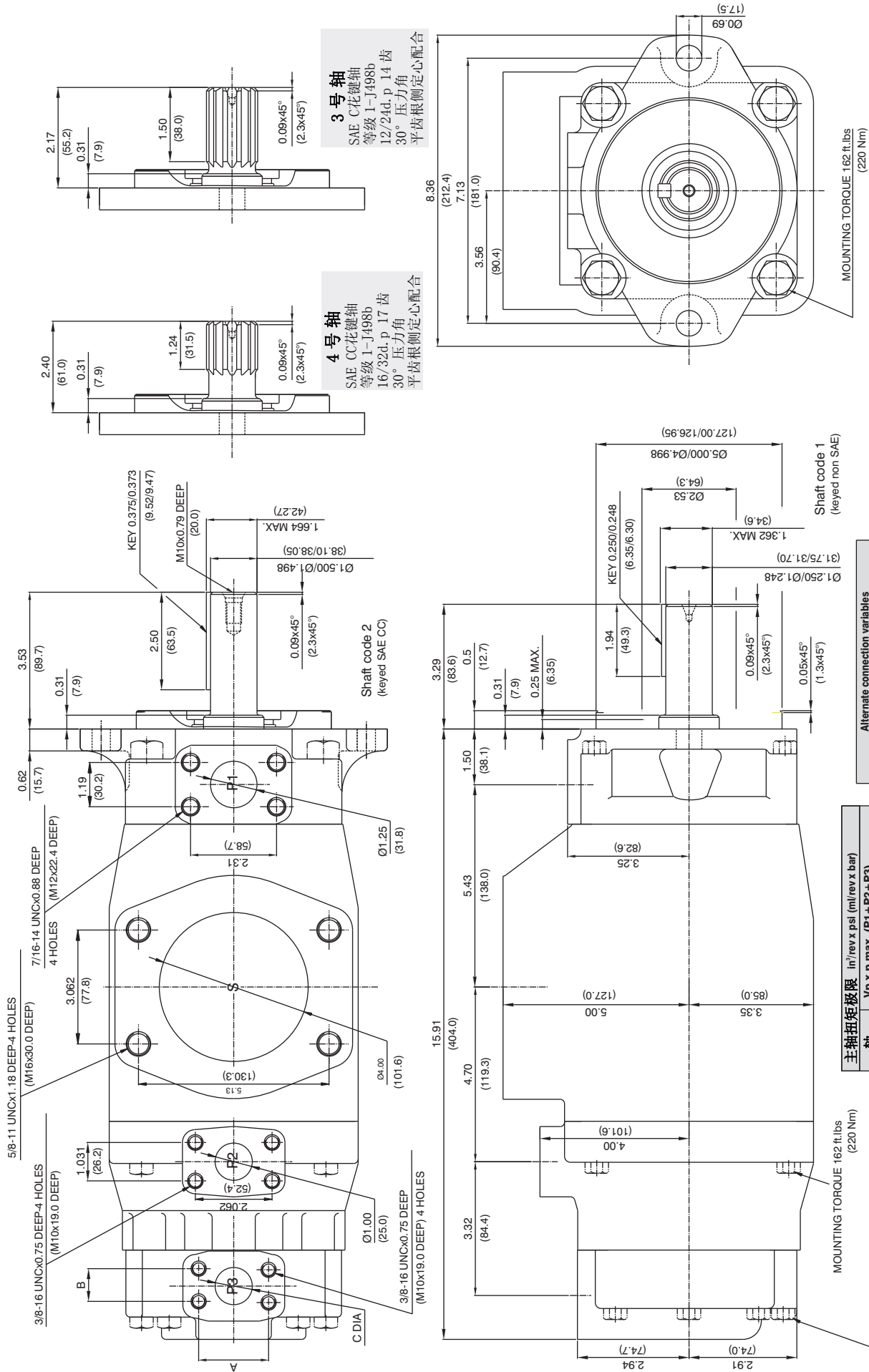


Pressure in bar (psi)

Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载





## VT67DDCS - 045 - B31 - 012 - 1 R 00 - A 1 - M0 \*

规格—SAE C 6 bolts  
Mounting flange J744

### “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| B14 = 43.9 (2.68) | B31 = 99.1 (6.05)  |
| B17 = 55.0 (3.36) | B35 = 113.4 (6.92) |
| B20 = 66.0 (4.03) | B38 = 120.6 (7.36) |
| B22 = 70.3 (4.29) | B42 = 137.5 (8.39) |
| B24 = 81.1 (4.95) | 045 = 145.7 (8.89) |
| B28 = 89.9 (5.49) | 050 = 157.9 (9.64) |

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                   |                    |
|-------------------|--------------------|
| 003 = 10.8 (0.66) | 017 = 58.3 (3.56)  |
| 005 = 17.2 (1.05) | 020 = 63.8 (3.89)  |
| 006 = 21.3 (1.30) | 022 = 70.3 (4.29)  |
| 008 = 26.4 (1.61) | 025 = 79.3 (4.84)  |
| 010 = 34.1 (2.08) | 028 = 88.8 (5.42)  |
| 012 = 37.1 (2.26) | 031 = 100.0 (6.10) |
| 014 = 46.0 (2.81) |                    |

### 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)
- 5- 平键轴 (不遵循 SAE)

修改代码

安装 W/连接变化

4 bolts SAE flange J518

| P1 & P2= 1-1/4" S = 4" |     |      |        |      |
|------------------------|-----|------|--------|------|
| Type                   | UNC |      | METRIC |      |
| P3                     | 1"  | 3/4" | 1"     | 3/4" |
| Code                   | 00  | 01   | M0     | M1   |

### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代号

油口组合方式(看 172/173页)

00 - 标准

旋向 (从轴端看)

R — 顺时针

L — 逆时针

## 性能参数 (24cSt) (输入功率仅表示单泵)

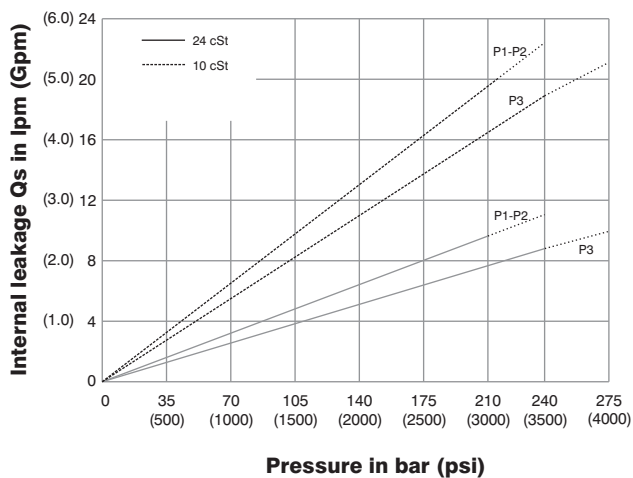
| Pressure port | Series              | Volumetric Displacement Vp |                          | Flow q & n = 1800 rpm |        |                        |        |                        |       | Input power p & n = 1800 rpm |     |                        |      |                        |       |
|---------------|---------------------|----------------------------|--------------------------|-----------------------|--------|------------------------|--------|------------------------|-------|------------------------------|-----|------------------------|------|------------------------|-------|
|               |                     |                            |                          | p = 0 bar (0 psi)     |        | p = 140 bar (2000 psi) |        | p = 250 bar (3630 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 250 bar (3630 psi) |       |
|               |                     | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm    | gpm                    | lpm    | gpm                    | lpm   | hp                           | kw  | hp                     | kw   | hp                     | kw    |
| P1 & P2       | B14                 | 2.68                       | 43.9                     | 20.92                 | 79.50  | 19.18                  | 72.9   | 17.81                  | 67.7  | 3.46                         | 2.6 | 27.77                  | 20.7 | 47.03                  | 35.1  |
|               | B17                 | 3.36                       | 55.0                     | 26.16                 | 99.4   | 24.41                  | 92.8   | 23.04                  | 87.6  | 3.77                         | 2.8 | 33.88                  | 25.3 | 57.71                  | 43.1  |
|               | B20                 | 4.03                       | 66.0                     | 31.39                 | 119.3  | 29.64                  | 112.6  | 28.27                  | 107.4 | 4.07                         | 3.0 | 39.98                  | 29.8 | 68.39                  | 51.0  |
|               | B22                 | 4.29                       | 70.3                     | 33.43                 | 127    | 31.69                  | 120.4  | 30.32                  | 115.2 | 4.19                         | 3.1 | 42.37                  | 31.6 | 72.57                  | 54.1  |
|               | B24                 | 4.95                       | 81.1                     | 38.57                 | 146.6  | 36.82                  | 139.9  | 35.45                  | 134.7 | 4.49                         | 3.3 | 48.36                  | 36.1 | 83.06                  | 62    |
|               | B28                 | 5.49                       | 89.9                     | 42.8                  | 162.6  | 41.06                  | 156    | 39.69                  | 150.8 | 4.74                         | 3.5 | 53.30                  | 39.8 | 91.7                   | 68.4  |
|               | B31                 | 6.05                       | 99.1                     | 47.18                 | 179.3  | 45.43                  | 172.6  | 42.06                  | 167.4 | 4.99                         | 3.7 | 58.41                  | 43.6 | 100.63                 | 75.1  |
|               | B35                 | 6.92                       | 113.4                    | 53.93                 | 204.9  | 52.18                  | 198.3  | 50.81                  | 193.1 | 5.39                         | 4.0 | 66.29                  | 49.5 | 114.42                 | 85.4  |
|               | B38                 | 7.36                       | 120.6                    | 57.35                 | 217.9  | 55.61                  | 211.3  | 54.24                  | 206.1 | 5.59                         | 4.2 | 70.28                  | 52.4 | 121.42                 | 90.6  |
|               | B42 <sup>1)</sup>   | 8.39                       | 137.5                    | 65.39                 | 248.5  | 63.65                  | 241.9  | 62.28                  | 236.7 | 6.05                         | 4.5 | 79.66                  | 59.4 | 137.83                 | 102.8 |
|               | 045 <sup>1)</sup>   | 8.89                       | 145.7                    | 69.29                 | 263.3  | 67.11                  | 255.0  | 65.31                  | 248.2 | 6.74                         | 5.0 | 83.75                  | 62.5 | 145.79                 | 108.8 |
| P3            | 050 <sup>1,2)</sup> | 9.64                       | 157.9                    | 75.14                 | 285.5  | 72.96                  | 277.2  | 71.78                  | 272.8 | 7.08                         | 5.3 | 90.58                  | 67.6 | 134.5                  | 100.3 |
|               |                     |                            |                          | p = 0 bar (0 psi)     |        | p = 140 bar (2000 psi) |        | p = 275 bar (4000 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 275 bar (4000 psi) |       |
|               | 003                 | 0.66                       | 10.8                     | 5.14                  | 19.53  | 3.85                   | 14.63  | --                     | --    | 2.11                         | 1.6 | 8.45                   | 6.3  | --                     | --    |
|               | 005                 | 1.05                       | 17.2                     | 8.18                  | 31.08  | 6.89                   | 26.18  | 5.68                   | 21.6  | 2.29                         | 1.7 | 12.0                   | 9.0  | 19.81                  | 14.8  |
|               | 006                 | 1.30                       | 21.3                     | 10.13                 | 38.49  | 8.84                   | 33.59  | 7.63                   | 29.0  | 2.4                          | 1.8 | 14.28                  | 10.7 | 23.79                  | 17.7  |
|               | 008                 | 1.61                       | 26.4                     | 12.55                 | 47.69  | 11.26                  | 42.79  | 10.05                  | 38.2  | 2.54                         | 1.9 | 17.11                  | 12.8 | 28.75                  | 21.4  |
|               | 010                 | 2.08                       | 34.1                     | 16.22                 | 61.64  | 14.93                  | 56.73  | 13.71                  | 52.1  | 2.76                         | 2.1 | 21.38                  | 15.9 | 36.22                  | 27.0  |
|               | 012                 | 2.26                       | 37.1                     | 17.64                 | 67.03  | 16.35                  | 62.13  | 15.14                  | 57.5  | 2.84                         | 2.1 | 23.05                  | 17.2 | 39.14                  | 29.2  |
|               | 014                 | 2.81                       | 46.0                     | 21.88                 | 83.14  | 20.59                  | 78.24  | 19.37                  | 73.6  | 3.09                         | 2.3 | 27.99                  | 20.9 | 47.78                  | 35.6  |
|               | 017                 | 3.56                       | 58.3                     | 27.73                 | 105.37 | 26.44                  | 100.47 | 25.22                  | 95.8  | 3.43                         | 2.6 | 34.81                  | 26.0 | 59.73                  | 44.6  |
|               | 020                 | 3.89                       | 63.8                     | 30.34                 | 115.29 | 29.05                  | 110.39 | 27.84                  | 105.8 | 3.58                         | 2.7 | 37.86                  | 28.2 | 65.07                  | 48.5  |
|               | 022 <sup>4)</sup>   | 4.29                       | 70.3                     | 33.43                 | 127.03 | 32.14                  | 122.13 | 30.93                  | 117.5 | 3.76                         | 2.8 | 41.47                  | 30.9 | 71.38                  | 53.2  |
|               | 025 <sup>3,5)</sup> | 4.84                       | 79.3                     | 37.71                 | 143.3  | 36.42                  | 138.40 | 35.21                  | 133.8 | 4.01                         | 3.0 | 46.46                  | 34.7 | 80.12                  | 59.8  |
|               | 028 <sup>3,6)</sup> | 5.42                       | 88.8                     | 42.23                 | 160.47 | 40.94                  | 155.60 | 40.32                  | 153.2 | 4.27                         | 3.2 | 51.74                  | 38.6 | 76.73                  | 57.2  |
|               | 031 <sup>3,6)</sup> | 6.10                       | 100.0                    | 47.56                 | 180.73 | 46.27                  | 175.83 | 45.65                  | 173.5 | 4.58                         | 3.4 | 57.95                  | 43.2 | 86.06                  | 64.2  |

— We do not recommend to use this 003 at 275 bar (4000 psi) and 1500 rpm since internal leakage is over 50% of theoretical flow.

1) 042-045-050 = 2200 RPM max. 2) 050=210 bar (3000 psi) max. int. 3) 025-028-031 = 2500 R.P.M. max. 4) 022= 275 bar max. int.

5) 025 = 240 bar max. int. 6) 028-031 = 210 bar (3000 psi) max. int.

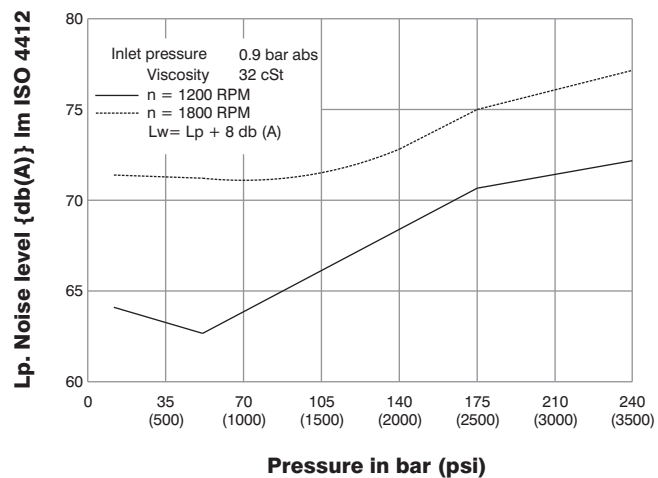
内泄漏 (典型)



Do not operate pump for more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

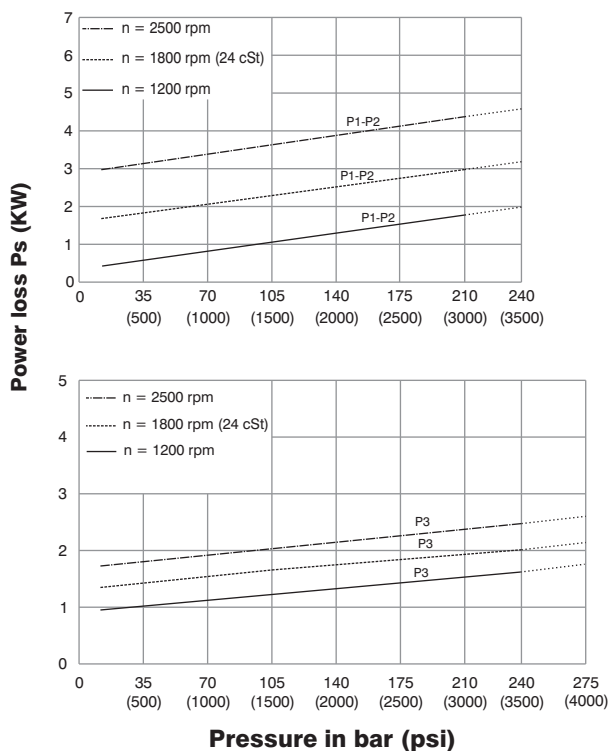
噪音值 (典型)

VT67DDCS- B31-B31-022



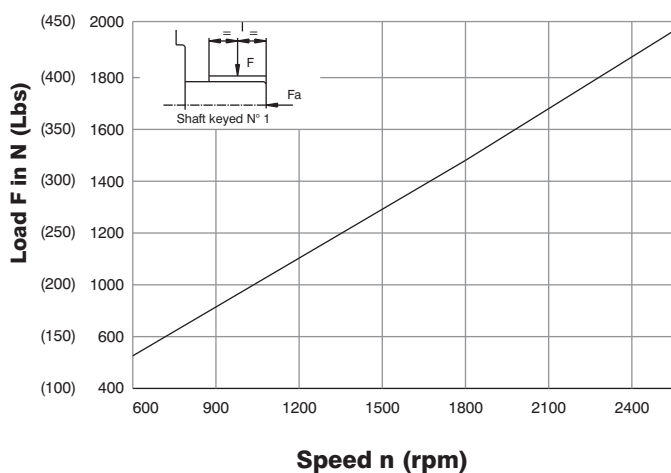
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)



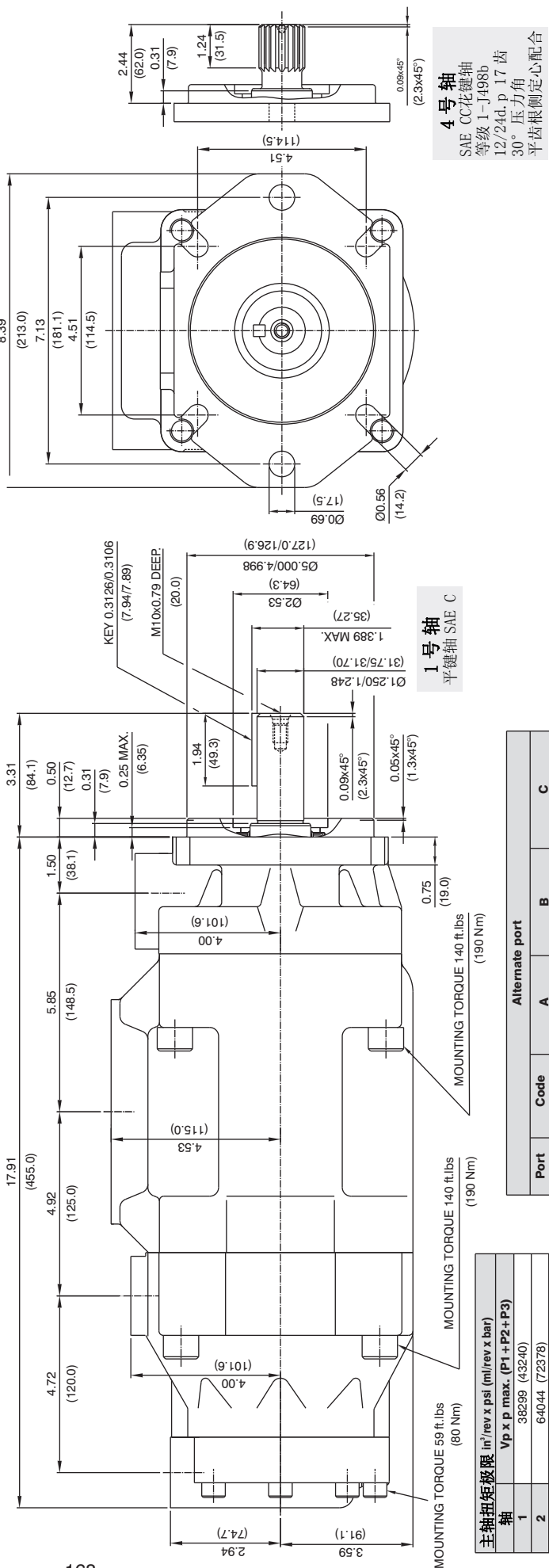
Total hydromechanical power loss is the sum of each section at its operating conditions.

允许径向负载



Maximum permissible axial load  $F_a = 1200 \text{ N (270 Lbs)}$





| Alternate port |         |              |              |               |
|----------------|---------|--------------|--------------|---------------|
| Port           | Code    | A            | B            | C             |
| P3             | 00 - M0 | 2.063 (52.4) | 1.031 (26.2) | 1.000 (25.4)  |
|                | 01 - M1 | 1.874 (47.6) | 0.874 (22.2) | 0.748 (18.99) |

| 轴 | $V_p \times p \text{ max. (P1 + P2 + P3)}$ | $\text{in}^3/\text{rev} \times \text{psi (ml/rev} \times \text{bar)}$ |
|---|--------------------------------------------|-----------------------------------------------------------------------|
| 1 | 38299 (43240)                              |                                                                       |
| 2 | 64044 (72378)                              |                                                                       |
| 3 | 54207 (61200)                              |                                                                       |
| 4 | 58902 (66567)                              |                                                                       |
| 5 | 49247 (55640)                              |                                                                       |

## VT67EDC or T67EDCS

- 062 - B35 - 010 - 1 R 00 - A 1 - M1 - \*

T67EDC Series-250 B4HW  
ISO 4 bolts 3019-2 Mounting flange  
T67EDCS Series - SAE E  
Mounting flange J744

### “P1” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

042 = 132.3 (8.07) 057 = 183.2 (11.18)  
045 = 142.6 (8.70) 062 = 196.6 (12.00)  
050 = 158.5 (9.67) 066 = 213.0 (13.00)  
052 = 163.9 (10.00) 072 = 227.2 (13.86)  
054 = 170.9 (10.43) 085 = 269.8 (16.40)

### “P2” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

B14 = 43.9 (2.68) B31 = 99.1 (6.05)  
B17 = 55.0 (3.36) B35 = 113.4 (6.92)  
B20 = 66.0 (4.03) B38 = 120.6 (7.36)  
B22 = 70.3 (4.29) B42 = 137.5 (8.39)  
B24 = 81.1 (4.95) 045 = 145.7 (8.89)  
B28 = 89.9 (5.49) 050 = 158.0 (9.64)

### “P3” 定子

几何排量  $\text{cm}^3/\text{rev}$  ( $\text{in}^3/\text{rev}$ )

003 = 10.8 (0.66) 017 = 58.3 (3.56)  
005 = 17.2 (1.05) 020 = 63.7 (3.89)  
006 = 21.3 (1.30) 022 = 70.3 (4.29)  
008 = 26.3 (1.61) 025 = 79.3 (4.84)  
010 = 34.0 (2.08) 028 = 88.8 (5.42)  
012 = 37.0 (2.26) 031 = 100 (6.10)  
014 = 46.0 (2.81)

### 修改代码

#### 安装 W/连接变化

4 bolts SAE flanges J518

| P1=1-1/2" P2=1-1/4" S=4" |      |     |        |
|--------------------------|------|-----|--------|
| Type                     | P3   | UNC | Metric |
| T67EDC                   | 1"   |     | M0     |
| T67EDC                   | 3/4" |     | M1     |
| T67EDCS                  | 1"   | 00  | M0     |
| T67EDCS                  | 3/4" | 01  | M1     |

### 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

### 设计代号

油口组合方式(看 172/173页)

00 - 标准

### 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

### VT67EDC 轴型

- 1- 平键轴 (G45N-ISO 3019-2)

### VT67EDCS 轴型

- 2- 平键轴 (SAE D & E)
- 3- 花键轴 (SAE D & E)

## 性能参数 (24cSt) (输入功率仅表示单泵)

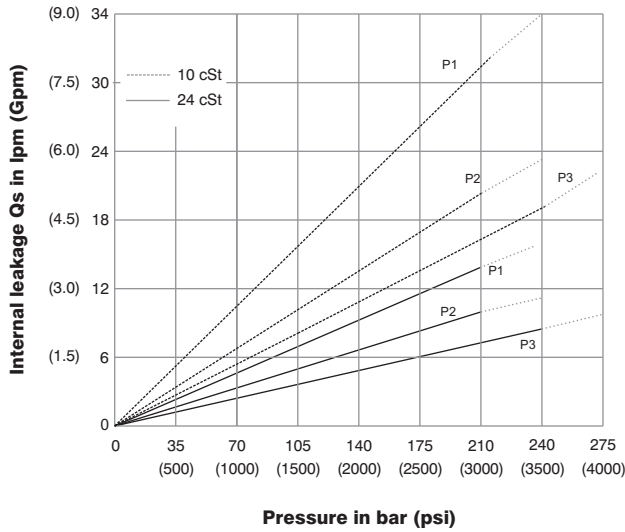
| Pressure port | Series              | Volumetric Displacement Vp |                          | Flow q & n = 1800 rpm |                        |                        |                     |                        |                        | Input power p & n = 1800 rpm |      |                        |       |                        |       |
|---------------|---------------------|----------------------------|--------------------------|-----------------------|------------------------|------------------------|---------------------|------------------------|------------------------|------------------------------|------|------------------------|-------|------------------------|-------|
|               |                     |                            |                          | p = 0 bar (0 psi)     |                        | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                        | p = 7 bar (100 psi)          |      | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |       |
|               |                     | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm                    | gpm                    | lpm                 | gpm                    | lpm                    | hp                           | kw   | hp                     | kw    | hp                     | kw    |
| P1            | 042                 | 8.07                       | 132.3                    | 62.92                 | 239.1                  | 60.37                  | 229.4               | 58.52                  | 222.4                  | 8.09                         | 6.03 | 78.44                  | 58.49 | 133.80                 | 99.8  |
|               | 045                 | 8.70                       | 142.5                    | 67.72                 | 257.3                  | 65.17                  | 247.6               | 63.32                  | 240.6                  | 8.37                         | 6.24 | 84.04                  | 62.67 | 143.60                 | 107.1 |
|               | 050                 | 9.67                       | 158.5                    | 75.38                 | 286.3                  | 72.83                  | 276.8               | 70.98                  | 269.7                  | 8.82                         | 6.58 | 92.97                  | 69.30 | 159.24                 | 118.8 |
|               | 052                 | 10.00                      | 163.9                    | 78.37                 | 297.8                  | 75.82                  | 288.1               | 73.97                  | 281.1                  | 8.99                         | 6.70 | 96.47                  | 71.94 | 165.36                 | 123.4 |
|               | 054                 | 10.43                      | 170.9                    | 81.27                 | 308.8                  | 78.72                  | 299.1               | 76.87                  | 292.1                  | 9.17                         | 6.84 | 99.75                  | 74.40 | 177.46                 | 132.4 |
|               | 057                 | 11.18                      | 183.2                    | 87.12                 | 331.1                  | 84.57                  | 321.4               | 82.72                  | 314.3                  | 9.51                         | 7.09 | 106.57                 | 79.5  | 189.84                 | 141.6 |
|               | 062                 | 12.00                      | 196.7                    | 93.54                 | 355.5                  | 90.99                  | 345.8               | 89.14                  | 338.7                  | 9.88                         | 7.37 | 114.17                 | 85.2  | 196.34                 | 146.5 |
|               | 066                 | 13.00                      | 213.0                    | 101.44                | 385.5                  | 98.89                  | 375.8               | 97.04                  | 368.8                  | 10.34                        | 7.71 | 123.38                 | 92.01 | 212.46                 | 158.5 |
|               | 072                 | 13.86                      | 227.1                    | 108.00                | 410.4                  | 105.45                 | 400.7               | 103.60                 | 393.7                  | 10.72                        | 8.00 | 131.04                 | 97.8  | 225.86                 | 168.5 |
|               | 085 <sup>1)</sup>   | 16.40                      | 268.7                    | 127.79                | 485.6                  | 126.13                 | 479.3               | --                     | --                     | 11.88                        | 8.86 | 101.66                 | 75.8  | --                     | --    |
| P2            |                     |                            |                          | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 250 bar (3630 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 250 bar (3630 psi) |                              |      |                        |       |                        |       |
|               | B14                 | 2.68                       | 43.93                    | 20.92                 | 79.50                  | 19.18                  | 72.88               | 17.81                  | 67.7                   | 3.46                         | 2.6  | 27.77                  | 20.7  | 47.03                  | 35.1  |
|               | B17                 | 3.36                       | 55.07                    | 26.16                 | 99.41                  | 24.41                  | 92.76               | 23.04                  | 87.6                   | 3.77                         | 2.8  | 33.88                  | 25.3  | 57.71                  | 43.1  |
|               | B20                 | 4.03                       | 66.05                    | 31.39                 | 119.28                 | 29.64                  | 112.63              | 28.27                  | 107.4                  | 4.07                         | 3.0  | 39.98                  | 29.8  | 68.39                  | 51.0  |
|               | B22                 | 4.29                       | 70.31                    | 33.43                 | 127.03                 | 31.69                  | 120.42              | 30.32                  | 115.2                  | 4.19                         | 3.1  | 42.37                  | 31.6  | 72.57                  | 54.1  |
|               | B24                 | 4.95                       | 81.13                    | 38.50                 | 146.30                 | 36.82                  | 139.92              | 35.45                  | 134.7                  | 4.49                         | 3.3  | 48.36                  | 36.1  | 83.06                  | 62.0  |
|               | B28                 | 5.49                       | 89.98                    | 42.80                 | 162.64                 | 41.06                  | 156.03              | 39.69                  | 150.8                  | 4.74                         | 3.5  | 53.3                   | 39.8  | 91.7                   | 68.4  |
|               | B31                 | 6.05                       | 99.16                    | 47.18                 | 179.28                 | 45.43                  | 172.63              | 44.06                  | 167.4                  | 4.99                         | 3.7  | 58.41                  | 43.6  | 100.63                 | 75.1  |
|               | B35                 | 6.92                       | 113.42                   | 53.93                 | 204.93                 | 52.18                  | 198.28              | 50.81                  | 193.1                  | 5.39                         | 4.0  | 66.29                  | 49.5  | 114.42                 | 85.4  |
|               | B38                 | 7.36                       | 120.63                   | 57.30                 | 217.74                 | 55.61                  | 211.32              | 54.24                  | 206.1                  | 5.59                         | 4.2  | 70.28                  | 52.4  | 121.42                 | 90.6  |
|               | B42 <sup>2)</sup>   | 8.39                       | 137.51                   | 65.30                 | 248.14                 | 63.35                  | 240.73              | 62.28                  | 236.7                  | 6.05                         | 4.5  | 79.66                  | 59.4  | 137.83                 | 102.8 |
|               | 045 <sup>2)</sup>   | 8.89                       | 145.71                   | 69.20                 | 262.96                 | 67.11                  | 255.02              | 65.31                  | 248.2                  | 6.74                         | 5.0  | 83.75                  | 62.5  | 145.79                 | 108.8 |
|               | 050 <sup>2,3)</sup> | 9.64                       | 158                      | 75.14                 | 285.53                 | 72.96                  | 277.2               | 71.78                  | 272.8                  | 7.08                         | 5.3  | 90.58                  | 67.6  | 134.5                  | 100.3 |
| P3            |                     |                            |                          | p = 0 bar (0 psi)     | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) | p = 7 bar (100 psi) | p = 140 bar (2000 psi) | p = 275 bar (4000 psi) |                              |      |                        |       |                        |       |
|               | 003                 | 0.66                       | 10.82                    | 5.14                  | 19.53                  | 3.85                   | 14.6                | --                     | --                     | 2.11                         | 1.6  | 8.45                   | 6.3   | --                     | --    |
|               | 005                 | 1.05                       | 17.21                    | 8.18                  | 31.08                  | 6.89                   | 26.2                | 5.68                   | 21.6                   | 2.29                         | 1.7  | 12.0                   | 9.0   | 19.81                  | 14.8  |
|               | 006                 | 1.30                       | 21.31                    | 10.13                 | 38.49                  | 8.84                   | 33.6                | 7.63                   | 29.0                   | 2.4                          | 1.8  | 14.28                  | 10.7  | 23.79                  | 17.7  |
|               | 008                 | 1.61                       | 26.39                    | 12.55                 | 47.69                  | 11.26                  | 42.8                | 10.05                  | 38.2                   | 2.54                         | 1.9  | 17.11                  | 12.8  | 28.75                  | 21.4  |
|               | 010                 | 2.08                       | 34.09                    | 16.22                 | 61.64                  | 14.93                  | 56.7                | 13.71                  | 52.1                   | 2.76                         | 2.1  | 21.38                  | 15.9  | 36.22                  | 27.0  |
|               | 012                 | 2.26                       | 37.04                    | 17.64                 | 67.03                  | 16.35                  | 62.1                | 15.14                  | 57.5                   | 2.84                         | 2.1  | 23.05                  | 17.2  | 39.14                  | 29.2  |
|               | 014                 | 2.81                       | 46.06                    | 21.88                 | 83.14                  | 20.59                  | 78.2                | 19.37                  | 73.6                   | 3.09                         | 2.3  | 27.99                  | 20.9  | 47.78                  | 35.6  |
|               | 017                 | 3.56                       | 58.35                    | 27.73                 | 105.37                 | 26.44                  | 100.5               | 25.22                  | 95.8                   | 3.43                         | 2.6  | 34.81                  | 26.0  | 59.73                  | 44.6  |
|               | 020                 | 3.89                       | 63.76                    | 30.34                 | 115.29                 | 29.05                  | 110.4               | 27.84                  | 105.8                  | 3.58                         | 2.7  | 37.86                  | 28.2  | 65.07                  | 48.5  |
|               | 022 <sup>5)</sup>   | 4.29                       | 70.31                    | 33.43                 | 127.03                 | 32.14                  | 122.1               | 30.93                  | 117.5                  | 3.76                         | 2.8  | 41.47                  | 30.9  | 71.38                  | 53.2  |
|               | 025 <sup>4,6)</sup> | 4.84                       | 79.33                    | 37.71                 | 143.30                 | 36.42                  | 138.4               | 35.21                  | 133.8                  | 4.01                         | 3.0  | 46.46                  | 34.7  | 80.12                  | 59.8  |
|               | 028 <sup>4,7)</sup> | 5.42                       | 88.83                    | 42.23                 | 160.47                 | 40.94                  | 155.6               | 40.32                  | 153.2                  | 4.27                         | 3.2  | 51.74                  | 38.6  | 76.73                  | 57.2  |
|               | 031 <sup>4,7)</sup> | 6.10                       | 99.98                    | 47.56                 | 180.73                 | 46.27                  | 175.8               | 45.65                  | 173.5                  | 4.58                         | 3.4  | 57.95                  | 43.2  | 86.06                  | 64.2  |

-- We do not recommend to use this 003 at 275 bar (4000 psi) and 1500 rpm since internal leakage is over 50% of theoretical flow.

1) 085 = 90 bar (1300 psi) max. int. 2) 042-045-050 = 2200 RPM max. 3) 050=210 bar (3000 psi) max. int.

4) 025-028-031 = 2500 R.P.M. max. 5) 022= 275 bar max. int. 6) 025 = 240 bar max. int. 7) 028-031 = 210 bar (3000 psi) max. int.

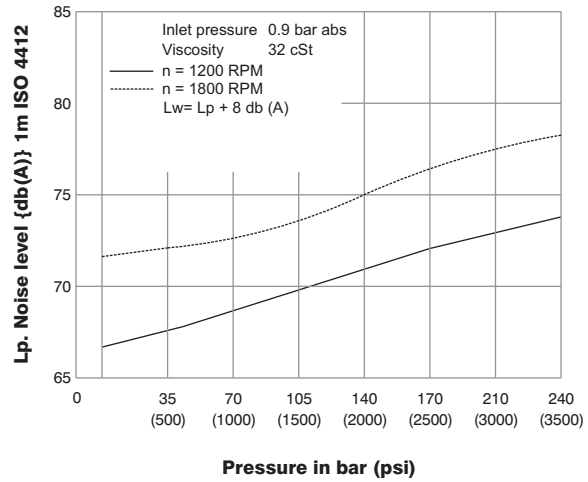
内泄漏 (典型)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

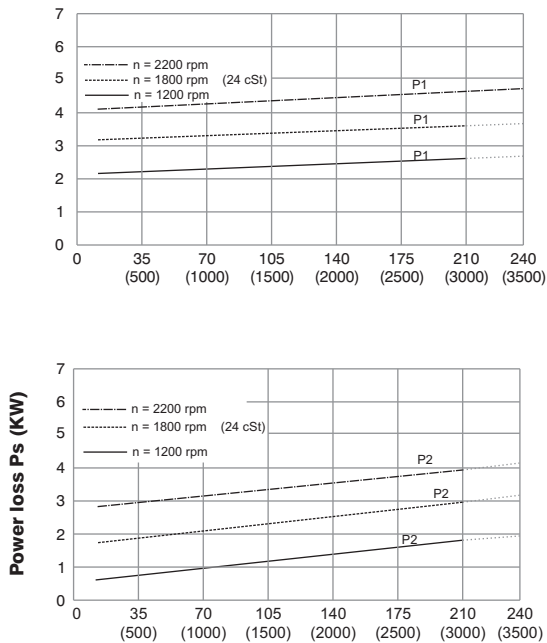
噪音值 (典型)

VT67EDCS- 062-B35-022



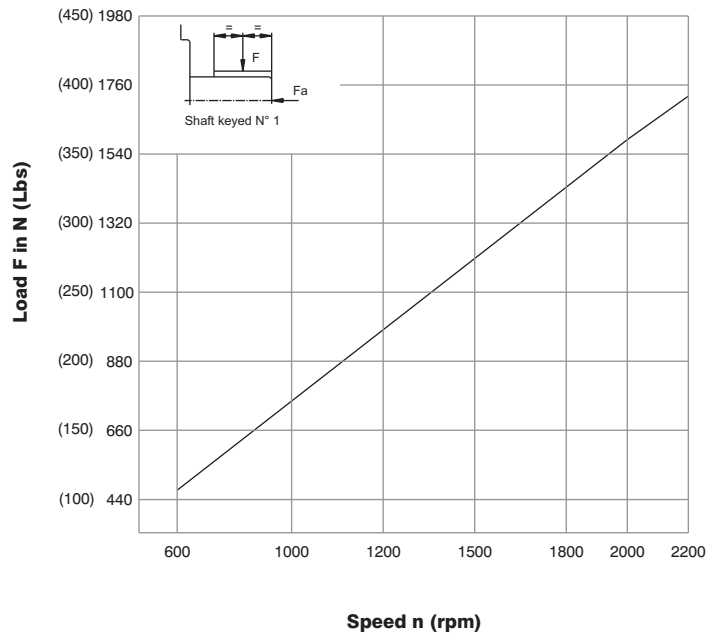
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

功率损失 (典型)

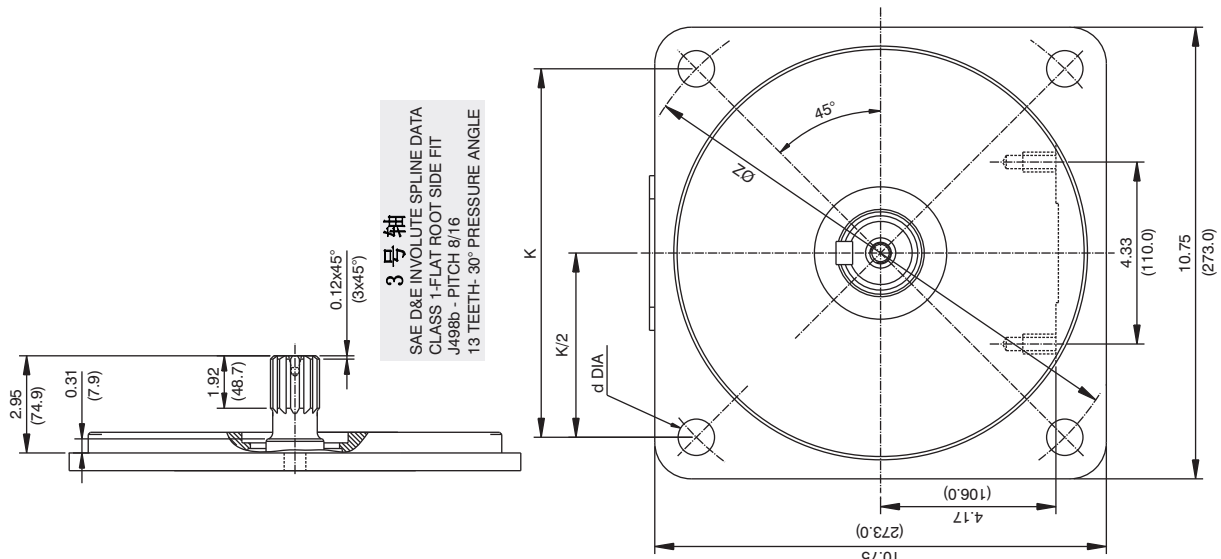


Total hydromechanical power loss is the sum of each section at its operating conditions

允许径向负载

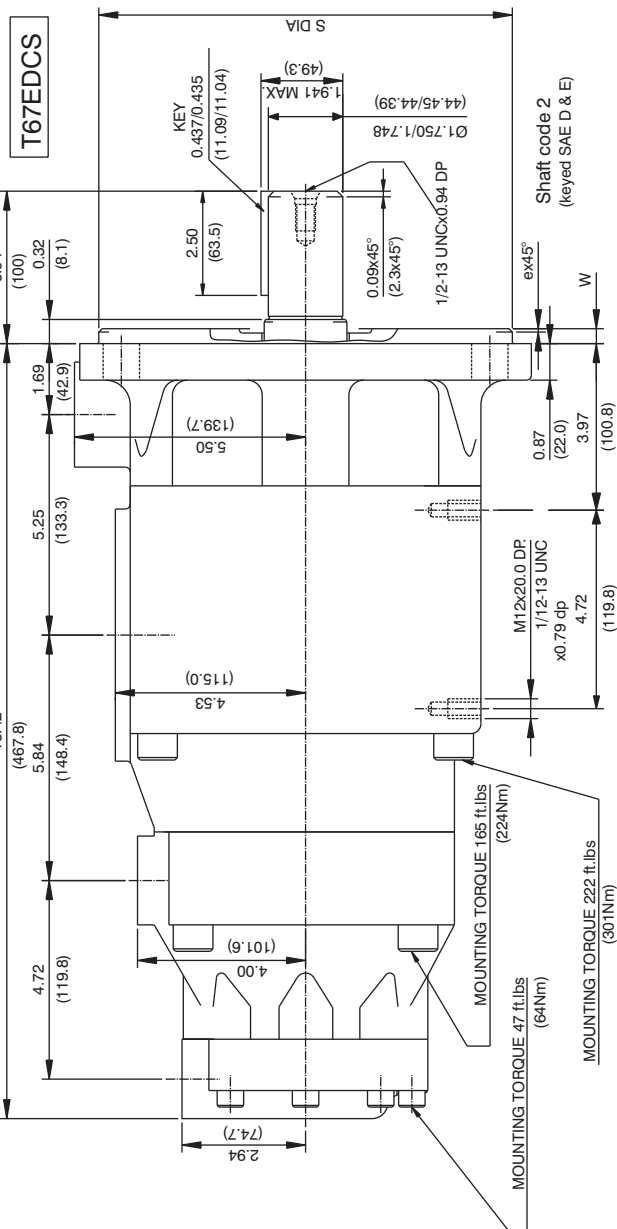
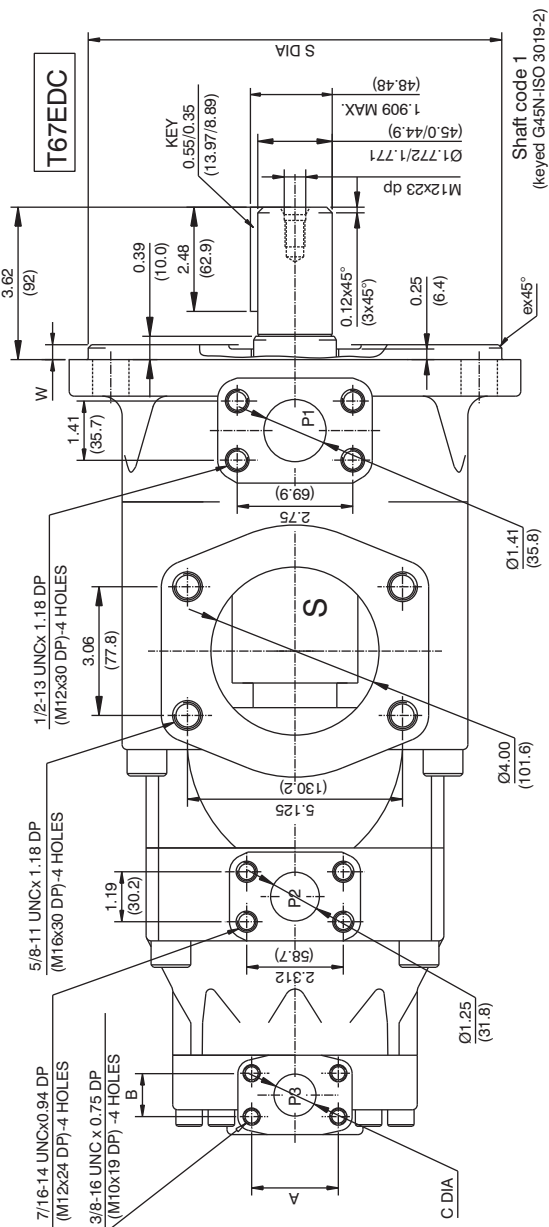


Maximum permissible axial load  $F_a = 2000$  N (449 Lbs)



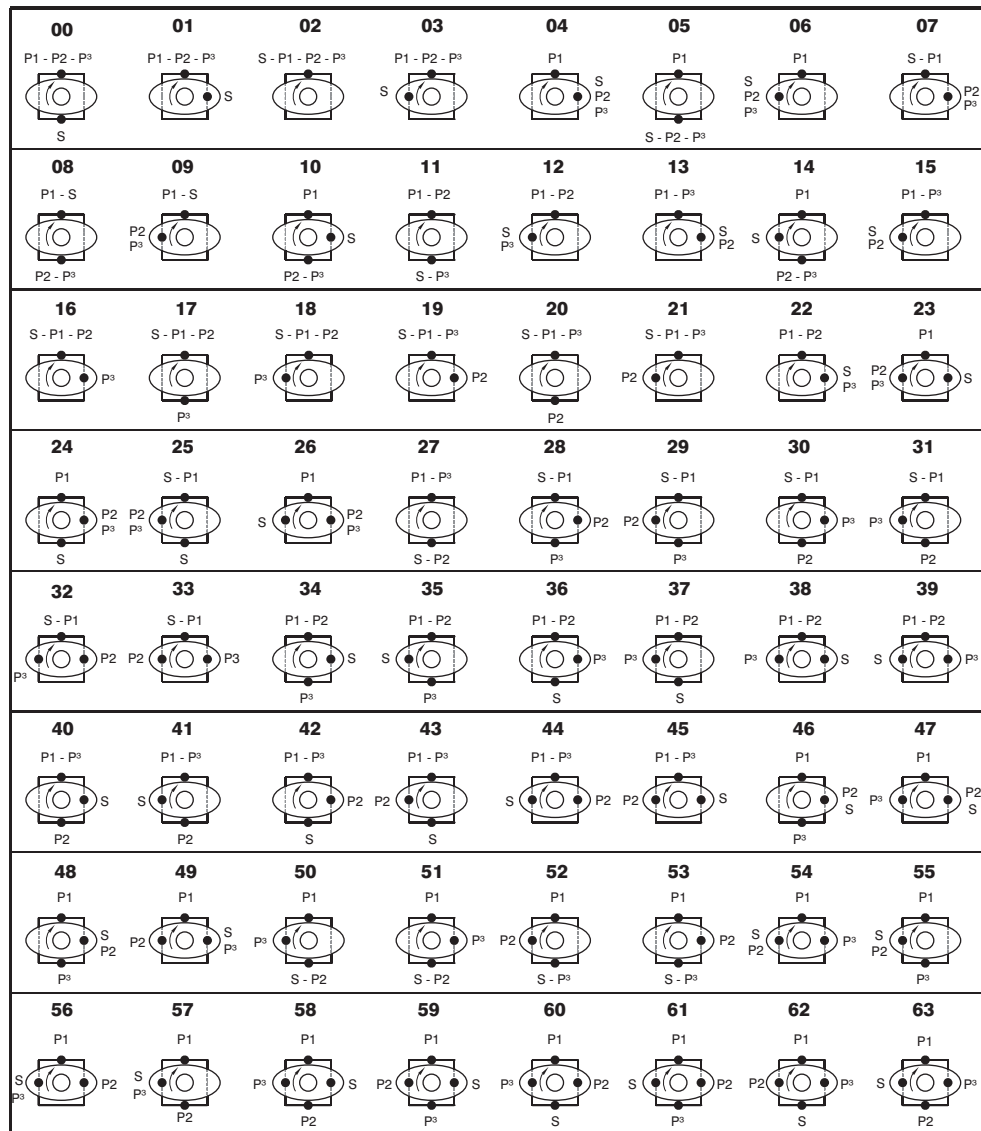
**3号轴**  
SAE D&E INVOLUTE SPLINE DATA  
CLASS 1-FLAT ROOT SIDE FIT  
J498b - PITCH 8/16  
13 TEETH- 30° PRESSURE ANGLE

| Alternate connect. variables |             |             |  |
|------------------------------|-------------|-------------|--|
|                              | 00 & M0     | 01 & M1     |  |
| A                            | 2.063(52.4) | 1.874(47.5) |  |
| B                            | 1.031(26.1) | 0.874(22.1) |  |
| C                            | 1.000(25.4) | 0.748(18.9) |  |

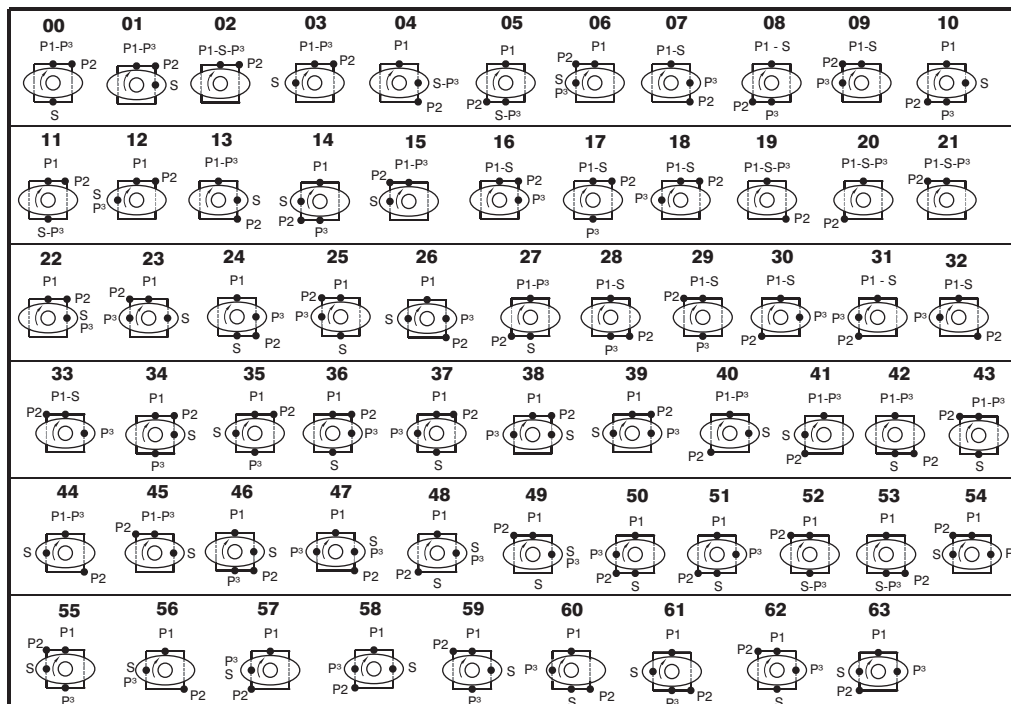


| Alternate mounting flange |               |          |            |
|---------------------------|---------------|----------|------------|
| Series                    | S Dia         | e x 45°  | W          |
| T67EDC                    | 9.842(249.98) | 0.079(2) | 0.354(8.9) |
| T67EDCS                   | 6.500(165.1)  | 0.079(2) | 0.354(8.9) |

| 主轴扭矩极限 m <sup>3</sup> /rev x psi (m <sup>3</sup> /rev x bar) |                            |  |  |
|--------------------------------------------------------------|----------------------------|--|--|
| 轴                                                            | Vp x p max. (P1 + P2 + P3) |  |  |
| 1                                                            | 101506 (114715)            |  |  |
| 2                                                            | 104818 (118457)            |  |  |
| 3                                                            | 112312 (126927)            |  |  |



**VT6DCC-VT6DDCS - VT6EDC**  
**VT7DBB/VT7DBBS-VT7QDCC-VT7QDCB-VT7DDB/VT7DBS-**  
**VT7EDB/VT7EDBS-VT7QEDC/VT7QEDCS**  
**VT67DBB-VT67DCB-VT67EDB-VT67EDC-VT67DDCS-VT67DCC**



**VT6DCB - VT6CBB**  
 172



| S | P2 | P3 |    |    |    | P2 | P3 |    |    |    |
|---|----|----|----|----|----|----|----|----|----|----|
|   |    | 02 | 16 | 17 | 18 |    | 20 | 30 | 08 | 31 |
|   |    | 19 | 07 | 28 | 32 |    | 21 | 33 | 29 | 09 |
|   |    | 01 | 22 | 32 | 38 |    | 40 | 48 | 10 | 58 |
|   |    | 13 | 04 | 46 | 47 |    | 45 | 49 | 59 | 23 |
|   |    | 00 | 36 | 11 | 37 |    | 27 | 51 | 05 | 50 |
|   |    | 42 | 24 | 53 | 60 |    | 43 | 62 | 52 | 25 |
|   |    | 03 | 39 | 35 | 12 |    | 41 | 63 | 14 | 57 |
|   |    | 44 | 26 | 61 | 56 |    | 15 | 54 | 55 | 06 |

VT6DCC-VT6DDCS - VT6EDC  
VT7DBB/VT7DBBS-VT7QDCC-VT7QDCB-VT7DDB/VT7DDBS-  
VT7EDB/VT7EDBS-VT7QEDC/VT7QEDCS  
VT67DBB-VT67DCB-VT67EDB

|                        |                        |                          |                        |                        |                        |                          |                        |                        |                        |                          |                        |
|------------------------|------------------------|--------------------------|------------------------|------------------------|------------------------|--------------------------|------------------------|------------------------|------------------------|--------------------------|------------------------|
| 00<br>P1-P2<br>P3<br>S | 01<br>P1-P2<br>P3<br>S | 02<br>P1-S-P2<br>P3<br>S | 03<br>P1-P2<br>P3<br>S | 04<br>P1-P2<br>P3<br>S | 05<br>P1-P2<br>P3<br>S | 06<br>P1-S-P2<br>P3<br>S | 07<br>P1-P2<br>P3<br>S | 08<br>P1-P2<br>P3<br>S | 09<br>P1-P2<br>P3<br>S | 10<br>P1-S-P2<br>P3<br>S | 11<br>P1-P2<br>P3<br>S |
| 12<br>P1-P2<br>P3<br>S | 13<br>P1-P2<br>P3<br>S | 14<br>P1-S-P2<br>P3<br>S | 15<br>P1-P2<br>P3<br>S | 16<br>P1-S<br>P3<br>P2 | 17<br>P1-S<br>P3<br>P2 | 18<br>P1-S<br>P3<br>P2   | 19<br>P1-S<br>P3<br>P2 | 20<br>P1-S<br>P3<br>P2 | 21<br>P1-S<br>P3<br>P2 | 22<br>P1-S<br>P3<br>P2   | 23<br>P1-S<br>P3<br>P2 |
| 24<br>P1-S<br>P3<br>P2 | 25<br>P1-S<br>P3<br>P2 | 26<br>P1-S<br>P3<br>P2   | 27<br>P1-S<br>P3<br>P2 | 28<br>P1<br>P3<br>S-P2 | 29<br>P1<br>P3<br>S-P2 | 30<br>P1<br>P3<br>S-P2   | 31<br>P1<br>P3<br>S-P2 | 32<br>P1<br>P3<br>S-P2 | 33<br>P1<br>P3<br>S-P2 | 34<br>P1<br>P3<br>S-P2   | 35<br>P1<br>P3<br>S-P2 |
| 36<br>P1<br>P3<br>S    | 37<br>P1<br>P3<br>S    | 38<br>P1<br>P3<br>S      | 39<br>P1<br>P3<br>S    | 40<br>P1<br>P3<br>S    | 41<br>P1<br>P3<br>S    | 42<br>P1<br>P3<br>S      | 43<br>P1<br>P3<br>S    | 44<br>P1<br>P3<br>S    | 45<br>P1<br>P3<br>S    | 46<br>P1<br>P3<br>S      | 47<br>P1<br>P3<br>S    |
| 48<br>P1<br>P3<br>S    | 49<br>P1<br>P3<br>S    | 50<br>P1<br>P3<br>S      | 51<br>P1<br>P3<br>S    | 52<br>P1<br>P3<br>S    | 53<br>P1<br>P3<br>S    | 54<br>P1<br>P3<br>S      | 55<br>P1<br>P3<br>S    | 56<br>P1<br>P3<br>S    | 57<br>P1<br>P3<br>S    | 58<br>P1<br>P3<br>S      | 59<br>P1<br>P3<br>S    |
| 60<br>P1<br>P3<br>S    | 61<br>P1<br>P3<br>S    | 62<br>P1<br>P3<br>S      | 63<br>P1<br>P3<br>S    |                        |                        |                          |                        |                        |                        |                          |                        |

VT6CCB

VT6CR \* - 022 - 1 R 00 - A 1 0 - A 1 \*

## 泵的规格

Y-公制油口连接, 省略为 UNC

## 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                            |                            |
|----------------------------|----------------------------|
| *003/B03/Y03 = 10.8 (0.66) | 015/B15/Y15 = 50.5 (3.08)  |
| 005/B05/Y05 = 17.2 (1.05)  | 017/B17/Y17 = 58.3 (3.56)  |
| 006/B06/Y06 = 21.3 (1.30)  | 020/B20/Y20 = 63.8 (3.89)  |
| 008/B08/Y08 = 26.4 (1.61)  | 022/B22/Y22 = 70.3 (4.29)  |
| 010/B10/Y10 = 34.1 (2.08)  | 025/B25/Y25 = 79.3 (4.84)  |
| 012/B12/Y12 = 37.1 (2.26)  | 028/B28/Y28 = 88.8 (5.42)  |
| 014/B14/Y14 = 46.0 (2.81)  | 031/B31/Y31 = 100.0 (6.10) |

\*“0”-单向 “B”-双向 “Y”-双向, 冷启动

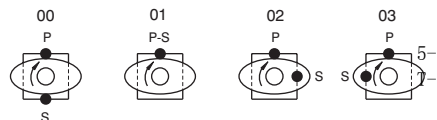
## 轴型

- |                  |                  |
|------------------|------------------|
| 1- 平键轴 (SAE BB)  | 4- 花键轴 (SAE BB)  |
| 2- 平键轴 (不遵循 SAE) | 5- 花键轴 (不遵循 SAE) |
| 3- 花键轴 (SAE B)   |                  |

## 旋向 (从轴端看)

- R — 顺时针  
L — 逆时针

## 油口组合方式



## 修改代码

## 密封等级

- 1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

## 设计代号

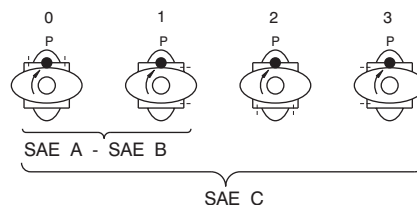
## 油口连接

## 联轴器

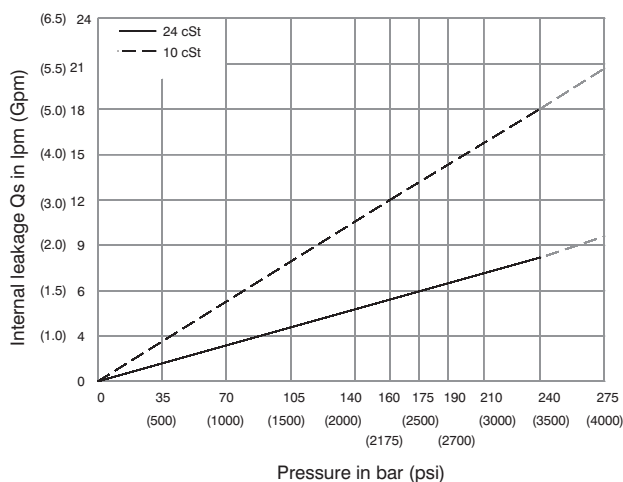
- |            |                |
|------------|----------------|
| 1 - SAE A  | 4 - SAE C      |
| 2 - SAE B  | 5 - SAE J498b  |
| 3 - SAE BB | 16/32-11 teeth |

## 连接

- |           |           |
|-----------|-----------|
| 0 - None  | B - SAE B |
| A - SAE A | C - SAE C |

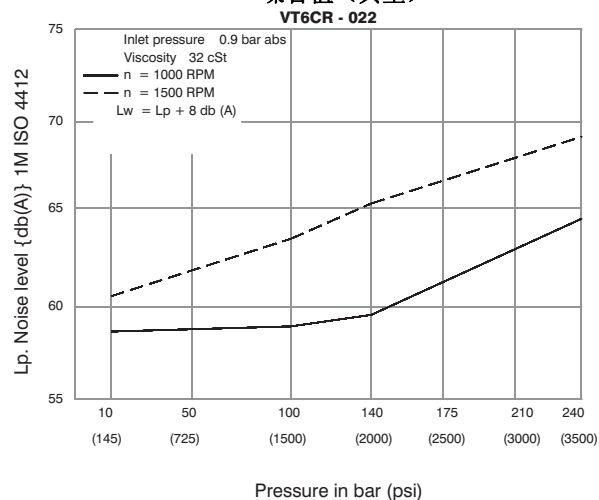


## 内泄漏 (典型)

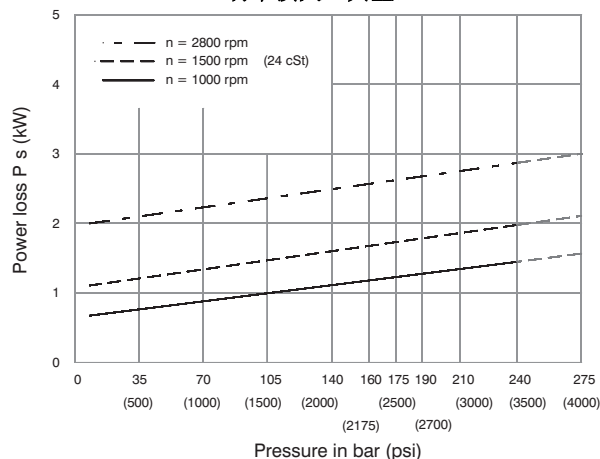


Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.

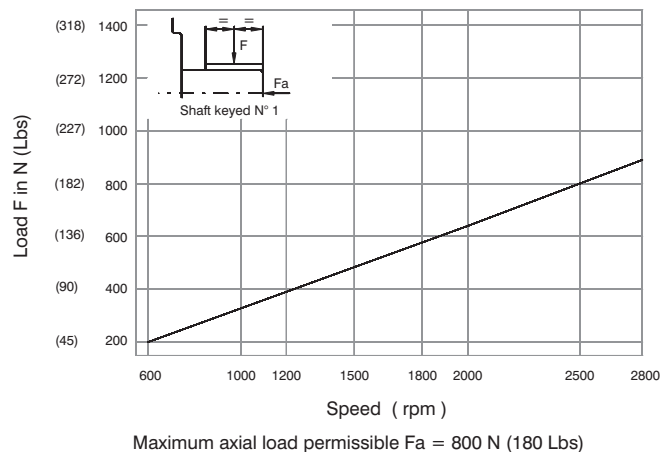
## 噪音值 (典型)



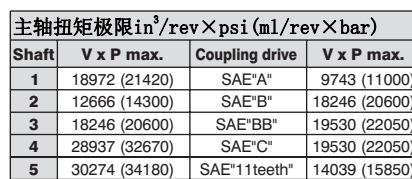
## 功率损失 (典型)



## 允许径向负载







2) 028-031 = 210 bar (3000 psi) max. int.

VT6DR \* - 045 - 1 R 00 - A 1 0 - A 1 \*

## 泵的规格

Y- 公制油口连接, 省略为 UNC

## 定子

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                         |
|------------------------|-------------------------|
| *014/B14 = 47.6 (2.90) | 035/B35 = 111.0 (6.77)  |
| 017/B17 = 58.2 (3.55)  | 038/B38 = 120.3 (7.34)  |
| 020/B20 = 66.0 (4.03)  | 042/B42 = 136.0 (8.30)  |
| 024/B24 = 79.5 (4.85)  | 045/B45 = 145.7 (8.89)  |
| 028/B28 = 89.7 (5.47)  | 050/B50 = 158.0 (9.64)  |
| 031/B31 = 98.3 (6.00)  | 061/B61 = 190.5 (11.62) |

\* "0" - 单向 "B" - 双向

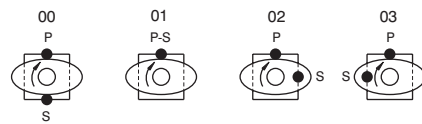
## 轴型

- 1- 平键轴 (SAE C)
- 2- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- 5- 平键轴 (不遵循 SAE)

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 油口组合方式



## 修改代码

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

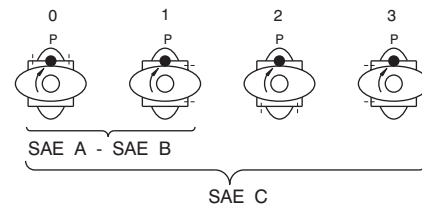
## 油口连接

## 联轴器

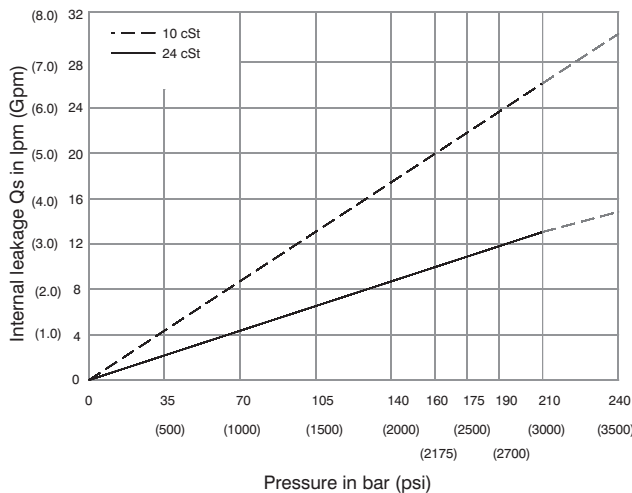
- 1 - SAE A
- 2 - SAE B
- 3 - SAE BB
- 4 - SAE C
- 5 - SAE J498b
- 16/32-11 teeth

## 连接

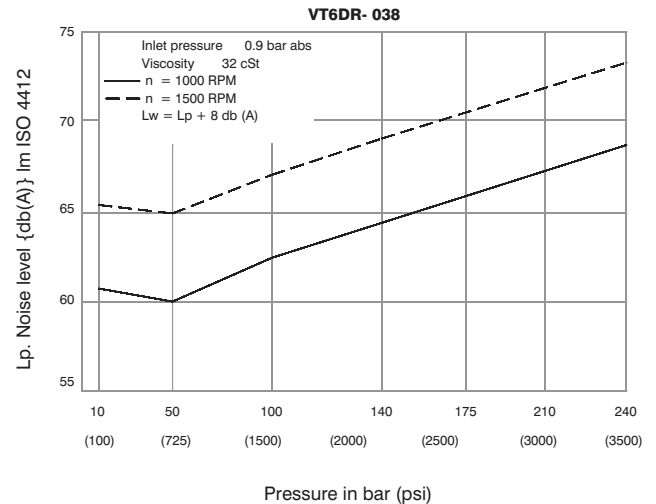
- 0 - None
- A - SAE A
- B - SAE B
- C - SAE C



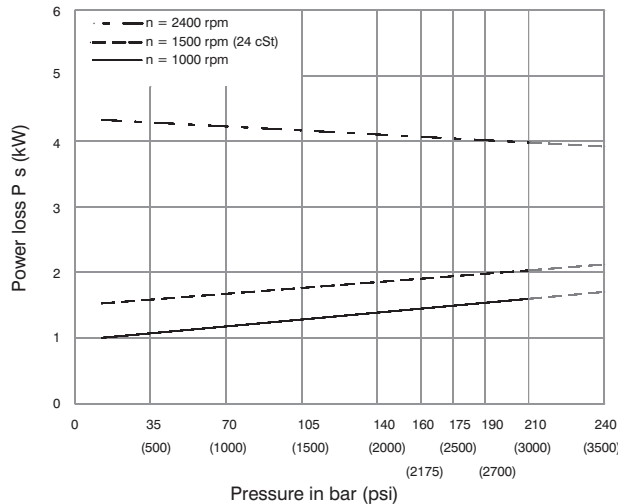
## 内泄漏 (典型)



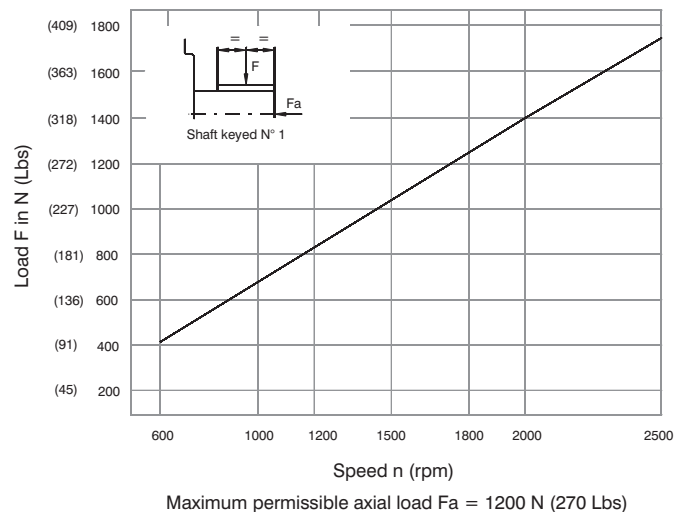
## 噪音值 (典型)

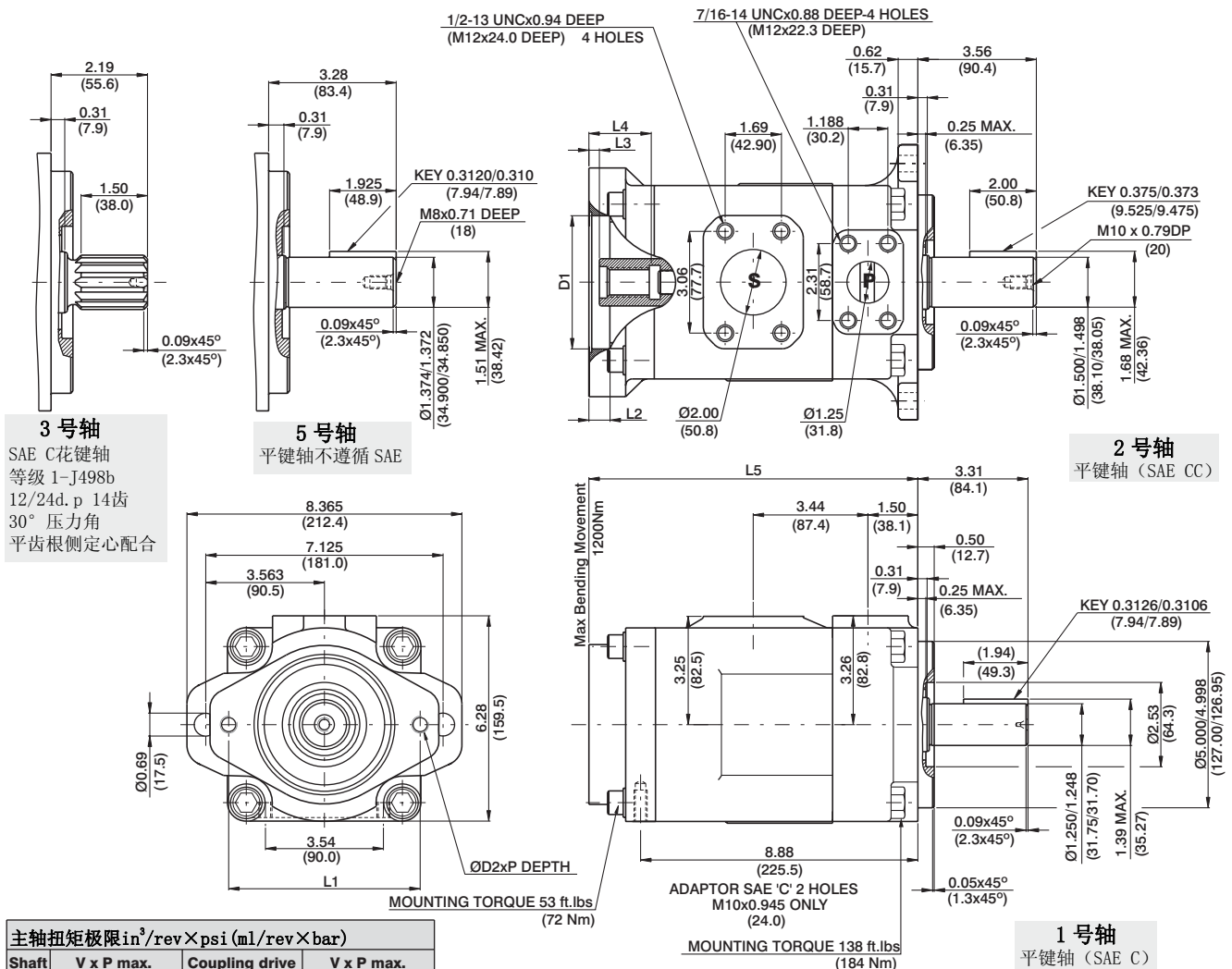


## 功率损失 (典型)



## 允许径向负载





| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |               |                |               |
|--------------------------------------------------|---------------|----------------|---------------|
| Shaft                                            | V x P max.    | Coupling drive | V x P max.    |
| 1                                                | 38300 (43240) | SAE "A"        | 9743 (11000)  |
| 2                                                | 58491 (66036) | SAE "B"        | 18246 (20600) |
| 3                                                | 54207 (61200) | SAE "BB"       | 28937 (32670) |
| 5                                                | 49247 (55600) | SAE "C"        | 33118 (37390) |
|                                                  |               | SAE "11teeth"  | 14039 (15850) |

| Adaptor | D1            | D2  | P         | L1           | L2        | L3         | L4        | L5          |
|---------|---------------|-----|-----------|--------------|-----------|------------|-----------|-------------|
| SAE "A" | 3.25 (82.60)  | M10 | 0.94 (24) | 4.19 (106.4) | 0.43 (11) | 0.31 (7.9) | 1.26 (32) | 9.33 (237)  |
| SAE "B" | 4.00 (101.65) | M12 | 1.10 (28) | 5.75 (146.0) | 0.63 (16) | 0.31 (7.9) | 1.81 (46) | 9.88 (251)  |
| SAE "C" | 5.00 (127.10) | M16 | -         | 7.12 (181.0) | 0.63 (16) | 0.31 (7.9) | 2.20 (56) | 10.27 (261) |

| Adaptor          | SAE "A"        |               |                | SAE "B"        |                |                | SAE "C" |
|------------------|----------------|---------------|----------------|----------------|----------------|----------------|---------|
| Coupling drive   | SAE A          | SAE (11teeth) | SAE B          | SAE B          | SAE BB         | SAE C          | SAE C   |
| Number of teeth  | 9              | 11            | 13             | 13             | 15             | 14             |         |
| Pitch            | 16/32          | 16/32         | 16/32          | 16/32          | 16/32          | 12/24          |         |
| Pressure angle   | 30°            | 30°           | 30°            | 30°            | 30°            | 30°            |         |
| Major dia. (min) | 0.625 (15.875) | 0.750 (19.05) | 0.875 (22.225) | 0.875 (22.225) | 1.00 (25.40)   | 1.250 (31.75)  |         |
| Minor dia. (min) | 0.500 (12.70)  | 0.630 (16.00) | 0.753 (19.134) | 0.753 (19.134) | 0.877 (22.268) | 1.086 (27.585) |         |

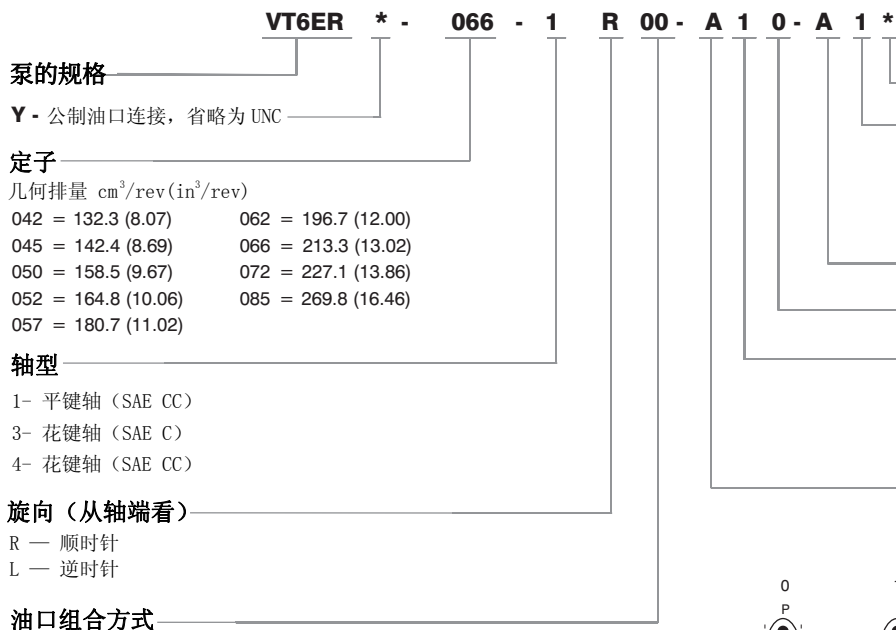
## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| VT6DR         | 014               | 2.90                       | 47.6                 | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                 | 23.1                  | 87.3  | 20.60                  | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.77                  | 22.2               | 49.62                  | 37.0               |
|               | 020               | 4.00                       | 66.0                 | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                 | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                 | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                 | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
|               | 061 <sup>1)</sup> | 11.62                      | 190.5                | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |

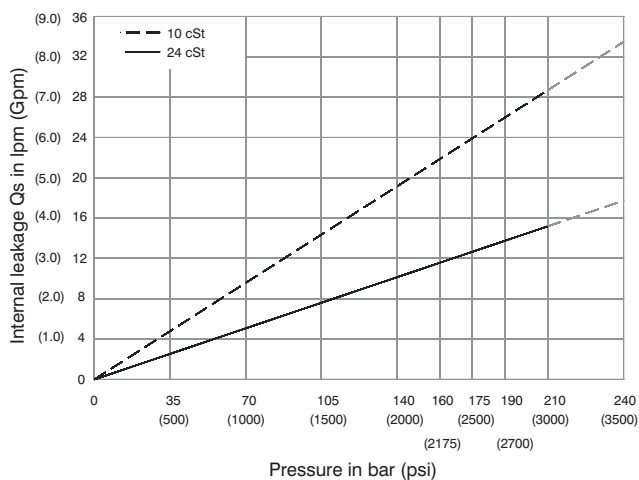
1) 042-045-050-061 = 2200 RPM max.

2) 050 = 210 bar (3000 psi) max.

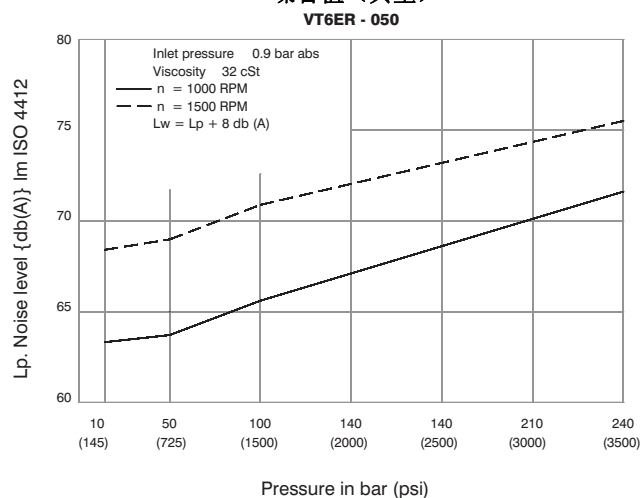
3) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.



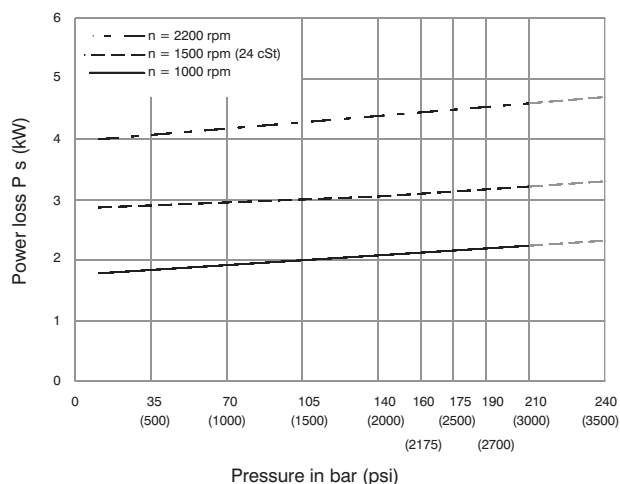
内泄漏 (典型)



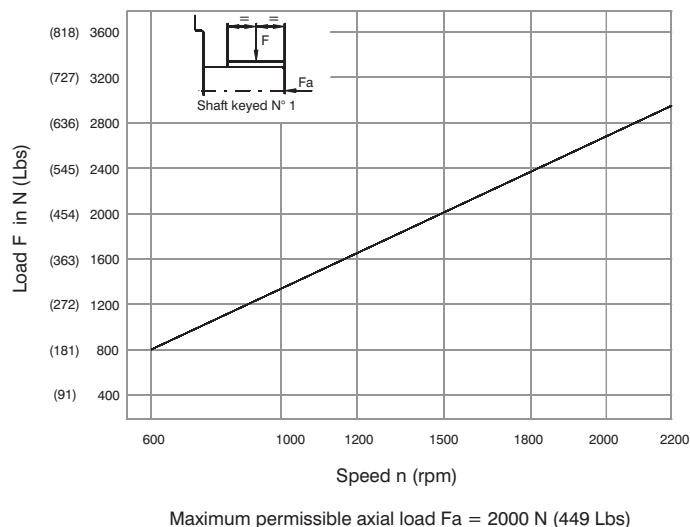
噪音值 (典型)

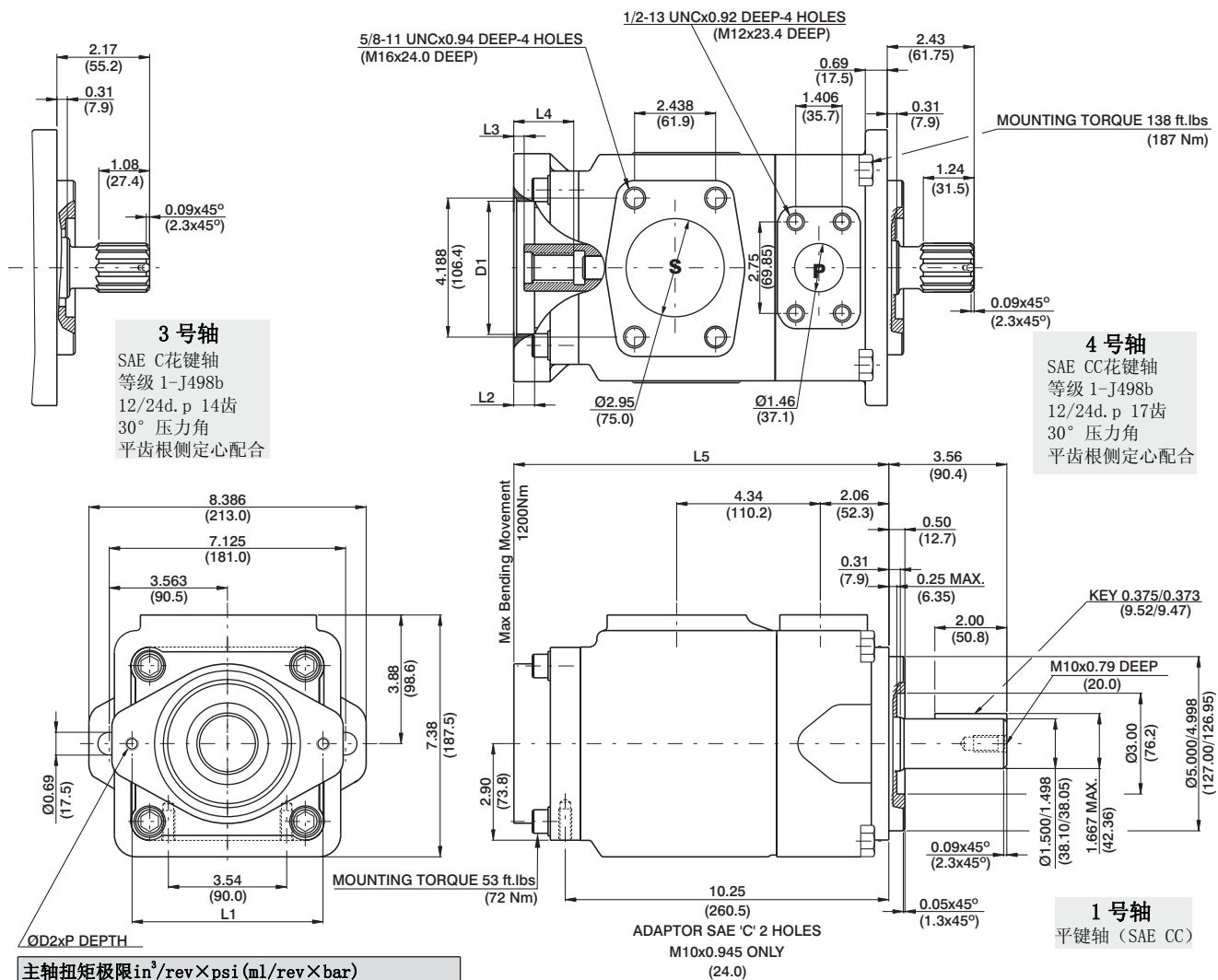


功率损失 (典型)



允许径向负载





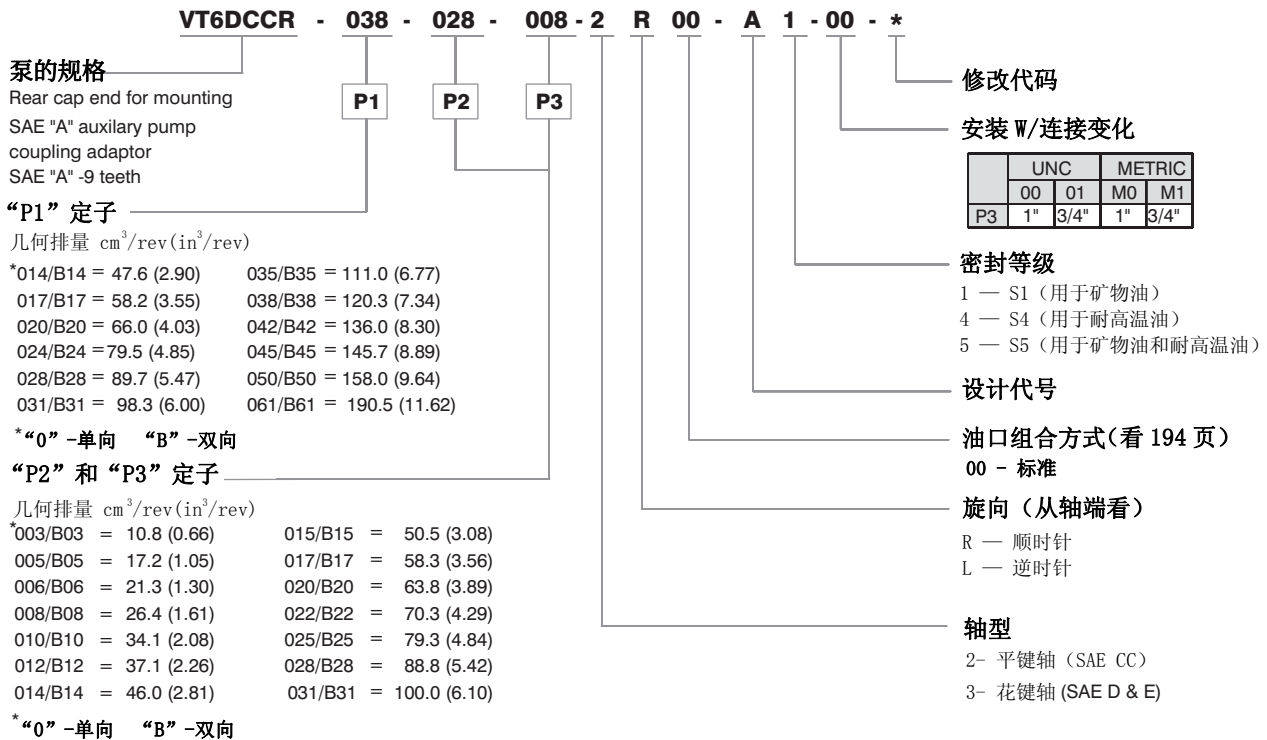
## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |       | Input power p & n = 1500 rpm |     |                        |                    |                        |       |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|-------|------------------------------|-----|------------------------|--------------------|------------------------|-------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |       |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm   | hp                           | kw  | hp                     | kw                 | hp                     | kw    |
| VT6ER         | 042               | 8.07                       | 132.3                | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3 | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6  |
|               | 045               | 8.70                       | 142.4                | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5 | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7  |
|               | 050               | 9.67                       | 158.5                | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6 | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3  |
|               | 052               | 10.00                      | 164.8                | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1 | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1 |
|               | 057               | 11.02                      | 180.7                | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0 | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9 |
|               | 062               | 12.00                      | 196.7                | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9 | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3 |
|               | 066               | 13.00                      | 213.3                | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8 | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2 |
|               | 072               | 13.86                      | 227.1                | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5 | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5 |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --    | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --    |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.



性能参数 (24cSt) (输入功率仅表示单泵)

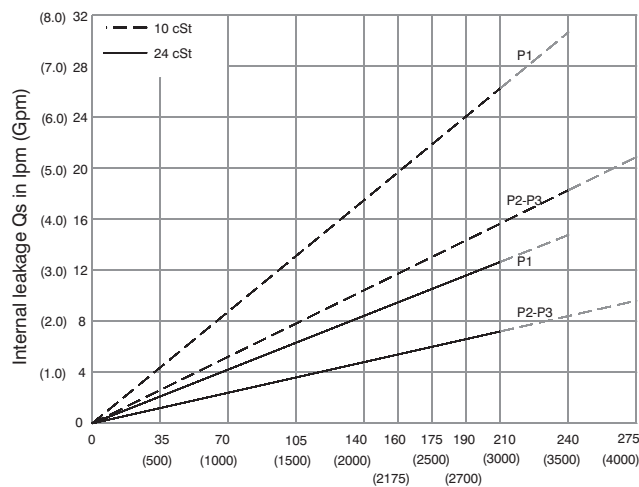
| Pressure port | Series            | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm |       |                        |                     |                        |                     | Input power p & n = 1500 rpm |     |                        |                    |                        |                    |
|---------------|-------------------|----------------------------|--------------------------|-----------------------|-------|------------------------|---------------------|------------------------|---------------------|------------------------------|-----|------------------------|--------------------|------------------------|--------------------|
|               |                   |                            |                          | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |                    |
|               |                   | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm                 | hp                           | kw  | hp                     | kw                 | hp                     | kw                 |
| P1            | 014               | 2.90                       | 47.6                     | 18.88                 | 71.4  | 16.42                  | 62.1                | 14.78                  | 55.9                | 3.08                         | 2.3 | 24.81                  | 18.5               | 41.03                  | 30.6               |
|               | 017               | 3.55                       | 58.2                     | 23.09                 | 87.3  | 20.63                  | 78.0                | 18.99                  | 71.8                | 3.35                         | 2.5 | 29.75                  | 22.2               | 49.60                  | 37.0               |
|               | 020               | 4.00                       | 66.0                     | 26.19                 | 99.0  | 23.73                  | 89.7                | 22.08                  | 83.5                | 3.75                         | 2.8 | 33.39                  | 24.9               | 55.92                  | 41.7               |
|               | 024               | 4.80                       | 79.5                     | 31.56                 | 119.3 | 29.10                  | 110.0               | 27.46                  | 103.8               | 4.02                         | 3.0 | 39.69                  | 29.6               | 66.78                  | 49.8               |
|               | 028               | 5.50                       | 89.7                     | 35.58                 | 134.5 | 33.12                  | 125.2               | 31.48                  | 119.0               | 4.29                         | 3.2 | 44.52                  | 33.2               | 74.96                  | 55.9               |
|               | 031               | 6.00                       | 98.3                     | 39.00                 | 147.5 | 36.53                  | 138.1               | 34.89                  | 131.9               | 4.42                         | 3.3 | 48.54                  | 36.2               | 81.80                  | 61.0               |
|               | 035               | 6.80                       | 111.0                    | 44.04                 | 166.5 | 41.58                  | 157.2               | 39.94                  | 151.0               | 4.69                         | 3.5 | 54.58                  | 40.7               | 92.13                  | 68.7               |
|               | 038               | 7.30                       | 120.3                    | 47.72                 | 180.4 | 45.26                  | 171.1               | 43.62                  | 164.9               | 4.96                         | 3.7 | 58.87                  | 43.9               | 99.64                  | 74.3               |
|               | 042 <sup>1)</sup> | 8.30                       | 136.0                    | 53.96                 | 204.0 | 51.50                  | 194.7               | 49.86                  | 188.5               | 5.36                         | 4.0 | 66.25                  | 49.4               | 112.24                 | 83.7               |
|               | 045 <sup>1)</sup> | 8.89                       | 145.7                    | 57.80                 | 218.5 | 55.34                  | 209.2               | 53.70                  | 203.0               | 5.50                         | 4.1 | 70.81                  | 52.8               | 120.02                 | 89.5               |
|               | 050 <sup>1)</sup> | 9.64                       | 158.0                    | 62.69                 | 237.0 | 60.23                  | 227.7               | 59.25 <sup>2)</sup>    | 224.0 <sup>2)</sup> | 5.90                         | 4.4 | 76.44                  | 57.0               | 113.98 <sup>2)</sup>   | 85.0 <sup>2)</sup> |
| P2 & P3       | 061 <sup>1)</sup> | 11.62                      | 190.5                    | 76.25                 | 285.7 | 73.54 <sup>3)</sup>    | 278.0 <sup>3)</sup> | --                     | --                  | 6.16                         | 4.6 | 81.26 <sup>3)</sup>    | 60.6 <sup>3)</sup> | --                     | --                 |
|               | 003               | 0.66                       | 10.8                     | 4.29                  | 16.2  | 2.96                   | 11.2                | 2.04                   | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3                | 11.22                  | 8.4                |
|               | 005               | 1.05                       | 17.2                     | 6.83                  | 25.8  | 5.50                   | 20.8                | 4.57                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5                | 16.36                  | 12.2               |
|               | 006               | 1.30                       | 21.3                     | 8.44                  | 31.9  | 7.11                   | 26.9                | 6.19                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9                | 19.71                  | 14.7               |
|               | 008               | 1.61                       | 26.4                     | 10.48                 | 39.6  | 9.15                   | 34.6                | 8.22                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7               | 22.93                  | 17.7               |
|               | 010               | 2.08                       | 34.1                     | 13.52                 | 51.1  | 12.19                  | 46.1                | 11.26                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4               | 29.90                  | 22.3               |
|               | 012               | 2.26                       | 37.1                     | 14.71                 | 55.6  | 13.36                  | 50.6                | 12.46                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4               | 32.32                  | 24.1               |
|               | 014               | 2.81                       | 46.0                     | 18.25                 | 69.0  | 16.93                  | 64.0                | 16.00                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6               | 39.56                  | 29.5               |
|               | 015               | 3.08                       | 50.5                     | 20.00                 | 75.6  | 18.73                  | 73.2                | 19.02                  | 67.5                | 2.68                         | 2.0 | 25.61                  | 19.1               | 42.91                  | 32.0               |
|               | 017               | 3.56                       | 58.3                     | 23.12                 | 87.4  | 21.79                  | 82.4                | 20.87                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9               | 49.48                  | 36.9               |
|               | 020               | 3.89                       | 63.8                     | 25.32                 | 95.7  | 23.99                  | 90.7                | 23.07                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8               | 53.91                  | 40.2               |
|               | 022               | 4.29                       | 70.3                     | 27.88                 | 105.4 | 26.56                  | 100.4               | 25.63                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1               | 59.14                  | 44.1               |
|               | 025               | 4.84                       | 79.3                     | 31.46                 | 118.9 | 30.13                  | 113.9               | 29.21                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2               | 66.38                  | 49.5               |
|               | 028               | 5.42                       | 88.8                     | 35.24                 | 133.2 | 33.92                  | 128.2               | 33.28 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7               | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | 031               | 6.10                       | 100.0                    | 39.68                 | 150.0 | 38.35                  | 145.0               | 37.72 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5               | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) 042-045-050-061=2200 RPM max.

2) 028-031- 050=210 bar (3000 psi) max.

3) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

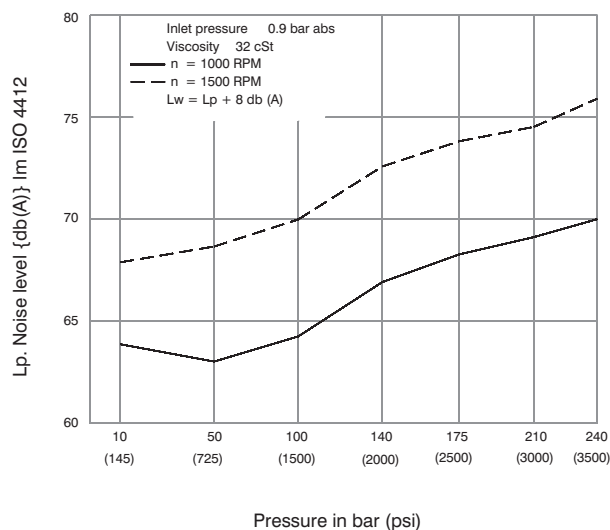
## 内泄漏 (典型)



Total leakage is the sum of each section loss at its operating conditions.

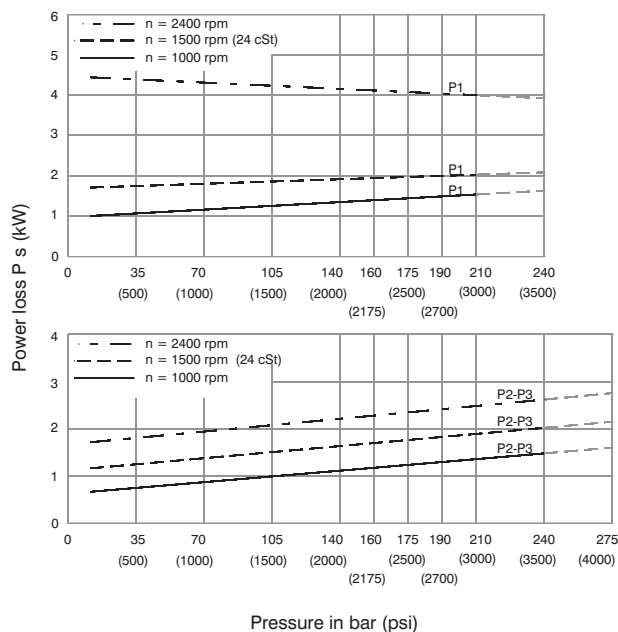
## 噪音值 (典型)

VT6DCCR- 038-022-022



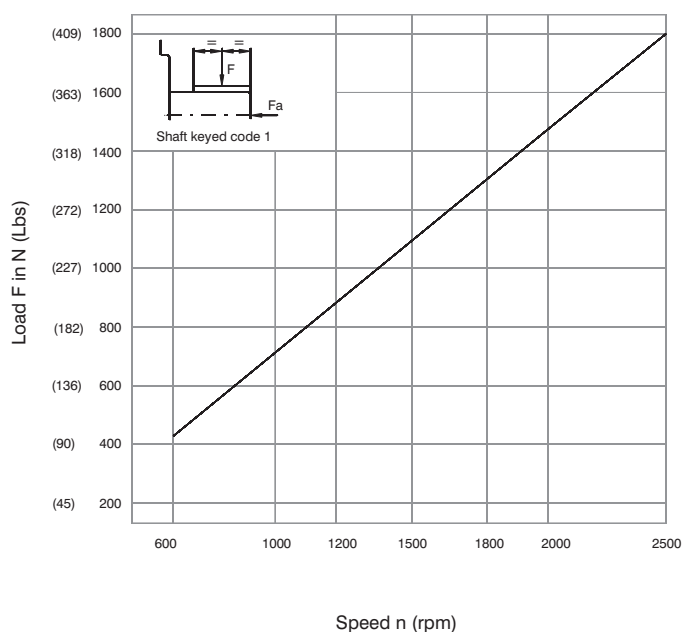
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

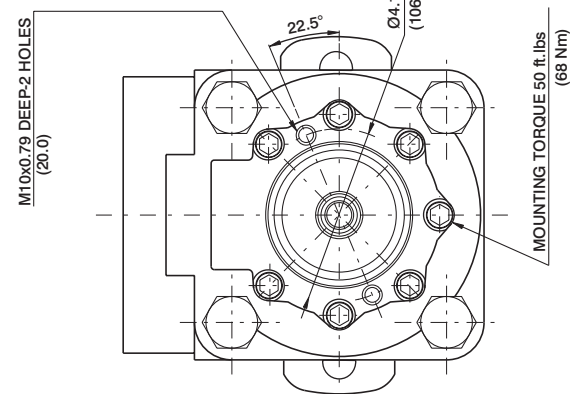
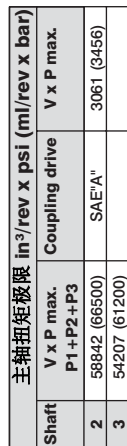


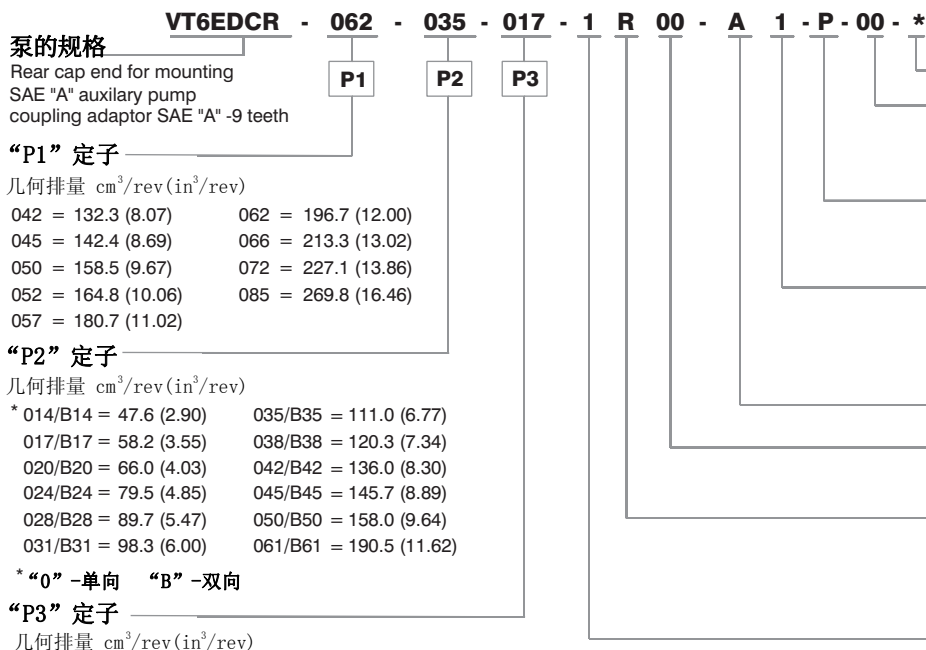
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载









性能参数 (24cSt) (输入功率仅表示单泵)

| Pressure port | Series            | Volumetric Displacement Vp |                          | Flow q & n = 1500 rpm    |       |                               |                     |                               |                     | Input power p & n = 1500 rpm |     |                              |                    |                              |                    |
|---------------|-------------------|----------------------------|--------------------------|--------------------------|-------|-------------------------------|---------------------|-------------------------------|---------------------|------------------------------|-----|------------------------------|--------------------|------------------------------|--------------------|
|               |                   | $\text{in}^3/\text{rev}$   | $\text{cm}^3/\text{rev}$ | p = 0 bar (0 psi)<br>gpm | lpm   | p = 140 bar (2000 psi)<br>gpm | lpm                 | p = 240 bar (3500 psi)<br>gpm | lpm                 | p = 7 bar (100 psi)<br>hp    | kw  | p = 140 bar (2000 psi)<br>hp | kw                 | p = 240 bar (3500 psi)<br>hp | kw                 |
| P1            | 042               | 8.07                       | 132.3                    | 52.50                    | 198.5 | 49.87                         | 188.5               | 47.96                         | 181.3               | 6.97                         | 5.2 | 66.25                        | 49.4               | 110.77                       | 82.6               |
|               | 045               | 8.70                       | 142.4                    | 56.51                    | 213.6 | 53.86                         | 203.6               | 51.98                         | 196.5               | 7.24                         | 5.4 | 70.94                        | 52.9               | 118.95                       | 88.7               |
|               | 050               | 9.67                       | 158.5                    | 62.88                    | 237.7 | 60.24                         | 227.7               | 58.36                         | 220.6               | 7.64                         | 5.7 | 78.45                        | 58.5               | 131.82                       | 98.3               |
|               | 052               | 10.00                      | 164.8                    | 65.40                    | 247.2 | 62.75                         | 237.2               | 60.87                         | 230.1               | 7.78                         | 5.8 | 81.53                        | 60.8               | 136.92                       | 102.1              |
|               | 057               | 11.02                      | 180.7                    | 71.71                    | 271.1 | 69.07                         | 261.1               | 67.19                         | 254.0               | 8.18                         | 6.1 | 89.04                        | 66.4               | 143.35                       | 106.9              |
|               | 062               | 12.00                      | 196.7                    | 78.04                    | 295.0 | 75.40                         | 285.0               | 73.52                         | 277.9               | 8.58                         | 6.4 | 96.42                        | 71.9               | 162.67                       | 121.3              |
|               | 066               | 13.00                      | 213.3                    | 84.63                    | 319.9 | 81.98                         | 309.9               | 80.11                         | 302.8               | 8.98                         | 6.7 | 104.20                       | 77.7               | 175.94                       | 131.2              |
|               | 072               | 13.86                      | 227.1                    | 90.11                    | 340.6 | 87.46                         | 330.6               | 85.58                         | 323.5               | 9.25                         | 6.9 | 110.77                       | 82.6               | 187.07                       | 139.5              |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                    | 107.00                   | 404.7 | 105.21 <sup>2)</sup>          | 397.7 <sup>2)</sup> | --                            | --                  | 9.78                         | 7.3 | 87.56 <sup>2)</sup>          | 65.3 <sup>2)</sup> | --                           | --                 |
| P2            | 014               | 2.90                       | 47.6                     | 18.88                    | 71.4  | 16.42                         | 62.1                | 14.78                         | 55.9                | 3.08                         | 2.3 | 24.81                        | 18.5               | 41.03                        | 30.6               |
|               | 017               | 3.55                       | 58.2                     | 23.09                    | 87.3  | 20.63                         | 78.0                | 18.99                         | 71.8                | 3.35                         | 2.5 | 29.75                        | 22.2               | 49.60                        | 37.0               |
|               | 020               | 4.00                       | 66.0                     | 26.19                    | 99.0  | 23.73                         | 89.7                | 22.08                         | 83.5                | 3.75                         | 2.8 | 33.39                        | 24.9               | 55.92                        | 41.7               |
|               | 024               | 4.80                       | 79.5                     | 31.56                    | 119.3 | 29.10                         | 110.0               | 27.46                         | 103.8               | 4.02                         | 3.0 | 39.69                        | 29.6               | 66.78                        | 49.8               |
|               | 028               | 5.50                       | 89.7                     | 35.58                    | 134.5 | 33.12                         | 125.2               | 31.48                         | 119.0               | 4.29                         | 3.2 | 44.52                        | 33.2               | 74.96                        | 55.9               |
|               | 031               | 6.00                       | 98.3                     | 39.00                    | 147.5 | 36.53                         | 138.1               | 34.89                         | 131.9               | 4.42                         | 3.3 | 48.54                        | 36.2               | 81.80                        | 61.0               |
|               | 035               | 6.80                       | 111.0                    | 44.04                    | 166.5 | 41.58                         | 157.2               | 39.94                         | 151.0               | 4.69                         | 3.5 | 54.58                        | 40.7               | 92.13                        | 68.7               |
|               | 038               | 7.30                       | 120.3                    | 47.72                    | 180.4 | 45.26                         | 171.1               | 43.62                         | 164.9               | 4.96                         | 3.7 | 58.87                        | 43.9               | 99.64                        | 74.3               |
|               | 042               | 8.30                       | 136.0                    | 53.96                    | 204.0 | 51.50                         | 194.7               | 49.86                         | 188.5               | 5.36                         | 4.0 | 66.25                        | 49.4               | 112.24                       | 83.7               |
|               | 045               | 8.89                       | 145.7                    | 57.80                    | 218.5 | 55.34                         | 209.2               | 53.70                         | 203.0               | 5.50                         | 4.1 | 70.81                        | 52.8               | 120.02                       | 89.5               |
|               | 050               | 9.64                       | 158.0                    | 62.69                    | 237.0 | 60.23                         | 227.7               | 59.25 <sup>3)</sup>           | 224.0 <sup>3)</sup> | 5.90                         | 4.4 | 76.44                        | 57.0               | 113.98 <sup>3)</sup>         | 85.0 <sup>3)</sup> |
|               | 061               | 11.62                      | 190.5                    | 76.25                    | 285.7 | 73.54 <sup>4)</sup>           | 278.0 <sup>4)</sup> | --                            | --                  | 6.16                         | 4.6 | 81.26 <sup>4)</sup>          | 60.6 <sup>4)</sup> | --                           | --                 |
| P3            | 003               | 0.66                       | 10.8                     | 4.29                     | 16.2  | 2.96                          | 11.2                | 2.04                          | 7.7                 | 1.74                         | 1.3 | 7.11                         | 5.3                | 11.22                        | 8.4                |
|               | 005               | 1.05                       | 17.2                     | 6.83                     | 25.8  | 5.50                          | 20.8                | 4.57                          | 17.3                | 1.88                         | 1.4 | 10.06                        | 7.5                | 16.36                        | 12.2               |
|               | 006               | 1.30                       | 21.3                     | 8.44                     | 31.9  | 7.11                          | 26.9                | 6.19                          | 23.4                | 2.01                         | 1.5 | 11.94                        | 8.9                | 19.71                        | 14.7               |
|               | 008               | 1.61                       | 26.4                     | 10.48                    | 39.6  | 9.15                          | 34.6                | 8.22                          | 31.1                | 2.15                         | 1.6 | 14.35                        | 10.7               | 22.93                        | 17.7               |
|               | 010               | 2.08                       | 34.1                     | 13.52                    | 51.1  | 12.19                         | 46.1                | 11.26                         | 42.6                | 2.28                         | 1.7 | 18.64                        | 13.4               | 29.90                        | 22.3               |
|               | 012               | 2.26                       | 37.1                     | 14.71                    | 55.6  | 13.36                         | 50.6                | 12.46                         | 47.1                | 2.28                         | 1.7 | 19.31                        | 14.4               | 32.32                        | 24.1               |
|               | 014               | 2.81                       | 46.0                     | 18.25                    | 69.0  | 16.93                         | 64.0                | 16.00                         | 60.5                | 2.55                         | 1.9 | 23.60                        | 17.6               | 39.56                        | 29.5               |
|               | 015               | 3.08                       | 50.5                     | 20.00                    | 75.6  | 18.73                         | 73.2                | 19.02                         | 67.5                | 2.68                         | 2.0 | 25.61                        | 19.1               | 42.91                        | 32.0               |
|               | 017               | 3.56                       | 58.3                     | 23.12                    | 87.4  | 21.79                         | 82.4                | 20.87                         | 78.9                | 2.82                         | 2.1 | 29.37                        | 21.9               | 49.48                        | 36.9               |
|               | 020               | 3.89                       | 63.8                     | 25.32                    | 95.7  | 23.99                         | 90.7                | 23.07                         | 87.2                | 2.95                         | 2.2 | 31.92                        | 23.8               | 53.91                        | 40.2               |
|               | 022               | 4.29                       | 70.3                     | 27.88                    | 105.4 | 26.56                         | 100.4               | 25.63                         | 96.9                | 3.08                         | 2.3 | 35.00                        | 26.1               | 59.14                        | 44.1               |
|               | 025               | 4.84                       | 79.3                     | 31.46                    | 118.9 | 30.13                         | 113.9               | 29.21                         | 110.4               | 3.35                         | 2.5 | 39.16                        | 29.2               | 66.38                        | 49.5               |
|               | 028               | 5.42                       | 88.8                     | 35.24                    | 133.2 | 33.92                         | 128.2               | 33.28 <sup>4)</sup>           | 125.8 <sup>4)</sup> | 3.75                         | 2.8 | 43.85                        | 32.7               | 65.04 <sup>4)</sup>          | 48.5 <sup>4)</sup> |
|               | 031               | 6.10                       | 100.0                    | 39.68                    | 150.0 | 38.35                         | 145.0               | 37.72 <sup>4)</sup>           | 142.6 <sup>4)</sup> | 3.75                         | 2.8 | 48.95                        | 36.5               | 72.95 <sup>4)</sup>          | 54.4 <sup>4)</sup> |

1) 085 = 2000 RPM max.

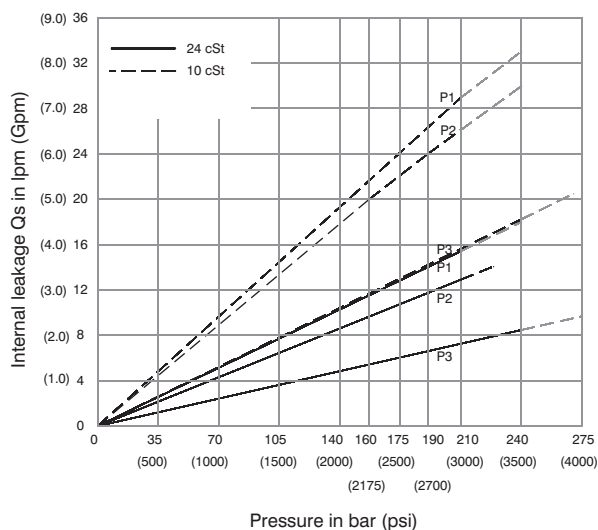
2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.

3) 028-031-050=210 bar (3000 psi) max.

4) 061 = 120 bar (1740 psi) max. int, 061 = 80 bar (1160 psi) cont.

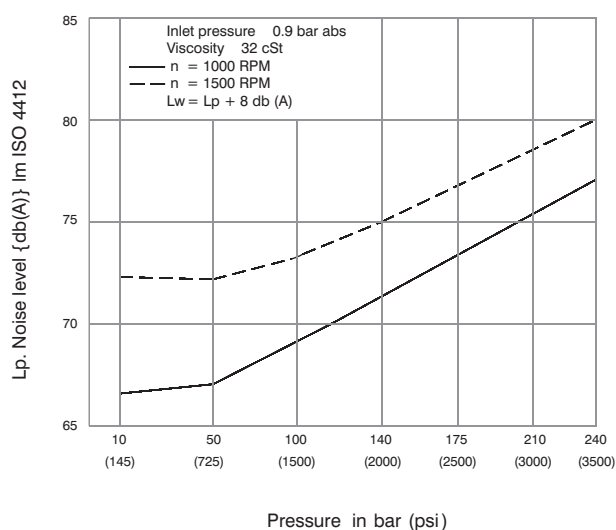
## 内泄漏 (典型)



Total leakage is the sum of each section loss at its operating conditions.

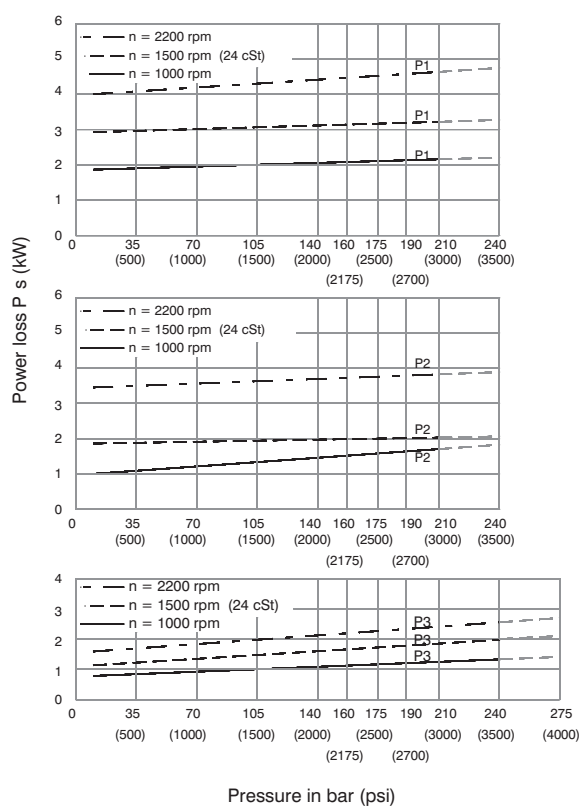
## 噪音值 (典型)

VT6EDCR- 062-035-017



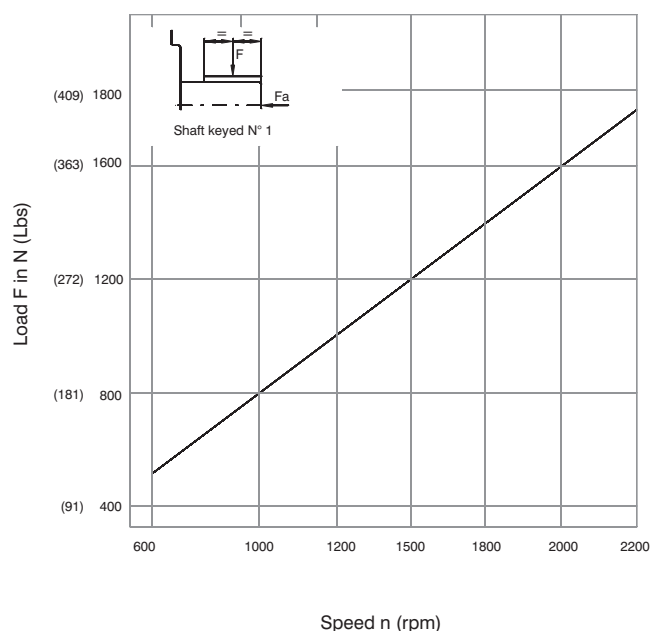
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

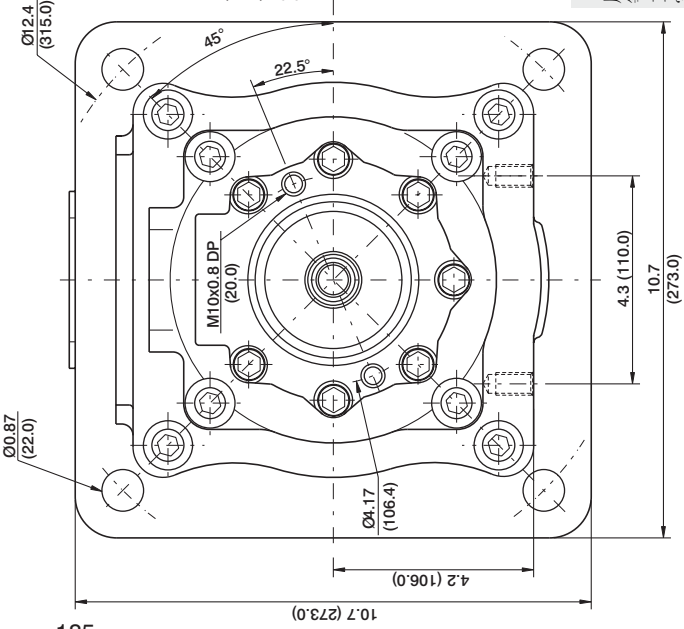
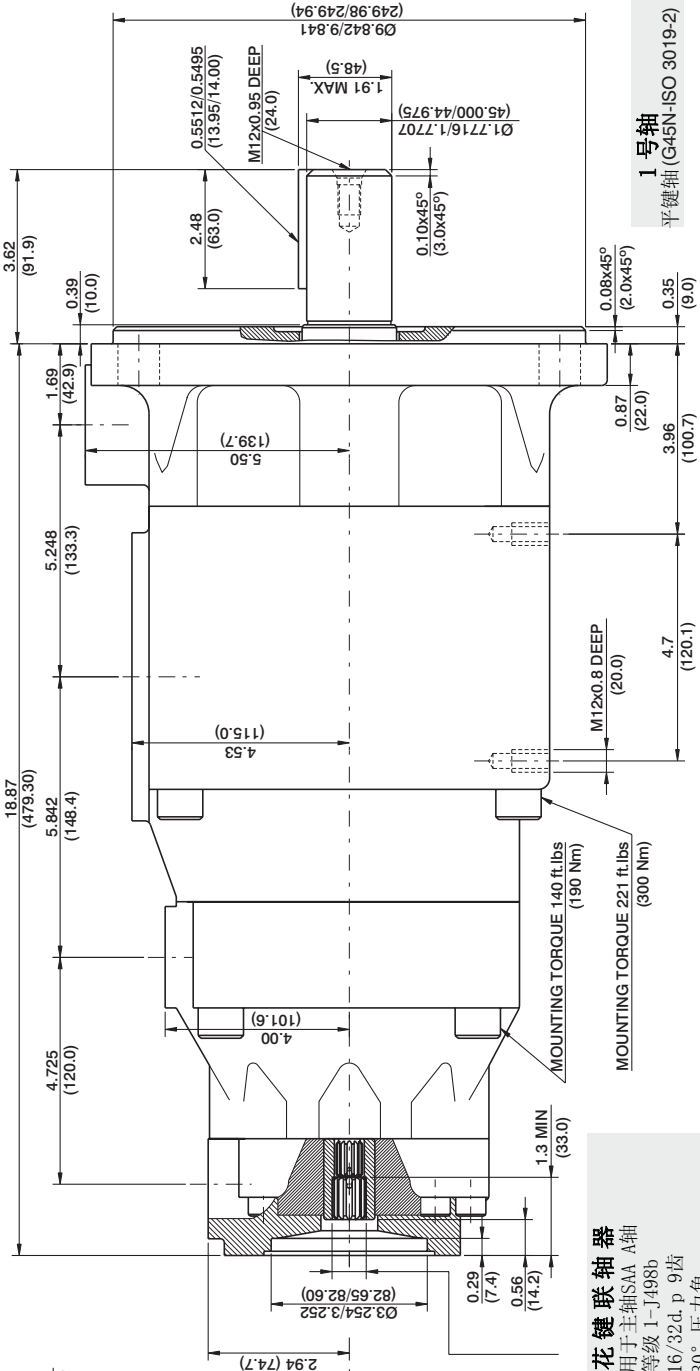
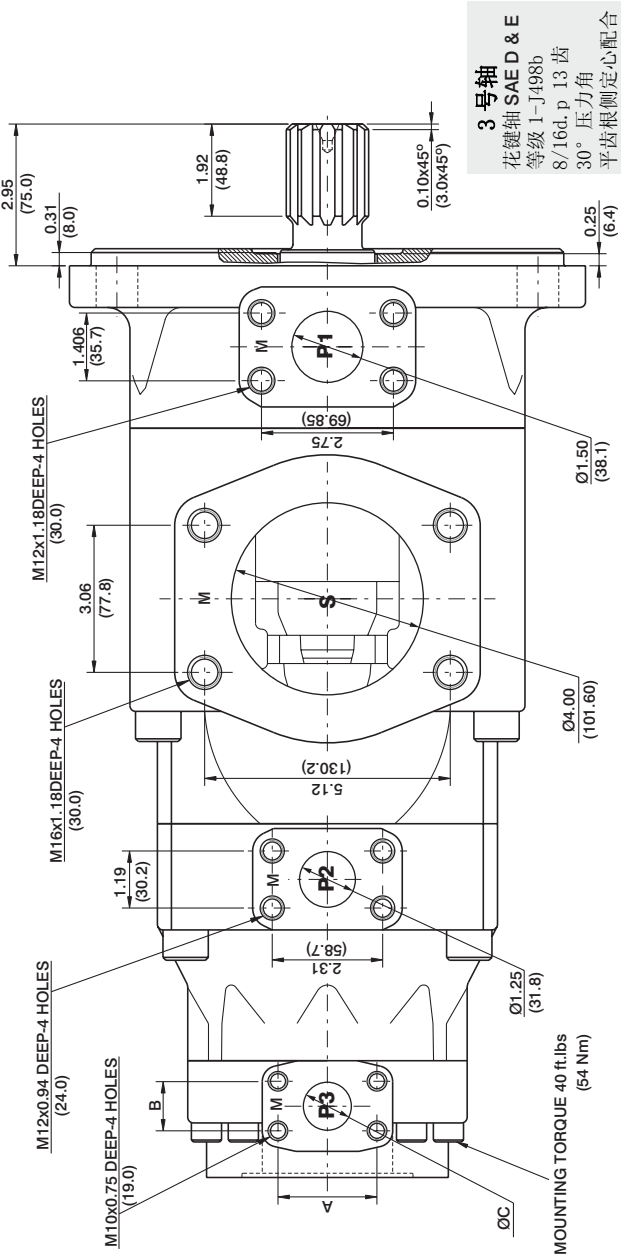


Total hydromechanical power loss is the sum of each section at its operating conditions

## 允许径向负载



Maximum axial load permissible  $F_a = 2000\text{N} (449\text{ lbs})$



| PORT CODE | A               | B            | C            |
|-----------|-----------------|--------------|--------------|
| P3        | 00 2.06 (52.4)  | 1.03 (26.2)  | 1.00 (25.4)  |
|           | 01 1.874 (47.6) | 0.874 (22.2) | 0.75 (19.05) |

| 主軸扭矩極限 in <sup>3</sup> /rev x psi (ml/rev x bar) |                        |                |             |
|--------------------------------------------------|------------------------|----------------|-------------|
| Shaft                                            | V x P max.<br>P1+P2+P3 | Coupling drive | V x P max.  |
| 3                                                | 54207 (61200)          | SAE'A"         | 3061 (3456) |

**泵的规格**

Y- 公制油口连接, 省略为 UNC

**定子**

几何排量  $\text{cm}^3/\text{rev}(\text{in}^3/\text{rev})$

|                        |                        |
|------------------------|------------------------|
| *B03/R03 = 10.8 (0.66) | B15/R15 = 50.5 (3.08)  |
| B05/R05 = 17.2 (1.05)  | B17/R17 = 58.3 (3.56)  |
| B06/R06 = 21.3 (1.30)  | B20/R20 = 63.8 (3.89)  |
| B08/R08 = 26.4 (1.61)  | B22/R22 = 70.3 (4.29)  |
| B10/R10 = 34.1 (2.08)  | B25/R25 = 79.3 (4.84)  |
| B12/R12 = 37.1 (2.26)  | B28/R28 = 88.8 (5.42)  |
| B14/R14 = 46.0 (2.81)  | B31/R31 = 100.0 (6.10) |

\*“B”-用于车辆  
“R”-用于车辆, 弹簧辅助

**轴型**

1- 平键轴 (SAE BB)      4- 花键轴 (SAE BB)  
2- 平键轴 (不遵循 SAE)      5- 平键轴 (不遵循 SAE)  
3- 花键轴 (SAE B)

**旋向 (从轴端看)**

R — 顺时针  
L — 逆时针

**油口组合方式**

00 P  
01 P-S  
02 P-S  
03 P-S

**修改代码**

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口连接**

**联轴器**

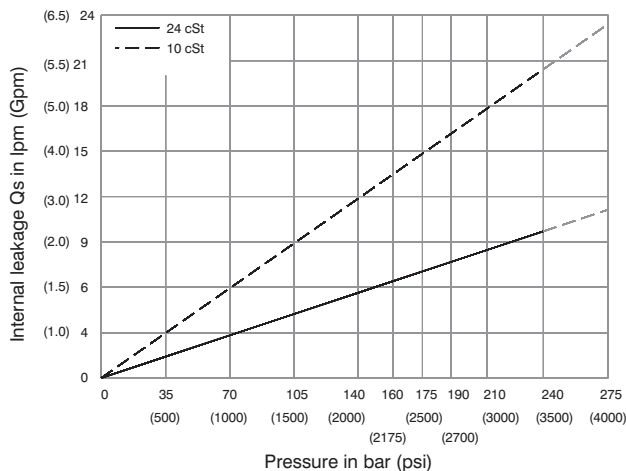
1 - SAE A      4 - SAE C  
2 - SAE B      5 - SAE J498b  
3 - SAE BB      16/32-11 teeth

**连接**

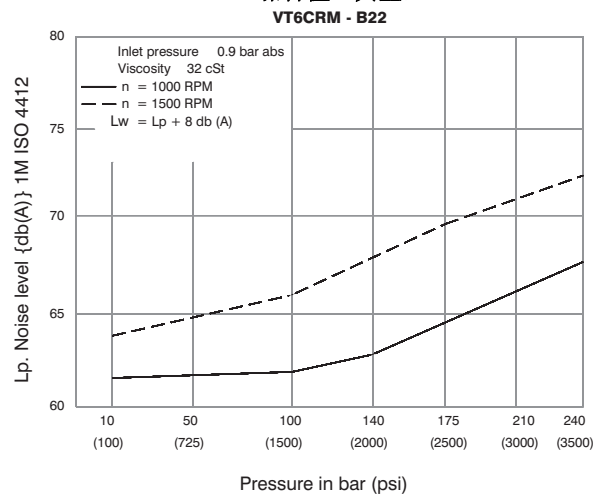
0 - None      B - SAE B  
A - SAE A      C - SAE C

SAE A - SAE B  
SAE C

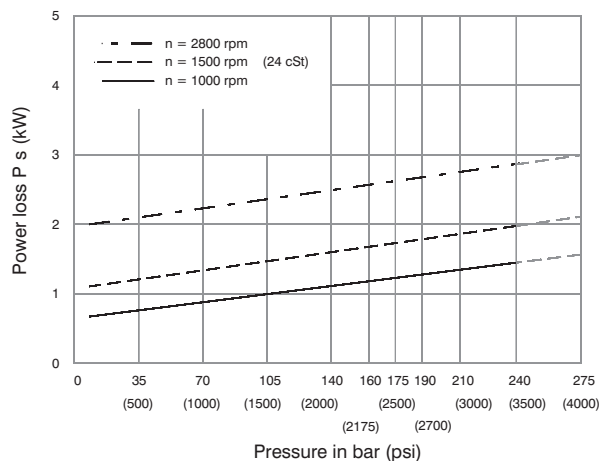
内泄漏 (典型)



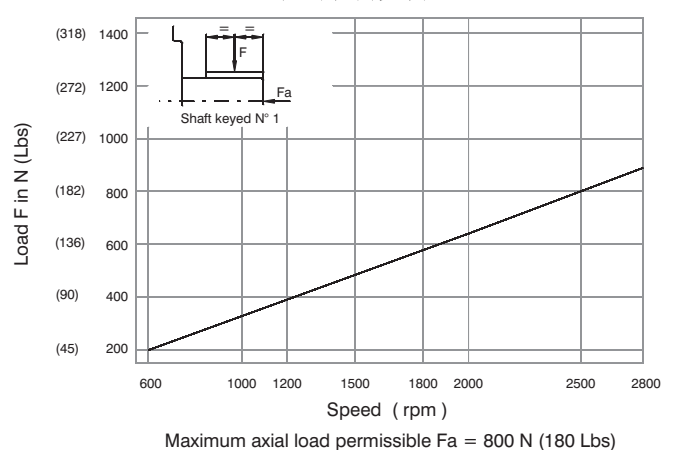
噪音值 (典型)

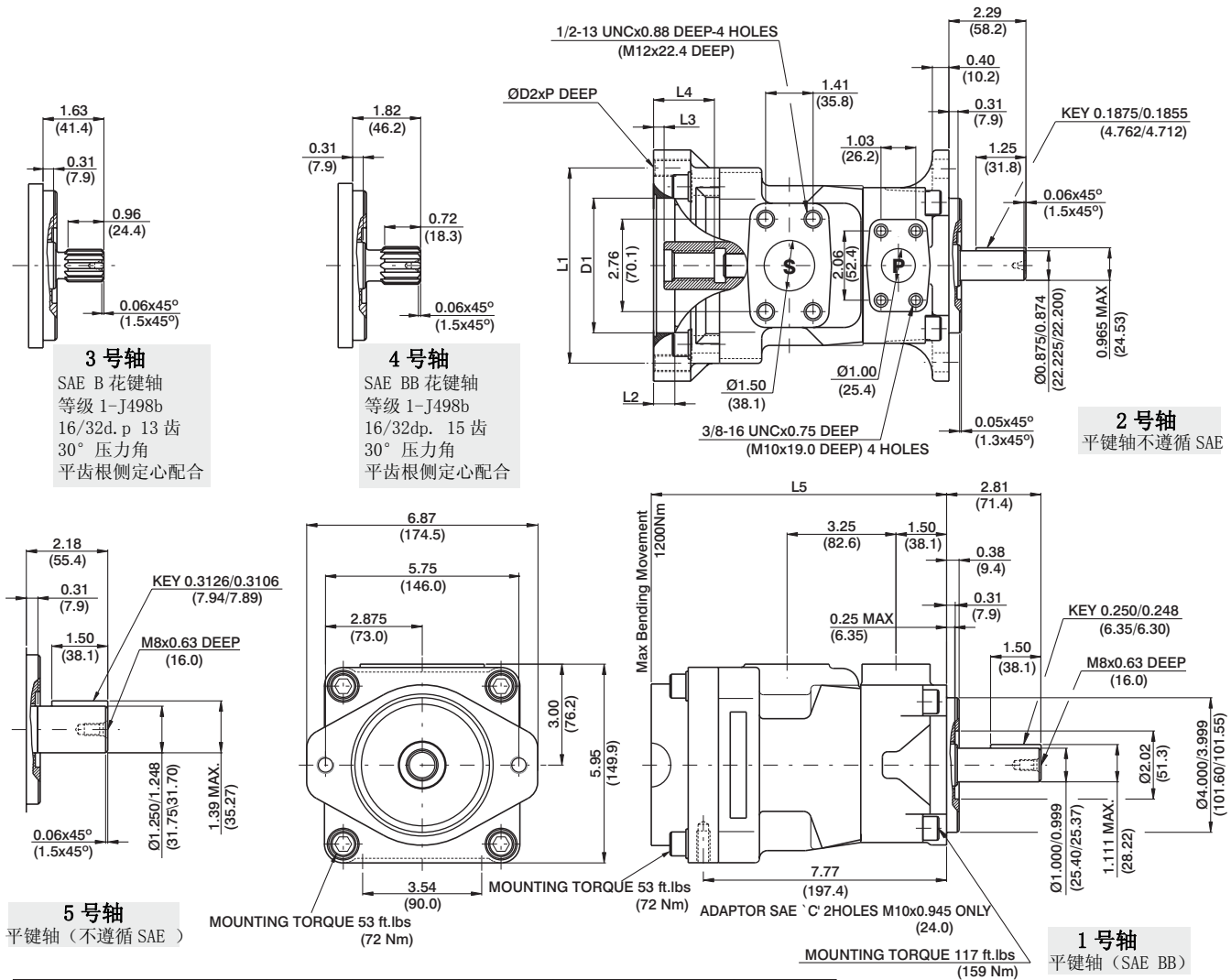


功率损失 (典型)



允许径向负载





| Adaptor | D1            | D2  | P         | L1           | L2        | L3         | L4        | L5         |
|---------|---------------|-----|-----------|--------------|-----------|------------|-----------|------------|
| SAE "A" | 3.25 (82.6)   | M10 | 0.94 (24) | 4.19 (106.4) | 0.43 (11) | 0.31 (7.9) | 1.26 (32) | 8.23 (209) |
| SAE "B" | 4.00 (101.65) | M12 | 1.10 (28) | 5.75 (146.0) | 0.63 (16) | 0.31 (7.9) | 1.81 (46) | 8.78 (223) |
| SAE "C" | 5.00 (127.10) | M16 | -         | 7.12 (181.0) | 0.63 (16) | 0.31 (7.9) | 2.20 (56) | 9.17 (233) |

| Adaptor         | SAE "A"        |               |                | SAE "B"        |                | SAE "C"        |
|-----------------|----------------|---------------|----------------|----------------|----------------|----------------|
| Coupling drive  | SAE A          | SAE (11teeth) | SAE B          | SAE B          | SAE BB         | SAE C          |
| Number of teeth | 9              | 11            | 13             | 13             | 15             | 14             |
| Pitch           | 16/32          | 16/32         | 16/32          | 16/32          | 16/32          | 12/24          |
| Pressure angle  | 30°            | 30°           | 30°            | 30°            | 30°            | 30°            |
| Major dia.(min) | 0.625 (15.875) | 0.750 (19.05) | 0.875 (22.225) | 0.875 (22.225) | 1.00 (25.40)   | 1.250 (31.75)  |
| Minor dia.(min) | 0.500 (12.70)  | 0.630 (16.00) | 0.753 (19.125) | 0.753 (19.125) | 0.877 (22.275) | 1.086 (27.585) |

| 主轴扭矩极限 in <sup>3</sup> /rev×psi (ml/rev×bar) |               |                |               |
|----------------------------------------------|---------------|----------------|---------------|
| Shaft                                        | V x P max.    | Coupling drive | V x P max.    |
| 1                                            | 18972 (21420) | SAE"A"         | 9743 (11000)  |
| 2                                            | 12666 (14300) | SAE"B"         | 18246 (20600) |
| 3                                            | 18246 (20600) | SAE"BB"        | 19530 (22050) |
| 4                                            | 28937 (32670) | SAE"C"         | 19530 (22050) |
| 5                                            | 30274 (34180) | SAE"11teeth"   | 14039 (15850) |

## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |       |                        |                     | Input power p & n = 1500 rpm |     |                        |      |                        |                    |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|-------|------------------------|---------------------|------------------------------|-----|------------------------|------|------------------------|--------------------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |       | p = 240 bar (3500 psi) |                     | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |      | p = 240 bar (3500 psi) |                    |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm   | gpm                    | lpm                 | hp                           | kw  | hp                     | kw   | hp                     | kw                 |
| VT6CRM        | B03               | 0.66                       | 10.8                 | 4.29                  | 16.2  | 2.83                   | 11.2  | 7.7                    | 7.7                 | 1.74                         | 1.3 | 7.11                   | 5.3  | 8.4                    | 8.4                |
|               | B05               | 1.05                       | 17.2                 | 6.83                  | 25.8  | 5.37                   | 20.8  | 4.17                   | 17.3                | 1.88                         | 1.4 | 10.06                  | 7.5  | 16.36                  | 12.2               |
|               | B06               | 1.30                       | 21.3                 | 8.44                  | 31.9  | 7.01                   | 26.9  | 5.82                   | 23.4                | 2.01                         | 1.5 | 11.94                  | 8.9  | 19.71                  | 14.7               |
|               | B08               | 1.61                       | 26.4                 | 10.48                 | 39.6  | 9.02                   | 34.6  | 7.83                   | 31.1                | 2.15                         | 1.6 | 14.35                  | 10.7 | 22.93                  | 17.7               |
|               | B10               | 2.08                       | 34.1                 | 13.52                 | 51.1  | 12.08                  | 46.1  | 10.89                  | 42.6                | 2.28                         | 1.7 | 18.64                  | 13.4 | 29.90                  | 22.3               |
|               | B12               | 2.26                       | 37.1                 | 14.71                 | 55.6  | 13.28                  | 50.6  | 12.08                  | 47.1                | 2.28                         | 1.7 | 19.31                  | 14.4 | 32.32                  | 24.1               |
|               | B14               | 2.81                       | 46.0                 | 18.25                 | 69.0  | 16.79                  | 64.0  | 15.60                  | 60.5                | 2.55                         | 1.9 | 23.60                  | 17.6 | 39.56                  | 29.5               |
|               | B15               | 3.08                       | 50.5                 | 20.00                 | 75.6  | 18.62                  | 70.4  | 17.46                  | 66.0                | 2.68                         | 2.0 | 25.61                  | 19.1 | 42.91                  | 32.0               |
|               | B17               | 3.56                       | 58.3                 | 23.12                 | 87.4  | 21.69                  | 82.4  | 20.50                  | 78.9                | 2.82                         | 2.1 | 29.37                  | 21.9 | 49.48                  | 36.9               |
|               | B20               | 3.89                       | 63.8                 | 25.32                 | 95.7  | 23.86                  | 90.7  | 22.67                  | 87.2                | 2.95                         | 2.2 | 31.92                  | 23.8 | 53.91                  | 40.2               |
|               | B22               | 4.29                       | 70.3                 | 27.88                 | 105.4 | 26.45                  | 100.4 | 25.26                  | 96.9                | 3.08                         | 2.3 | 35.00                  | 26.1 | 59.14                  | 44.1               |
|               | B25 <sup>1)</sup> | 4.84                       | 79.3                 | 31.46                 | 118.9 | 30.02                  | 113.9 | 28.83                  | 110.4               | 3.35                         | 2.5 | 39.16                  | 29.2 | 66.38                  | 49.5               |
|               | B28 <sup>1)</sup> | 5.42                       | 88.8                 | 35.24                 | 133.2 | 33.78                  | 128.2 | 32.93 <sup>2)</sup>    | 125.8 <sup>2)</sup> | 3.75                         | 2.8 | 43.85                  | 32.7 | 65.04 <sup>2)</sup>    | 48.5 <sup>2)</sup> |
|               | B31 <sup>1)</sup> | 6.10                       | 100.0                | 39.68                 | 150.0 | 38.22                  | 145.0 | 37.38 <sup>2)</sup>    | 142.6 <sup>2)</sup> | 3.75                         | 2.8 | 48.95                  | 36.5 | 72.95 <sup>2)</sup>    | 54.4 <sup>2)</sup> |

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

-- Not to use because internal leakage greater than 50% theoretical flow

**泵的规格**

**Y**- 公制油口连接, 省略为 UNC

**定子**

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                         |                         |
|-------------------------|-------------------------|
| * B14/R14 = 47.6 (2.90) | B35/R35 = 110.0 (6.77)  |
| B17/R17 = 58.2 (3.55)   | B38/R38 = 120.3 (7.34)  |
| B20/R20 = 66.0 (4.03)   | B42/R42 = 136.0 (8.30)  |
| B24/R24 = 79.5 (4.85)   | B45/R45 = 145.7 (8.89)  |
| B28/R28 = 89.7 (5.47)   | B50/R50 = 158.0 (9.64)  |
| B31/R31 = 98.3 (6.00)   | B61/R61 = 190.5 (11.62) |

\* “B” -用于车辆  
“R” -用于车辆, 弹簧辅助

**轴型**

1- 平键轴 (SAE C)  
2- 平键轴 (SAE CC)  
3- 花键轴 (SAE C)  
5- 平键轴 (不遵循 SAE)

**旋向 (从轴端看)**

R — 顺时针  
L — 逆时针

**油口组合方式**

00 01 02 03

SAE A - SAE B  
SAE C

**修改代码**

**密封等级**

1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

**设计代号**

**油口连接**

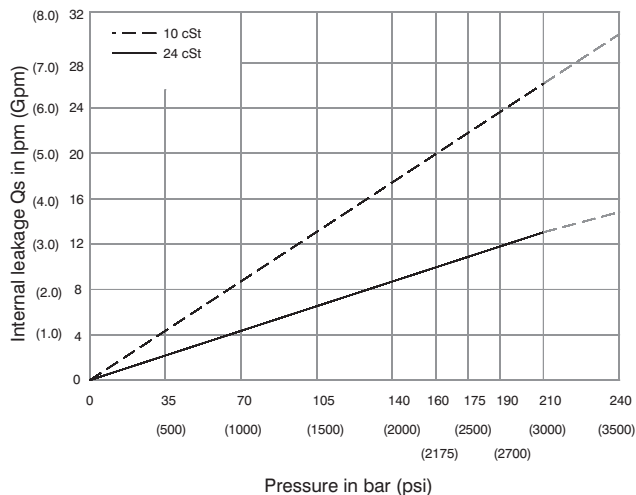
**联轴器**

1 - SAE A 4 - SAE C  
2 - SAE B 5 - SAE J498b  
3 - SAE BB 16/32-11 teeth

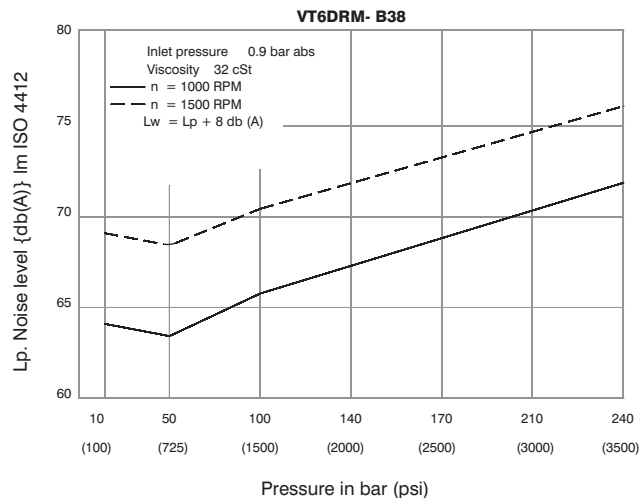
**连接**

0 - None B - SAE B  
A - SAE A C - SAE C

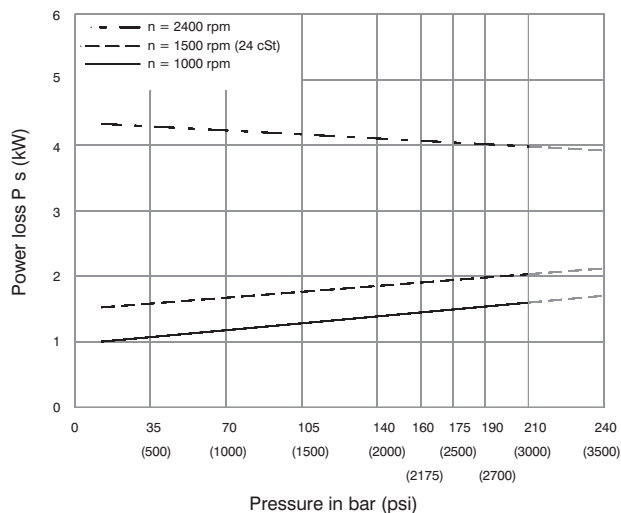
内泄漏 (典型)



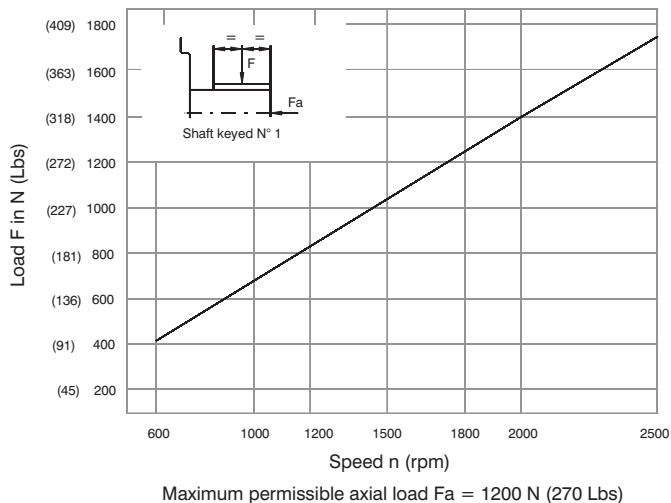
噪音值 (典型)



功率损失 (典型)



允许径向负载







VT6ERM \* - 066 - 1 R 00 - A 1 0 - A 1 \*

## 泵的规格

Y - 公制油口连接, 省略为 UNC

## 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

|                         |                         |
|-------------------------|-------------------------|
| *042/R42 = 132.3 (8.07) | 062/R62 = 196.7 (12.00) |
| 045/R45 = 142.4 (8.69)  | 066/R66 = 213.3 (13.02) |
| 050/R50 = 158.5 (9.67)  | 072/R72 = 227.1 (13.86) |
| 052/R52 = 164.8 (10.06) | 085/R85 = 269.8 (16.46) |
| 057/R57 = 180.7 (11.02) |                         |

\* “R” - 用于车辆, 弹簧辅助

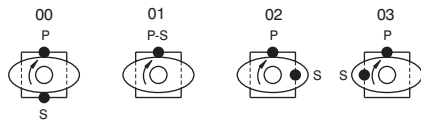
## 轴型

- 1- 平键轴 (SAE CC)
- 3- 花键轴 (SAE C)
- 4- 花键轴 (SAE CC)

## 旋向 (从轴端看)

- R — 顺时针
- L — 逆时针

## 油口组合方式



## 修改代码

## 密封等级

- 1 — S1 (用于矿物油)
- 4 — S4 (用于耐高温油)
- 5 — S5 (用于矿物油和耐高温油)

## 设计代号

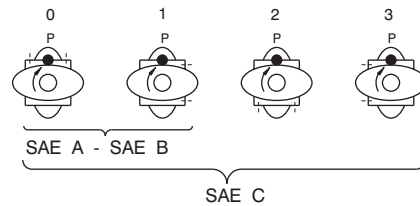
## 油口连接

## 联轴器

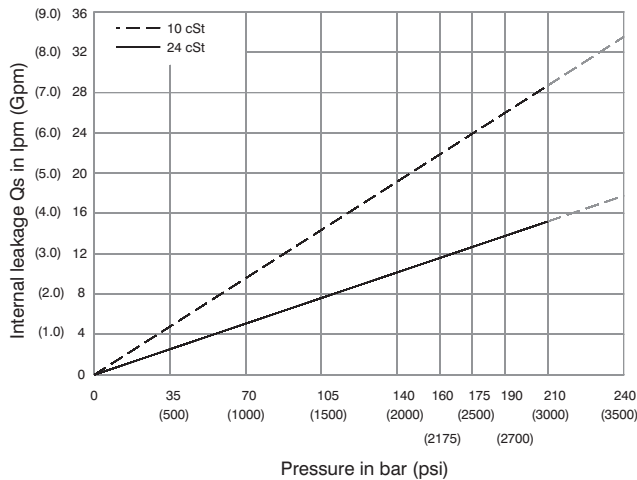
- 1 = SAE A
- 2 = SAE B
- 3 = SAE BB
- 4 = SAE C
- 5 = SAE J498b
- 16/32-11 teeth

## 连接

- 0 = None
- A = SAE A
- B = SAE B
- C = SAE C

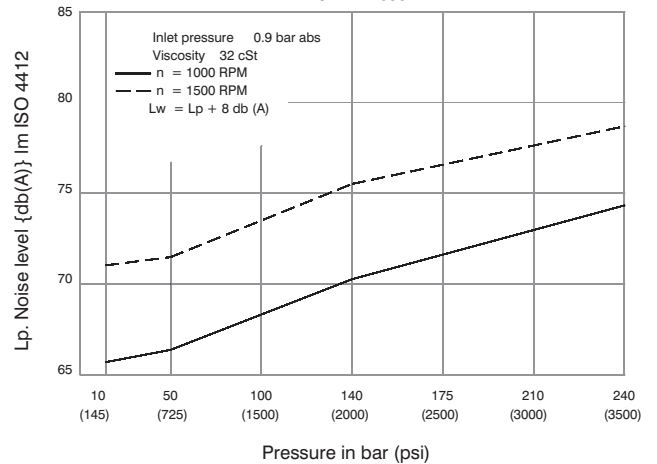


## 内泄漏 (典型)

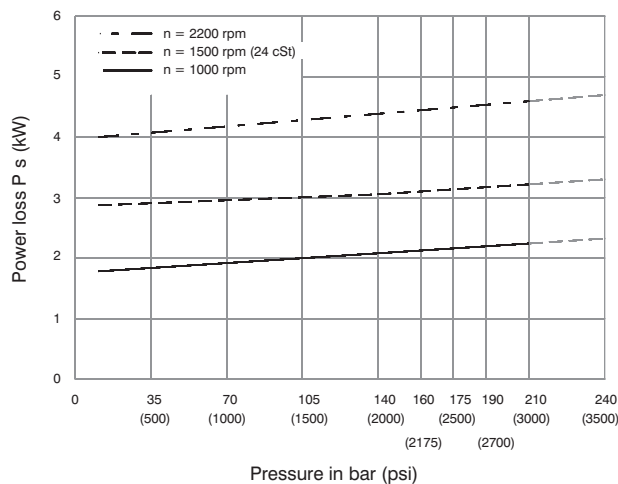


## 噪音值 (典型)

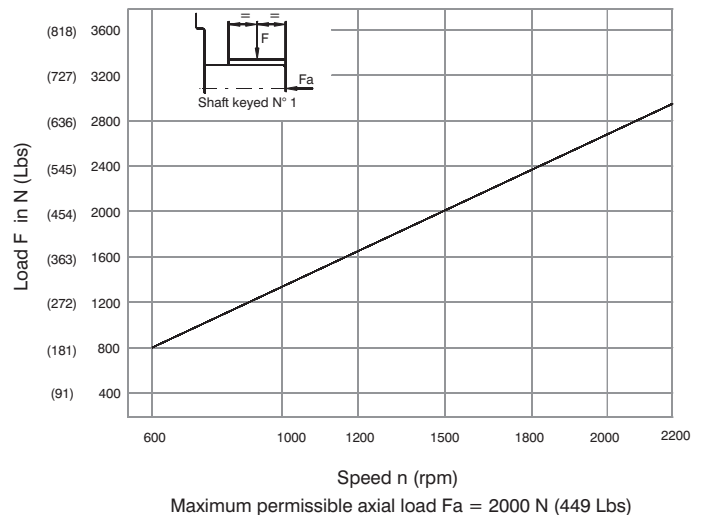
VT6ERM - 050



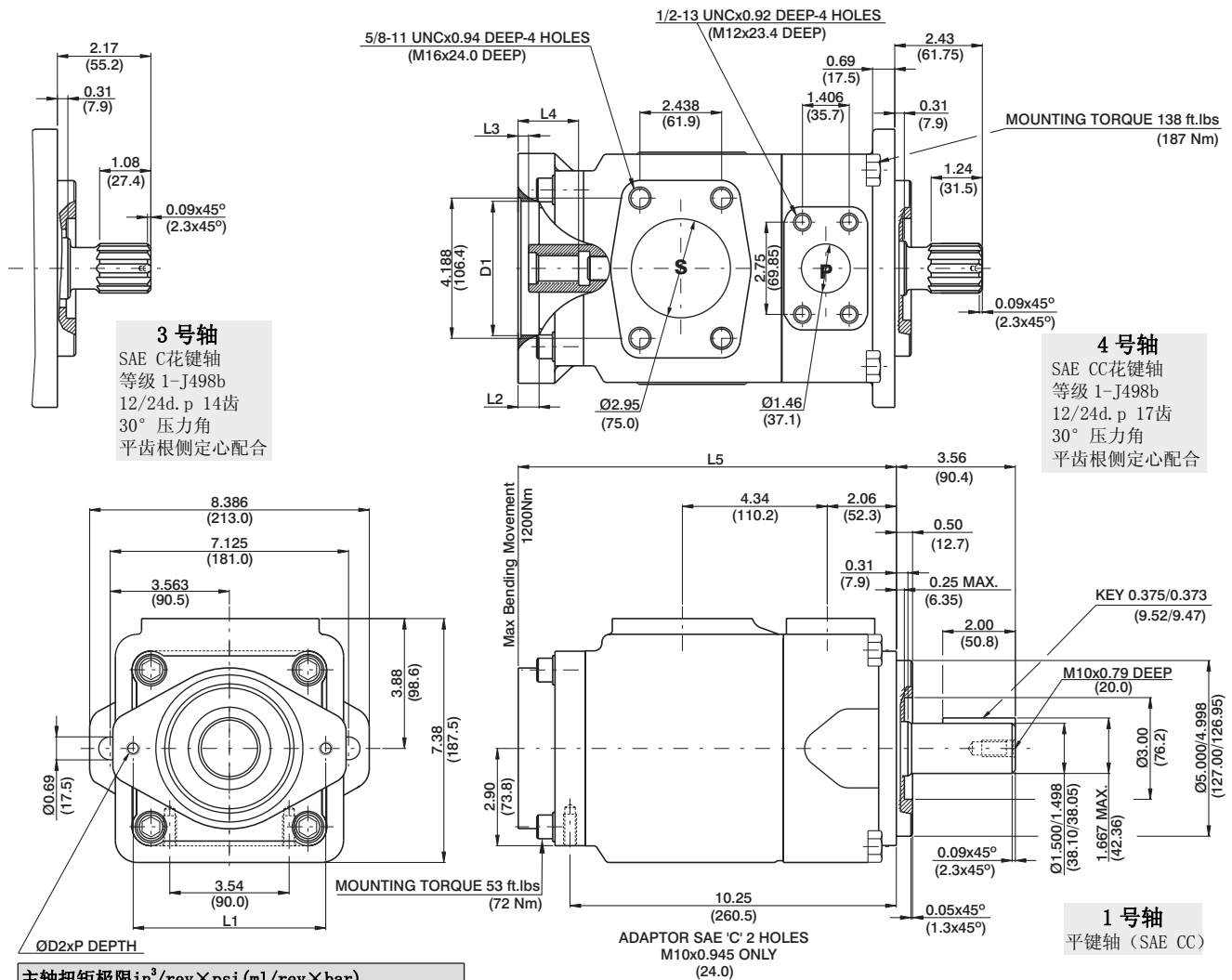
## 功率损失 (典型)



## 允许径向负载



Maximum permissible axial load  $F_a = 2000 \text{ N} (449 \text{ Lbs})$



| 主轴扭矩极限 in <sup>3</sup> /rev × psi (ml/rev × bar) |                 |                |               |
|--------------------------------------------------|-----------------|----------------|---------------|
| Shaft                                            | V x P max.      | Coupling drive | V x P max.    |
| 1                                                | 71355 (80560)   | SAE"A"         | 9743 (11000)  |
| 3                                                | 54207 (61200)   | SAE"B"         | 18246 (20600) |
| 4                                                | 106474 (120210) | SAE"BB"        | 28937 (32670) |
|                                                  |                 | SAE"C"         | 58884 (66480) |
|                                                  |                 | SAE"11teeth"   | 14039 (15850) |

| Adaptor | D1            | D2  | P         | L1           | L2        | L3         | L4        | L5          |
|---------|---------------|-----|-----------|--------------|-----------|------------|-----------|-------------|
| SAE "A" | 3.25 (82.60)  | M10 | 0.94 (24) | 4.19 (106.4) | 0.43 (11) | 0.31 (7.9) | 1.26 (32) | 10.71 (272) |
| SAE "B" | 4.00 (101.65) | M12 | 1.10 (28) | 5.75 (146.0) | 0.63 (16) | 0.31 (7.9) | 1.81 (46) | 11.26 (286) |
| SAE "C" | 5.00 (127.10) | M16 | -         | 7.12 (181.0) | 0.63 (16) | 0.31 (7.9) | 2.20 (56) | 11.65 (296) |

| Adaptor         | SAE "A"        |               |                | SAE "B"        |                | SAE "C"        |
|-----------------|----------------|---------------|----------------|----------------|----------------|----------------|
| Coupling drive  | SAE A          | SAE (11teeth) | SAE B          | SAE B          | SAE BB         | SAE C          |
| Number of teeth | 9              | 11            | 13             | 13             | 15             | 14             |
| Pitch           | 16/32          | 16/32         | 16/32          | 16/32          | 16/32          | 12/24          |
| Pressure angle  | 30°            | 30°           | 30°            | 30°            | 30°            | 30°            |
| Major dia.(min) | 0.625 (15.875) | 0.750 (19.05) | 0.875 (22.225) | 0.875 (22.225) | 1.00 (25.40)   | 1.250 (31.75)  |
| Minor dia.(min) | 0.500 (12.70)  | 0.630 (16.00) | 0.753 (19.134) | 0.753 (19.134) | 0.877 (22.268) | 1.086 (27.585) |

## 性能参数 (24cSt)

| Pressure port | Series            | Volumetric Displacement Vp |                      | Flow q & n = 1500 rpm |       |                        |                     |                        |       | Input power p & n = 1500 rpm |     |                        |                    |                        |       |
|---------------|-------------------|----------------------------|----------------------|-----------------------|-------|------------------------|---------------------|------------------------|-------|------------------------------|-----|------------------------|--------------------|------------------------|-------|
|               |                   |                            |                      | p = 0 bar (0 psi)     |       | p = 140 bar (2000 psi) |                     | p = 240 bar (3500 psi) |       | p = 7 bar (100 psi)          |     | p = 140 bar (2000 psi) |                    | p = 240 bar (3500 psi) |       |
|               |                   | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | gpm                   | lpm   | gpm                    | lpm                 | gpm                    | lpm   | hp                           | kw  | hp                     | kw                 | hp                     | kw    |
| VT6ERM        | 042               | 8.07                       | 132.3                | 52.50                 | 198.5 | 49.87                  | 188.5               | 47.96                  | 181.3 | 6.97                         | 5.2 | 66.25                  | 49.4               | 110.77                 | 82.6  |
|               | 045               | 8.70                       | 142.4                | 56.51                 | 213.6 | 53.86                  | 203.6               | 51.98                  | 196.5 | 7.24                         | 5.4 | 70.94                  | 52.9               | 118.95                 | 88.7  |
|               | 050               | 9.67                       | 158.5                | 62.88                 | 237.7 | 60.24                  | 227.7               | 58.36                  | 220.6 | 7.64                         | 5.7 | 78.45                  | 58.5               | 131.82                 | 98.3  |
|               | 052               | 10.00                      | 164.8                | 65.40                 | 247.2 | 62.75                  | 237.2               | 60.87                  | 230.1 | 7.78                         | 5.8 | 81.53                  | 60.8               | 136.92                 | 102.1 |
|               | 057               | 11.02                      | 180.7                | 71.71                 | 271.1 | 69.07                  | 261.1               | 67.19                  | 254.0 | 8.18                         | 6.1 | 89.04                  | 66.4               | 143.35                 | 106.9 |
|               | 062               | 12.00                      | 196.7                | 78.04                 | 295.0 | 75.40                  | 285.0               | 73.52                  | 277.9 | 8.58                         | 6.4 | 96.42                  | 71.9               | 162.67                 | 121.3 |
|               | 066               | 13.00                      | 213.3                | 84.63                 | 319.9 | 81.98                  | 309.9               | 80.11                  | 302.8 | 8.98                         | 6.7 | 104.20                 | 77.7               | 175.94                 | 131.2 |
|               | 072               | 13.86                      | 227.1                | 90.11                 | 340.6 | 87.46                  | 330.6               | 85.58                  | 323.5 | 9.25                         | 6.9 | 110.77                 | 82.6               | 187.07                 | 139.5 |
|               | 085 <sup>1)</sup> | 16.40                      | 269.8                | 107.00                | 404.7 | 105.21 <sup>2)</sup>   | 397.7 <sup>2)</sup> | --                     | --    | 9.78                         | 7.3 | 87.56 <sup>2)</sup>    | 65.3 <sup>2)</sup> | --                     | --    |

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont.

085 = 90 bar (1300 psi) max. int.

VT7EE or VT7EES - 066 - 045 - 1 R 00 - A 1 0 - 00 \*

## 泵的规格

**VT7EE** series- 250 B4HW

ISO 3019-2 mounting flange

**VT7EES** series- SAE E 4 bolts

Mounting flange J744c

## “P1” 和 “P2” 定子

几何排量  $\text{cm}^3/\text{rev} (\text{in}^3/\text{rev})$

042 = 132.2 (8.07)      057 = 183.2 (11.18)

045 = 142.5 (8.70)      062 = 196.6 (12.0)

050 = 158.5 (9.67)      066 = 213.0 (13.0)

052 = 163.8 (10.0)      072 = 227.1 (13.86)

054 = 170.9 (10.43)      085 = 268.7 (16.40)

## VT7EE 轴型

2- 平键轴 G45N (ISO/R775 -G38M)

## VT7EES 轴型

1- 平键轴 (SAE CC)

3- 平键轴 (SAE CC)

4- 花键轴 (SAE D & E)

5- 平键轴 (SAE D & E)

## 修改代码

安装 W/连接变化

| P1 & P2= 11" S=4" |                     |
|-------------------|---------------------|
|                   | VT7EES VT7EE-VT7EES |
| Type              | UNC METRIC          |
| code              | 00 M0               |

## 联轴器连接

0 - none

2 - SAE B

3 - SAE BB

## 密封等级

1 — S1 (用于矿物油)

4 — S4 (用于耐高温油)

5 — S5 (用于矿物油和耐高温油)

## 设计代号

油口组合方式(看 65 页)

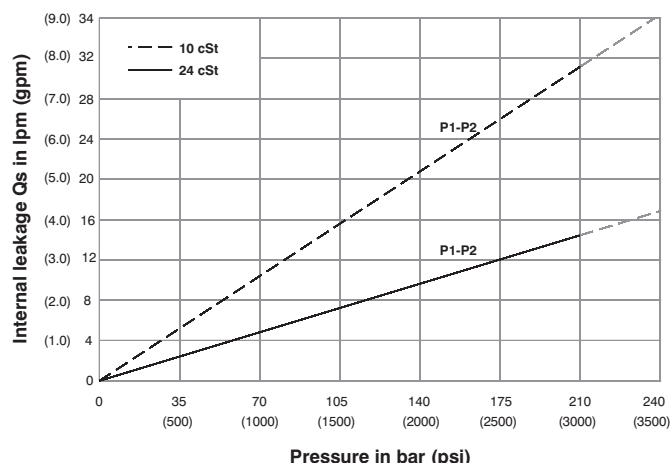
00 - standard

## 旋向 (从轴端看)

R — 顺时针

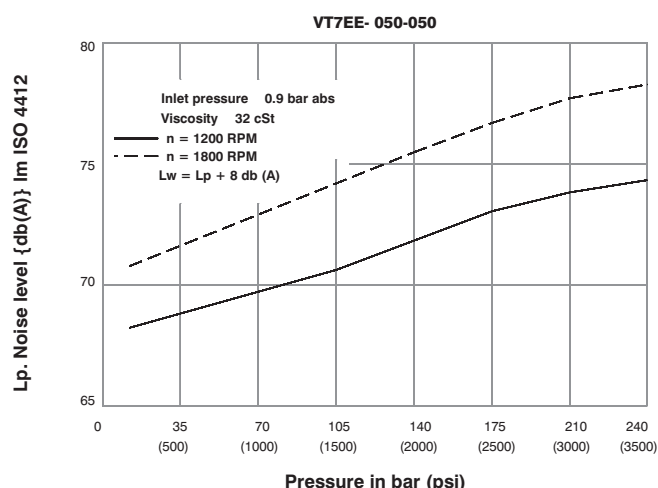
L — 逆时针

## 内泄漏 (典型)



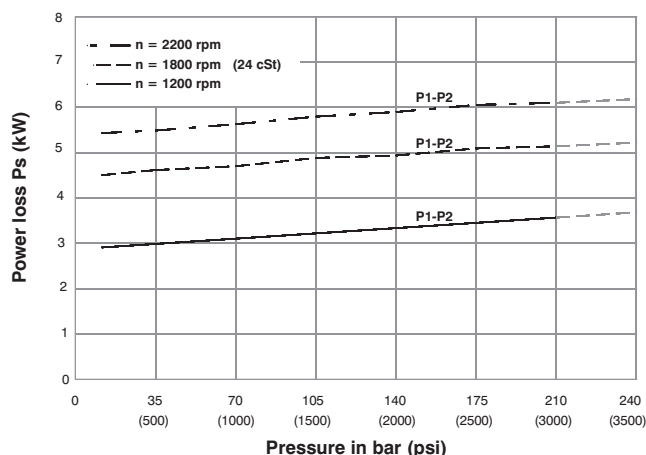
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.  
Total leakage is the sum of each section loss at its operating conditions.

## 噪音值 (典型)



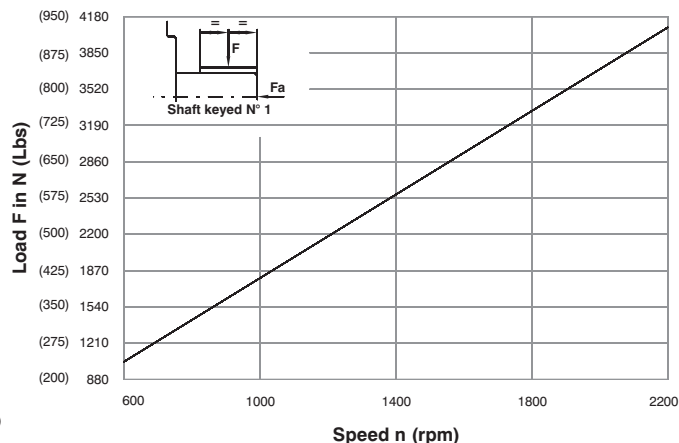
Double pump noise level is given with each section discharging at the pressure noted on the curve.

## 功率损失 (典型)

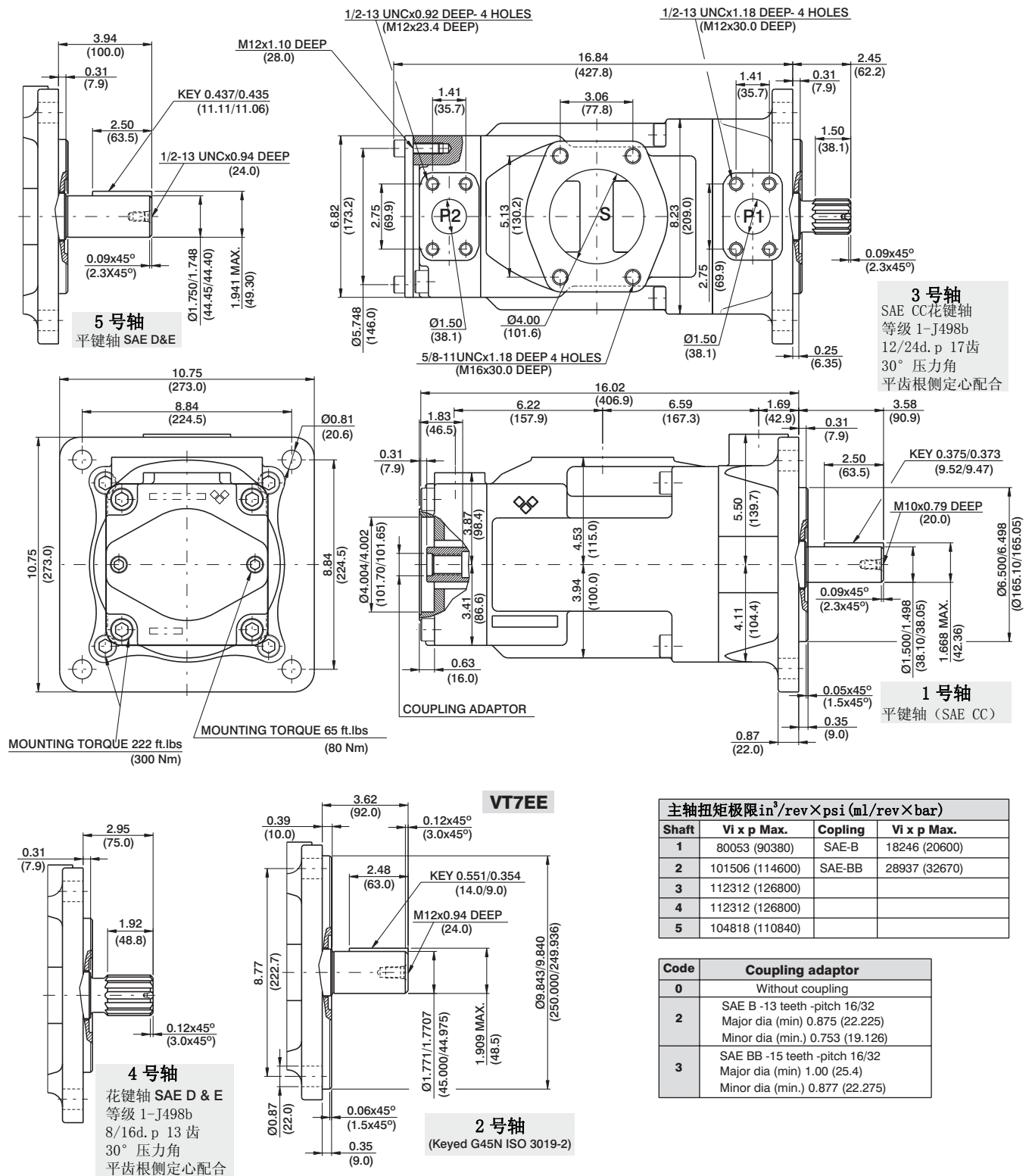


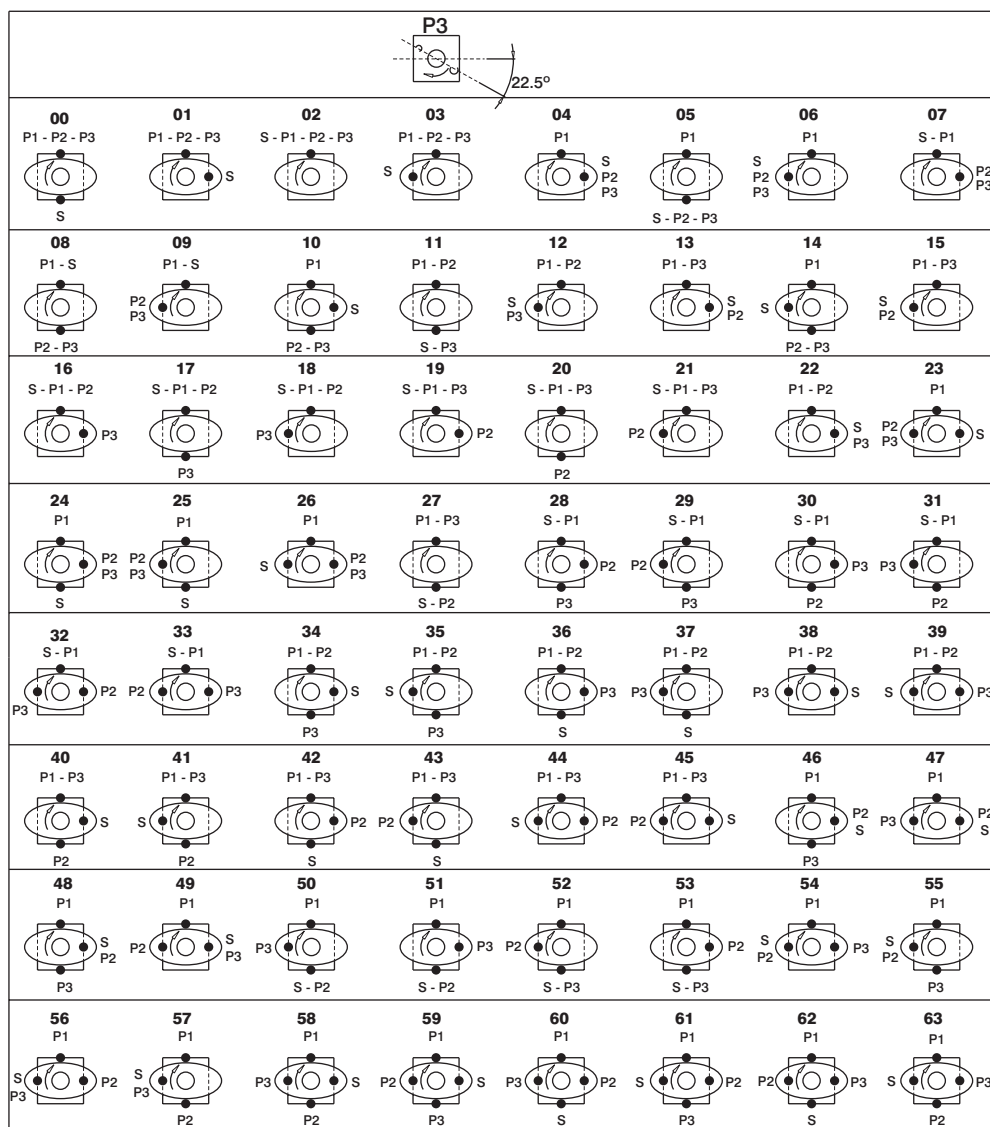
Total hydromechanical power loss is the sum of each section at its operating conditions.

## 允许径向负载

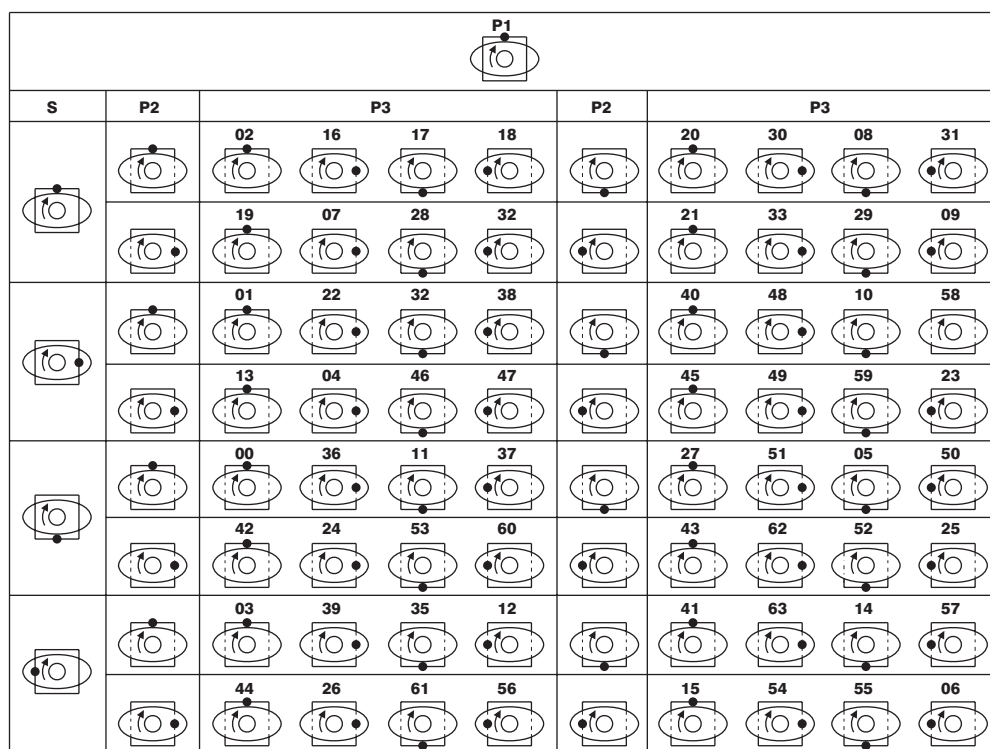


Maximum axial load permissible  $F_a = 2000 \text{ N} (449 \text{ Lbs})$





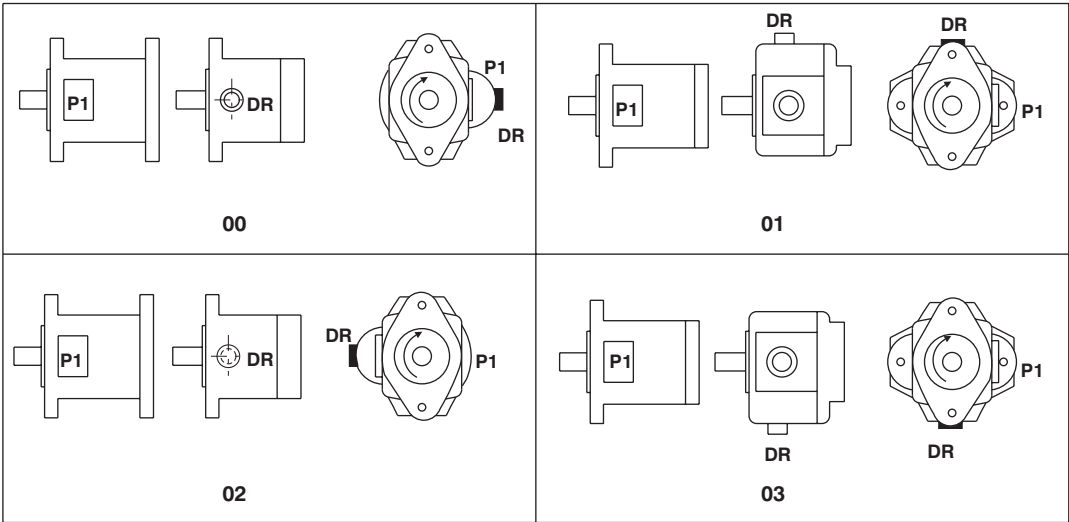
VT6DCCR-VT6EDCR



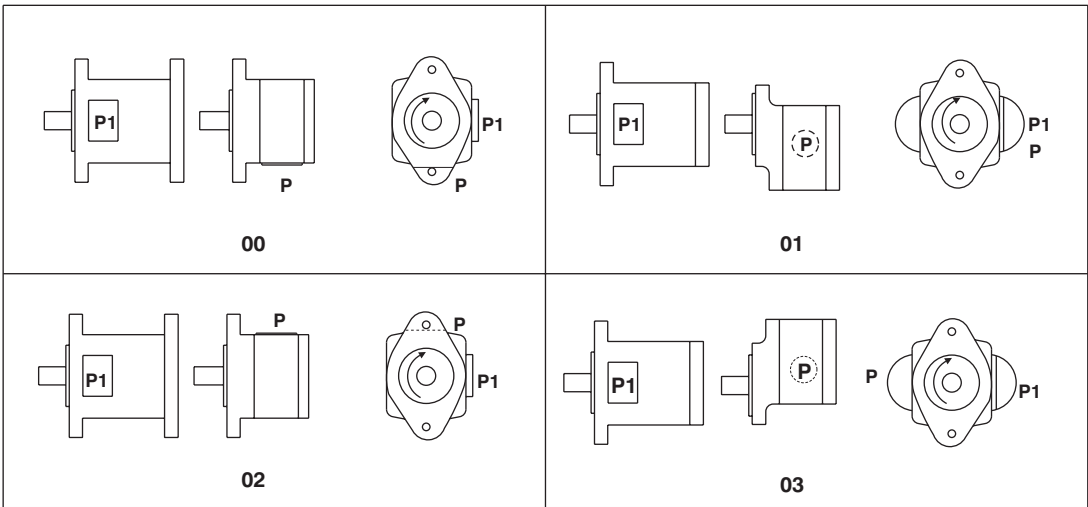
VT6DCCR-VT6EDCR

Assembly Porting Definition

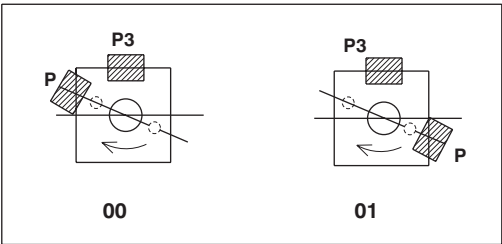
**VVP&VVH** type - F For the second pump the reference is the drain port on Piston Pump. (view from front shaft end)



**VVG** type - Front Single Vane Pump (view from front shaft end.)

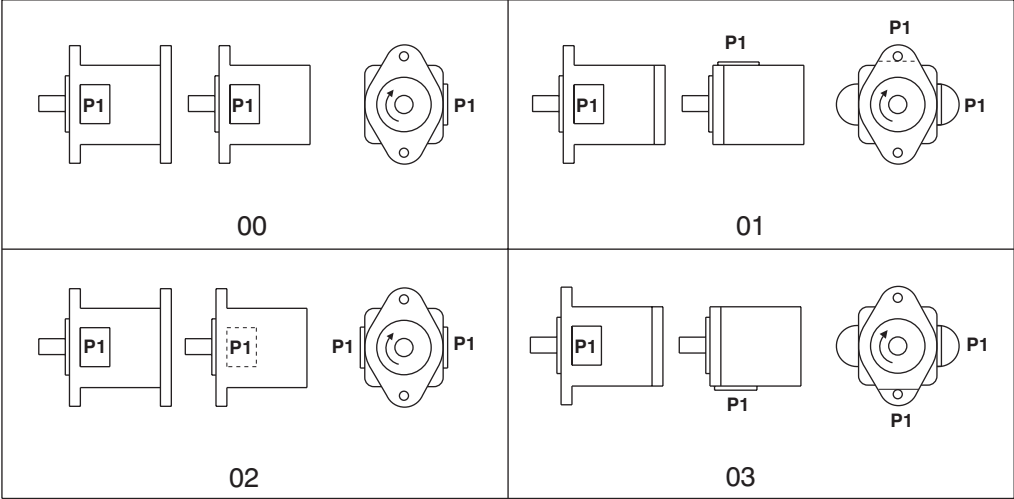


**VVG type - Front Single Vane Pump (view from front shaft end.)**

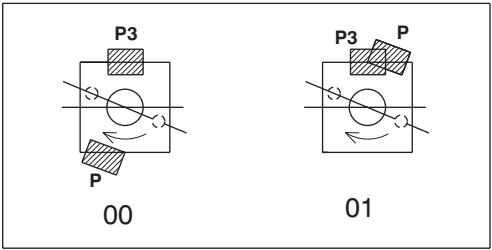




VVV type - For Single Vane Pump (view from front shaft end).



VVV type - For Triple Vane Pump (view from front shaft end).



Assembly - Ordering Code

Assembly Tandem

VVV-..

VVV = Vane pump + Vane Pump  
VVP = Vane pump + Piston Pump (PP)  
VVG = Vane pump + Gear Pump (GP)  
VVH = Vane pump + Hybrid Pump (HVP)

Porting combination  
00  
01  
02  
03

Assembly Screws

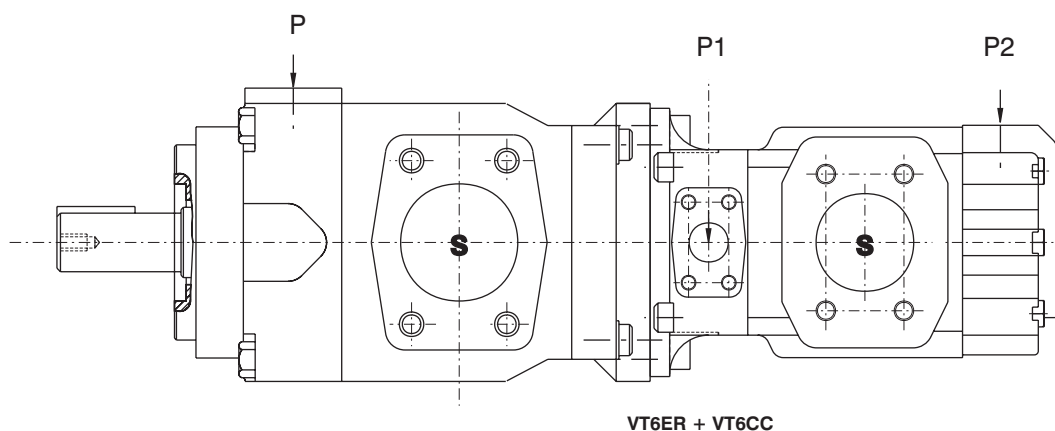
-SAE A rear mounting adaptor : 2 screws M10 x 1.18 (30.0) (Mounting torque = 433.6 in.lbf) = 49 NM  
-SAE B rear mounting adaptor : 2 screws M12 x 1.38 (35.0) (Mounting torque = 778.8 in.lbf) = 88 NM  
-SAE C rear mounting adaptor : 2 screws M16 x 1.57 (40.0) (Mounting torque = 1902 in.lbf) = 190 NM

## Adaptor & Coupling Selection

| Rear Pump |       | Drive Train Vane Pump     |         |                                 |         |
|-----------|-------|---------------------------|---------|---------------------------------|---------|
|           |       | VT6* R (Single vane pump) |         | VT6*** R (Triple vane pump)     |         |
| Series    | Shaft | Coupling                  | Adaptor | Coupling                        | Adaptor |
| VT6C*     | 3     | 2                         | B       | Not Available                   |         |
| VT6CR*    | 4     | 3                         | B       | Not Available                   |         |
| VT6CSH    | 3     | 3                         | B       | Not Available                   |         |
| VT6CC*    | 5     | 2                         | B       | Not Available                   |         |
| VT6D*     | 3     | 4                         | C       | Not Available                   |         |
| VT6DR*    |       |                           |         |                                 |         |
| VT6DC*    |       |                           |         |                                 |         |
| VT6DCC*   |       |                           |         |                                 |         |
| VT6E*     | 3     | 4                         | C       | Not Available                   |         |
| VT6ER*    |       |                           |         |                                 |         |
| VT6EC*    |       |                           |         |                                 |         |
| VT6ED*    |       |                           |         |                                 |         |
| VT6B      | 4     | 1                         | A       | Available with special coupling |         |
|           | 3     | 5                         | A       |                                 |         |
| VT7B      | 3     | 2                         | B       | Not Available                   |         |
| VT6HC     | 4     | 3                         | B       | Not Available                   |         |
| VPV6      | 1     | 2                         | A       | Available with special coupling |         |
| VPV10     | 1     | 2                         | B       | Not Available                   |         |
| VPV15     | 1     | 4                         | C       | Not Available                   |         |
| VPV20     |       |                           |         |                                 |         |
| VPV29     |       |                           |         |                                 |         |

For additional information on piston pumps and specific information on Gear Pumps, Please contact Veljan representative.

### Example



#### 1. Define front pump

VT6ER -\*\*\*- 1 R 02 - B21 - A1

#### 2. Define rear pump

VT6CC - \*\*\* - \*\*\*- 5 R 01 - C1 - 00

#### 3. Define mounting

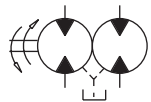
Assembly tandem VVV 03

**特点:**

VELJAN VM\*系列是可在高速、高压条件下运行的定排量叶片马达，有很宽的力矩的范围可供选择；主轴可正反转；可以选择底座或法兰安装；油口位置可供选择。



Single Motor



Double Motor

**液压平衡设计:**

VELJAN 叶片马达是靠液压平衡来减少磨损和摩擦热。叶片、转子和定子都受到平衡压力，这样在整个速度范围内可提高使用寿命和效率。

**可替换的转动件:**

旋转件是容易更换。在同一个系列内，可通过改变旋转件或定子来改变马达的输出力矩。

**转动:**

马达在无破坏性负载的作用下，可以重复地停止转动或反转。

**速度范围:**

在加速过程中，马达能以最大力矩从启动到 4000 rpm 的最大转速。这些马达能在满负载时平稳起动。为完全实现平稳起动特性，就单泵芯马达来说，其预先最大工作转速应大于 1200rpm。

为了获得最佳的工作效率和寿命，在压降大于 2000psi (160bar) 时，最小连续工作转速应大于 400rpm。

**安装灵活:**

油口与安装符合 ISO-3019-1 标准，因而对连接管件提供了最佳的安装。

**低速下低的力矩波动:**

当在非常低的速度下工作时，Veljan 叶片马达的力矩波动非常小。

**效率高:**

Veljan 叶片马达在其整个工作寿命内，都有很高的容积效率。该叶片马达所具有的高启动力矩性能，使其可以在不发生超压、爬行及瞬间大功率输出的情况时，在高负载起下起动。马达的效率随着马达的规格、压力、速度、油液粘度和温度的变化而变化。

**重负载叶片马达:**

Veljan 叶片马达是专门设计用以适应重负载的应用，其压力达到 3400psi，速度高达 4000rpm，采用油液润滑。所设计的 VM4S 系列建议在压力超过 2000psi，速度超过 2000rpm 时使用。建议粘度要小于 25cst，转速大于 2000rpm，在高效率运行时可使 VM4S 马达具有很长的寿命。

**耐高温油:**

耐火油常用在叶片马达标准型 VM4S 中，这些包括在磷酸脂或有机脂，混合型油脂、乙醇溶液、水油反乳合油脂。

**可靠性:**

这些高性能的马达可用于许多地方，而且已得到证明。

**应用:**

这些马达可广泛地用于负载举升绞盘驱动，吊车驱动，推力驱动、牵引力驱动等。

**内排油马达:**

(VM4C1、VM4D1、VM4E1、VM4DC1) 马达在 A、B 油口依次加压到压力最大值 2500psi (175psi)，在低压下，任一接口不应受压力要大 51psi (3.5bar)，峰值为 100psi (7bar)。

**外排油马达:**

单泵芯马达可以在 A 或 B 接口依次加压到最大值 2500psi (175bar)。低压下任一接口不应受限于压力要大于 500psi (35bar)。

**压力，泄油口 d，最大压力为 3.5bar**

为确保马达在最佳性能下工作，同时满足你的特定应用，如果您的应用需要满足以下条件。请向 Veljan 代理商进一步咨询。

1. 最低转速低于 100rpm
2. 超载
3. 间接驱动
4. 刹车式减速

**主轴:**

Veljan 提供的叶片马达，其主轴有平键、花键轴可供选择。平键轴在供货时，带有经过热处理高强度平键。若要更换平键，替换件须经过热处理，硬度达到 27-34RC，键的四角必须倒角，倒成 45°角，半径为 0.03"~0.04"，以去除径向毛刺。平键轴的调整必须在花键轴的给定公差内。

### 主轴、连接器、内花键：

- 当泵采用底座安装时，主轴可接受的最大偏心率为 0.002"；采用法兰安装时为 0.001"。两个花键轴的角度调整必须要在 1 度 (0.002"/1")。
- 连接器花键须用锂基二硫油脂或相似的润滑油润滑。
- 连接器的硬度必须达到 27~45RC
- 内花键必须符合 1 级安装，像 SAE4986(1911) 所描述的那样，这里表叙为“平齿根侧安装”。

### 建议使用的油液：

#### 石油基抗磨损的 R&O 油液：

这些油是供 VM4 系列叶片马达推荐使用的，目录中的最大额定值和技术参数都是基于使用这些油而得到的。

### 其他用油：

不只石油基抗磨损的 R&O 油液使用时，要求马达的最大额定值要减小。有些时候，还必须增大最小补油压力。要了解进一步详情，请咨询 Veljan 代理商。

### 油粘度：

|                 |              |
|-----------------|--------------|
| 最大值（在冷起动、低速、低压时 | 862mm/s(cst) |
| 最大值（全速、满压时）     | 108mm/s(cst) |
| 最佳值（获得最长寿命时）    | 30mm/s(cst)  |
| 最小值（在全速、满压时）    | 70mm/s(cst)  |

### 油粘度指数：

最小为 90，更大的值可以扩大工作温度范围和延长工作寿命。

### 油的清洁：

油液在工作前或工作中必须保持清洁。以保持 NAS1638 8 级(或 ISO18/4)或达到更高的污染等级。额定值为 25μ 的过滤器可能已经足够了，但仍不能保证达到所要求的清洁度。

### 补油压力：

油马达在供货时，必须如下表所列出的，说明进油口的最小补油压力，以防止在动态刹车时发生孔蚀。

| 系列             | 转速 rpm |     |      |     |      |     |      |      |      |     |
|----------------|--------|-----|------|-----|------|-----|------|------|------|-----|
|                | 500    |     | 1000 |     | 2000 |     | 3000 |      | 3600 |     |
|                | psi    | bar | psi  | bar | psi  | bar | psi  | bar  | psi  | bar |
| VM3B           | 8.7    | 0.6 | 14.5 | 1.0 | 27.6 | 1.9 | 50.8 | 3.5  | 84.2 | 5.8 |
| VM4C/<br>VM4SC | 10     | 0.7 | 20   | 1.4 | 45   | 3.1 | 80   | 5.5  | 135  | 9.3 |
| VM4D/<br>VM4SD | 10     | 0.7 | 20   | 1.4 | 45   | 3.1 | 80   | 5.5  | 135  | 9.3 |
| VM4E/<br>VM4SE | 20     | 1.4 | 40   | 2.8 | 75   | 5.2 | 160  | 11.0 | -    | -   |

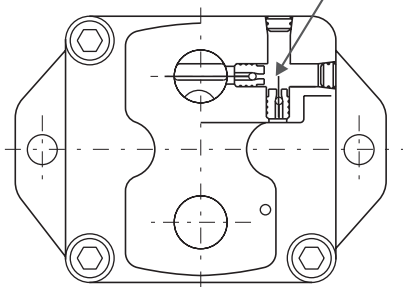
### 轴上负载：

轴向和径向允许承受负载，但这两种负载不能同时存在。

### 工作温度和粘度：

工作温度是油粘度、油类型和马达类型相关的一个函数。要选择额定工作温度下，有最佳的油粘度的油液。对于冷起动，马达在低速、低压下工作，直到油液热起来，达到许可粘度，方可全功率运行。

带内部泄油马达 VM4\*  
中用的单向阀



在油口 A 吸油腔处，卸荷  
叶片逆时针向外移动

在大弧形腔处，油液工作把叶片向外推

在小弧形腔  
处，叶片从  
出油口封住  
进油口压力

在油口 B 吸油腔处，卸荷  
叶片顺时针向里移动

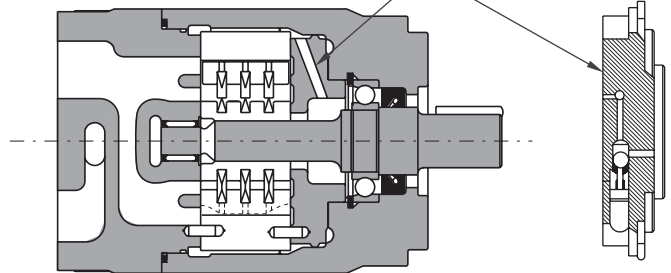
侧向槽和径向孔使伸出不足和  
伸出过长的叶片达到平衡

定子  
(VM4S 系列马达有定子  
有涂漆，以提供干润滑

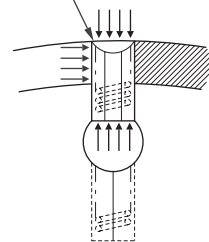
转子

可以通过改变油  
的流向改变转向

浮动侧板含明一个梭阀，它可将  
较高的压力信号传到腔内



叶片的轴向和径向力都达到平衡。通过  
弹簧和离心力叶片紧贴定子上的油膜



## 描述:

Veljan 叶片马达是有确定排量和压力平衡泵芯的单元，其驱动速度取决于马达的规格和分配到进油口油液流量。该单元可以在高速、高压或高速、低压下工作。在无破坏性负载情况下，这些马达可以正反转、倒车或停车。

## 工作原理:

单联叶片马达的工作原理如上图所表示。马达的主轴转动是靠通过马达的压降给叶片一个作用力带动来完成的。这个有效的切向力作用在转子上，引起转子转动，从而带动马达的主轴。



Rotating kit

装在有槽转子内的叶片径向滑动，而且沿着定子的椭圆形轮廓作动，并与其紧贴，中起密封作用。定子有两个大弧形腔，两个小弧形腔，与叫作“腔”的过渡弧相连接。这样的轮廓使作用在其上的压力在直径方向达到平衡。

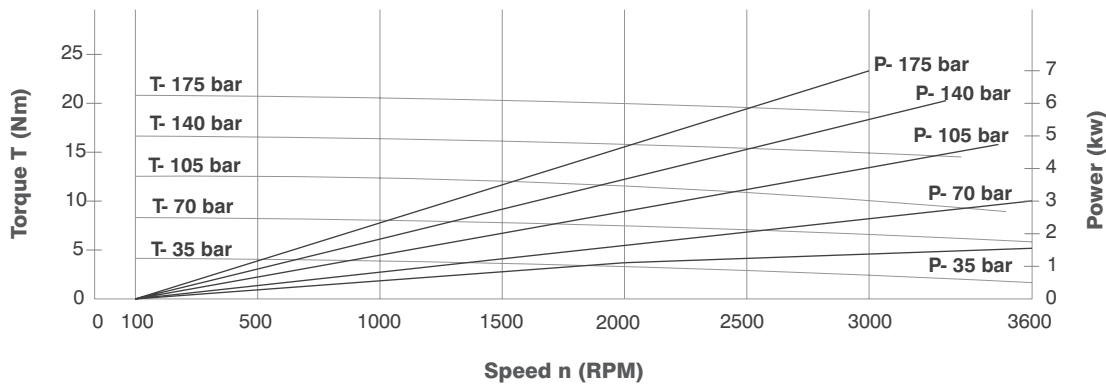
主轴的转向是由端盖处经过油口处的油液流向控制的。这些马达可以通过颠倒进出油口来改变主轴转向。

轻载弹簧在径向紧压叶片，确保在零速度时也能紧贴定子内轮廓，这样马达可形成起动力矩。在较高转速时，弹簧的作用还可被离心力加强。穿过叶片的槽和孔始终平衡着叶片上的径向液压力。通过开启油腔侧的挡板，油液可以进出马达芯部。每一个马达油口在直径方向都连接着两个相对的腔（吸油腔、出油腔）。加压油从油口 A 进入，顺时针驱动转子。转子带着加压油到连接着油口 B 的坪开启处，该排油腔与返回到系统的低压侧的油口 B 相连。油口 B 产生的力矩使转子顺时针转动。

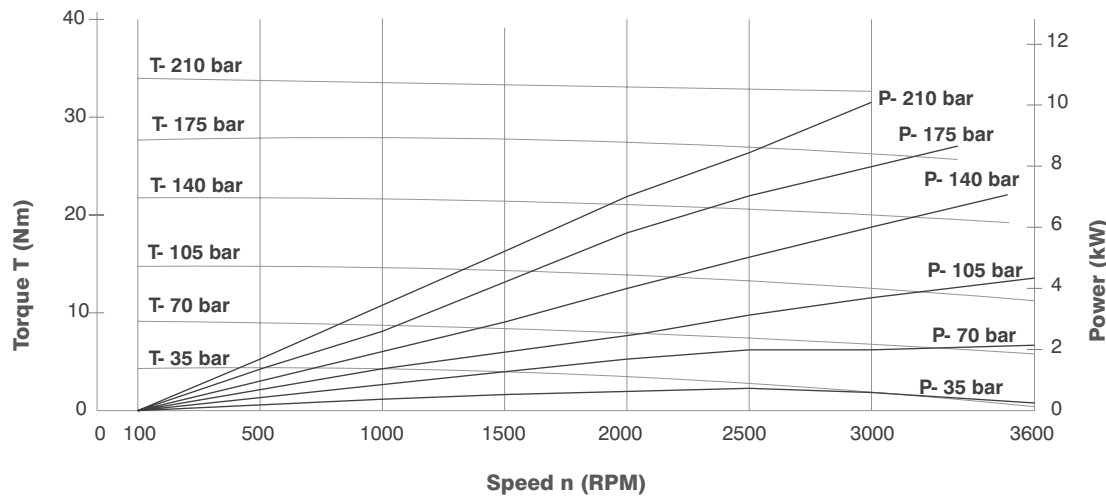
油膜从轴向将转子和侧油口挡板表面分开。前端盖受压力的压紧，紧贴着定子，从而保持油液的最佳清洁度以便调整由于温度和压力的变化而引起的尺寸变化。侧挡板上的 3 通梭阀 A 产生的夹紧力，使不管哪一个高些，油口 A 或 B 处压力都能平衡。

| 系列                    | 安装标准<br>(SAE J744c<br>ISO/3019-1) | 重量  |     | 进出油的的选择，遵循SAE 4孔<br>螺纹规格符合J718C<br>ISO/DIS 6162-1 | 惯性矩                |                                      |
|-----------------------|-----------------------------------|-----|-----|---------------------------------------------------|--------------------|--------------------------------------|
|                       |                                   | lbs | kgs |                                                   | lbsin <sup>2</sup> | Kg m <sup>2</sup> x 10 <sup>-4</sup> |
| VM3B                  | SAE - A                           | 18  | 8   | 3/4" BSPP threaded                                | 1.03               | 3.0                                  |
| VM4C-VMC1 VM4SC-VMSC1 | SAE - B                           | 34  | 15  | 1"                                                | 2.7                | 7.9                                  |
| VM4D-VMD1 VM4SD-VMSD1 | SAE - C                           | 60  | 27  | 1 1/4"                                            | 1.4                | 4.11                                 |
| VM4E-VME1 VM4SE-VMSE1 | SAE - C                           | 99  | 45  | 2"                                                | 20.0               | 58.7                                 |

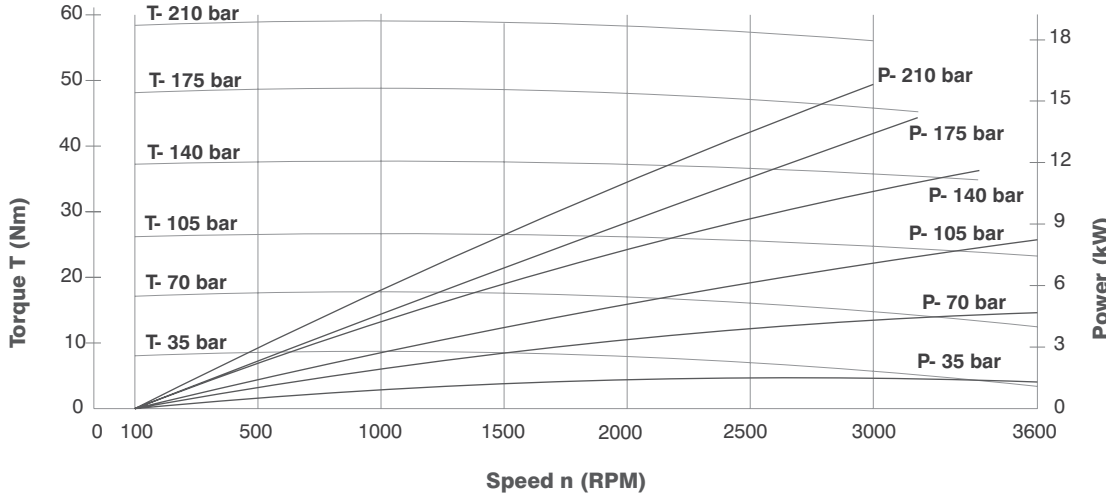
VM3B 009



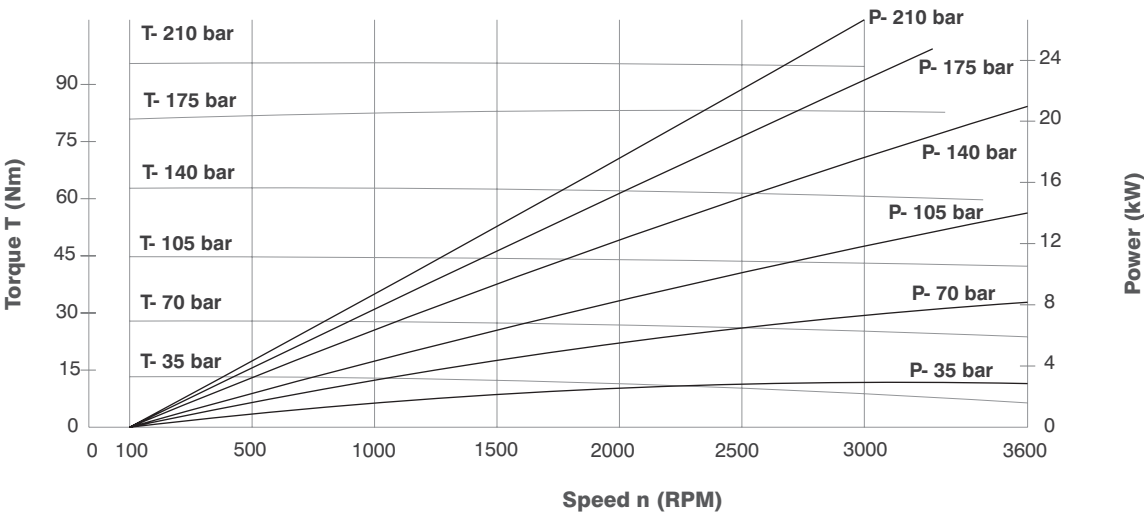
VM3B 012



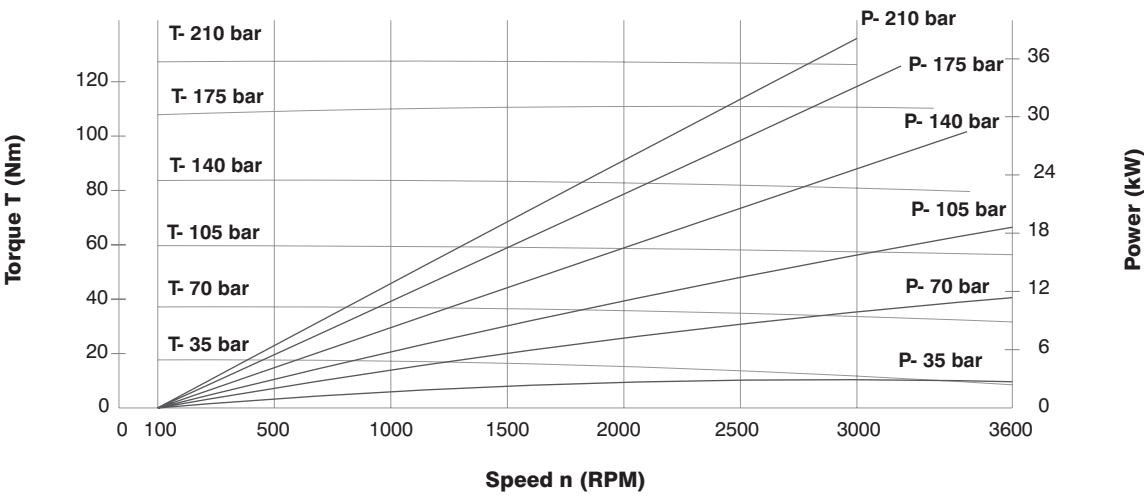
VM3B 018



VM3B 027

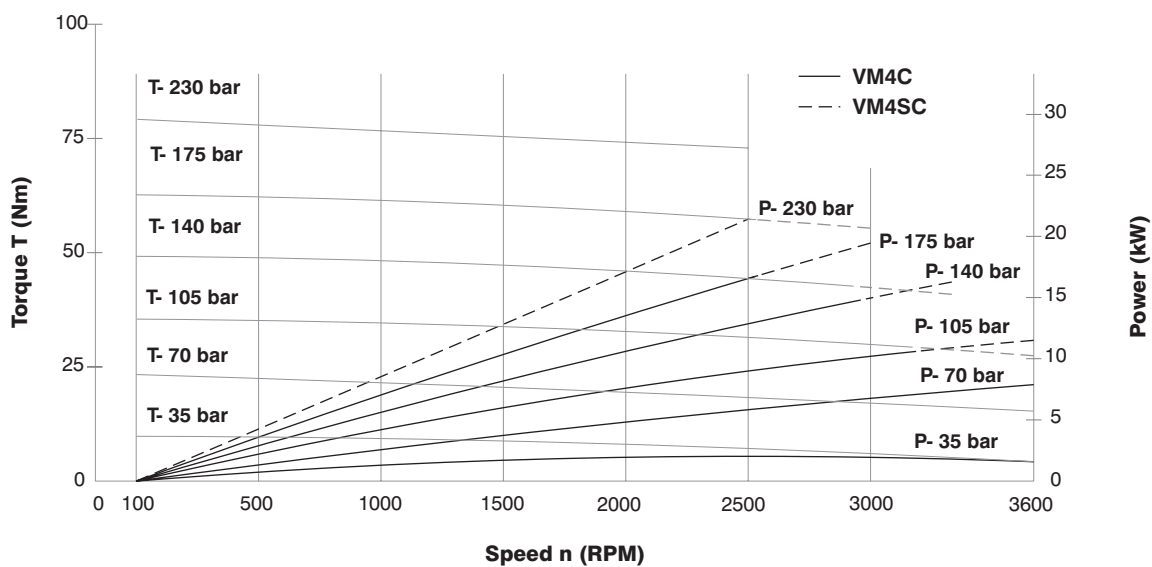


VM3B 036

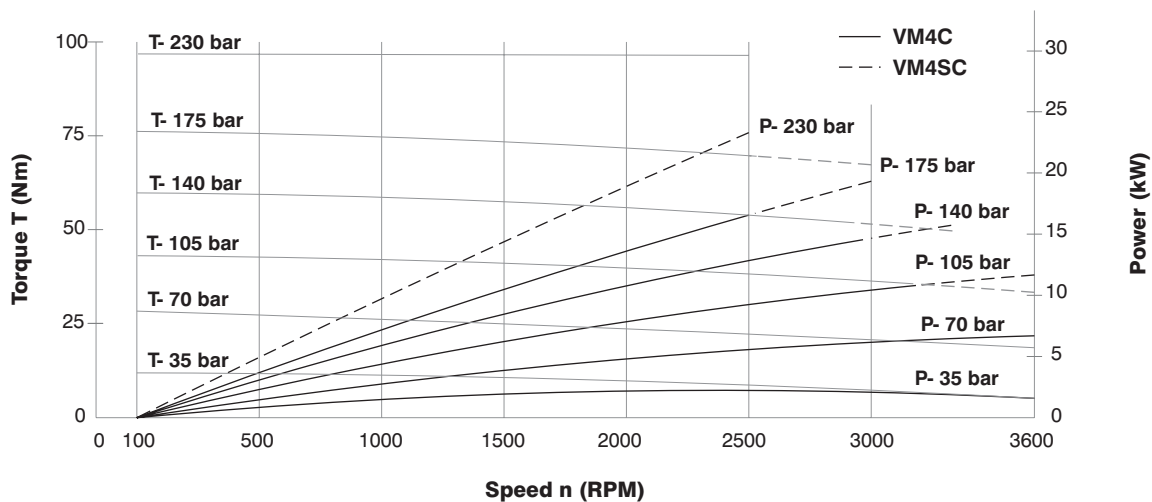




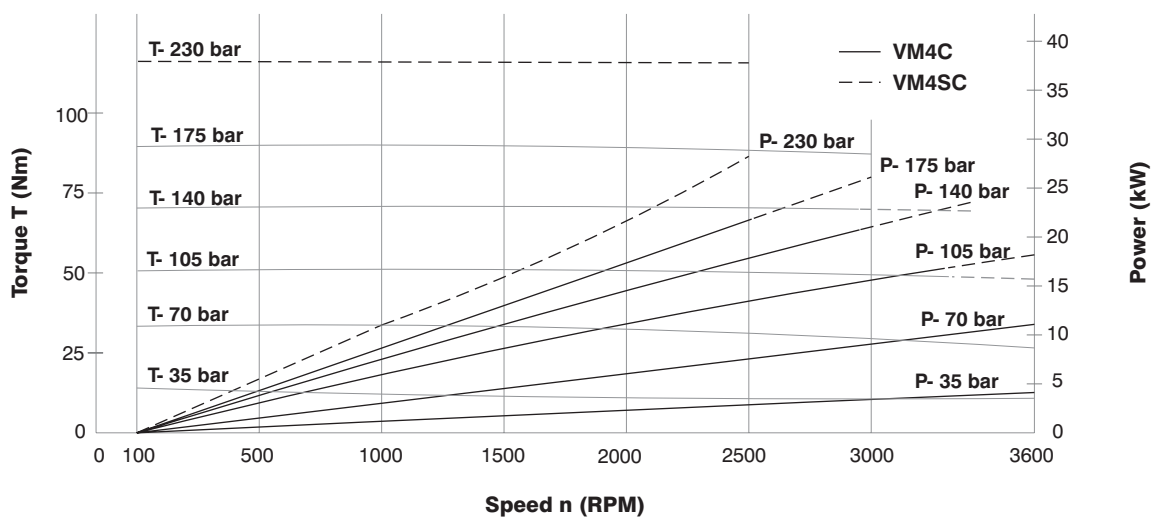
VM4C 024



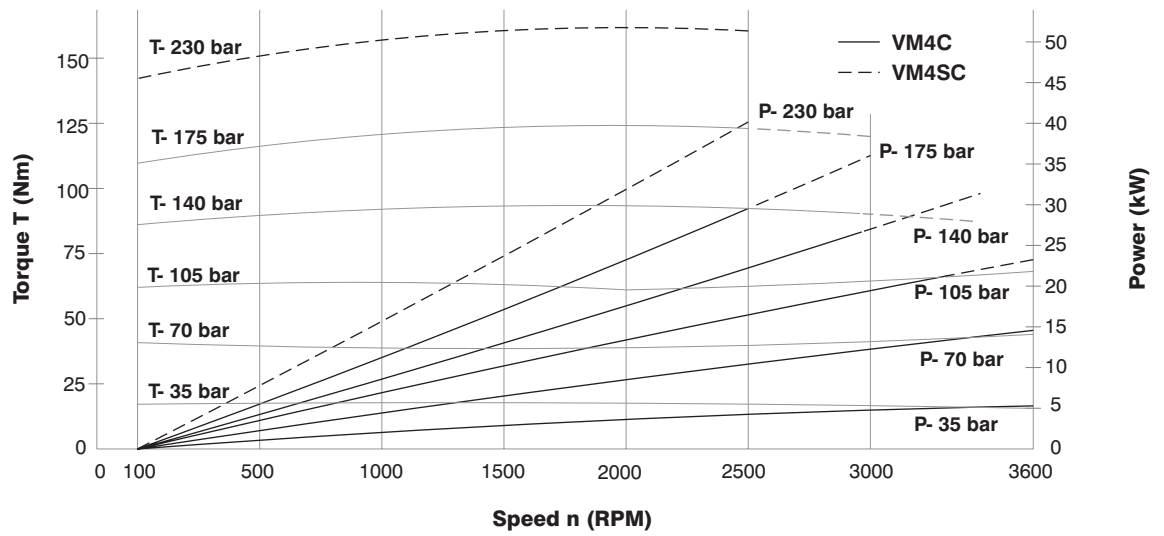
VM4C 027



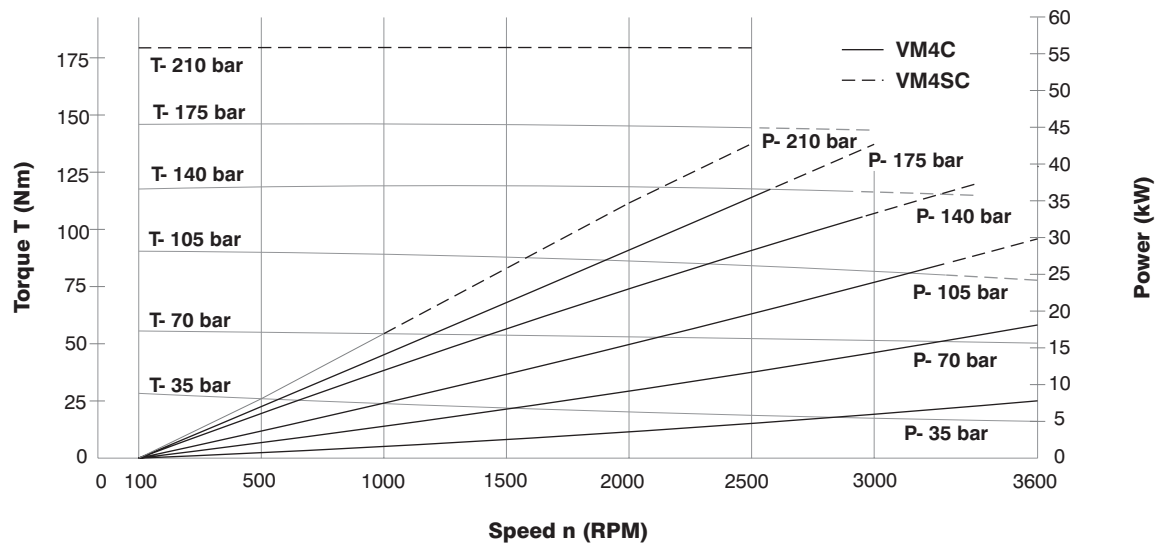
VM4C 031



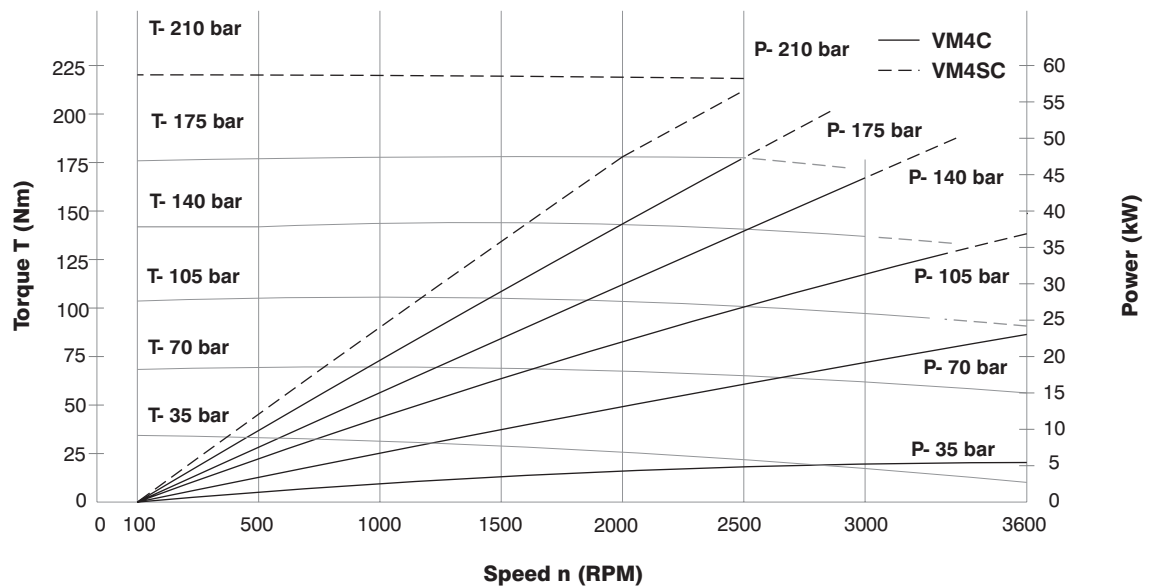
VM4C 043



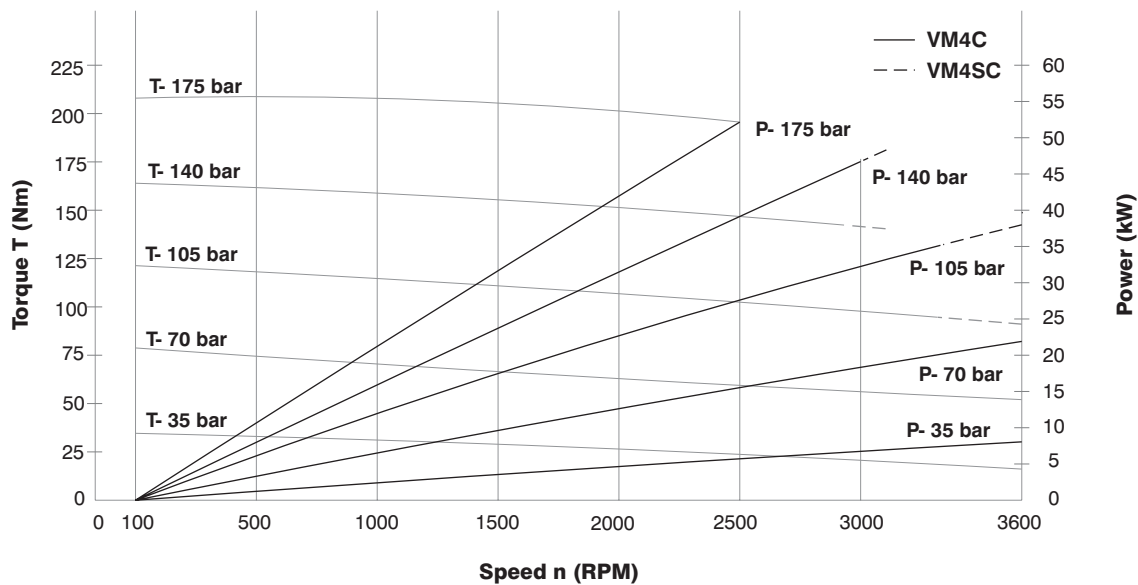
VM4C 055



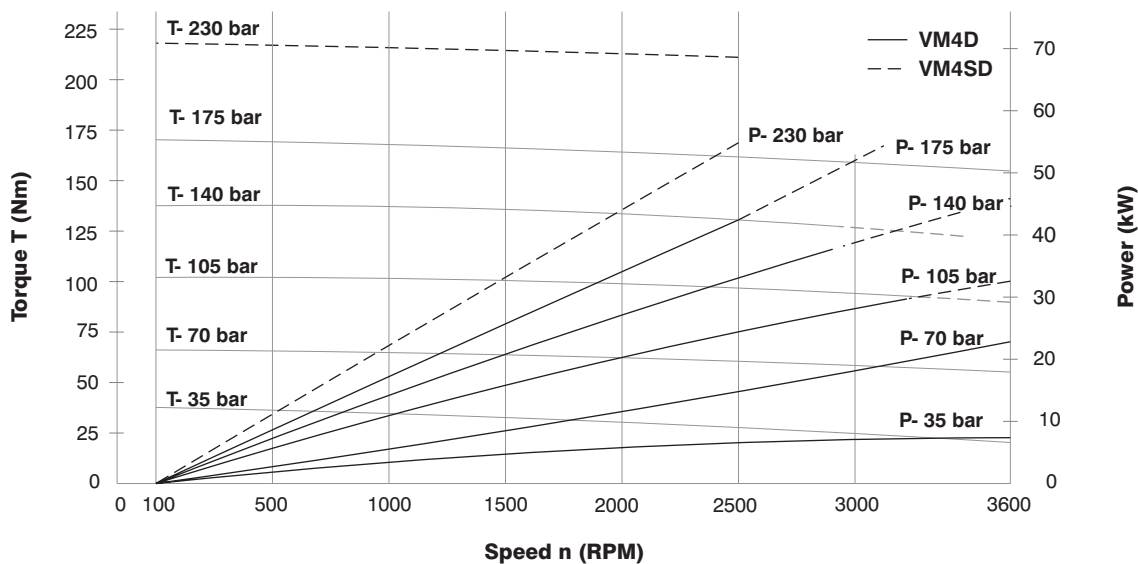
VM4C 067



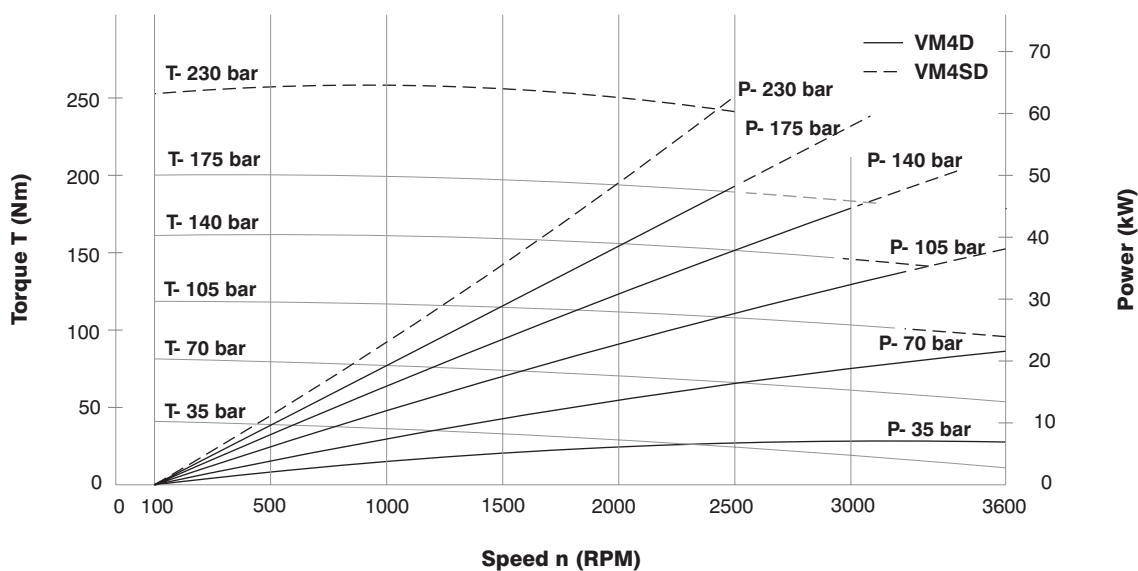
**VM4C 075**



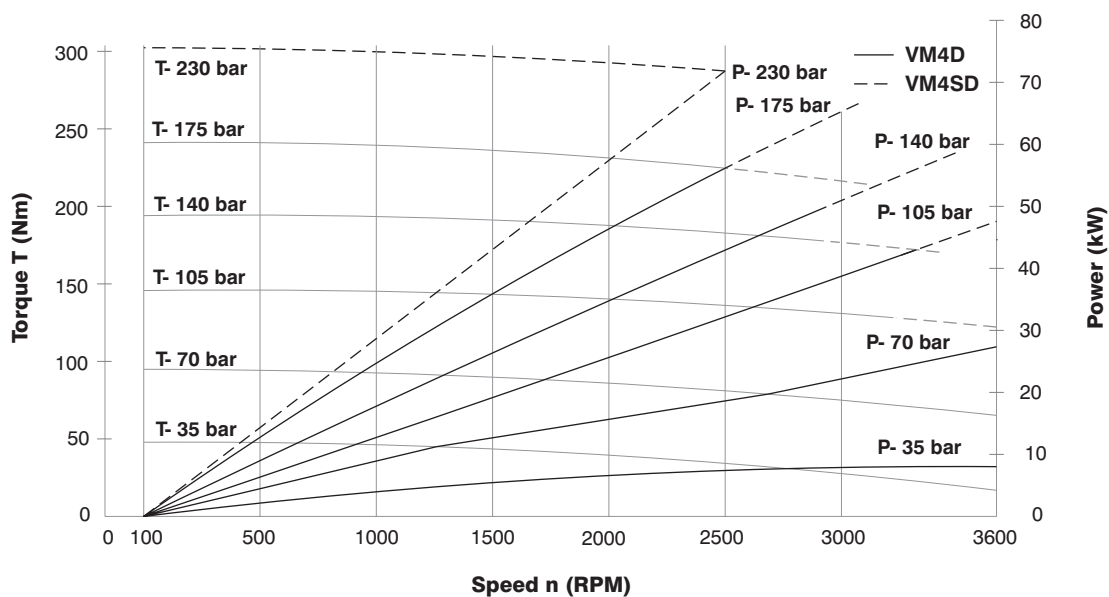
**VM4D 062**



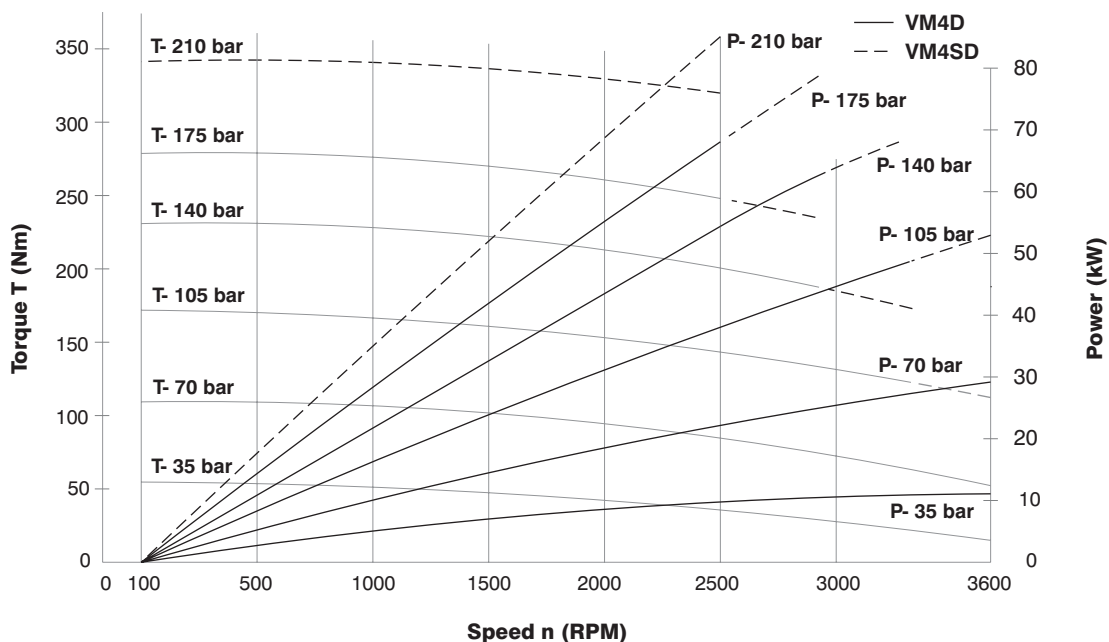
**VM4D 074**



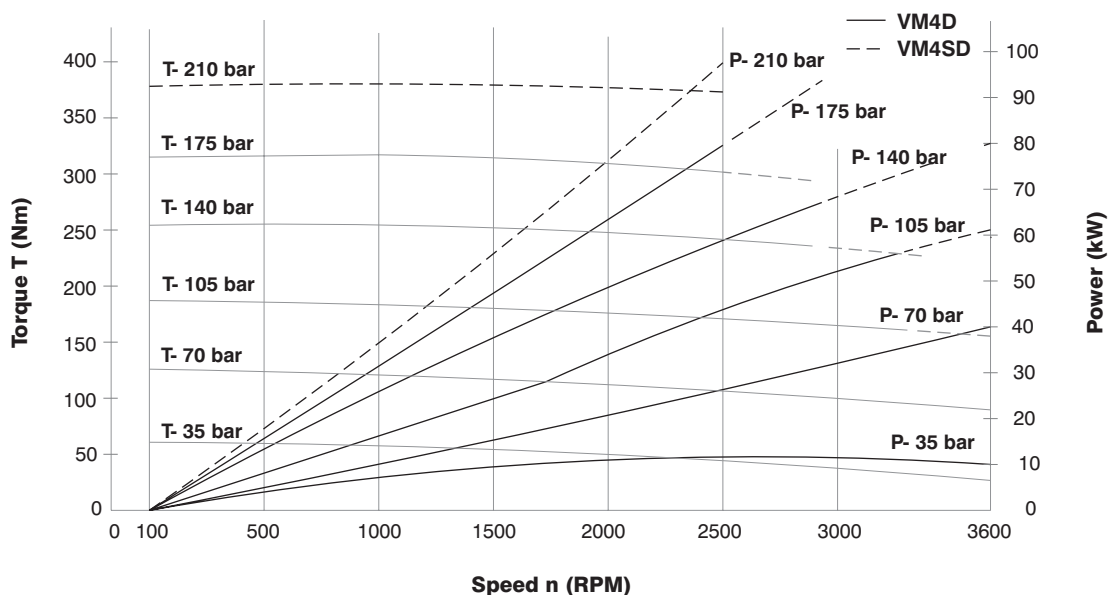
VM4D 088



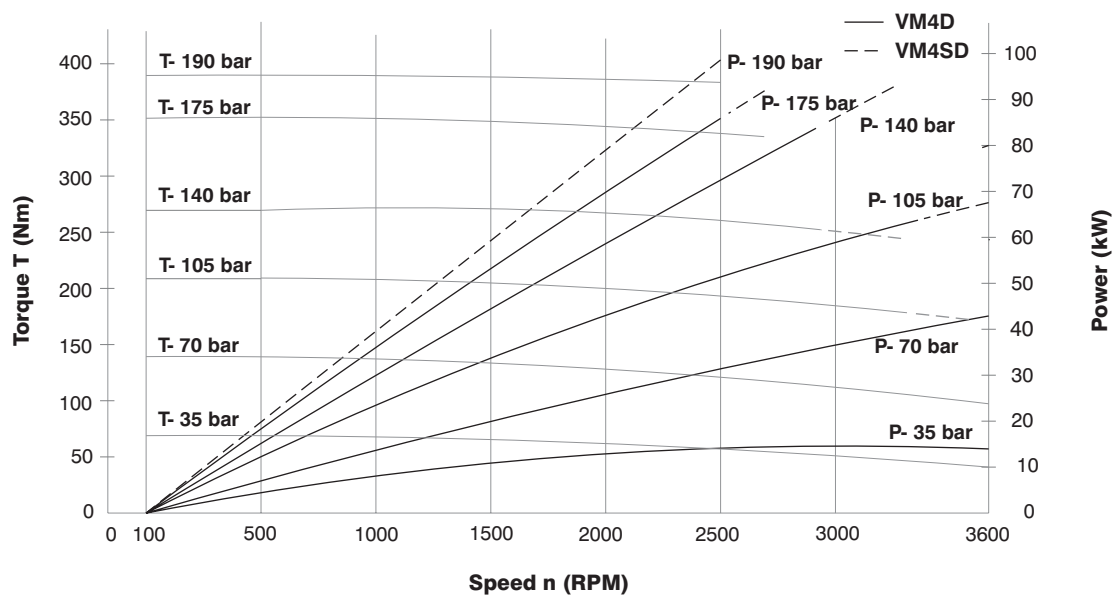
VM4D 102



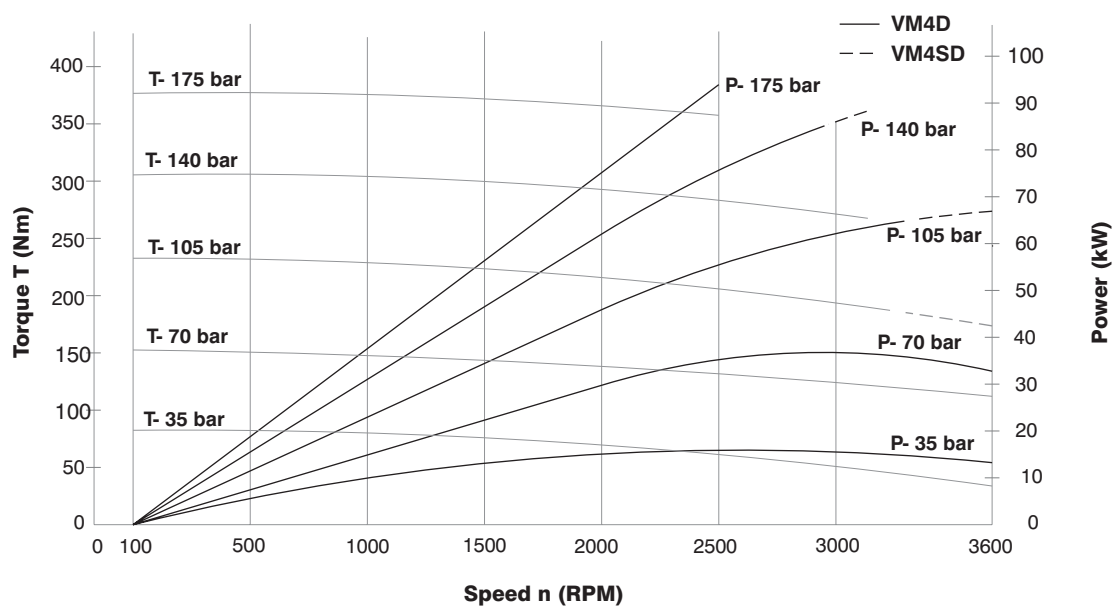
VM4D 113



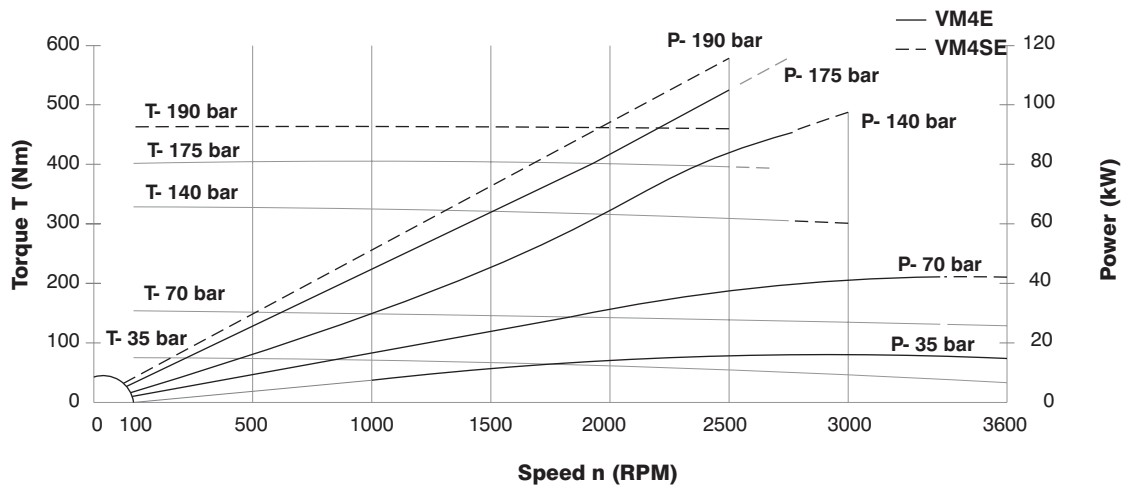
VM4D 128



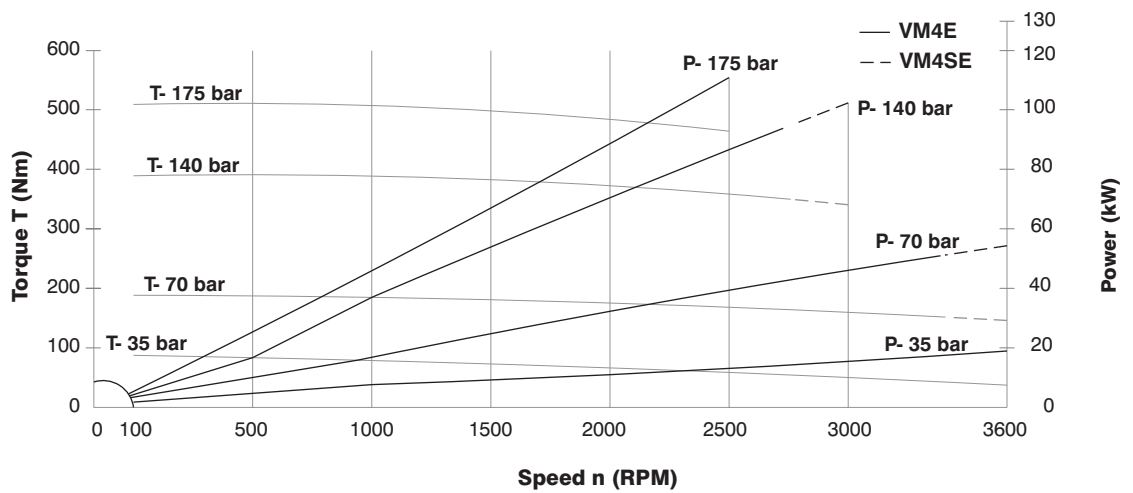
VM4D 138



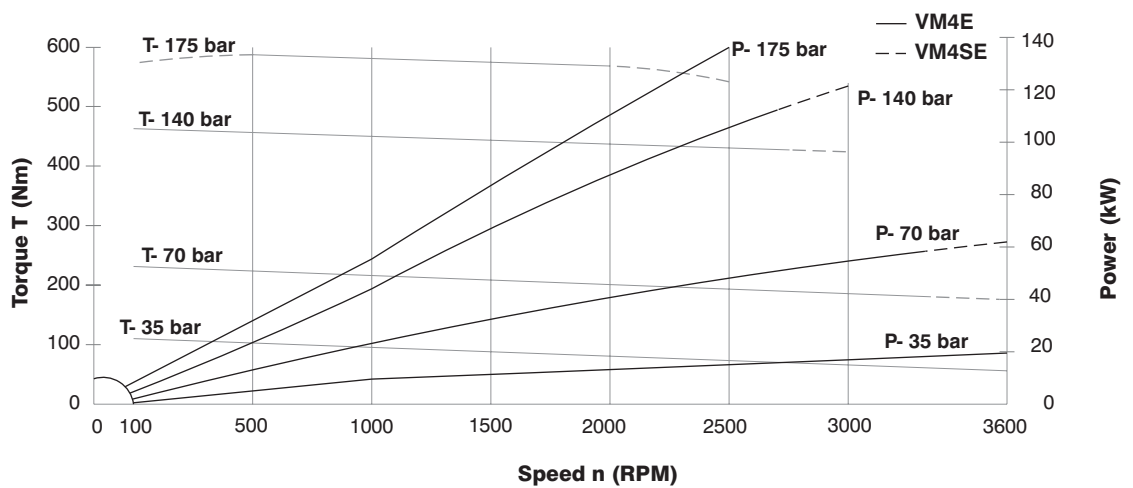
VM4E 153



VM4E 185



VM4E 214



| 系列        | 尺寸      | 定子        | 最大压力         |       |      |              |      | 运转泄漏<br>压力范围 | 低负载条件下<br>的最高转速 <sup>1)</sup> | 最大额定压力时的最高转速   |                            |       |      |      |      |     |     |     |     |
|-----------|---------|-----------|--------------|-------|------|--------------|------|--------------|-------------------------------|----------------|----------------------------|-------|------|------|------|-----|-----|-----|-----|
|           |         |           | HF-0<br>HF-2 | HF-2A | HF-1 | HF-3<br>HF-5 | HF-4 |              |                               | HF-0,<br>Cont. | HF-2<br>Int. <sup>2)</sup> | HF-2A |      | HF-1 |      |     |     |     |     |
|           |         |           | bar          | bar   | bar  | bar          | bar  |              |                               | RPM            | RPM                        | RPM   | RPM  | RPM  | RPM  |     |     |     |     |
| VM3       | B<br>B1 | 009       | 175          |       |      |              |      |              | 1.5                           | 4000           | 300                        | 3600  |      |      |      |     |     |     |     |
|           |         | 012       | 210          |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 018       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 027       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 036       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
| VM4       | C<br>C1 | 024       | 175          | 175   | 175  |              |      | 3.5          | 4000                          | 2500           | 3600                       | 2500  | 3000 | 2000 | 2500 |     |     |     |     |
|           |         | 027       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 031       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 043       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 055       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 067       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 075       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | SC<br>SC1 |              |       |      |              |      |              |                               |                |                            |       |      |      |      | 024 | 230 | 230 | 175 |
|           | 027     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 031     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 043     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 055     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 067     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 075       | 175          | 175   |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | D<br>D1 | 062       | 175          | 175   | 140  |              |      |              | 4000                          | 2500           | 3600                       | 2500  | 2800 | 2000 | 2500 |     |     |     |     |
|           |         | 074       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 088       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 102       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 113       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 128       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 138       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | SD<br>SD1 |              |       |      |              |      |              |                               |                |                            |       |      |      |      | 062 | 230 | 190 | 140 |
|           | 074     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 088     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 102     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 113     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 128     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 138       | 190          | 190   |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 175       | 175          |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | E<br>E1 | 153       | 175          | 175   | 140  |              |      |              | 3600                          | 2500           | 3000                       | 2500  | 2800 | 1800 | 2200 |     |     |     |     |
|           |         | 185       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           |         | 214       |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
| SE<br>SE1 | 153     | 190       | 175          | 140   | 140  | 140          |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 185     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 214     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |
|           | 175     |           |              |       |      |              |      |              |                               |                |                            |       |      |      |      |     |     |     |     |

1) Low loaded condition 35 bar for VM3 and VM4, 80 bar max. for VM4S (see page 6).

2) Intermittent speed - Do not exceed 6 seconds per minute of operation.

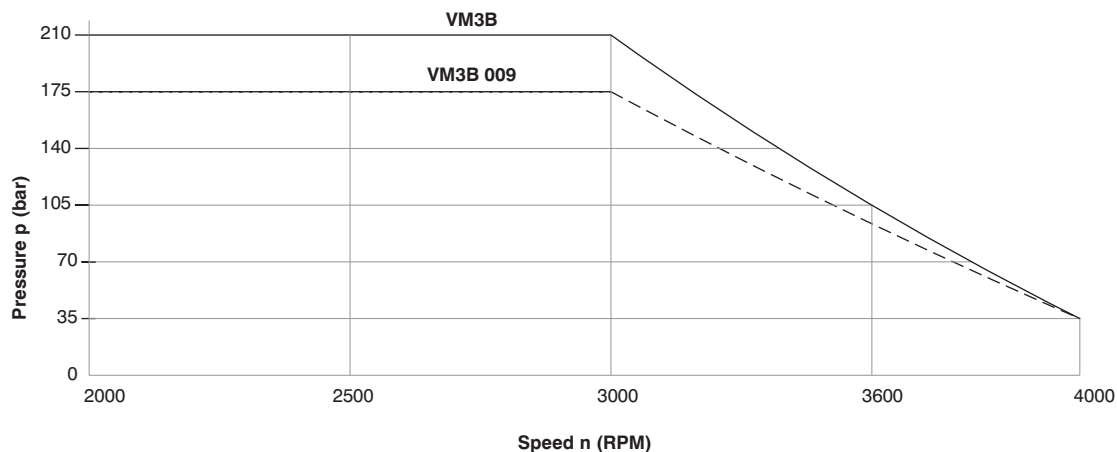
HF-0, HF-2 = Antiwear petroleum base. HF-2A = Crankcase. HF-1 = Now antiwear petroleum base. HF-5 = Synthetic fluids.

HF-3 = Water in oil emulsion. HF-4 = Water glycols.

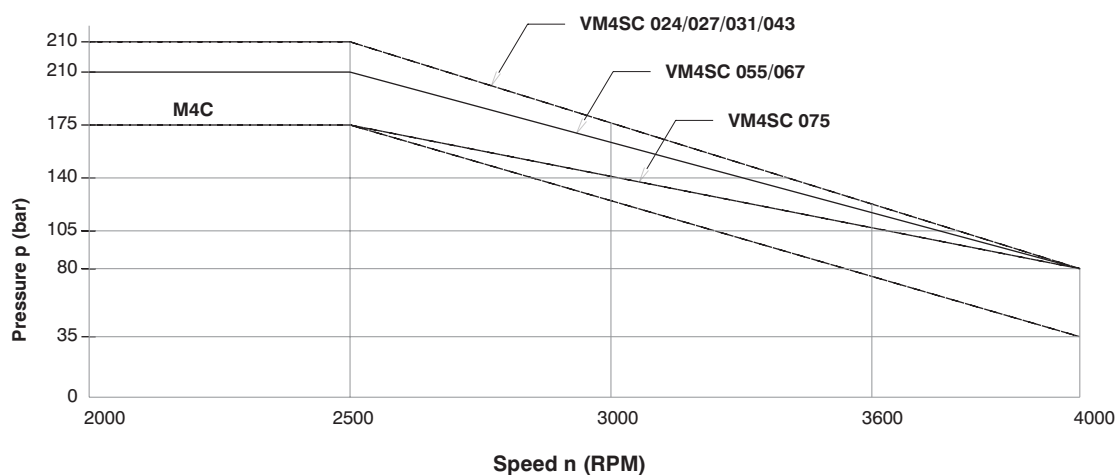
Internal drain : All these motors may be equipped with internal drain. Then the model numbers will VM3B1, VM4C1, VM4SC1, VM4D1 VM4SD1, VM4E1, VM4SE1.



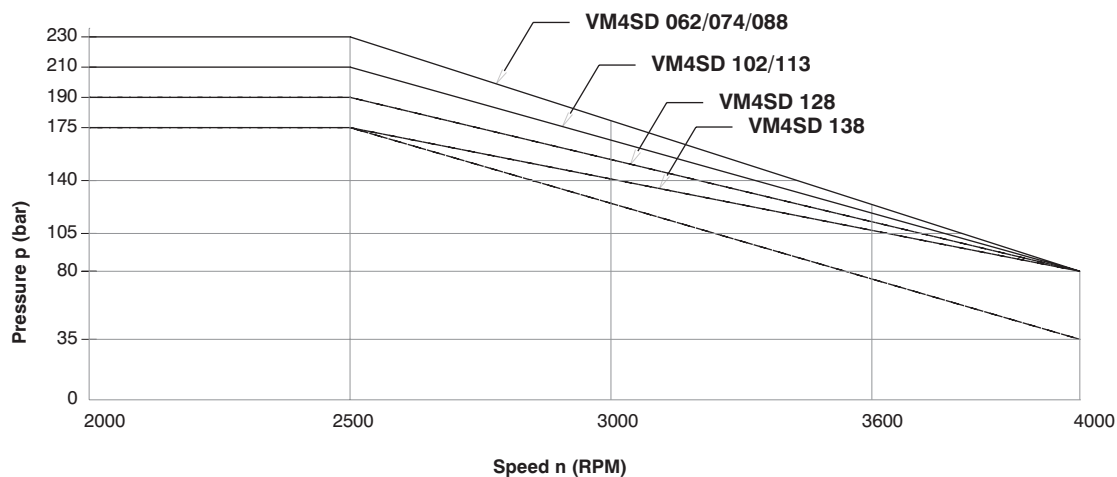
## VM3B



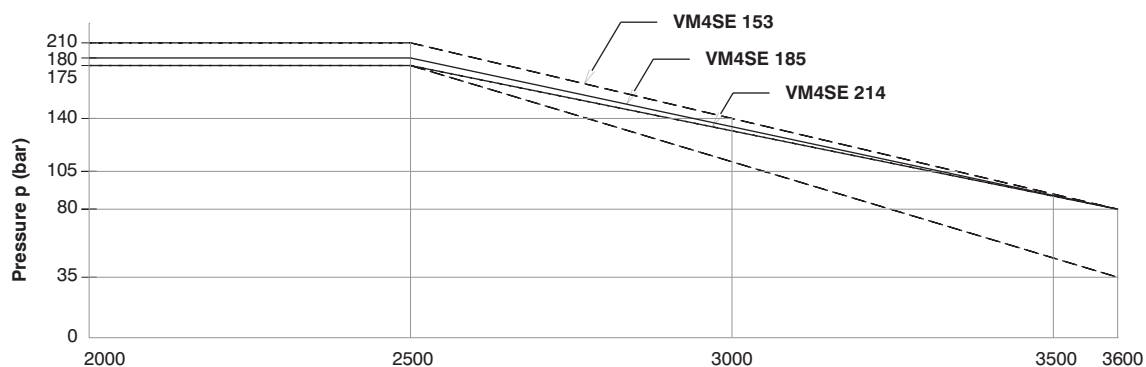
## VM4C/M4SC



## VM4D/M4SD



## VM4E/M4SE



**VM3B1**  
**VM3B - 036 - 1 N 00 - B 1 01 \***

外泄漏系列规格  
内泄漏系列规格

扭矩  
009 = 0.130 Nm/bar  
012 = 0.186 Nm/bar  
018 = 0.304 Nm/bar  
027 = 0.485 Nm/bar  
036 = 0.624 Nm/bar

轴型  
1-平键轴 (不遵循 SAE)  
2-花键轴 (SAE A)  
3-花键轴 (SAE B)

旋向  
N-双向

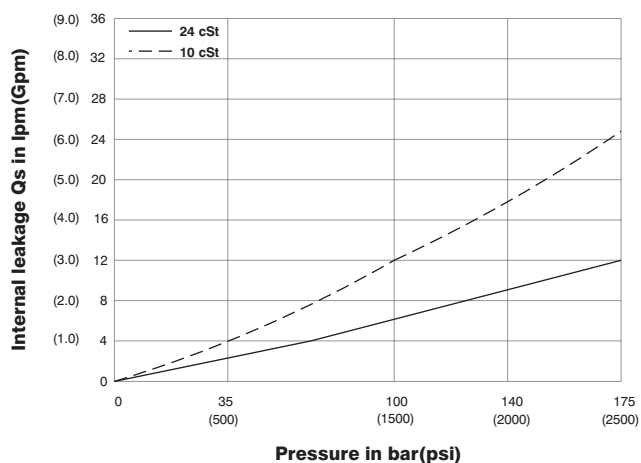
从轴端看  
旋向 CW A-进油 B-出油  
旋向 CWW B-进油 A-出油

修改代码  
油口组合  
00 = SAE threaded port SAE drain  
01 = SAE 4 bolt flange BSPP drain  
02 = BSPP threaded port BSPP drain

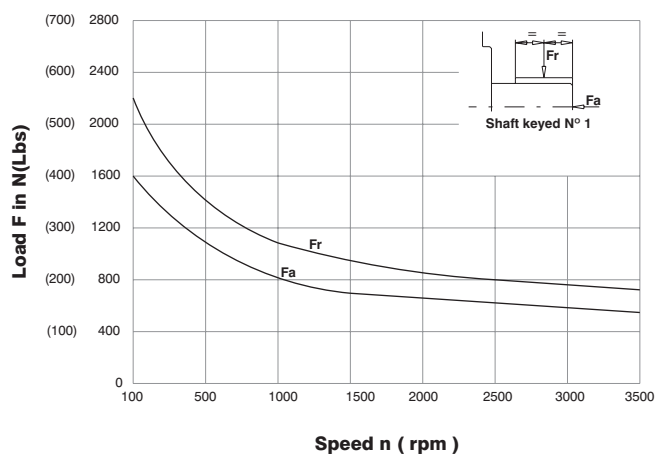
密封等级  
1 — S1 (用于矿物油)  
4 — S4 (用于耐高温油)  
5 — S5 (用于矿物油和耐高温油)

设计代号  
油口组合方式  
00 - 标准

内泄漏



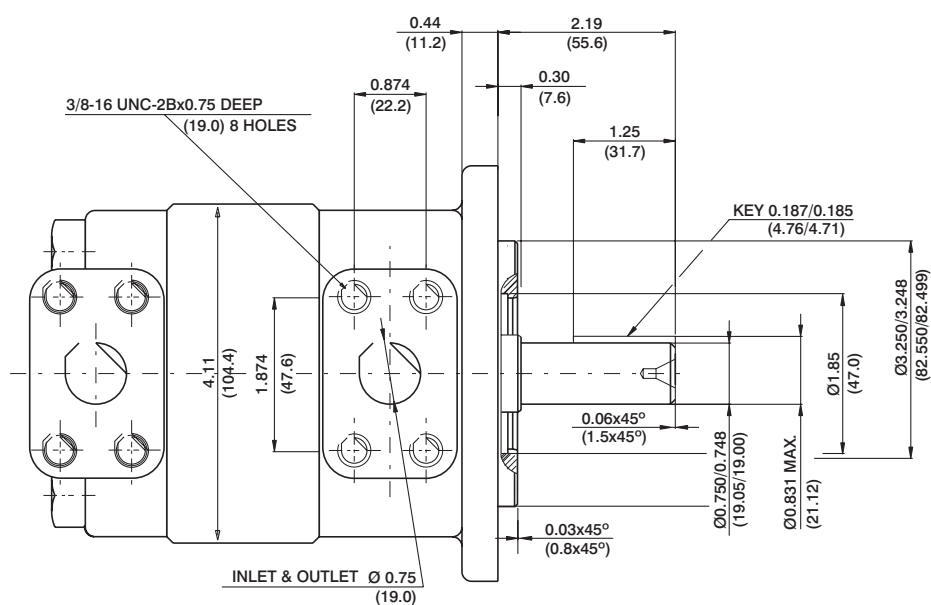
允许径向负载



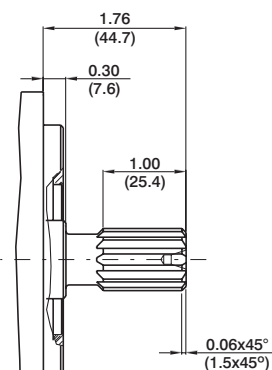
Do not apply Fr and Fa loads simultaneously

性能参数 (24cSt)

| Model | Series | Volumetric Displacement Vi |                      | Input flow at n = 2000 rpm |       |      |       | Torque T at n = 2000 rpm |       | Power output at n = 2000 rpm |      |
|-------|--------|----------------------------|----------------------|----------------------------|-------|------|-------|--------------------------|-------|------------------------------|------|
|       |        |                            |                      | Theoretical                |       |      |       | at 175 bar (2500 psi) Δp |       | at 175 bar (2500 psi) Δp     |      |
|       |        | in <sup>3</sup> /rev       | cm <sup>3</sup> /rev | GPM                        | l/min | GPM  | l/min | in.lbf                   | Nm    | HP                           | KW   |
| VM3B  | 009    | 0.56                       | 9.2                  | 4.9                        | 18.4  | 8.0  | 30.4  | 174.3                    | 19.7  | 5.8                          | 4.3  |
|       | 012    | 0.75                       | 12.3                 | 6.5                        | 24.6  | 9.7  | 36.6  | 236.3                    | 26.7  | 7.8                          | 5.8  |
|       | 018    | 1.13                       | 18.5                 | 9.8                        | 37.0  | 12.9 | 49.0  | 412.4                    | 46.6  | 13.4                         | 10.0 |
|       | 027    | 1.70                       | 27.8                 | 14.7                       | 55.6  | 17.8 | 67.6  | 680.5                    | 77.4  | 21.8                         | 16.3 |
|       | 036    | 2.26                       | 37.1                 | 19.6                       | 74.2  | 22.8 | 86.2  | 902.6                    | 102.0 | 28.3                         | 21.1 |

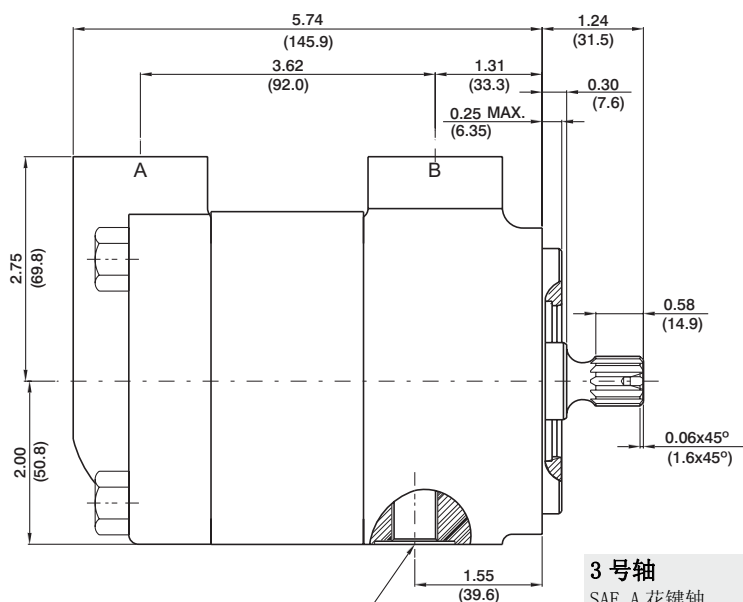


PORT CONNECTION 01



## 4号轴

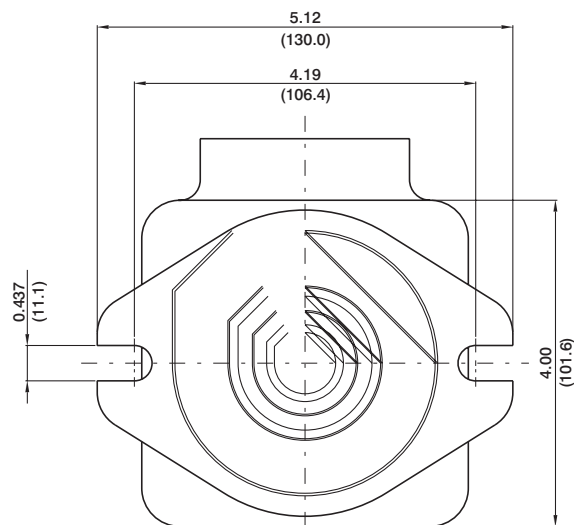
SAE B花键轴  
等级 1-J498b  
16/32dp. 13齿  
30° 压力角  
平齿根侧定心配合



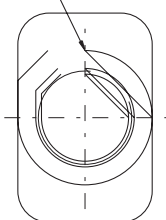
## 3号轴

SAE A花键轴  
等级 1-J498b  
16/32dp. 9齿  
30° 压力角  
平齿根侧定心配合

DRAIN PORT Ø3/8" B.S.P.P  
(SAE 6-9/16" 18 UNF-00 PORT CONNECTION)

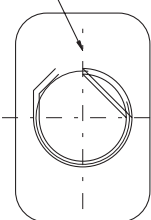


SAE 12(1 1/16"-12 UNF)



PORT CONNECTION 00

3/4 BSPP-0.75 DEEP  
(19.0)



PORT CONNECTION 02

**系列规格**  
 \*S = 重载马达  
 外泄漏  
 (省略为内泄)  
**扭矩**  
 024 = 0.39 Nm/bar  
 027 = 0.45 Nm/bar  
 031 = 0.55 Nm/bar  
 043 = 0.74 Nm/bar  
 055 = 0.93 Nm/bar  
 067 = 1.13 Nm/bar  
 075 = 1.27 Nm/bar

**轴型**  
 1-平键轴 (SAE B)  
 2-平键轴 (不遵循 SAE)  
 3-花键轴 (SAE B)

**旋向**  
 N-双向

**修改代码**  
**油口连接**  
 01 = SAE threaded port  
 SAE drain  
 02 = SAE 4 bolt flange  
 UNC threaded - SAE drain  
 04 = SAE 4 bolt flange  
 UNC threaded - BSPP drain  
 M4 = SAE 4 bolt flange  
 metric threaded - BSPP drain

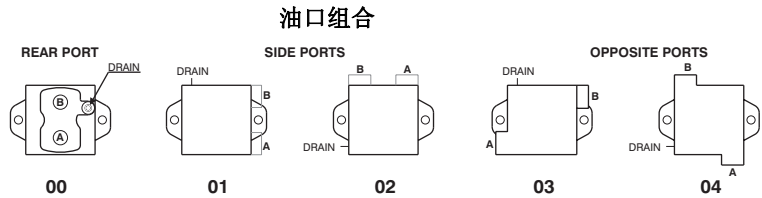
**密封等级**  
 1 — S1 (用于VM4C)  
 5 — S5 (用于VM4SC)

**设计代码**  
**油口组合方式**  
 00 - 标准

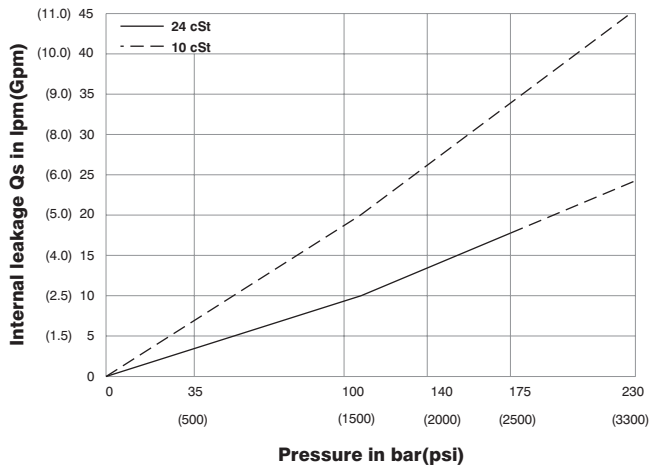
VM4C1-VM4SC1 : Drain port is plugged

从轴端看

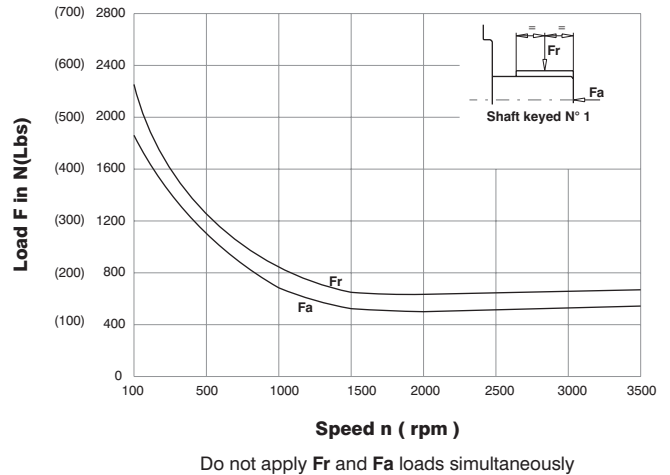
旋向 CW      A-进油  
                  B-出油  
 旋向 CWW    B-进油  
                  A-出油



内泄漏

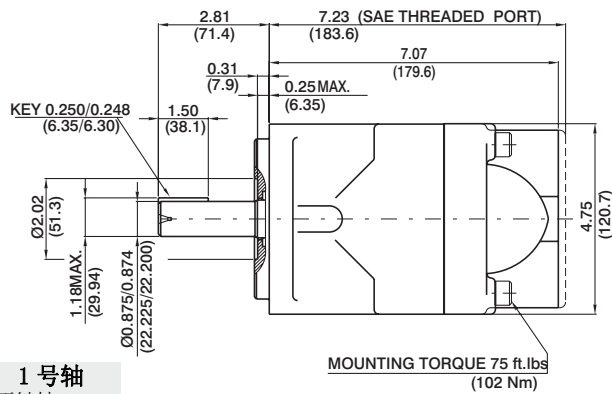


允许径向负载

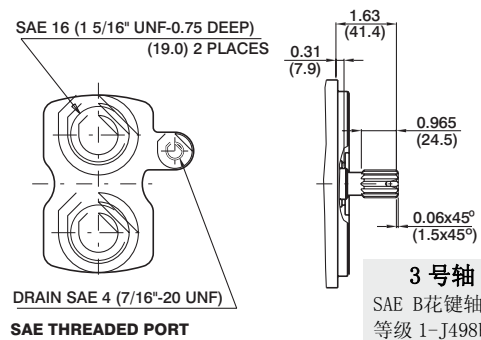


性能参数 (24cSt)

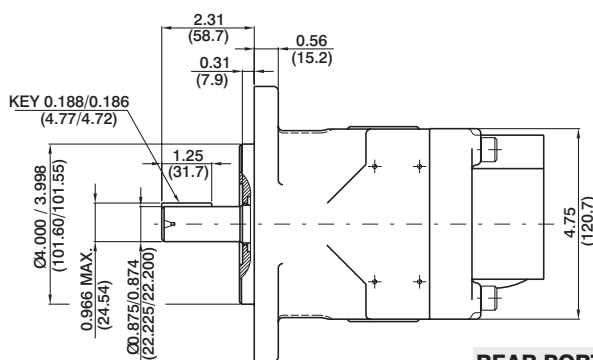
| Model      | Series | Volumetric Displacement $V_i$ |                      | Input flow at $n = 2000$ rpm |       |                                  |       | Torque $T$ at $n = 2000$ rpm     |       | Power output at $n = 2000$ rpm   |      |
|------------|--------|-------------------------------|----------------------|------------------------------|-------|----------------------------------|-------|----------------------------------|-------|----------------------------------|------|
|            |        |                               |                      | Theoretical                  |       | at 175 bar (2500 psi) $\Delta p$ |       | at 175 bar (2500 psi) $\Delta p$ |       | at 175 bar (2500 psi) $\Delta p$ |      |
|            |        | in <sup>3</sup> /rev          | cm <sup>3</sup> /rev | GPM                          | l/min | GPM                              | l/min | in.lbf                           | Nm    | HP                               | KW   |
| VM4C-VM4SC | 024    | 1.49                          | 24.4                 | 13.0                         | 49.0  | 17.7                             | 67.0  | 535.4                            | 60.5  | 17.0                             | 12.7 |
|            | 027    | 1.72                          | 28.2                 | 14.8                         | 56.0  | 19.5                             | 74.0  | 619.5                            | 70.0  | 19.7                             | 14.7 |
|            | 031    | 2.11                          | 34.5                 | 18.5                         | 69.0  | 23.2                             | 87.0  | 768.0                            | 86.8  | 24.0                             | 18.0 |
|            | 043    | 2.84                          | 46.5                 | 24.6                         | 93.0  | 29.3                             | 111.0 | 1062.0                           | 120.0 | 33.6                             | 25.1 |
|            | 055    | 3.59                          | 58.8                 | 31.2                         | 118.0 | 36.0                             | 136.0 | 1318.6                           | 149.0 | 41.8                             | 31.2 |
|            | 067    | 4.34                          | 71.1                 | 37.5                         | 142.0 | 42.3                             | 160.0 | 1504.5                           | 170.0 | 47.7                             | 35.6 |
|            | 075    | 4.89                          | 80.1                 | 42.3                         | 160.0 | 47.0                             | 178.0 | 1752.2                           | 198.0 | 55.6                             | 41.5 |



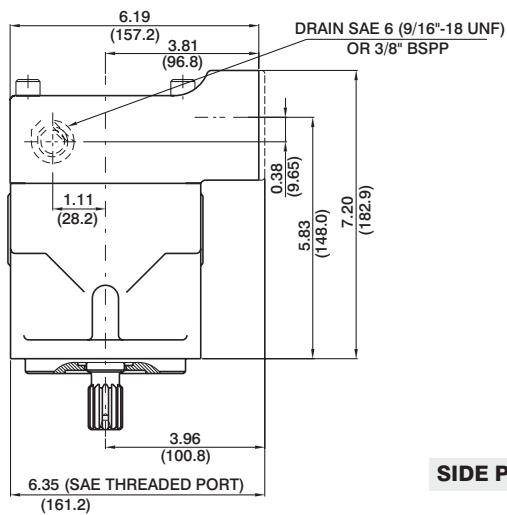
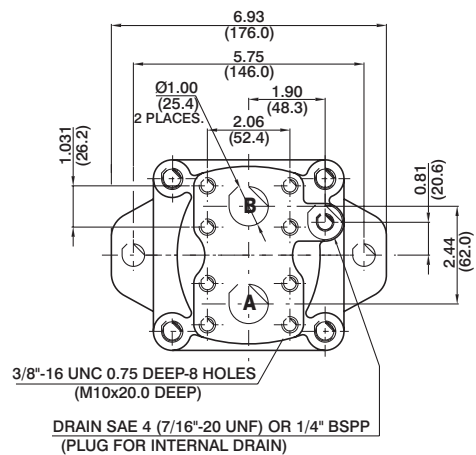
**1 号轴**  
平键轴 SAE B



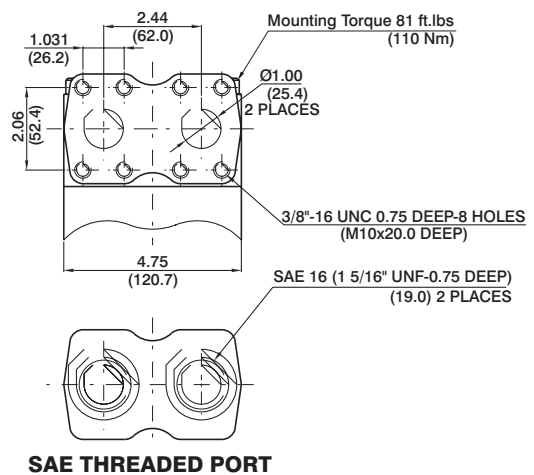
**3 号轴**  
SAE B花键轴  
等级 1-J498b  
16/32dp. 13齿  
30° 压力角  
平齿根侧定心配合



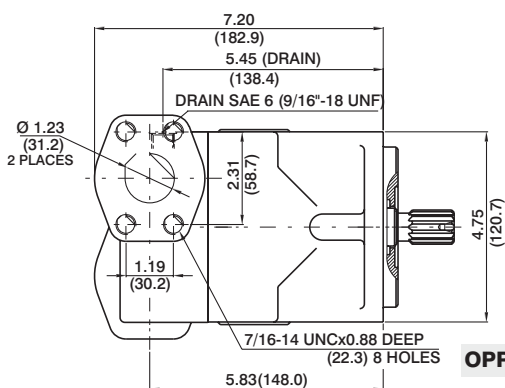
**2 号轴**  
平键轴不遵循 SAE



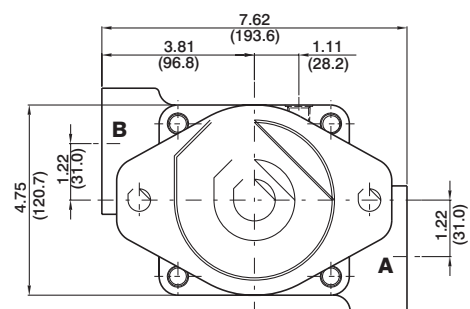
**SIDE PORTS**



**SAE THREADED PORT**



**OPPOSITE PORTS**



**系列规格**  
 \*S = 重载马达  
 外泄漏  
 (省略为内泄)

**扭矩**  
 062 = 1.04 Nm/bar  
 074 = 1.22 Nm/bar  
 088 = 1.45 Nm/bar  
 102 = 1.68 Nm/bar  
 113 = 1.86 Nm/bar  
 128 = 2.11 Nm/bar  
 138 = 2.30 Nm/bar

**轴型**  
 1-平键轴 (SAE C)  
 3-平键轴 (SAE C)  
 S-花键轴 (SAE J718c)

**旋向**  
 N-双向

**修改代码**  
 油口连接  
 01 = SAE threaded port  
 SAE drain  
 02 = SAE 4 bolt flange  
 UNC threaded - SAE drain  
 04 = SAE 4 bolt flange  
 UNC threaded - BSPP drain  
 M4 = SAE 4 bolt flange  
 metric threaded - BSPP drain

**密封等级**  
 1 — S1 (用于VM4D)  
 5 — S5 (用于VM4SD)

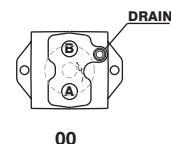
**设计代码**  
 油口组合方式  
 00 - 标准

VM4D1-VM4SD1 : Drain port is plugged

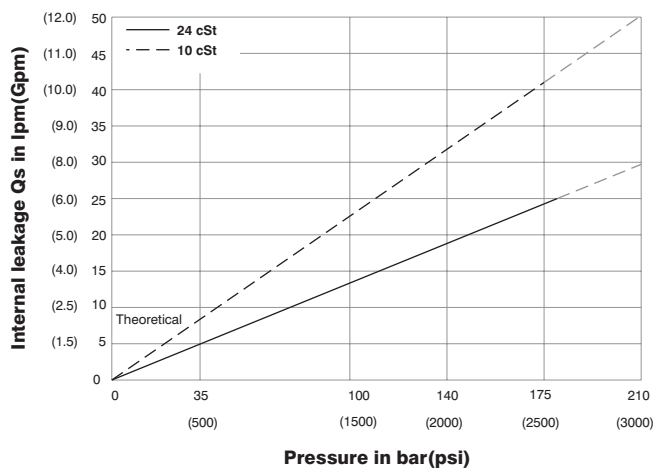
从轴端看

旋向 CW      A-进油  
                  B-出油

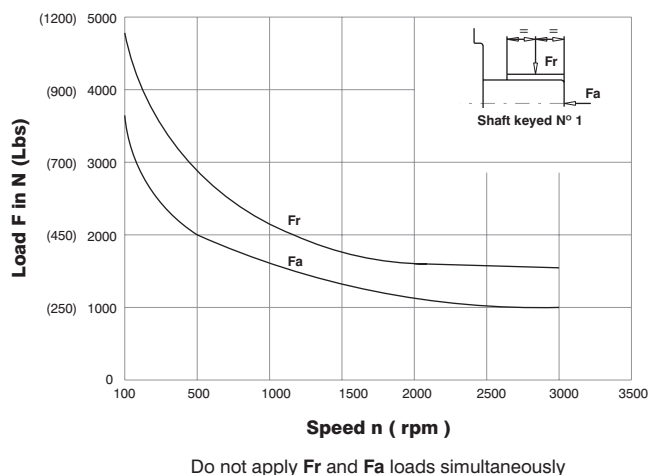
旋向 CWW    B-进油  
                  A-出油



内泄漏

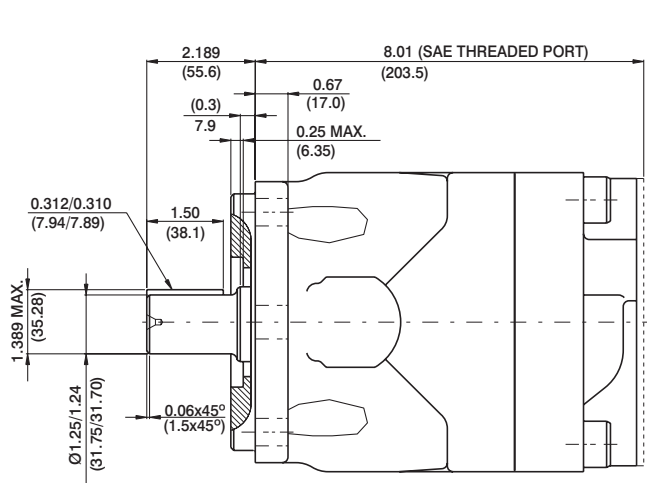


允许径向负载

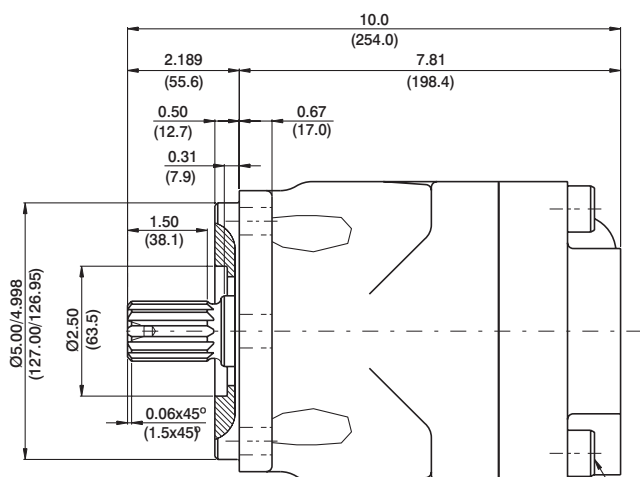
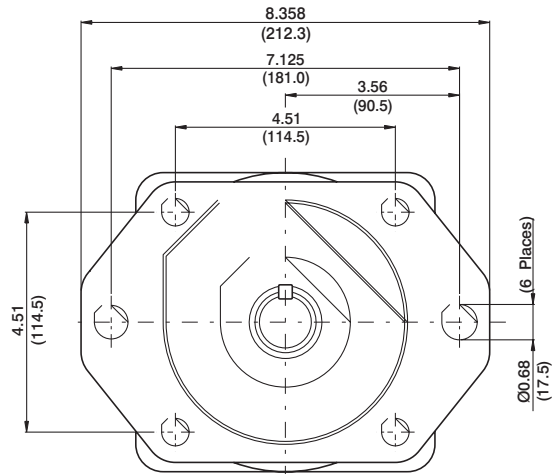


性能参数 (24cSt)

| Model      | Series | Volumetric Displacement Vi |         | Input flow at n = 2000 rpm |       |                          |       | Torque T at n = 2000 rpm |       | Power output at n = 2000 rpm |      |
|------------|--------|----------------------------|---------|----------------------------|-------|--------------------------|-------|--------------------------|-------|------------------------------|------|
|            |        |                            |         | Theoretical                |       | at 175 bar (2500 psi) Δp |       | at 175 bar (2500 psi) Δp |       | at 175 bar (2500 psi) Δp     |      |
|            |        | in³/rev                    | cm³/rev | GPM                        | l/min | GPM                      | l/min | in.lbf                   | Nm    | HP                           | KW   |
| VM4D-VM4SD | 062    | 3.97                       | 65.1    | 33.8                       | 130.0 | 40.0                     | 154.0 | 1460.0                   | 165.0 | 46.4                         | 34.6 |
|            | 074    | 4.69                       | 76.8    | 41.5                       | 154.0 | 47.8                     | 178.0 | 1770.0                   | 200.0 | 56.2                         | 41.9 |
|            | 088    | 5.56                       | 91.1    | 48.0                       | 182.0 | 54.4                     | 206.0 | 2088.5                   | 236.0 | 66.2                         | 49.4 |
|            | 102    | 6.44                       | 105.5   | 55.5                       | 211.0 | 61.8                     | 241.0 | 2336.3                   | 264.0 | 74.1                         | 55.3 |
|            | 113    | 7.12                       | 116.7   | 61.5                       | 233.0 | 67.9                     | 257.0 | 2655.0                   | 300.0 | 84.2                         | 62.8 |
|            | 128    | 8.08                       | 132.4   | 70.0                       | 265.0 | 76.3                     | 289.0 | 3009.0                   | 340.0 | 95.5                         | 71.2 |
|            | 138    | 8.81                       | 144.4   | 76.3                       | 289.0 | 82.7                     | 313.0 | 3292.0                   | 372.0 | 104.5                        | 77.9 |

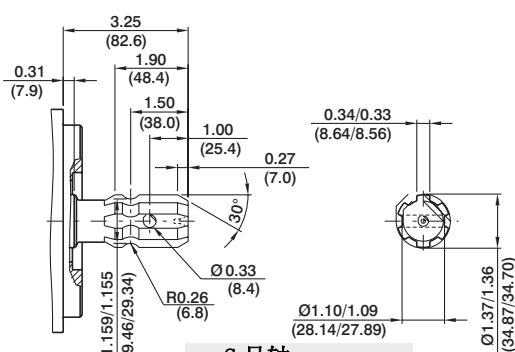
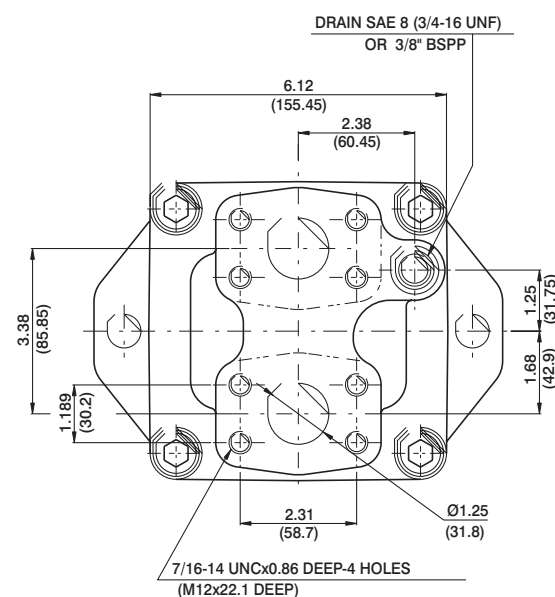


**1 号轴**  
平键轴 SAE C

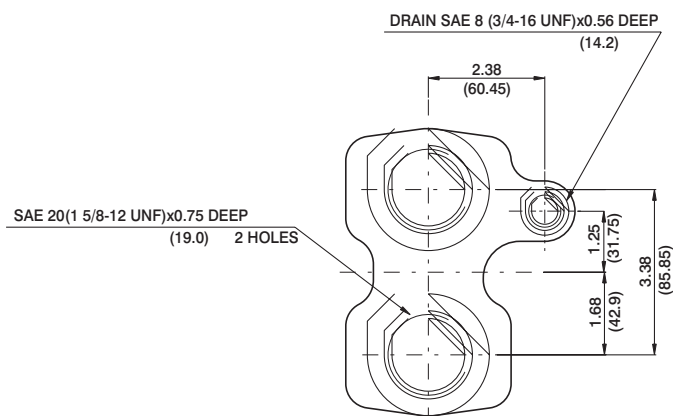


**3 号轴**  
SAE C花键轴  
等级 1-J498b  
12/24dp. 14齿  
30° 压力角  
平齿根侧定心配合

MOUNTING TORQUE 133 ft.lbs  
(180 Nm)



**S 号轴**  
SAE J718C  
540 rpm power take-off  
For Farm Tractor application



SAE THREADED PORT



## 系列规格

\*S = 重载马达

外泄漏

(省略为内泄)

扭矩

153 = 2.52 Nm/bar

185 = 3.05 Nm/bar

214 = 3.53 Nm/bar

轴型

1-平键轴 (SAE C)

3-花键轴 (SAE C)

旋向

N-双向

\*S = 重载马达

VM4E1-VM4SE1 : Drain port is plugged

从轴端看

旋向 CW A-进油

B-出油

旋向 CWW B-进油

A-出油

VM4\*E - 1 - 214 - 1 N 00 - B 5 02 \*

修改代码

油口连接

01 = SAE threaded port  
SAE drain

02 = SAE 4 bolt flange  
UNC threaded - SAE drain

04 = SAE 4 bolt flange  
UNC threaded - BSPP drain

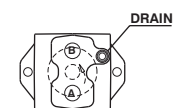
密封等级

5 - S5

设计代码

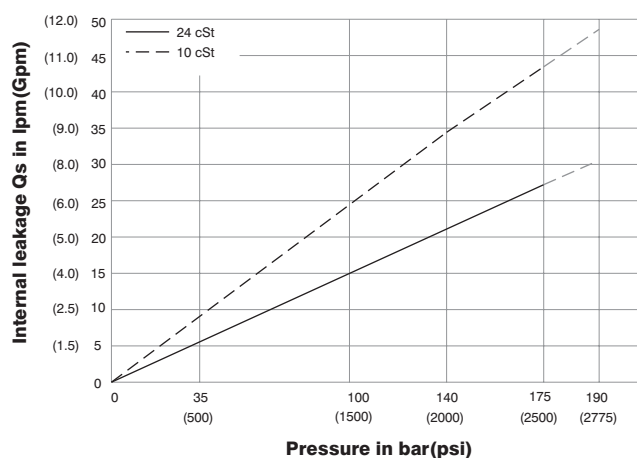
油口组合方式

00 - 标准

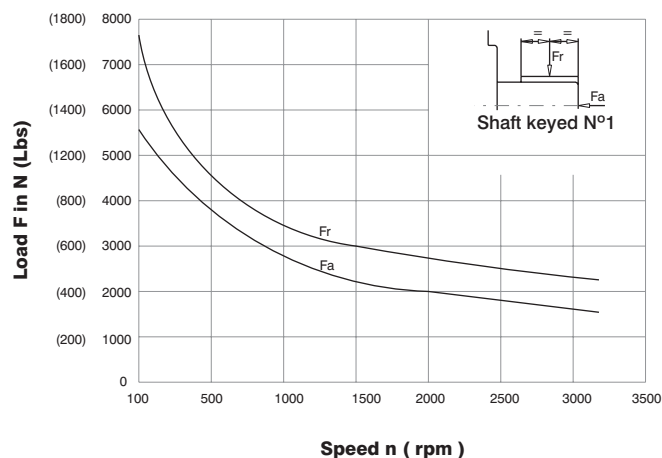


00

## 内泄漏



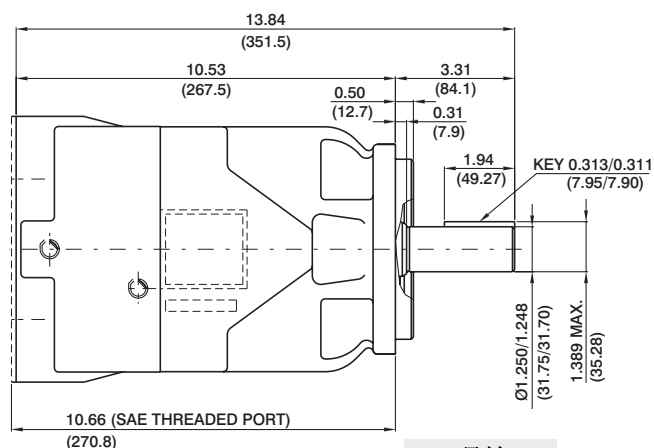
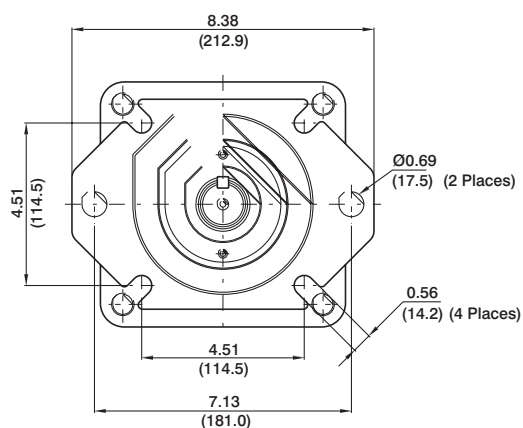
## 允许径向负载



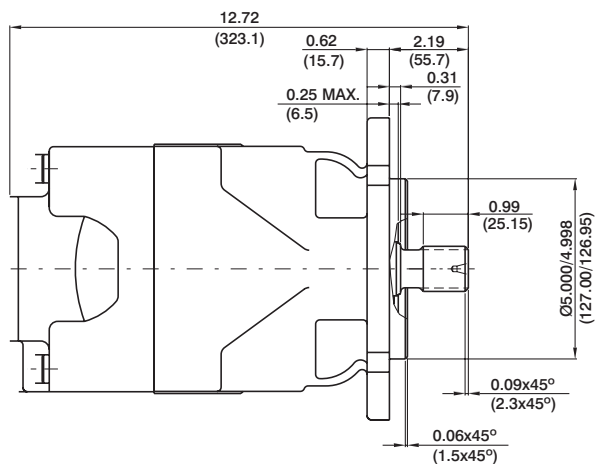
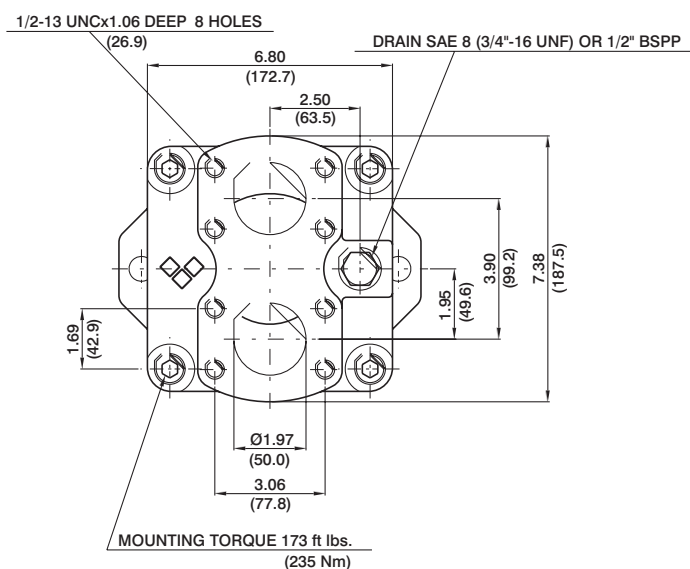
Do not apply Fr and Fa loads simultaneously

## 性能参数 (24cSt)

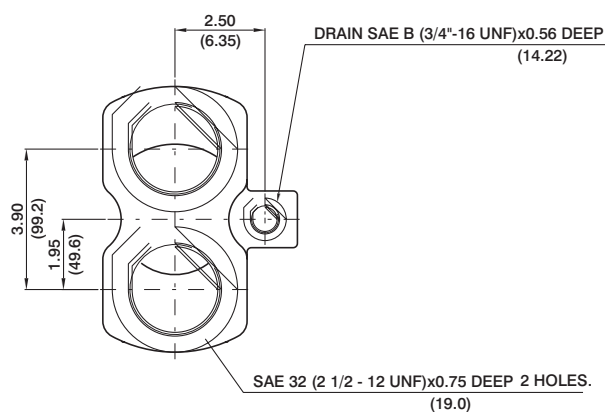
| Model      | Series | Volumetric Displacement Vi |         | Input flow at n = 2000 rpm |       |                          |       | Torque T at n = 2000 rpm |       | Power output at n = 2000 rpm |       |
|------------|--------|----------------------------|---------|----------------------------|-------|--------------------------|-------|--------------------------|-------|------------------------------|-------|
|            |        |                            |         | Theoretical                |       | at 175 bar (2500 psi) ΔP |       | at 175 bar (2500 psi) ΔP |       | at 175 bar (2500 psi) ΔP     |       |
|            |        | in³/rev                    | cm³/rev | GPM                        | l/min | GPM                      | l/min | in.lbf                   | Nm    | HP                           | KW    |
| VM4E-VM4SE | 153    | 9.67                       | 158.5   | 83.7                       | 316.4 | 90.6                     | 343.0 | 3522.0                   | 398.0 | 111.8                        | 83.4  |
|            | 185    | 11.69                      | 191.6   | 101.2                      | 382.5 | 108.0                    | 409.0 | 4283.2                   | 484.0 | 136.0                        | 101.4 |
|            | 214    | 13.55                      | 222.0   | 117.3                      | 443.4 | 124.2                    | 470.0 | 5017.7                   | 567.0 | 159.3                        | 118.8 |



**1 号轴**  
平键轴 SAE C



**3 号轴**  
SAE C花键轴  
等级 1-J498b  
12/24dp. 14齿  
30° 压力角  
平齿根侧定心配合



**SAE THREADED PORT**

**VELJAN** 是印度最早从事液压和气压行业的公司，且具有自主权。

**VELJAN** 有 40 年丰富的液压、气压产品和系统开发、生产经验，现已在海得拉巴附近有三个工厂。工厂有一流的生产设备，测试设备，有 500 多名技术熟练的员工。

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叶片泵有 4 种基本形式：单联、双联和额定压力可达 4000psi 的驱动链型，其中单连泵的流量在 2—8.5gmp 之间。叶片马达有 4 种基本形式：主轴可正反转，可选择力矩范围很大，接口压力达 3000psi, 转速达 4000rpm.

**VELJAN** 的产品有：1. 液压件类：油缸、叶片泵和马达、压力控制阀、流量控制阀、方向控制阀、定制油路板及系统。2. 气压件：气缸、FRL's、方向控制阀、系统及在军事、空间技术、国防、能源、车辆、工业上的应用提供专家见解。我们不断地扩大自身产品开发和产品种类，以便更好地满足市场需求。

**VELJAN** 对包括设备安装和委托在内的工程订单，有一套完整的承包系统。

如果您正在寻找一个可靠而又经济的供应商，对你的液压和气压产品提供资源资料，请考虑 **VELJAN**。



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